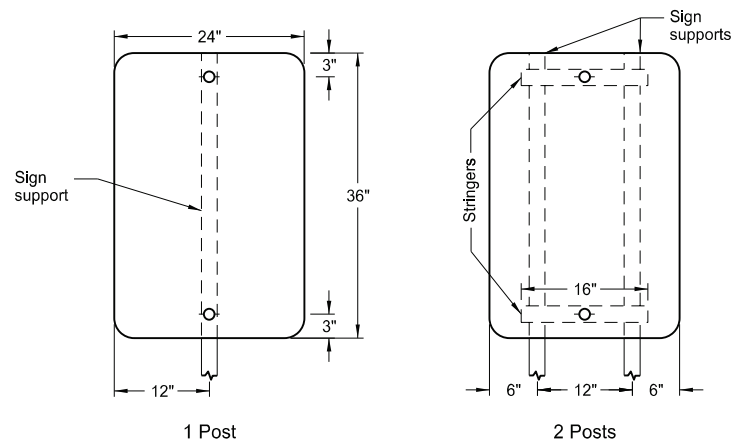
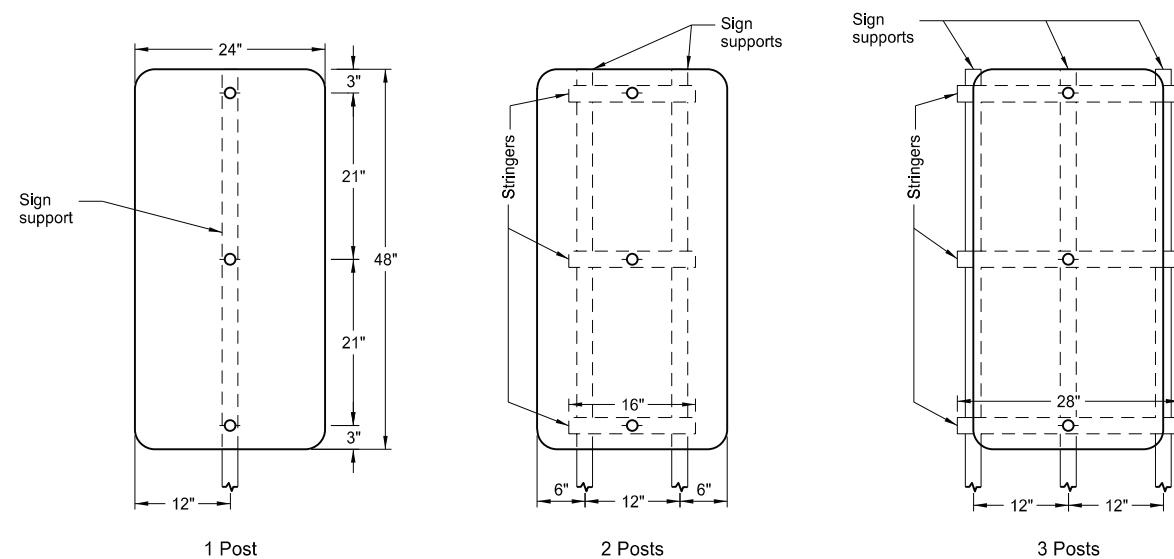


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION  
 DETAILS REGULATORY, WARNING AND GUIDE SIGNS



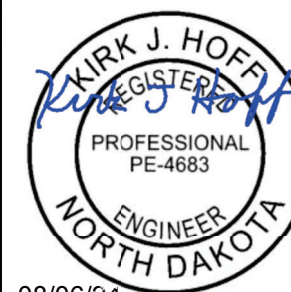
Assembly No. 22



Assembly No. 23

- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
  2. Use 1½" x 1½" perforated square tube stringers.
  3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
8-30-19	New Design Engineer PE Stamp.
8-06-24	Electronic Stamp/Signature.



08/06/24