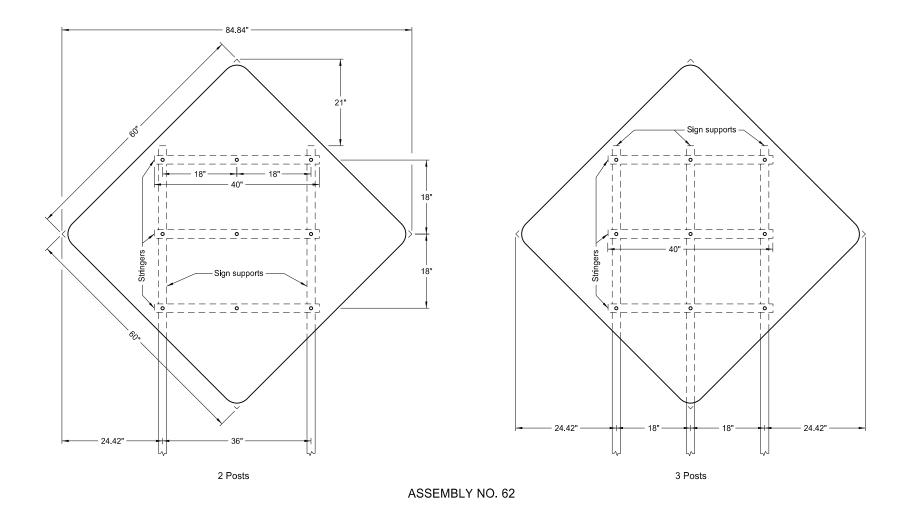
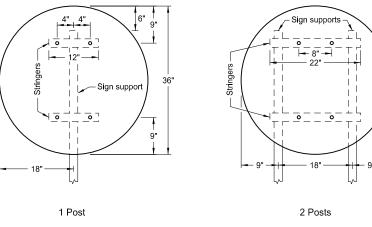
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS





ASSEMBLY NO. 63

- 1. Use 0.100 inch minimum thickness sign backing material.
- 2. Use 1½"x1½" perforated square tube stringers.
- 3. Punch holes round for $\frac{3}{6}$ " bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-19	Updated notes to active voice. New Design Engineer PE Stamp. Electronic Stamp/Signature.

