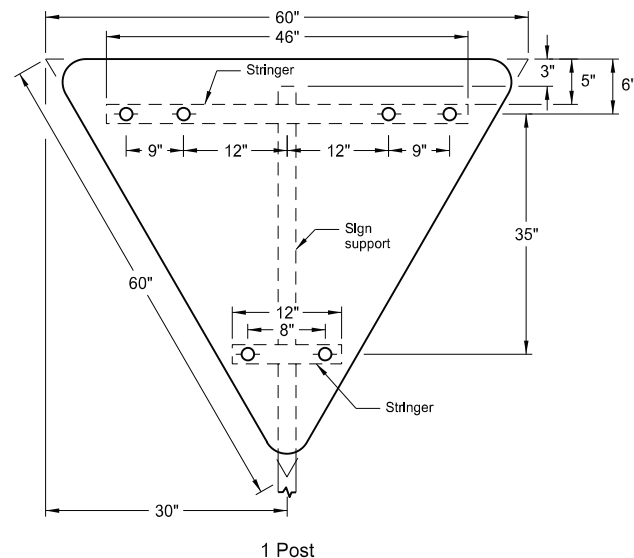
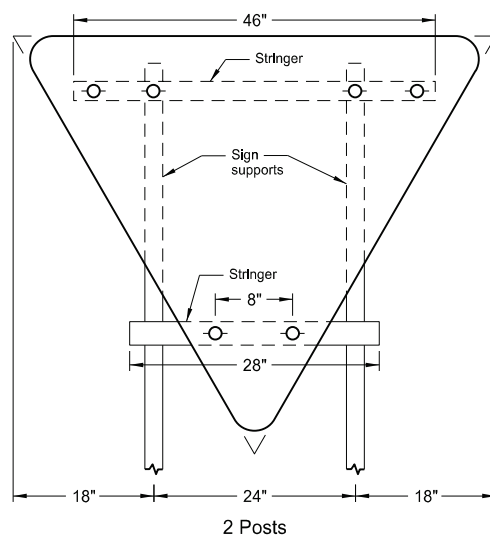


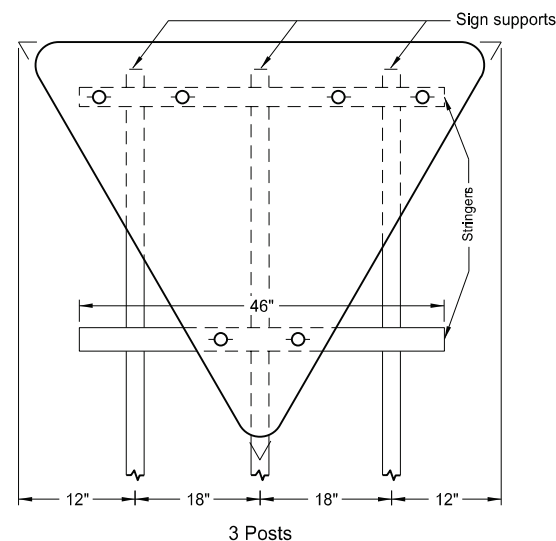
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



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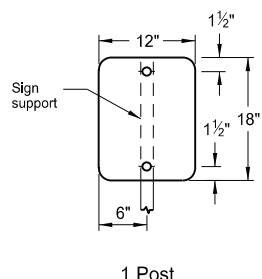


3 Posts

Assembly No. 6

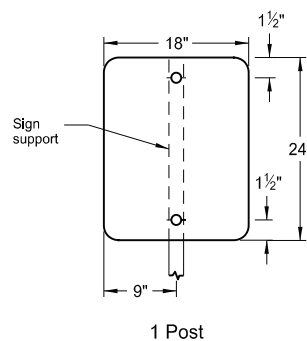
Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½" x 1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.



