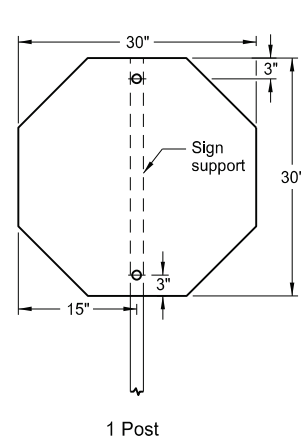
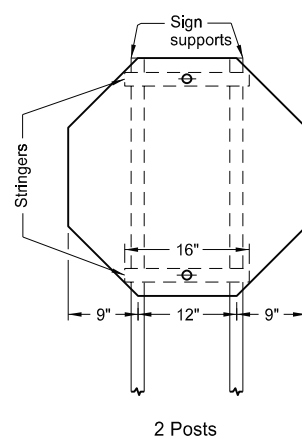


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS

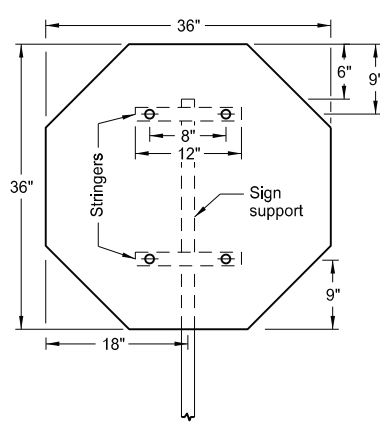


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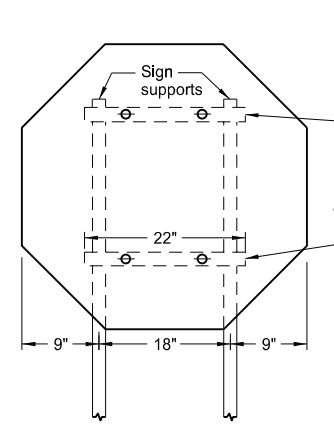
Assembly No. 1



2 Posts

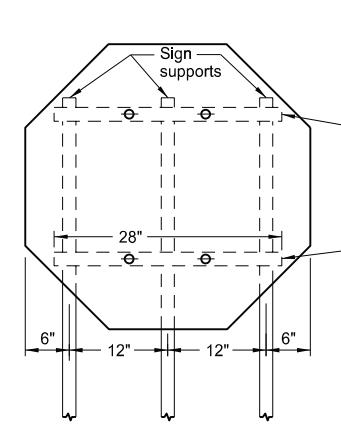


1 Post



2 Posts

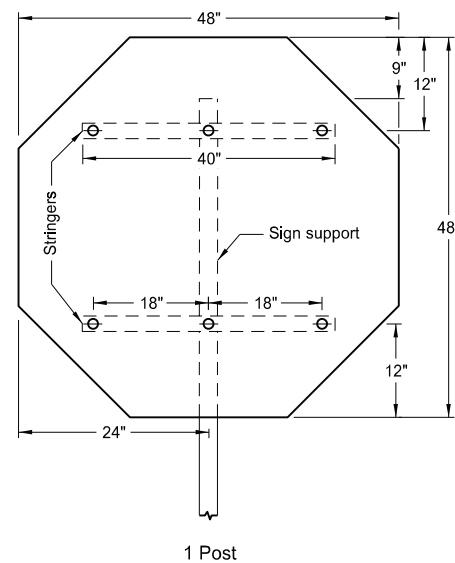
Assembly No. 2



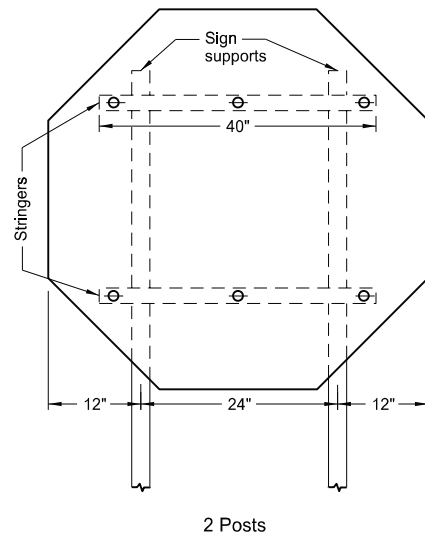
3 Posts

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1 1/2" x 1 1/2" perforated square tube stringers.
3. Punch holes round for 3/8" bolt.

