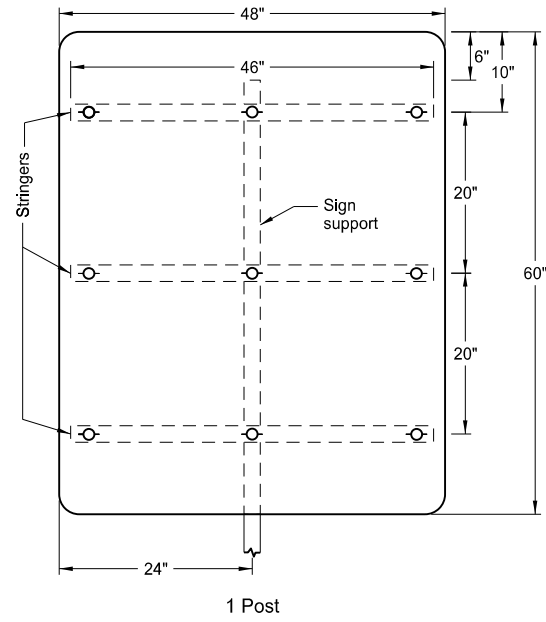
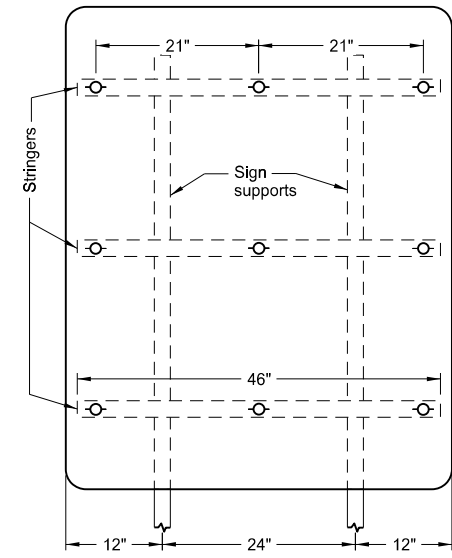


