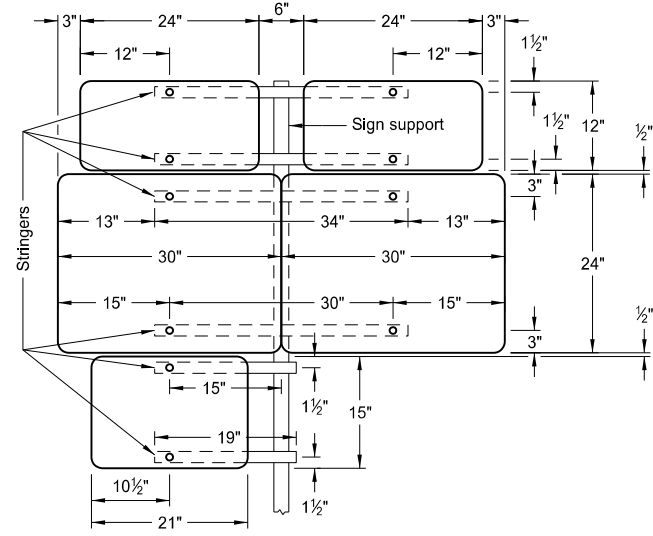
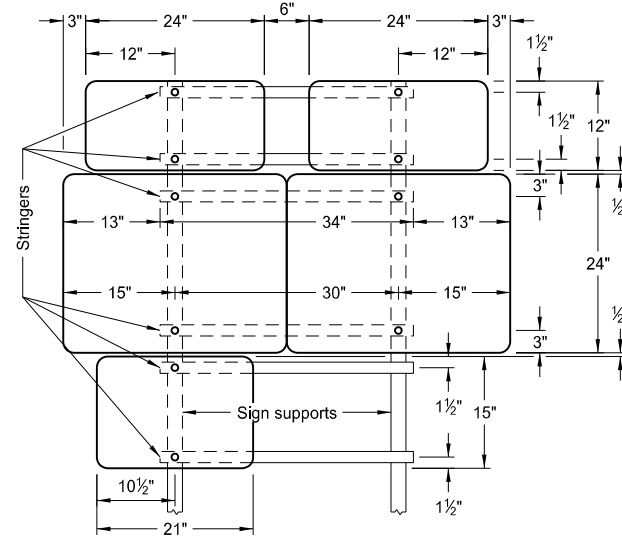


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-55

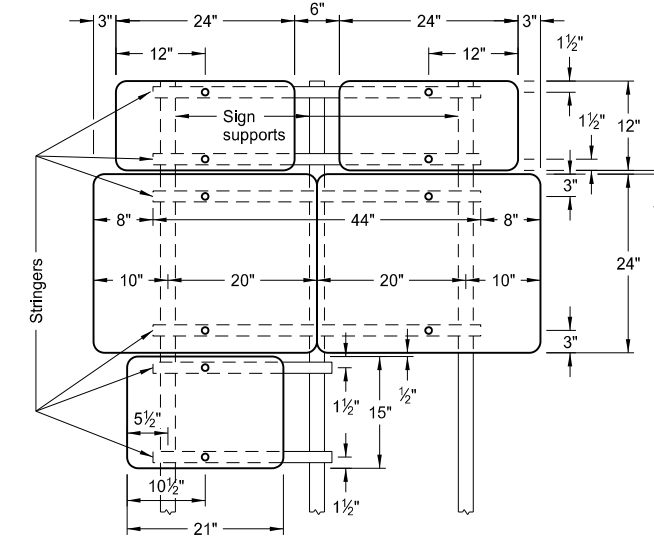


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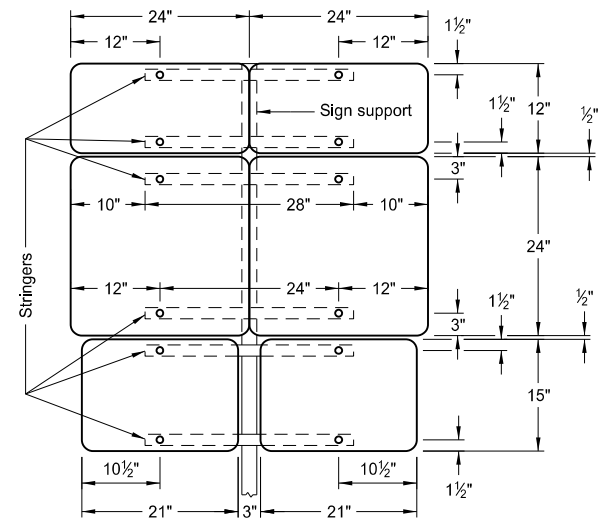
ASSEMBLY 386



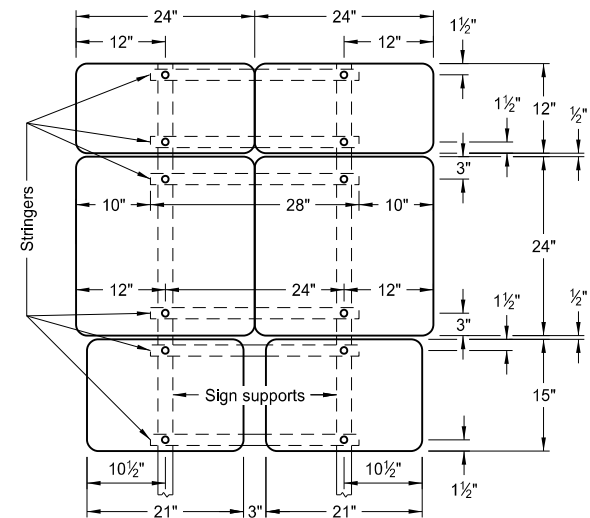
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Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1 1/2"x1 1/2" perforated square tube stringers.
3. Punch holes round for 3/8" bolt.

