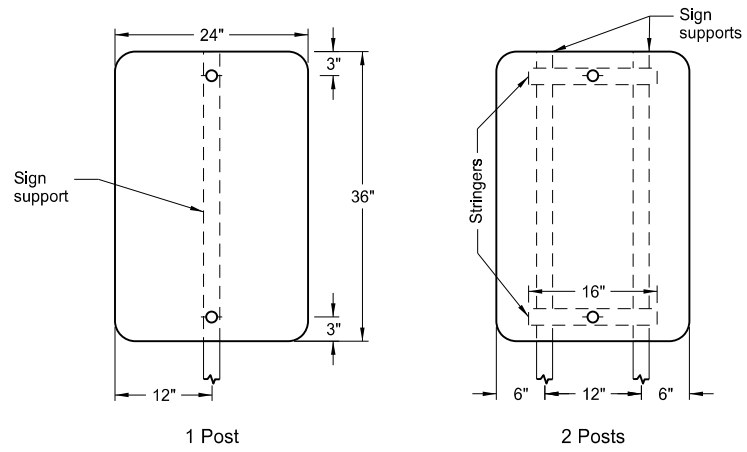
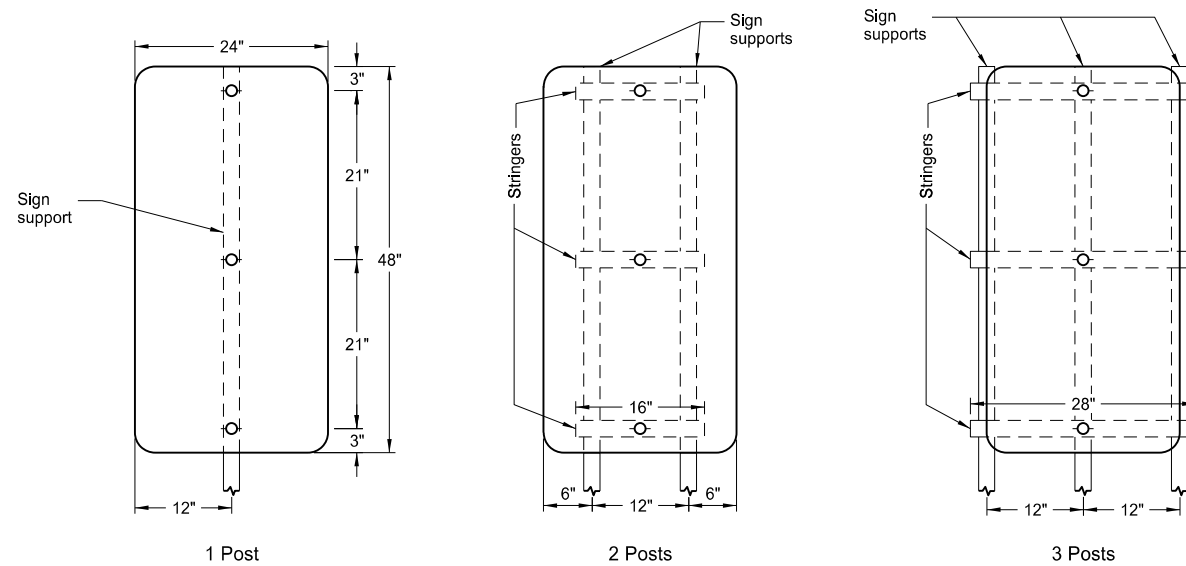


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



Assembly No. 22



Assembly No. 23

- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1½" x 1½" perforated square tube stringers.
 3. Punch holes round for ⅜" bolt.

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|--|--------------------------------|
| NORTH DAKOTA DEPARTMENT OF TRANSPORTATION | |
| 12-1-10 | |
| REVISIONS | |
| DATE | CHANGE |
| 8-30-18 | Updated notes to active voice. |
| 8-30-19 | New Design Engineer PE Stamp. |

This document was originally issued and sealed by
Kirk J Hoff,
Registration Number
PE- 4683,
on 8/30/19 and the original document is stored at the North Dakota Department of Transportation