	STATE	PROJECT NO.	PCN	SECTION NO.	SHEET NO.
	ND	IM-5-094(171)064	24345	1	1

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

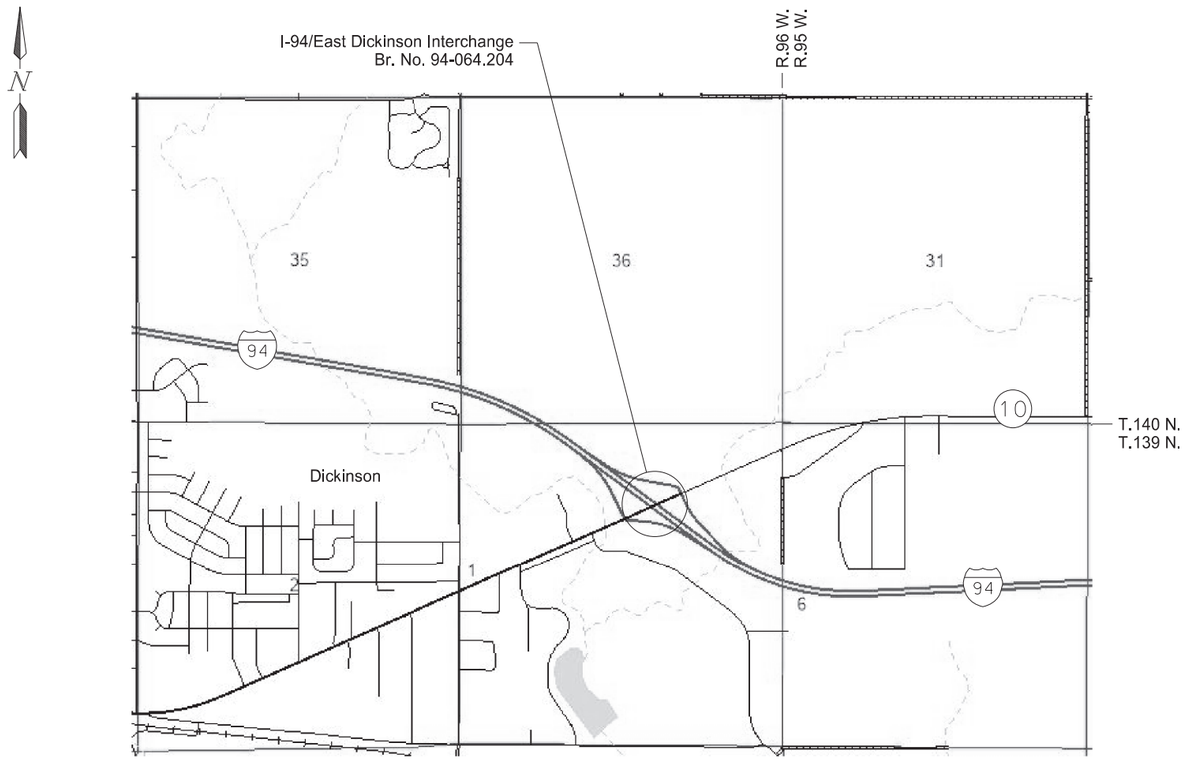
IM-5-094(171)064

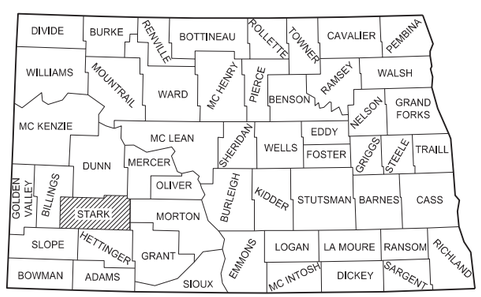
Stark County
East Dickinson Interchange

Structural Repair

GOVERNING SPECIFICATIONS	Date Published and Adopted by the North Dakota Department of Transportation
Standard Specifications	4/1/2023
Supplemental Specifications	NONE

PROJECT NUMBER \ DESCRIPTION	NET MILES	GROSS MILES
IM-5-094(171)064	NA	NA





STATE COUNTY MAP

ND DEPARTMENT OF TRANSPORTATION
OFFICE OF PROJECT DEVELOPMENT

Jason Thorenson
05/16/24

BRIDGE DIVISION

REGISTERED PROFESSIONAL ENGINEER
JASON R. THORENSON
PE - 5048
DATE
05/16/24
NORTH DAKOTA

5/16/2024 10:42:16 AM acahlin R:\project\50094064.171\Bridge\dgn\001TS_001_TITLE.dgn

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	IM-5-094(171)064	2	1

TABLE OF CONTENTS

PLAN SECTIONS

Section	Page(s)	Description
1	1	Title Sheet
2	1	Table of Contents
6	1	Notes
8	1	Quantities
10	1	Basis of Estimate
100	1 - 7	Work Zone Traffic Control
170	1 - 4	Bridges and Box Culverts