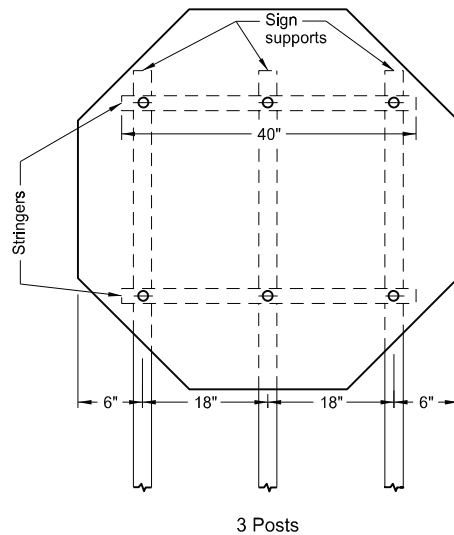


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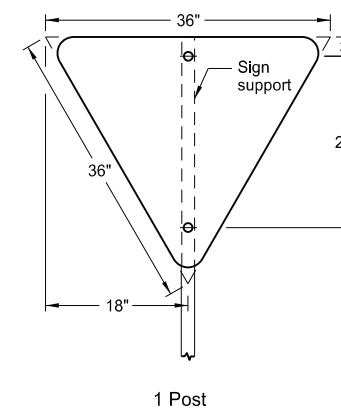


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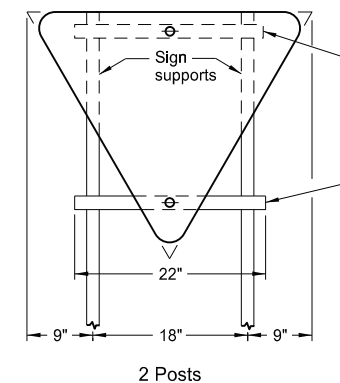
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3 Posts

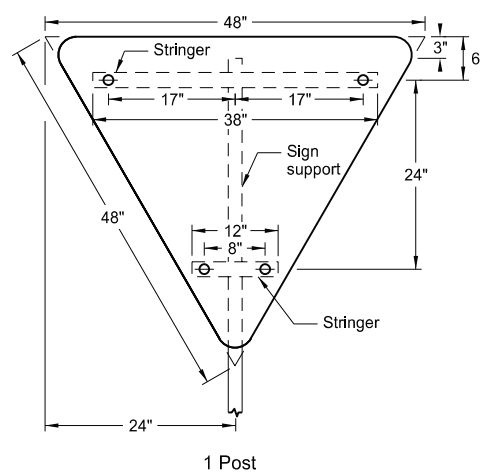


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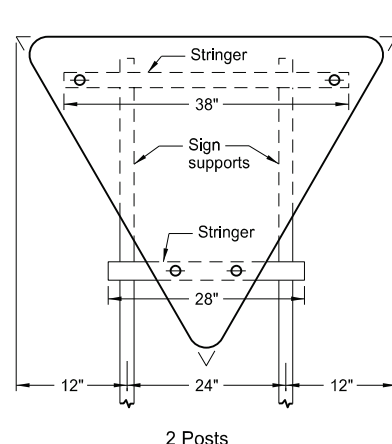


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Assembly No. 4

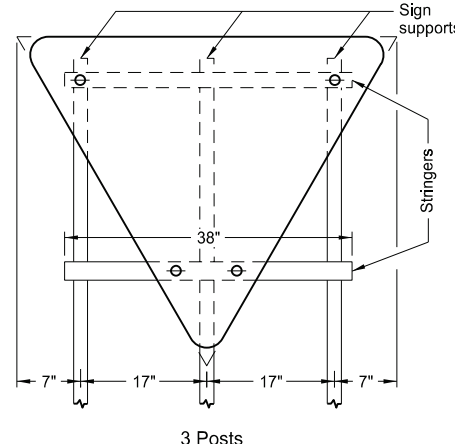


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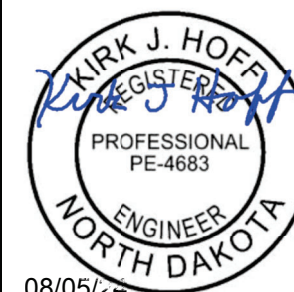
2 Posts

Assembly No. 5



3 Posts

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice,
8-30-19	New Design Engineer PE Stamp,
8-05-24	Electronic Stamp/Signature.



08/05/24