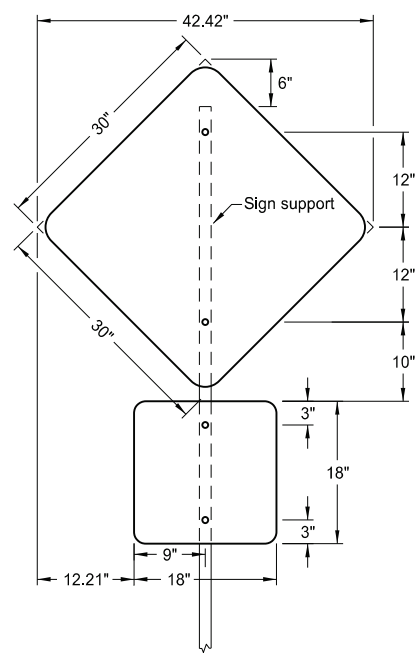
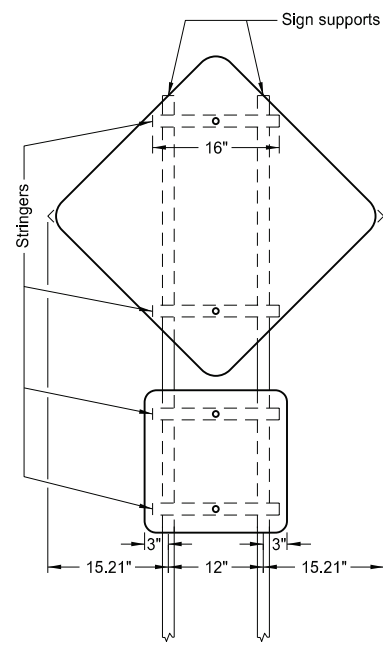


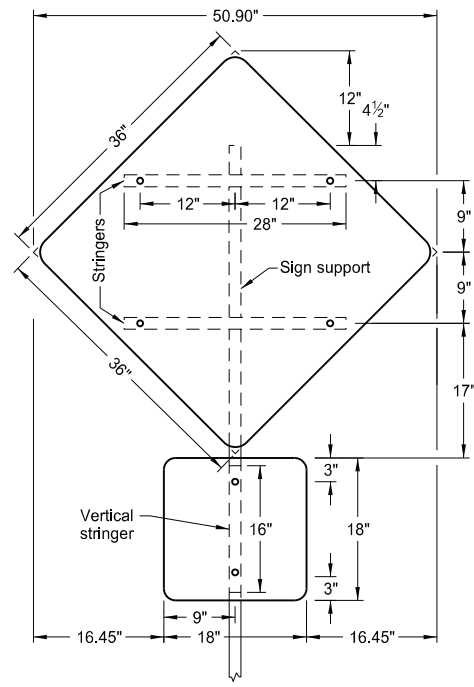
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS  
REGULATORY, WARNING AND GUIDE SIGNS