LIST OF STANDARD DRAWINGS

Number	Description
D-101-1, 2,3,4,10	NDDOT Abbreviations
D-101-20, 21	Line Styles
D-101-30, 31,32,33	Symbols
D-255-2	Erosion And Siltation Control - Erosion Control Blanket Installation
D-704-7	Breakaway Systems For Construction Zone Signs - Perforated Tube
D-704-8	Breakaway Systems For Construction Zone Signs - U-Channel Post
D-704-9	Construction Sign Details - Terminal And Guide Signs
D-704-10	Construction Sign Details - Regulatory Signs
D-704-11, 11A	Construction Sign Details - Warning Signs
D-704-12	Shoulder Closure Tapers
D-704-13	Barricade And Channelizing Device Details
D-704-14	Construction Sign Punching And Mounting Details
D-704-15	Road Closure Layouts
D-704-16	Lane Closure On A Two Lane Road Using Traffic Control Signals
D-704-20	Terminal And Seal Coat Sign Layouts
D-704-27	Mobile Operation (Pavement Marking)
D-704-50	Portable Sign Support Assembly
D-762-2	Interstate Pavement Marking 4 Lane Divided Highway
D-762-4	Pavement Marking
D-762-11	Short-Term Pavement Marking

SPECIAL PROVISIONS

Number	Description
SSP 2	Federal Migratory Bird Treaty Act

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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704-P01 LANE CLOSURE - SIGNAL CONTROL/FLAGGING CONTROL: Install the signal controlled lane closure on Standard D-704-16.

Obtain an electrical source for traffic signals. Solar powered signals may be used. Place generators a minimum of 60 feet from the roadway centerline, unless the generator and signal are part of a trailer mounted unit.

Place utility poles and equipment a minimum of 60 feet from the roadway centerline and place power conductors a minimum of 6 inches below the ground surface. Remove poles after they are no longer necessary.

Provide cameras and a video detection system.

The Engineer will measure individual traffic control devices, other than the signal system shown on the standard. Payment will be made at the respective contract unit price.

Include the cost of the traffic signal system in the contract unit price for "Lane Closure - Signal Control/Flagging Control".

704-P02 TRAFFIC CONTROL: Traffic control quantities are based on using two outside shoulder closures on I-94 (WB and EB) and a signalized one lane closure for phase 1 and phase 2 on the crossroad and ramps using layouts and the following Standard Drawings:

D-704-12, For shoulder closure on the Mainline beneath bridge.
D-704-15, For flagging operations.
D-704-16, For traffic control at ramps and cross road bridge.
D-704-20, For Construction Sign Layouts.
D-704-27, For pavement marking mobile operation.

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05/17/24

Note Sheet

Pedestal Repair Work

I-94 Exit 64 Interchange Bridge

ESTIMATE OF QUANTITIES

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	IM-5-094(171)064	8	1

SPEC	CODE	ITEM DESCRIPTION	UNIT	MAINLINE	TOTAL
103	0100	CONTRACT BOND	L SUM	1	1
202	0119	SAW CONCRETE	LF	9	9
210	0099	CLASS 1 EXCAVATION	L SUM	1	1
702	0100	MOBILIZATION	L SUM	1	1
704	0100	FLAGGING	MHR	100	100
704	1000	TRAFFIC CONTROL SIGNS	UNIT	1,951	1,951
704	1018	LANE CLOSURE-SIGNAL CONTROL/FLAGGING CONTROL	EA	1	1
704	1052	TYPE III BARRICADE	EA	2	2
704	1060	DELINEATOR DRUMS	EA	49	49
704	1087	SEQUENCING ARROW PANEL-TYPE C	EA	2	2
704	1500	OBLITERATION OF PAVEMENT MARKING	SF	1,200	1,200
762	0114	EPOXY PVMT MK 6IN LINE	LF	3,600	3,600
762	0420	SHORT TERM 4IN LINE-TYPE R	LF	2,860	2,860
762	0426	SHORT TERM 24IN LINE-TYPE R	LF	48	48
930	8230	SHORING	EA	4	4
930	9505	BRIDGE REPAIR-BEARING	L SUM	1	1
930	9660	ABUTMENT REPAIR	L SUM	1	1
970	0006	LANDSCAPE PREPARATION	L SUM	1	1

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	IM-5-094(171)064	10	1

Obliteration of Pavement Marking

Crossroad (to close one lane to traffic):

Existing 4" Solid Dbl Yellow Centerline - 2 x 900 LF x 4In = 600 SF
Existing 4" White Edge Line - Phase 1 - 900 LF x 4In = 300 SF
Existing 4" White Edge Line - Phase 2 - 900 LF x 4In = 300 SF
Total =1,200 SF

Short Term 4In Line - Type R

Crossroad (Phase 1 - to close first side of bridge to traffic):

4" Solid White Edge Line (Lt) = 900 LF
4" Solid White Edge Line (Rt) = 530 LF

Crossroad (Phase 2 - to switch traffic to other side of bridge):

4" Solid White Edge Line (Lt) = 530 LF
4" Solid White Edge Line (Rt) = 900 LF

Short Term 24In Line - Type R

Crossroad (Phase 1 - to provide stop bars for crossroad traffic):

24" Solid White Stop Bar - NE Bd = 24 LF
24" Solid White Stop Bar - SW Bd = 24 LF
Total = 48 LF

Epoxy Pvmt Mk 6In Line

Crossroad (to return traffic to normal operation):

