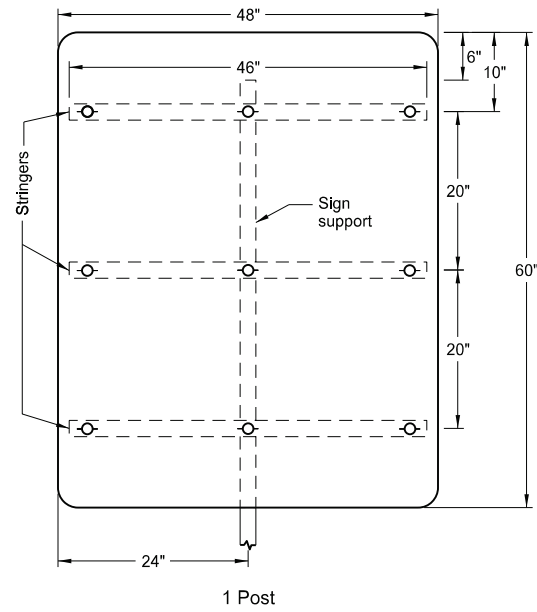
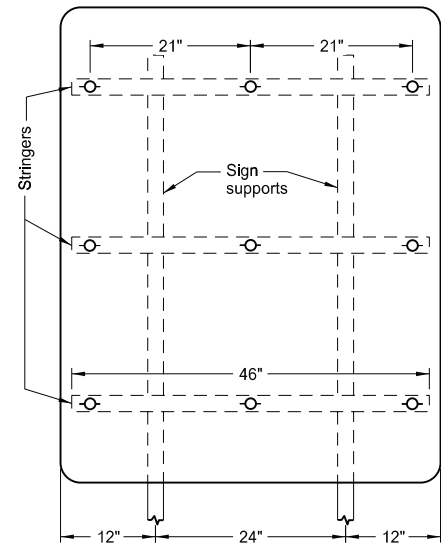


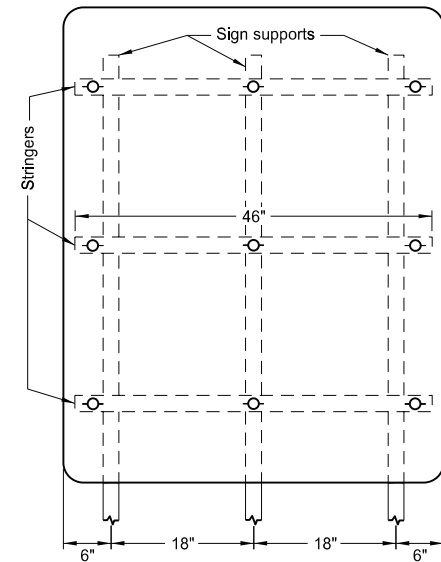
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



1 Post

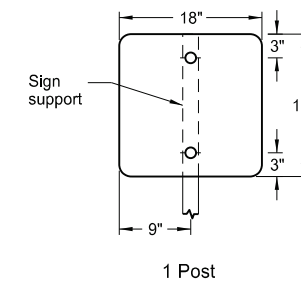


2 Posts



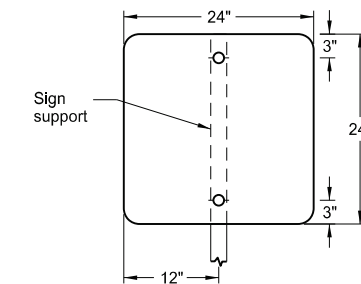
3 Posts

Assembly No. 12

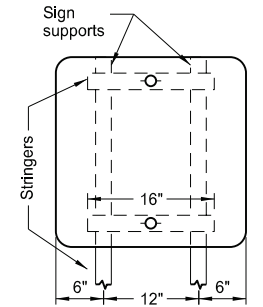


1 Post

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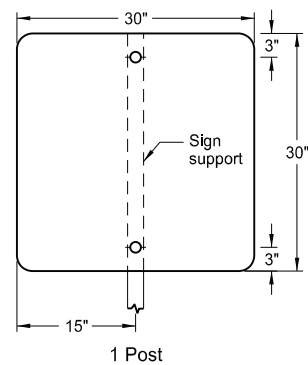


