

1. Report No. ND 2013-03	2. Report Date March 2016	3. Contract No. N/A	4. Project No. SOIA-5-094(084)023
5. Title and Subtitle SprayWall® Pipe Liner		6. Report Type <a href="#">Click on link to open report</a>	7. Project No.
		Work Plan <input type="checkbox"/>	8. Project No.
		Construction <input type="checkbox"/>	9. Project No.
		Evaluation <input checked="" type="checkbox"/>	10. Project No.
11. Author(s)/Principle Investigator(s) Kyle Evert			
12. Performing Organization Name and Address NDDOT M+R <input checked="" type="checkbox"/> North Dakota DOT NDDOT OTHER* <input type="checkbox"/> Materials and Research Division NDSU <input type="checkbox"/> 300 Airport Road UND <input type="checkbox"/> Bismarck ND 58504-6005 UGPTI <input type="checkbox"/> OTHER* <input type="checkbox"/> *see supplementary notes		13. Sponsoring Agency Name and Address North Dakota DOT Materials and Research Division 300 Airport Road Bismarck ND 58504-6005	
14. Supplementary Notes			
15. Abstract <b>Purpose and Need</b> North Dakota's state highway system has small and large centerline pipes constructed with deep fills above the pipe. When these pipes become deteriorated they need to be replaced or repaired to maintain hydraulic and structural capacity. The cost of excavating the material above the pipe and the time required to replace the pipe are a driving force for an alternative option. An option to repair the pipe without any excavation or any disruption to the traveling public is needed. <b>Objective</b> The objective of this research project is to evaluate the performance of SprayWall® polyurethane lining for use as a minimally intrusive option for repair of deteriorating pipe. The SprayWall® lining will re-establish the structural integrity and prevent infiltration by sealing the perforations. <b>Scope</b> This project will rehabilitate a 90" structural plate pipe on project SOIA-5-094(084)023. The contractor must ensure that the manufacturer's representatives are on site during the preparation of the pipe and installation of the SprayWall® System. The contractor will prepare the pipe and apply the SprayWall® polyurethane lining according to the manufacturer's recommendations. The contractor will apply SprayWall® on the north 134 linear feet of the 674 linear feet pipe. <b>Summary</b> The Spraywall liner has very little defects at this time. Most of the cracks occur on the edge of the liner on the end section of the pipe. The crack along the side of the pipe end section is the most severe crack. After that crack was repaired another crack developed parallel next to the original crack. The Spraywall liner is performing well at this point. The small cracks that were found don't appear to be a major concern. Materials and Research will continue to monitor the performance of the Spraywall pipe liner.			
16. Key Words Pipe Polyurethane Steel Liner	17. Distribution Statement No restrictions. This document is available <a href="#">by clicking this link:</a> North Dakota Department of Transportation Materials and Research Division: 300 Airport Road Bismarck ND 58504-6005 Office: (701) 328-6900 Fax: (701) 328-0310		18. No. of Pages 25 19. File type 4.744 MB Pdf