6" Solid Double Yellow Centerline - 2 x 900 LF = 1,800 LF
6" Solid White Edge Line (Lt & Rt) - 2 x 900 LF =1,800 LF
Total = 3,600 LF

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Pavement Marking Basis of Estimate

Pedestal Repair Work

I-94 Exit 64 Interchange Bridge

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	IM-5-094(171)064	100	1

SIGN NUMBER	SIGN SIZE	DESCRIPTION	AMOUNT REQUIRED BY PHASE NO. 1	2	All		TOTAL AMOUNT REQUIRED	UNITS PER AMOUNT	UNITS SUB TOTAL
E5-1-48	48"x48"	EXIT GORE						35	
G20-1-60	**60"x24"**	**ROAD WORK NEXT __ MILES**			**2**		**2**	**28**	**56**
G20-1b-60	60"x24"	NO WORK IN PROGRESS (Sign and installation only)						18	
G20-2-48	**48"x24"**	**END ROAD WORK**	**4**	**4**	**4**		**4**	**26**	**104**
G20-4-36	36"x18"	PILOT CAR FOLLOW ME (Mounted to back of pilot car)						18	
G20-4b-36	36"x30"	WAIT FOR PILOT CAR						18	
G20-50a-72	**72"x36"**	**ROAD WORK NEXT __ MILES RT & LT ARROWS**			**2**		**2**	**43**	**86**
G20-52a-72	72"x24"	ROAD WORK NEXT __ MILES RT or LT ARROW						36	
G20-55-96	**96"x48"**	**SPEED LIMIT ENFORCED - MINIMUM FEE $80 WHEN WORKERS PRESENT**	**2**	**2**	**2**		**2**	**59**	**118**
M1-1-36	36"x36"	INTERSTATE ROUTE MARKER (Post and installation only)						11	
M1-4-24	24"x24"	U.S. ROUTE MARKER (Post and installation only)						10	
M1-5-24	24"x24"	STATE ROUTE MARKER (Post and installation only)						10	
M3-1-24	24"x12"	NORTH (Mounted on route marker post)						7	
M3-2-24	24"x12"	EAST (Mounted on route marker post)						7	
M3-3-24	24"x12"	SOUTH (Mounted on route marker post)						7	
M3-4-24	24"x12"	WEST (Mounted on route marker post)						7	
M4-8-24	24"x12"	DETOUR (Mounted on route marker post)						7	
M4-9-30	30"x24"	DETOUR ARROW RIGHT or LEFT/AHD AND RT or LT						15	
M4-10-48	48"x18"	DETOUR (INSIDE ARROW) RIGHT or LEFT (Mounted on barricade)						7	
M5-1-21	21"x15"	ADVANCE TURN ARROW RT or LT(Mounted on route marker post)						7	
M5-1-30	30"x21"	ADVANCE TURN ARROW RT or LT(Mounted on route marker post)						9	
M6-1-21	21"x15"	DIRECTIONAL ARROW RT or LT (Mounted on route marker post)						7	
M6-1-30	30"x21"	DIRECTIONAL ARROW RT or LT (Mounted on route marker post)						9	
M6-3-21	21"x15"	DIRECTIONAL ARROW UP (Mounted on route marker post)						7	
R1-1-48	48"x48"	STOP						32	
R1-2-60	60"x60"	YIELD						29	
R2-1-36	**36"x48"**	**SPEED LIMIT __ (Portable only)**	**4**	**4**			**4**	**30**	**120**
R2-1-48	**48"x60"**	**SPEED LIMIT __**	**2**	**2**	**2**		**2**	**39**	**78**
R2-1aP-24	**24"x18"**	**MINIMUM FEE $80 (Mounted on Speed Limit post)**	**4**	**4**	**2**		**4**	**10**	**40**
R3-2-48	48"x48"	NO LEFT TURN						35	
R4-1-48	48"x60"	DO NOT PASS						39	
R4-7-48	48"x60"	KEEP RIGHT						39	
R5-1-48	48"x48"	DO NOT ENTER						35	
R6-1-54	54"x18"	ONE WAY RIGHT or LEFT (Mounted on STOP or DO NOT ENTER post)						14	
R7-1-12	12"x18"	NO PARKING ANY TIME						11	
R10-6-24	**24"x36"**	**STOP HERE ON RED**	**2**	**2**	**2**		**2**	**16**	**32**
R11-2-48	48"x30"	ROAD CLOSED (Mounted on barricade)						12	
R11-2a-48	48"x30"	STREET CLOSED (Mounted on barricade)						12	
R11-3a-60	60"x30"	ROAD CLOSED __ MILES AHEAD LOCAL TRAFFIC ONLY (Mtd on barricade)						15	
R11-3c-60	60"x30"	STREET CLOSED __ MILES AHEAD LOCAL TRAFFIC ONLY (Mtd on barricade)						15	
R11-4a-60	60"x30"	STREET CLOSED TO THRU TRAFFIC (Mounted on barricade)						15	
W1-3-48	48"x48"	REVERSE TURN RIGHT or LEFT						35	
W1-4-48	**48"x48"**	**REVERSE CURVE RIGHT or LEFT**	**2**	**2**			**2**	**35**	**70**
W1-4b-48	48"x48"	TWO LANE REVERSE CURVE RIGHT or LEFT						35	
W1-6-48	48"x24"	ONE DIRECTION LARGE ARROW						26	
W3-1-48	48"x48"	STOP AHEAD						35	
W3-3-48	**48"x48"**	**SIGNAL AHEAD**	**4**	**4**	**4**		**4**	**35**	**140**
W3-4-48	**48"x48"**	**BE PREPARED TO STOP**	**2**	**2**			**2**	**35**	**70**
W3-5-48	**48"x48"**	**SPEED REDUCTION AHEAD**	**4**	**4**	**2**		**4**	**35**	**140**
W4-2-48	48"x48"	LANE ENDS RIGHT or LEFT						35	
W5-1-48	48"x48"	ROAD NARROWS						35	
W5-8-48	48"x48"	THRU TRAFFIC RIGHT LANE						35	
W5-9-48	48"x48"	ROAD WORK TRAFFIC ONLY DOWN & LT or RT ARROW						35	
W6-3-48	48"x48"	TWO WAY TRAFFIC						35	
W8-1-48	48"x48"	BUMP						35	
W8-3-48	48"x48"	PAVEMENT ENDS						35	
W8-7-48	48"x48"	LOOSE GRAVEL						35	
W8-11-48	48"x48"	UNEVEN LANES						35	
W8-12-48	48"x48"	NO CENTER LINE						35	
W8-17-48	48"x48"	SHOULDER DROP-OFF SYMBOL						35	
W8-53-48	48"x48"	TRUCKS ENTERING HIGHWAY						35	
W8-54-48	48"x48"	TRUCKS ENTERING AHEAD or __ FT or _ MILE						35	
W8-55-48	48"x48"	TRUCKS CROSSING AHEAD or __ FT or _ MILE						35	
W8-56-48	48"x48"	TRUCKS EXITING HIGHWAY						35	
W9-3a-48	48"x48"	CENTER LANE CLOSED SYMBOL						35	
W13-1P-30	30"x30"	__ MPH ADVISORY SPEED PLAQUE (Mounted on warning sign post)						14	
W14-3-64	64"x48"	NO PASSING ZONE						28	
W16-2P-30	30"x24"	__ FEET PLAQUE (Mounted on warning sign post)						10	
W20-1-48	**48"x48"**	**ROAD WORK AHEAD or _FT or _ MILE**	**6**	**6**	**4**		**6**	**35**	**210**
W20-2-48	48"x48"	DETOUR AHEAD or __ FT or _ MILE						35	
W20-3-48	48"x48"	ROAD or STREET CLOSED AHEAD or __ FT or _ MILE						35	
W20-4-48	**48"x48"**	**ONE LANE ROAD AHEAD or __ FT or _ MILE**	**4**	**4**	**4**		**4**	**35**	**140**
W20-5-48	48"x48"	RIGHT or CENTER or LEFT LANE CLOSED AHEAD or __ FT or _ MILE						35	
W20-7-48	**48"x48"**	**FLAGGER**	**2**	**2**			**2**	**35**	**70**
W20-8-18	**18"x18"**	**STOP - SLOW PADDLE Back to Back**	**2**	**2**			**2**	**5**	**10**
W20-52P-54	54"x12"	NEXT __ MILES (Mounted on warning sign post)						12	
W21-1-48	48"x48"	WORKERS						35	
W21-2-48	48"x48"	FRESH OIL						35	
W21-3-48	48"x48"	ROAD MACHINERY AHEAD or __ FT or _ MILE						35	
W21-5-48	48"x48"	SHOULDER WORK						35	
W21-5a-48	48"x48"	RIGHT or LEFT SHOULDER CLOSED						35	
W21-5b-48	48"x48"	RIGHT or LEFT SHOULDER CLOSED AHEAD or __ FT or _ MILE						35	