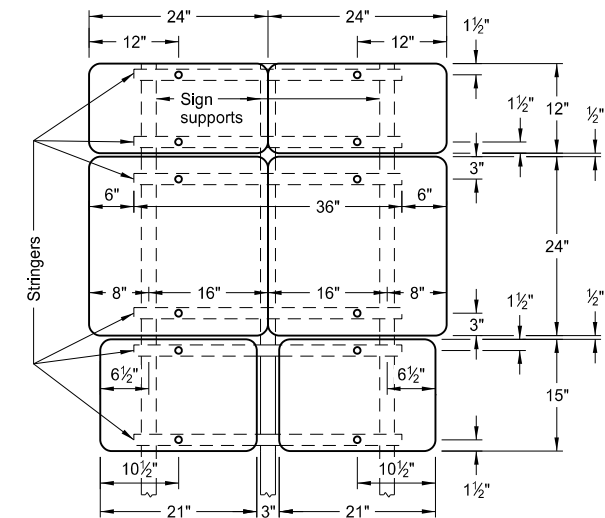


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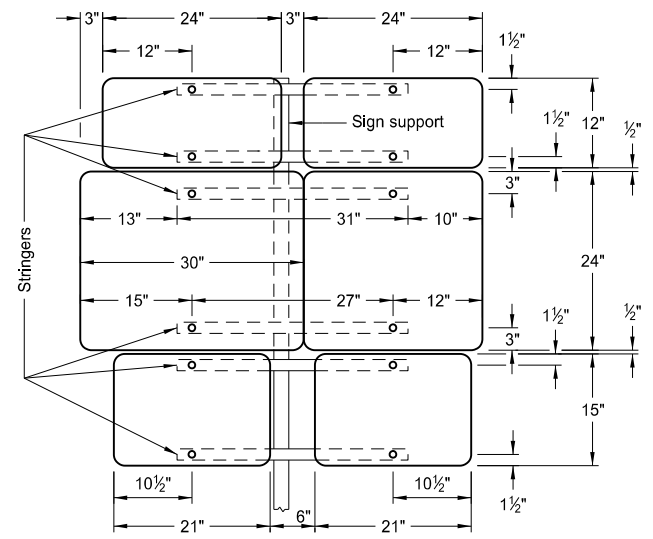


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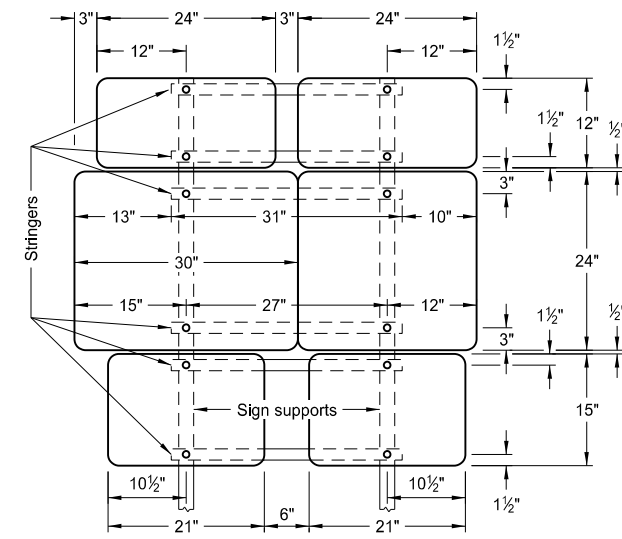
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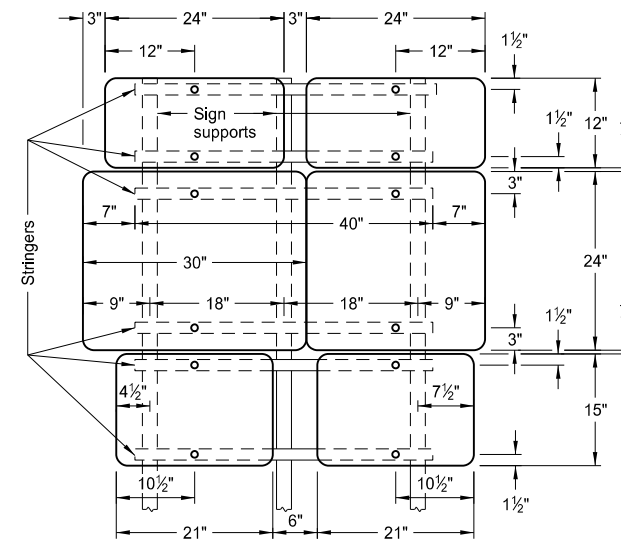


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NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18 9-04-19	Updated notes to active voice. New Design Engineer PE Stamp.

This document was originally issued and sealed by Kirk J Hoff, Registration Number PE- 4683, on 9/04/19 and the original document is stored at the North Dakota Department of Transportation