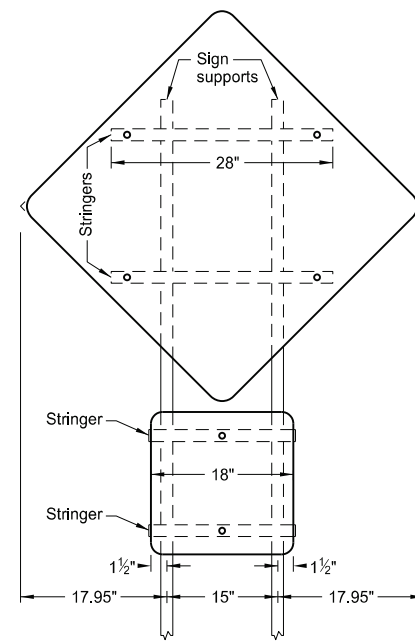
1 Post



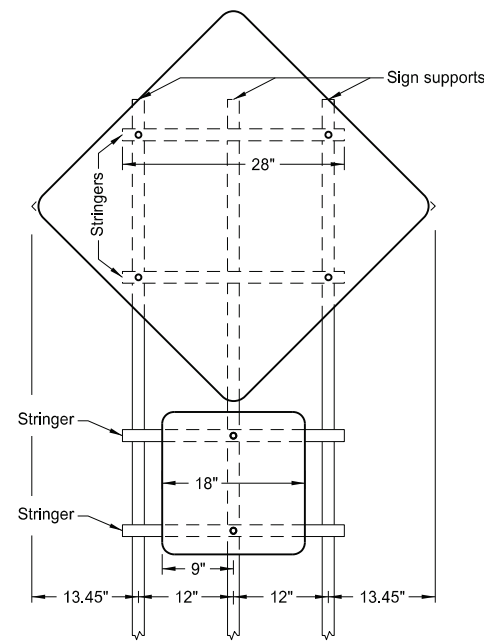
2 Posts



1 Post



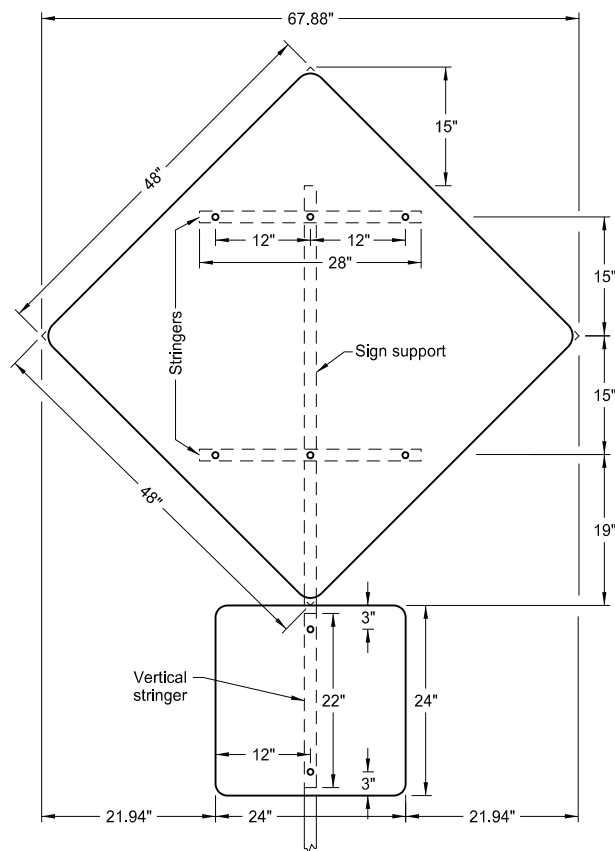
2 Posts



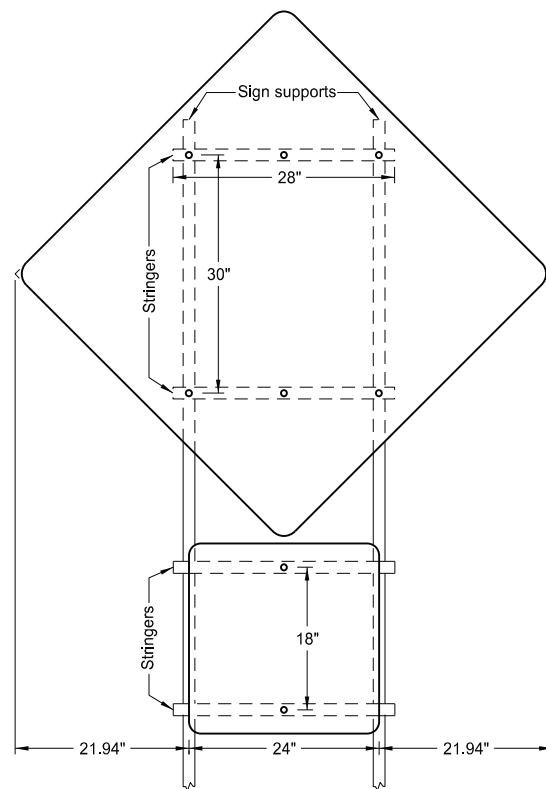
3 Posts

ASSEMBLY NO. 53

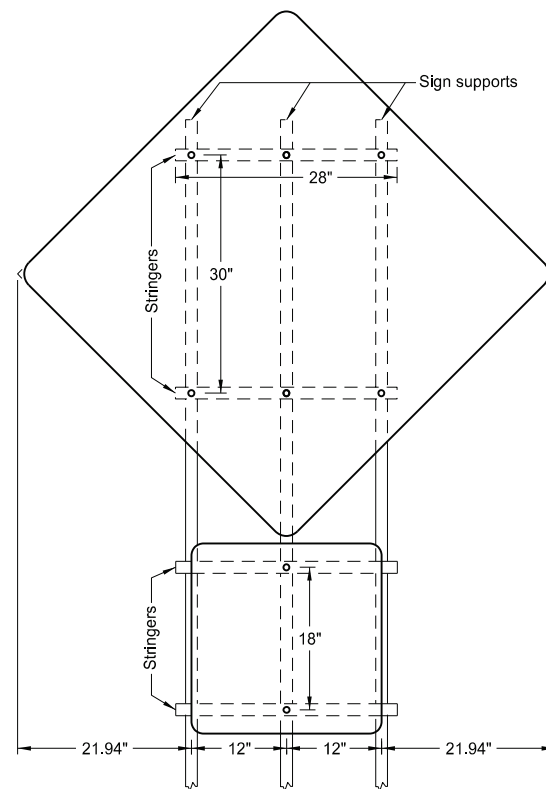
ASSEMBLY NO. 54



1 Post



2 Posts



3 Posts

ASSEMBLY NO. 55

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½"x1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated to active voice & added Assembly 53, 54, & 55 dimension.
8-30-19	New Design Engineer PE Stamp.
8-06-24	Electronic Stamp/Signature.



08/06/24