SIGN NUMBER	SIGN SIZE	DESCRIPTION	AMOUNT REQUIRED BY PHASE NO. 1	2	All		TOTAL AMOUNT REQUIRED	UNITS PER AMOUNT	UNITS SUB TOTAL
W21-6-48	48"x48"	SURVEY CREW						35	
W21-50-48	48"x48"	BRIDGE PAINTING AHEAD or __ FT						35	
W21-51-48	48"x48"	MATERIAL ON ROADWAY						35	
W21-52-48	48"x48"	PAVEMENT BREAKS						35	
W21-53-48	48"x48"	RUMBLE STRIPS AHEAD						35	
W22-8-48	48"x48"	FRESH OIL LOOSE ROCK						35	
W24-1-48	48"x48"	DOUBLE REVERSE CURVE						35	

SPECIAL SIGNS

ConSign 1	**156"x72"**	**EXIT 64 NORTHBOUND 13 FT LANE WIDE VEHICLES USE ALTERNATE ROUTI**		**1**			**1**	**118**	**118**
ConSign 2	**158"x72"**	**EXIT 64 SOUTHBOUND 13 FT LANE WIDE VEHICLES USE ALTERNATE ROUTI**		**1**			**1**	**119**	**119**
ConSign 3	**150"x72"**	**13 FT LANE ON BRIDGE WIDE VEHICLES USE ALTERNATE ROUTE**		**2**			**2**	**115**	**230**