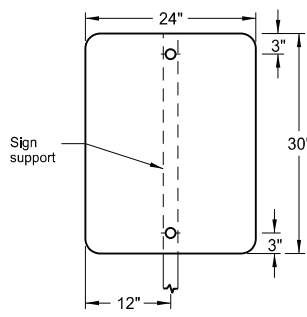
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Assembly No. 7



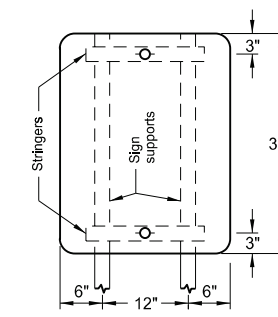
1 Post

Assembly No. 8

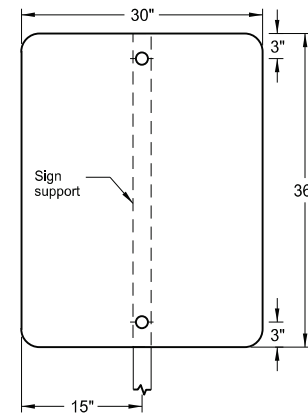


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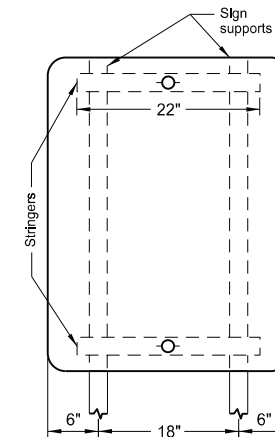
Assembly No. 9



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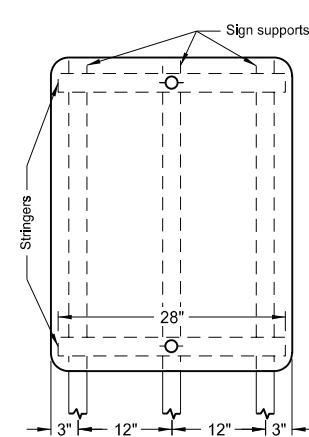


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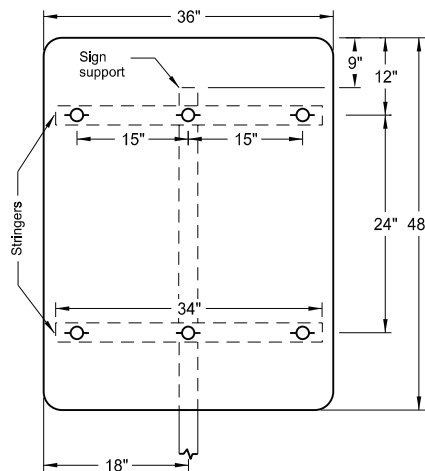


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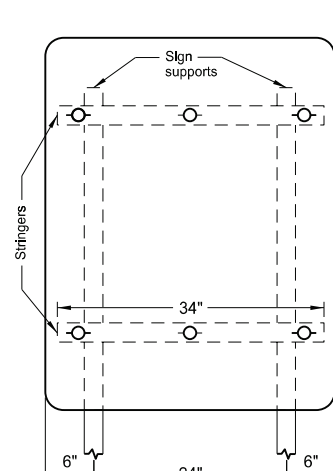
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3 Posts

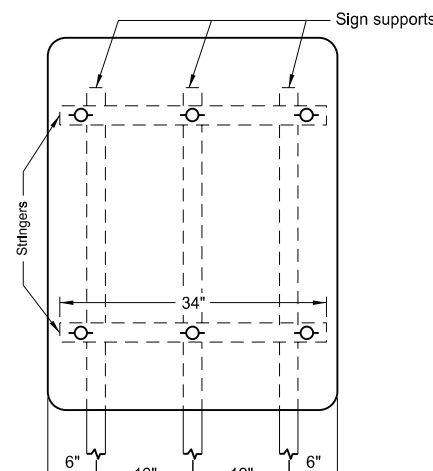


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2 Posts

Assembly No. 11



3 Posts

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
8-30-19	New Design Engineer PE Stamp.
8-06-24	Electronic Stamp/Signature.



08/06/24