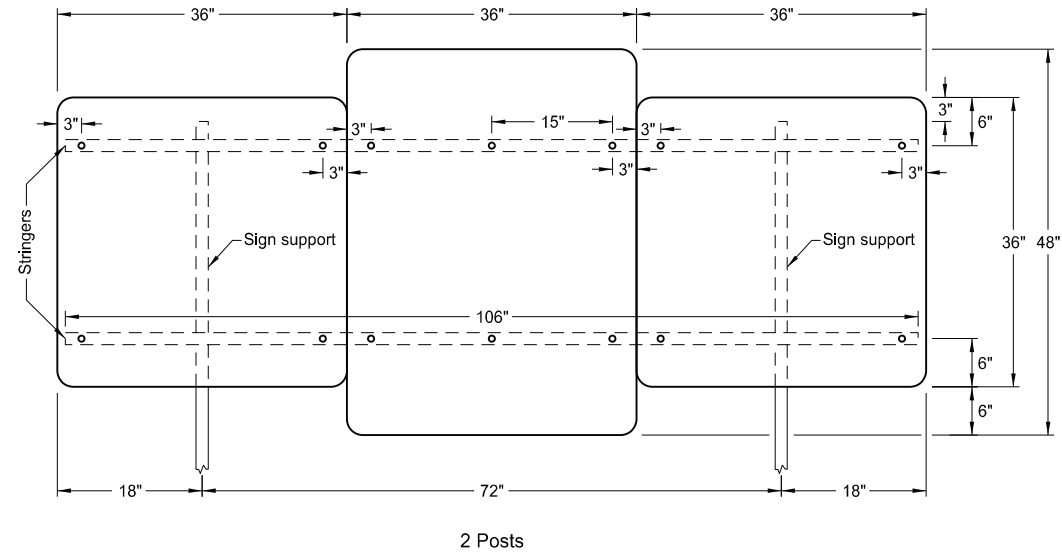


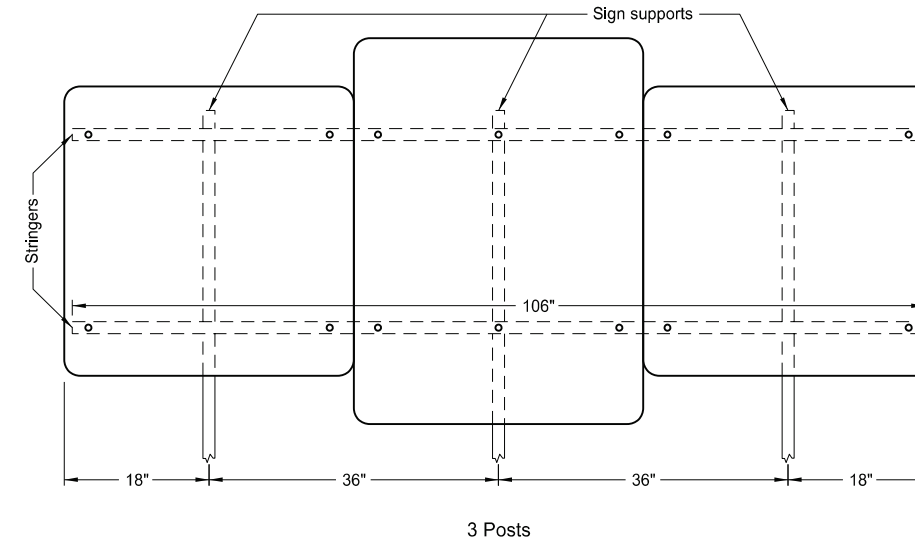
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
REGULATORY, WARNING AND GUIDE SIGNS

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½"x1½" perforated square tube stringers.
3. Punch holes round for ¾" bolt.

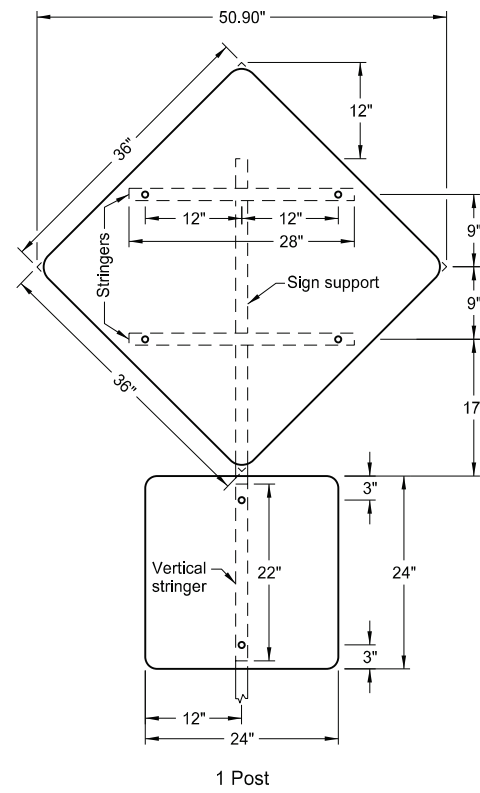


2 Posts

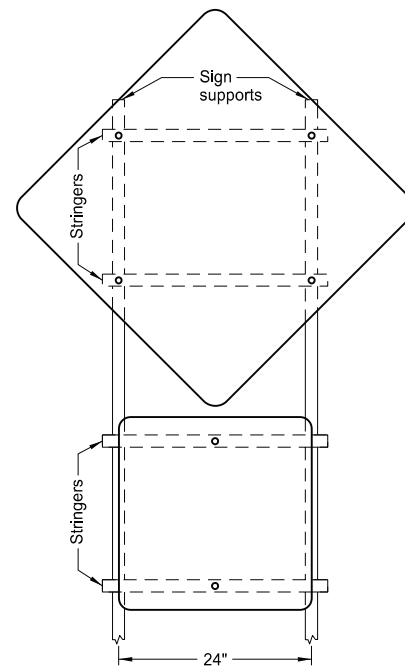


3 Posts

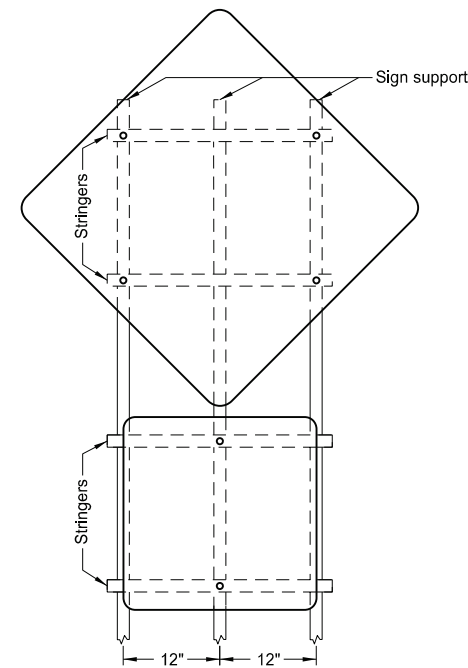
ASSEMBLY NO. 78



1 Post



2 Posts



3 Posts

ASSEMBLY NO. 80

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated to active voice & added Assembly 80 dimension.
9-04-19	New Design Engineer PE Stamp.
8-06-24	Electronic Stamp/Signature.



08/06/24