SPEC & CODE

704-1000	**TRAFFIC CONTROL SIGNS**	**TOTAL UNITS**	**1951**

SPEC & CODE	DESCRIPTION	UNIT	QUANTITY BY PHASE NO. 1	2	All		TOTAL QUANTITY
704-0100	**FLAGGING**	MHR	**50**	**50**			**100**
704-1018	**LANE CLOSURE-SIGNAL CONTROL/FLAGGING CONTROL**	EACH	**1**	**1**	**1**		**1**
704-1039	ATTENUATION DEVICE-TYPE B-45	EACH					
704-1048	PORTABLE RUMBLE STRIPS	EACH					
704-1050	TYPE I BARRICADES	EACH					
704-1052	**TYPE III BARRICADES**	EACH	**2**	**2**	**2**		**2**
704-1060	**DELINEATOR DRUMS**	EACH	**49**	**49**	**49**		**49**
704-1065	TRAFFIC CONES	EACH					
704-1067	TUBULAR MARKERS	EACH					
704-1070	DELINEATOR	EACH					
704-1072	FLEXIBLE DELINEATORS	EACH					
704-1080	STACKABLE VERTICAL PANELS	EACH					
704-1081	VERTICAL PANELS - BACK TO BACK	EACH					
704-1085	SEQUENCING ARROW PANEL - TYPE A	EACH					
704-1086	SEQUENCING ARROW PANEL - TYPE B	EACH					
704-1087	**SEQUENCING ARROW PANEL - TYPE C**	EACH	**2**	**2**	**2**		**2**
704-1500	**OBLITERATION OF PVMT MK**	SF	**1200**				**1200**
704-3501	PORTABLE PRECAST CONCRETE MED BARRIER	LF					
704-3510	PRECAST CONCRETE MED BARRIER - STATE FURNISHED	EACH					
704-3511	STATE FURNISHED MEDIAN BARRIER	LF					
762-0200	RAISED PAVEMENT MARKERS	EACH					
762-0420	**SHORT TERM 4IN LINE - TYPE R**	LF	**1430**	**1430**			**2860**
762-0426	**SHORT TERM 24IN LINE-TYPE R**	LF			**48**		**48**
762-0430	SHORT TERM 4IN LINE - TYPE NR	LF					

NOTE:
If additional signs are required, units will be calculated using the formula from Section III-18.06 of the Design Manual.
http://www.dot.nd.gov/

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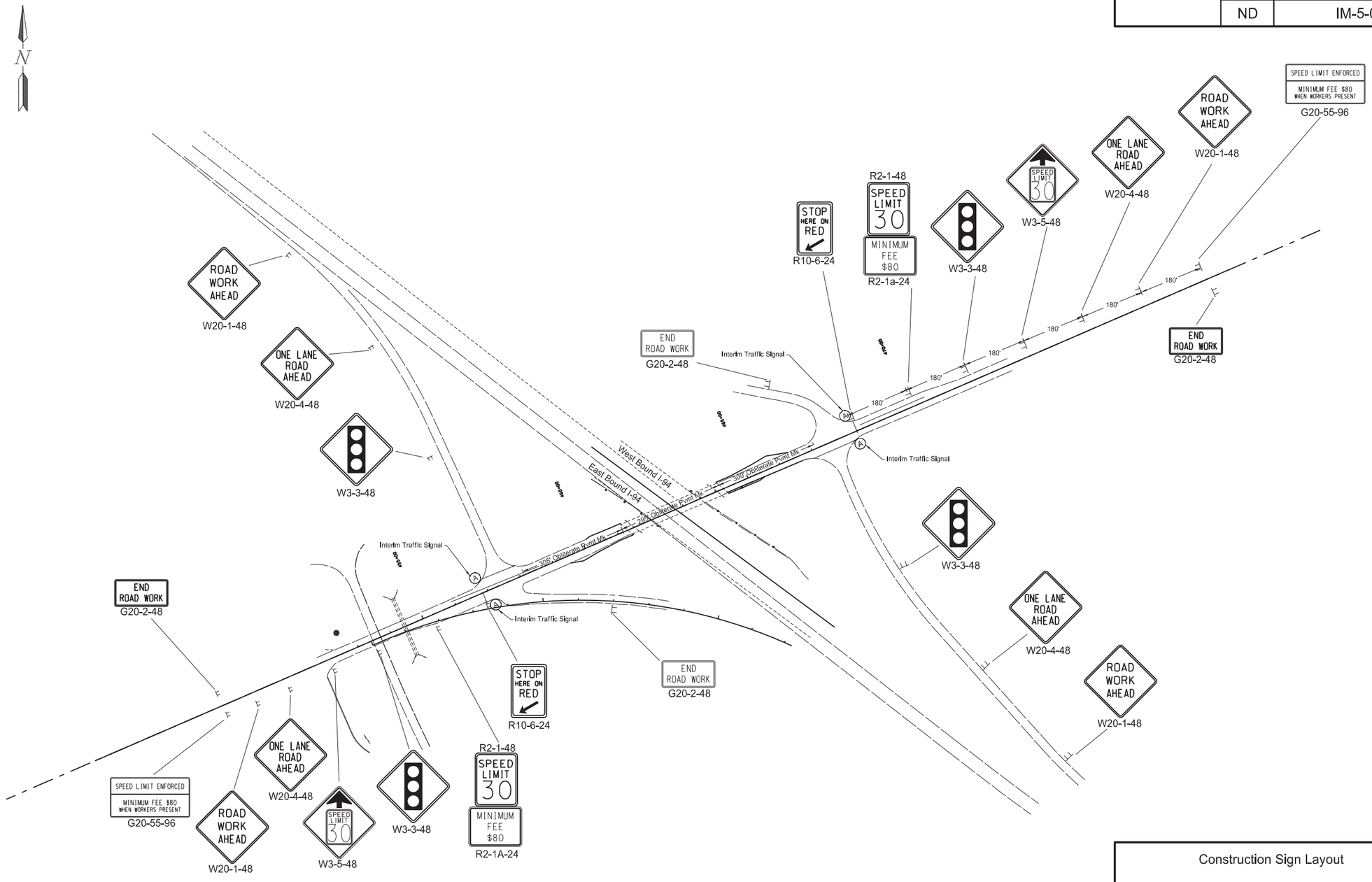
Traffic Control Devices List

