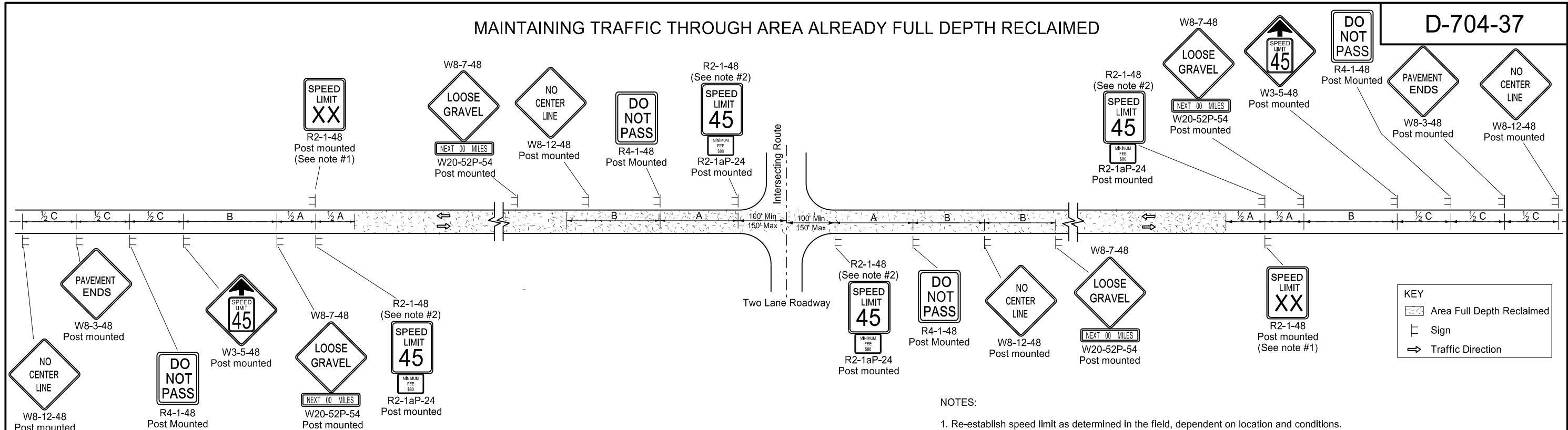


### MAINTAINING TRAFFIC THROUGH AREA ALREADY FULL DEPTH RECLAIMED



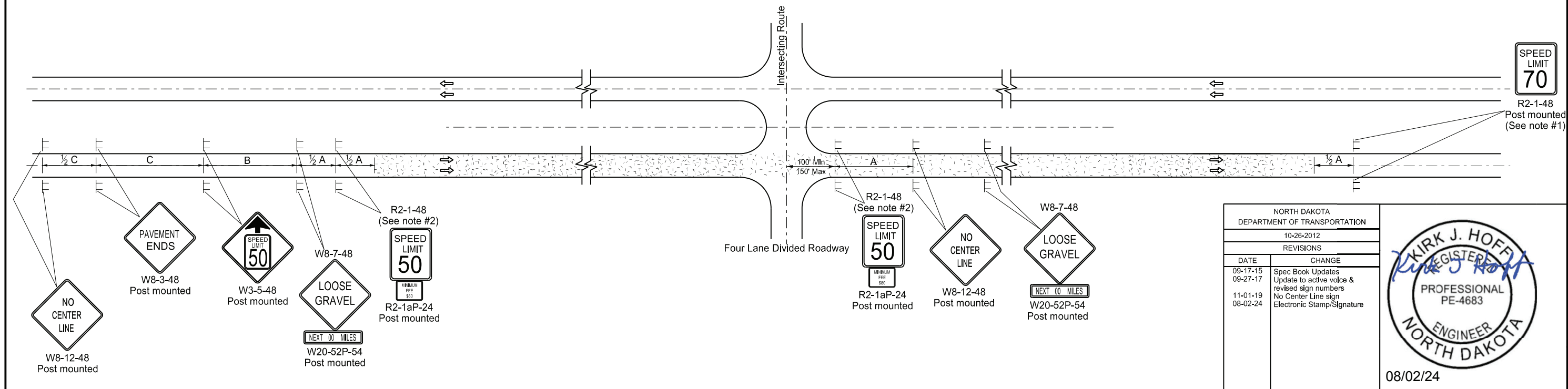
**KEY**

- Area Full Depth Reclaimed
- Sign
- Traffic Direction

**NOTES:**

1. Re-establish speed limit as determined in the field, dependent on location and conditions.
2. Determine the reduced speed limit based on the in-place speed limit before construction. When speed limits are reduced more than 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at 1/2 B after the first speed limit sign and 1/2 A before the end of the pavement.
3. Install flags on non-portable warning signs in urban areas. Mount the 24 inch square flags, perpendicular to the edges of the diamond sign, above the edge so the limp flag will not touch the sign. Rural areas will not require flags.
4. Cover existing speed limit signs within reduced speed zone.
5. Place signs R2-1-48, R2-1aP-24, W8-7-48, W20-52P-54 and R4-1-48 for two lane, two way operation just after all important intersections and at 5 mile intervals thereafter. Place sign W8-12-48 just after all important intersections and at 2 mile intervals thereafter until the short term center line pavement marking is in place. Place no short term pavement markings after the mine and blend operation until after the prime operation.
6. As an option use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
7. Use other traffic control layouts as required in immediate work areas. Install sign R2-1aP-24 below speed limit signs when the speed limit is reduced in the work area.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-26-2012 REVISIONS	
DATE	CHANGE
09-17-15	Spec Book Updates
09-27-17	Update to active voice & revised sign numbers
11-01-19	No Center Line sign
08-02-24	Electronic Stamp/Signature

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08/02/24