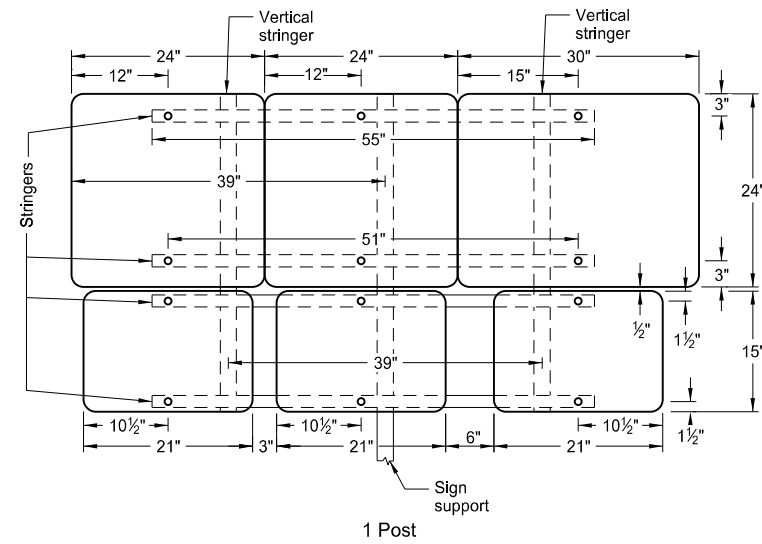
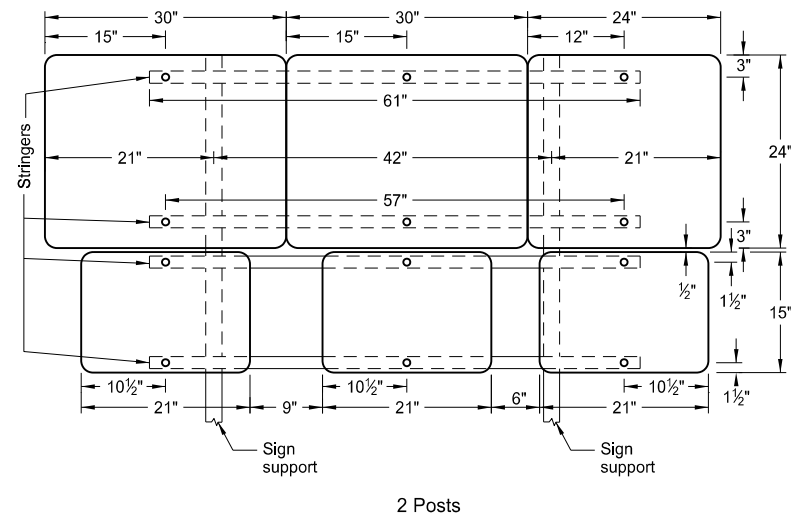
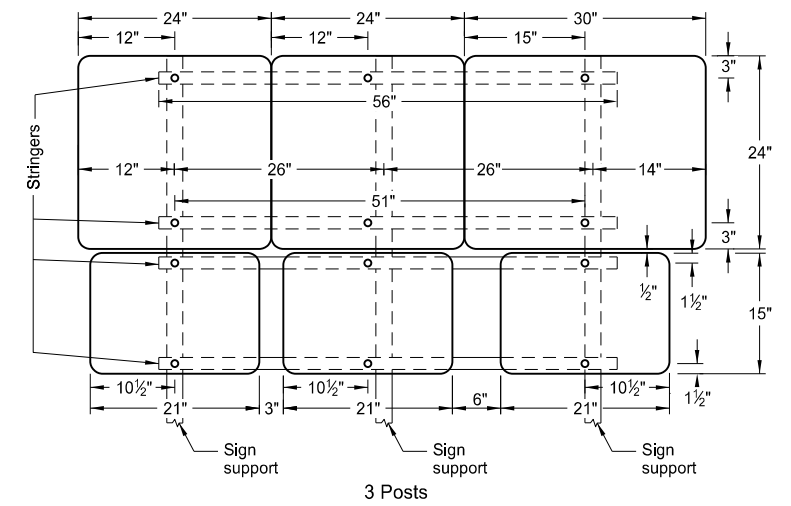
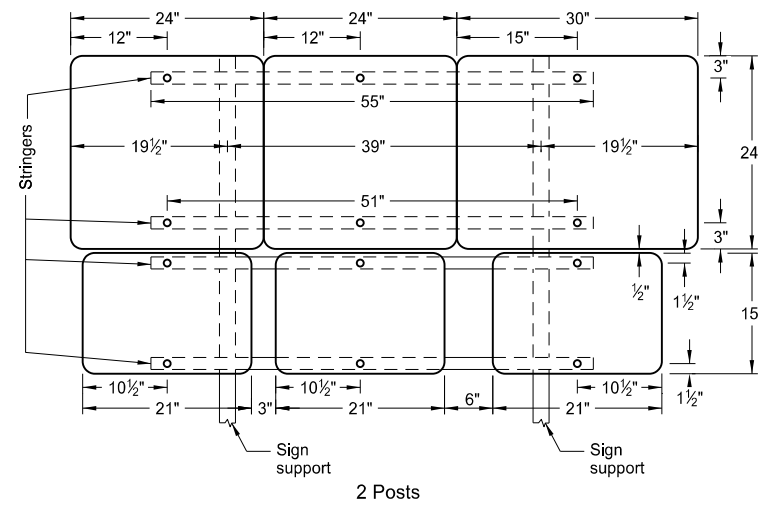


# SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

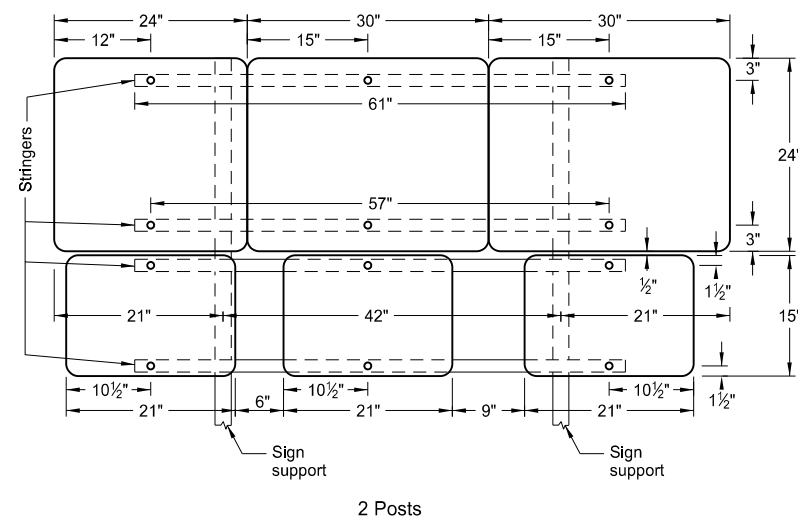
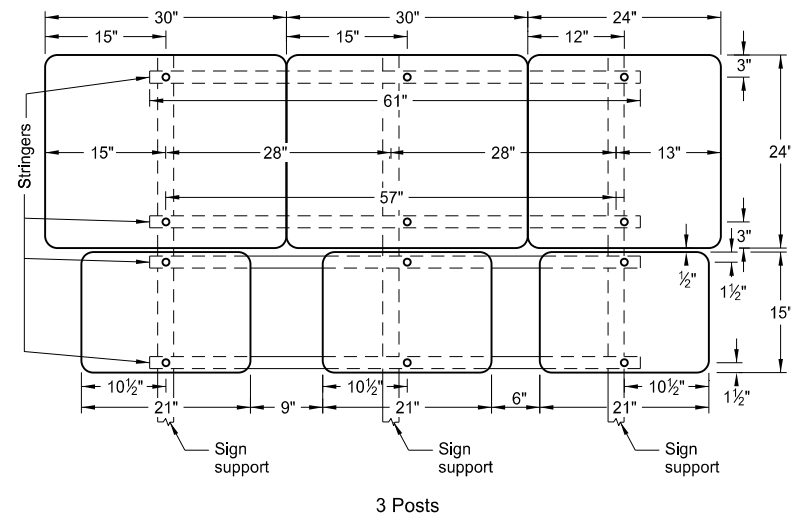
D-754-66



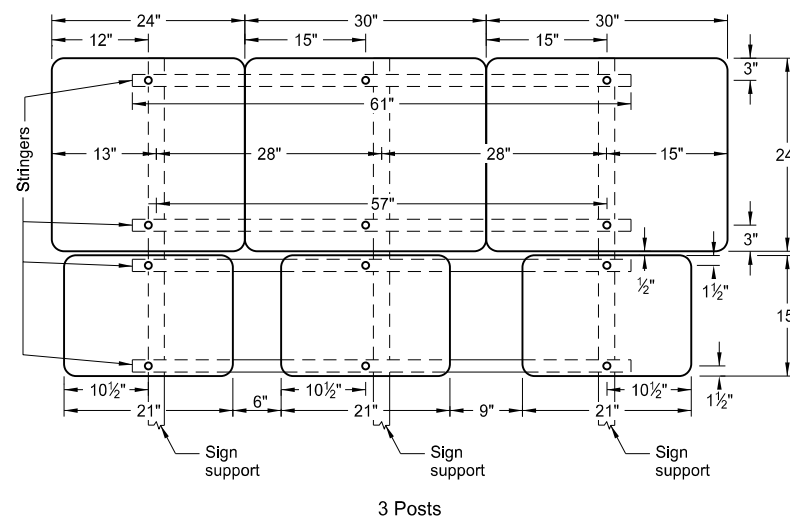
ASSEMBLY NO. 419



ASSEMBLY NO. 420



ASSEMBLY NO. 421



Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1 1/2"x1 1/2" perforated square tube stringers.
3. Punch holes round for 3/8" bolt.

|  |   |
|--|---|
| NORTH DAKOTA<br>DEPARTMENT OF TRANSPORTATION |   |
| 9-25-12                                      |   |
| REVISIONS                                    |   |
| DATE   | CHANGE  |
| 8-30-18                                      | Updated notes to active voice & changed post spacing. |
| 9-05-19                                      | New Design Engineer PE Stamp                          |

This document was originally issued and sealed by  
 Kirk J Hoff,  
 Registration Number  
 PE- 4683,  
 on 9/05/19 and the original document is stored at the  
 North Dakota Department  
 of Transportation