Pedestal Repair Work

Exit 64 Interchange Bridge

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	IM-5-094(171)064	100	2



Construction Sign Layout

Pedestal Repair Work

I-94 Exit 64 Interchange Bridge

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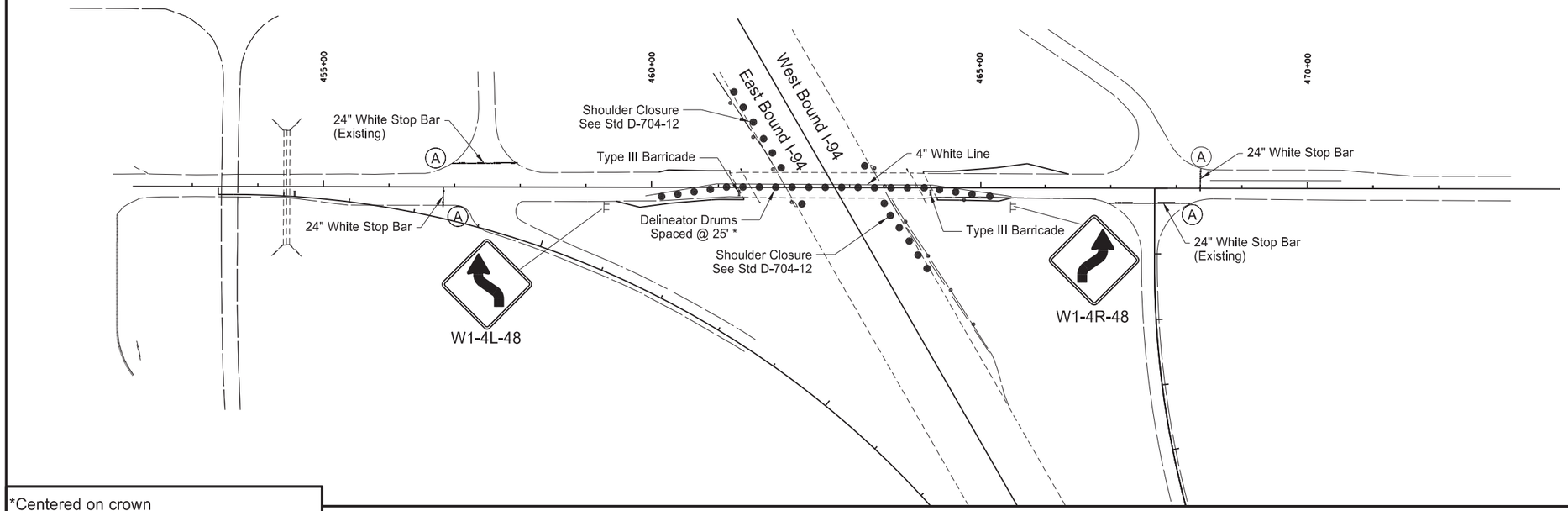
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	IM-5-094(171)064	100	3

