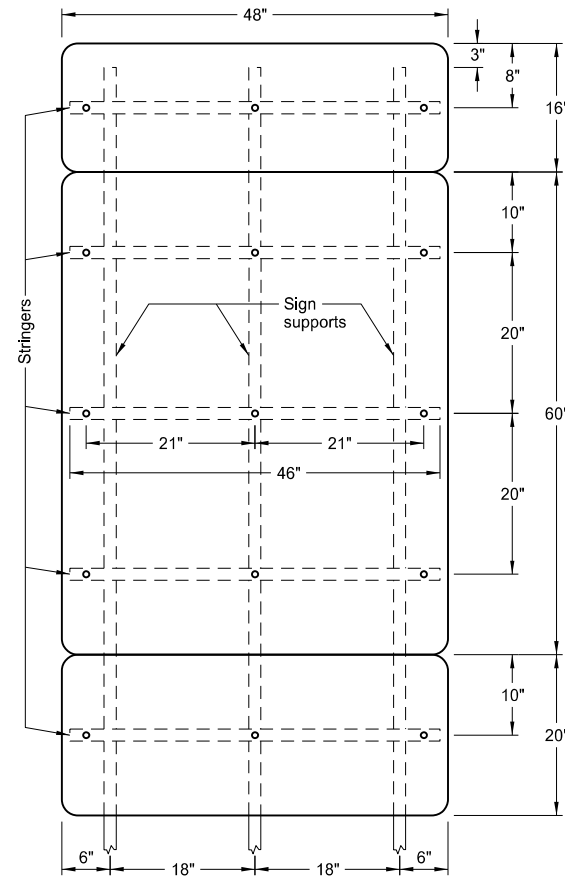
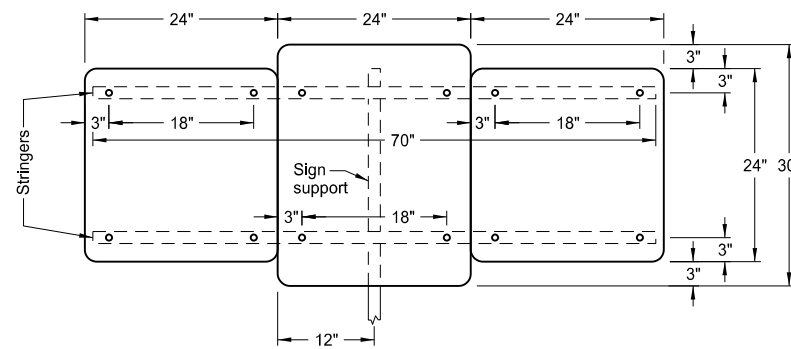


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS  
REGULATORY, WARNING AND GUIDE SIGNS

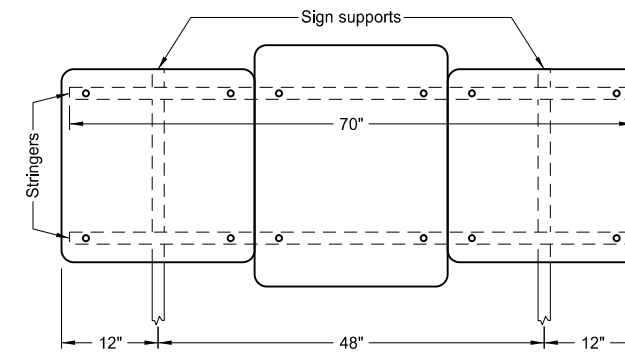
- Notes:
1. Use 0.100 minimum thickness sign backing material.
  2. Use 1½"x1½" perforated square tube stringers.
  3. Punch holes round for ⅜" bolt.



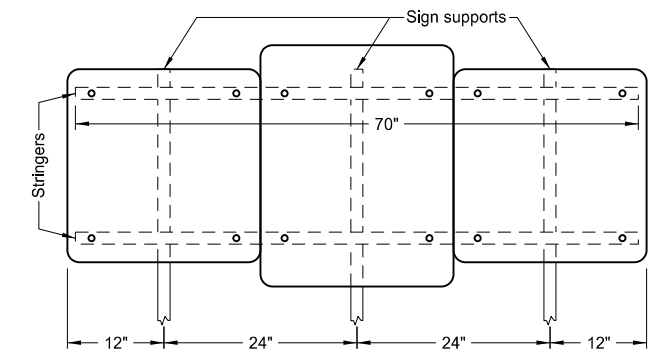
3 Posts  
ASSEMBLY NO. 76



1 Post



2 Posts  
ASSEMBLY NO. 77



3 Posts

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-04-19	New Design Engineer PE Stamp.

This document was originally issued and sealed by  
Kirk J Hoff,  
Registration Number  
PE- 4683,  
on 9/04/19 and the original document is stored at the North Dakota Department of Transportation