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS

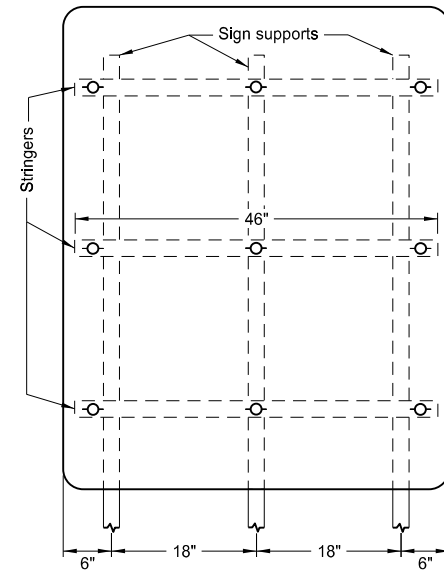


1 Post

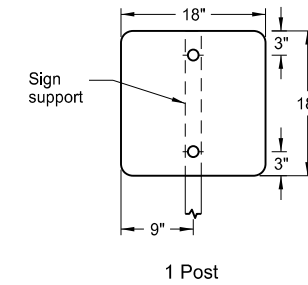


2 Posts

Assembly No. 12

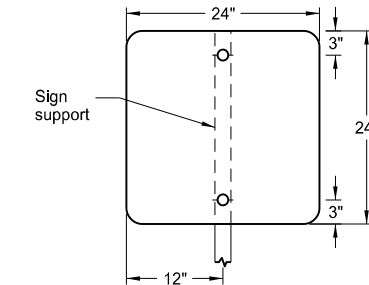


3 Posts



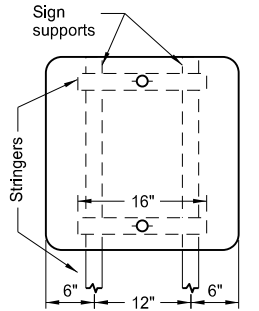
1 Post

Assembly No. 13

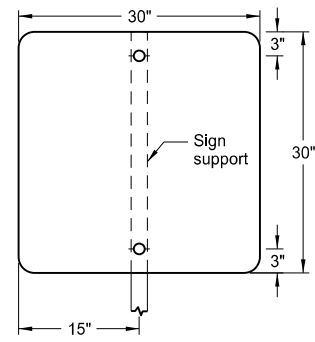


1 Post

Assembly No. 14

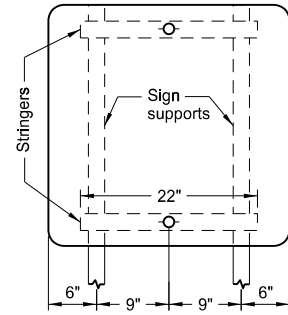


2 Posts

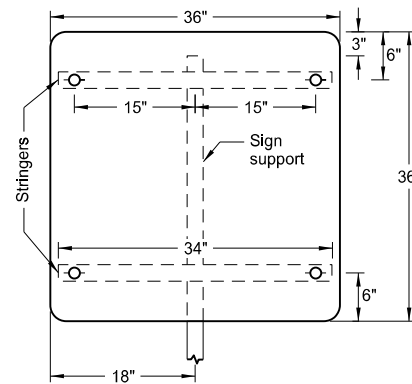


1 Post

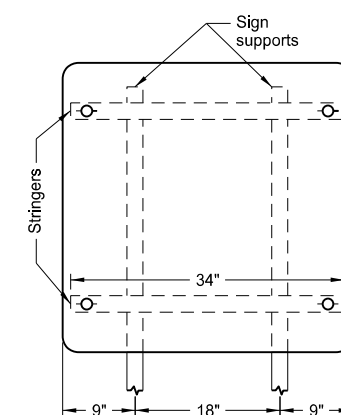
Assembly No. 15



2 Posts

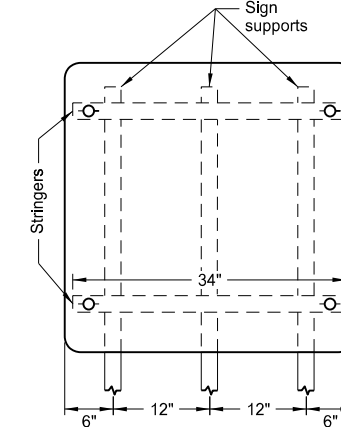


1 Post



2 Posts

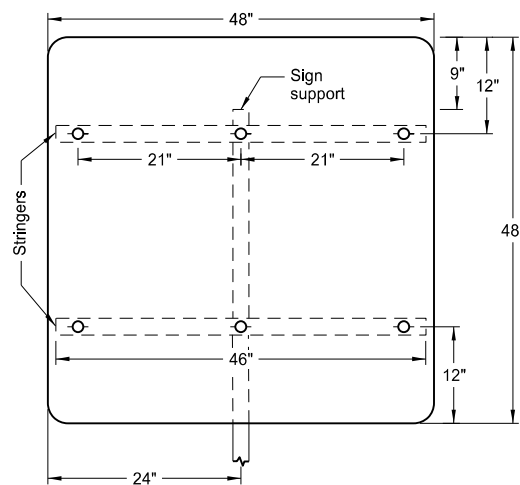
Assembly No. 16



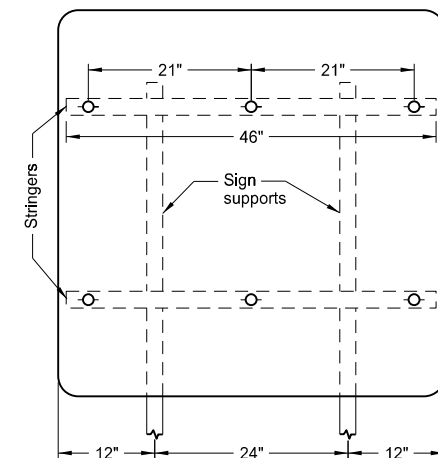
3 Posts

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1 1/2" x 1 1/2" perforated square tube stringers.
3. Punch holes round for 3/8" bolt.

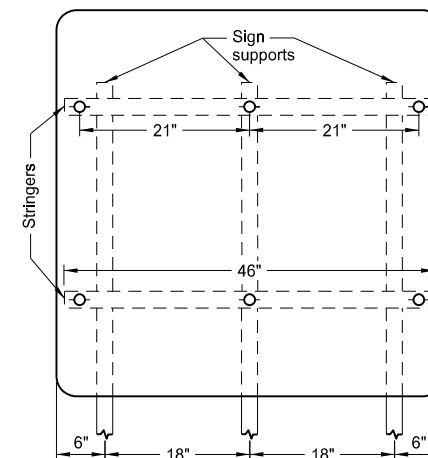


1 Post



2 Posts

Assembly No. 17



3 Posts

| | |
|--|---|
| NORTH DAKOTA DEPARTMENT OF TRANSPORTATION | |
| 12-1-10 | |
| REVISIONS | |
| DATE | CHANGE |
| 8-30-18 | Updated to active voice & changed Assembly 16 post spacing. |
| 8-30-19 | New Design Engineer PE Stamp. |

This document was originally issued and sealed by
Kirk J Hoff,
Registration Number
PE- 4683,
on 8/30/19 and the original document is stored at the North Dakota Department of Transportation