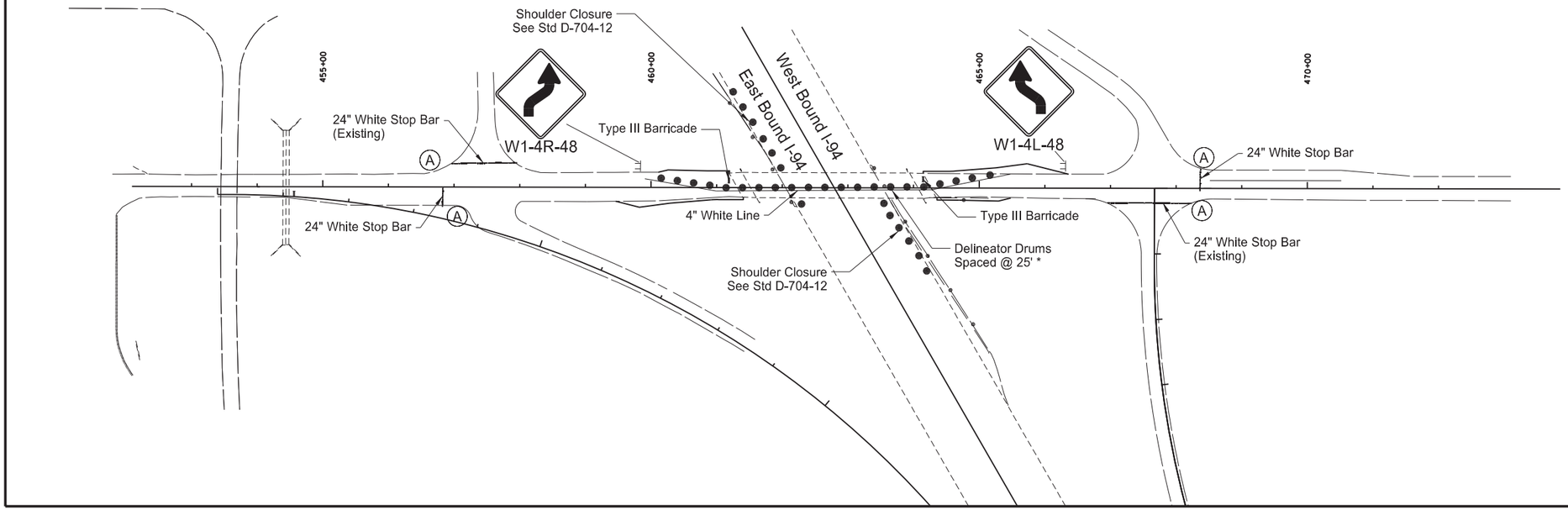
Phase 1



*Centered on crown

Ⓐ Provide portable traffic control signal with cameras and a video detection system

Phase 2



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05/17/24

Traffic Control Layout - Phasing
Phase 1 - Repair Work Pedestals 4 and 5
Phase 2 - Repair Work Pedestals 1, 2, and 3

Pedestal Repair Work

I-94 Exit 64 Interchange Bridge

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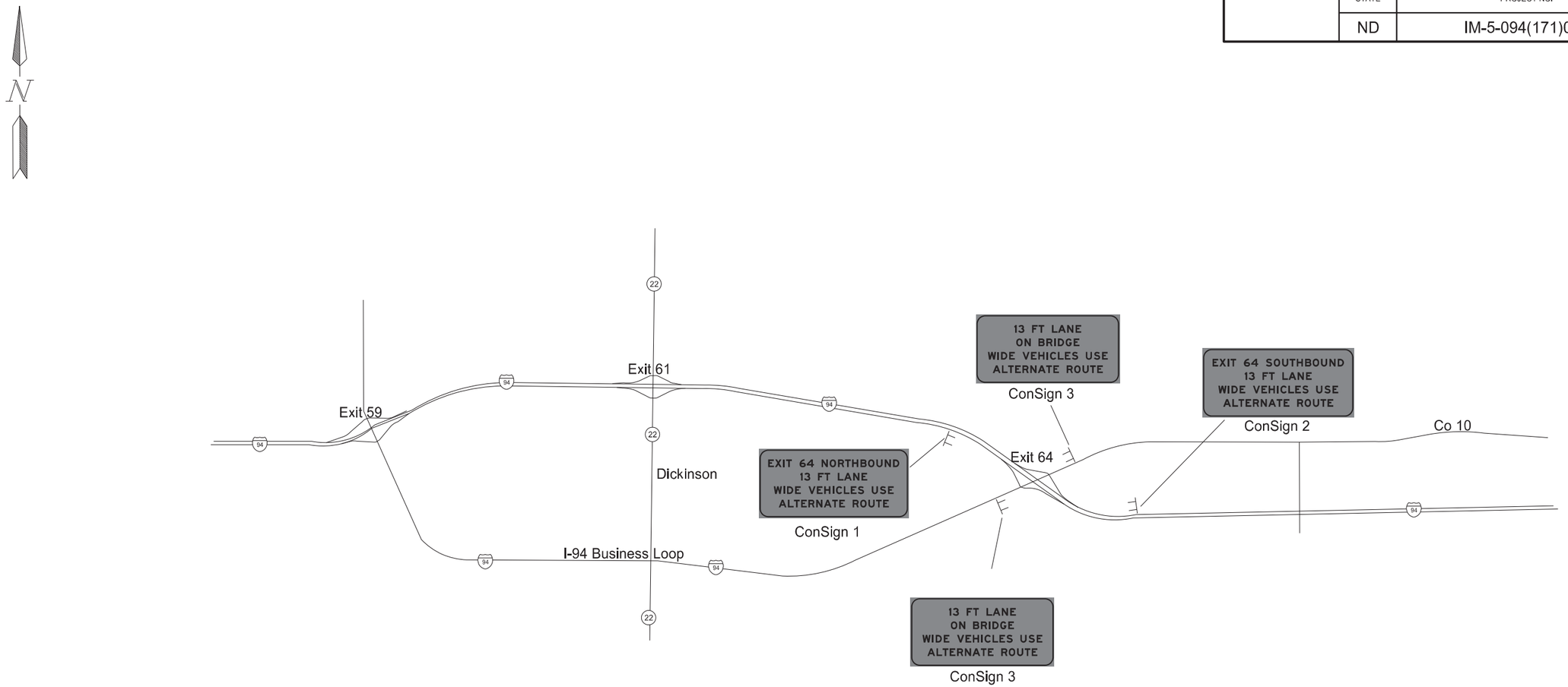
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	IM-5-094(171)064	100	4