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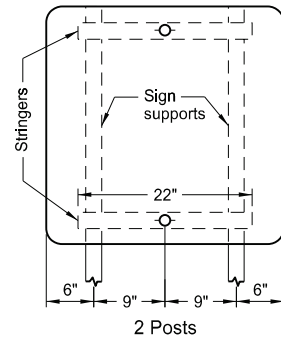
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Assembly No. 14

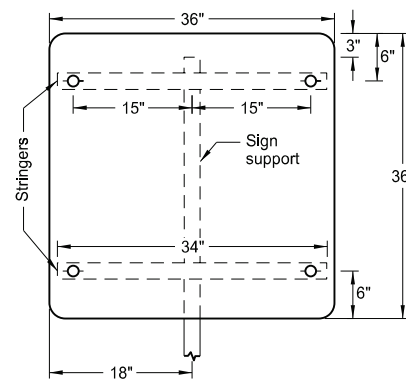


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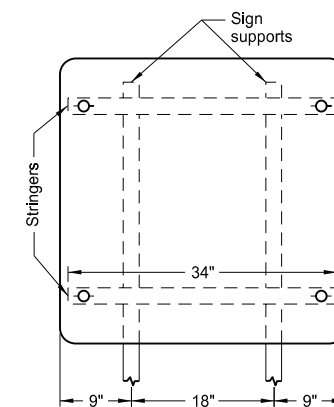
Assembly No. 15



2 Posts

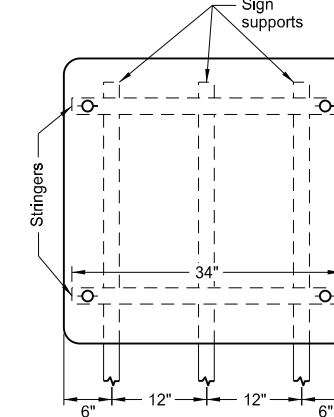


1 Post

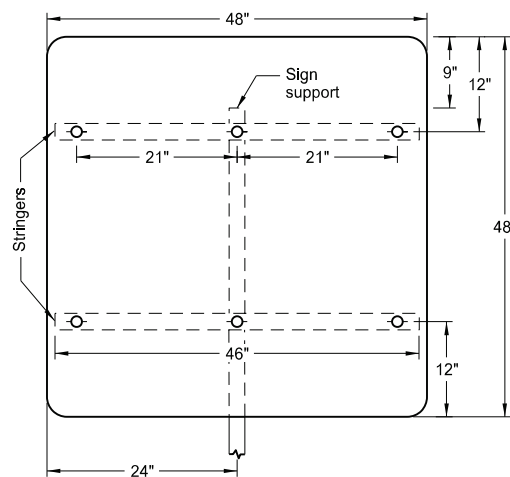


2 Posts

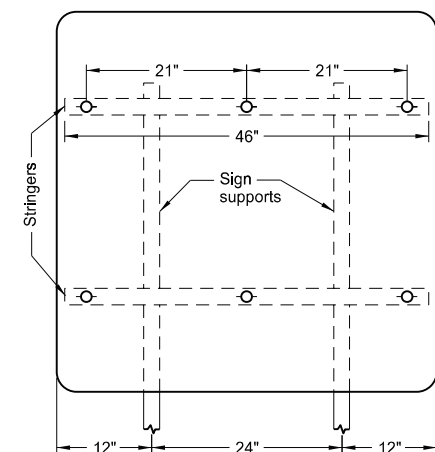
Assembly No. 16



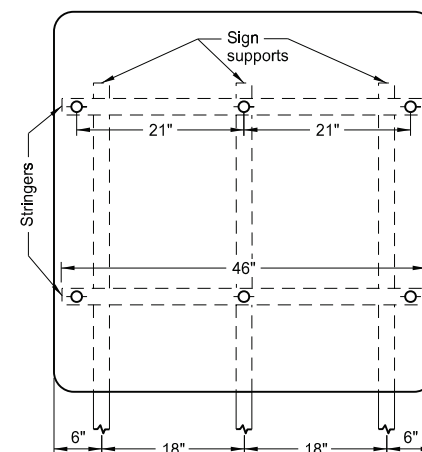
3 Posts



1 Post



2 Posts



3 Posts

Assembly No. 17

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1 1/2" x 1 1/2" perforated square tube stringers.
3. Punch holes round for 3/8" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated to active voice & changed Assembly 16 post spacing.
8-30-19	New Design Engineer PE Stamp.
8-06-24	Electronic Stamp/Signature.



08/06/24