Work Zone Traffic Control
Width Restriction Signing for Phase 2

Pedestal Repair Work

I-94 Exit 64 Interchange Bridge

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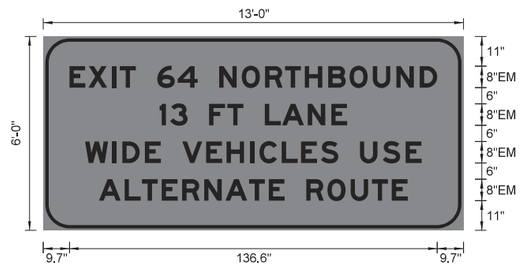
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	IM-5-094(171)064	100	5

SIGN NUMBER	ConSign 1
WIDTH X HEIGHT	13'-0" x 6'-0"
BORDER WIDTH	1.25" (inset 0.75")
CORNER RADIUS	9"
MOUNTING	Ground
BACKGROUND	TYPE: XI Reflective
	COLOR: Fluorescent Orange
LEGEND/BORDER	TYPE: Non-reflective
	COLOR: Black

SYMBOL	X	Y	WID	HT	ANGLE

STATION(S): AREA: 78.0 Sq.Ft.



Dimensions are in inches.tenths — Letter locations are panel edge to lower left corner

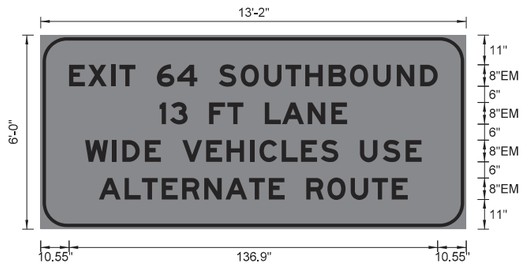
PANEL STYLE: ND_Const_Detour.ssl

LETTER POSITION (X)																			LENGTH	SIZE	SERIES
E	X	I	T		6	4		N	O	R	T	H	B	O	U	N	D		136.6	8	EM 2000
9.7	16.8	25.4	28.4	34.4	42.4	49.9	57.3	65.3	73.7	82.4	89.7	97.1	105.8	113.7	122.4	131.1	139.8				
1	3		F	T		L	A	N	E										69.7	8	EM 2000
43.2	47.1	53.6	61.6	68.4	74.3	82.3	88.7	98.2	106.9												
W	I	D	E		V	E	H	I	C	L	E	S		U	S	E			124.9	8	EM 2000
15.6	25.5	29.3	37.7	43.6	51.6	60.4	68	76.8	80.3	88.5	95.7	103.1	109.6	117.6	126	134.5					
A	L	T	E	R	N	A	T	E		R	O	U	T	E					114.6	8	EM 2000
20.7	30.2	36.6	44	51.6	59.7	67.6	76.4	83.7	89.6	97.6	105.5	114.1	122	129.4							

SIGN NUMBER	ConSign 2
WIDTH X HEIGHT	13'-2" x 6'-0"
BORDER WIDTH	1.25" (inset 0.75")
CORNER RADIUS	9"
MOUNTING	Ground
BACKGROUND	TYPE: XI Reflective
	COLOR: Fluorescent Orange
LEGEND/BORDER	TYPE: Non-reflective
	COLOR: Black

SYMBOL	X	Y	WID	HT	ANGLE

STATION(S): AREA: 79.0 Sq.Ft.



Dimensions are in inches.tenths — Letter locations are panel edge to lower left corner

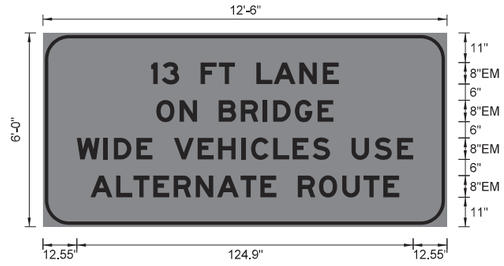
PANEL STYLE: ND_Const_Detour.ssl

LETTER POSITION (X)																			LENGTH	SIZE	SERIES
E	X	I	T			6	4		S	O	U	T	H	B	O	U	N	D	136.9	8	EM 2000
10.6	17.6	26.2	29.3	35.2	43.2	50.7	58.2	66.2	74.3	83	90.9	98.2	107	114.9	123.5	132.2	141				
1	3		F	T		L	A	N	E										69.7	8	EM 2000
44.2	48.1	54.6	62.6	69.4	75.3	83.3	89.7	99.2	107.9												
W	I	D	E		V	E	H	I	C	L	E	S		U	S	E			124.9	8	EM 2000
16.6	26.5	30.3	38.7	44.6	52.6	61.4	69	77.8	81.3	89.5	96.7	104.1	110.6	118.6	127	135.5					
A	L	T	E	R	N	A	T	E		R	O	U	T	E					114.6	8	EM 2000
21.7	31.2	37.6	45	52.6	60.7	68.6	77.4	84.7	90.6	98.6	106.5	115.1	123	130.4							

SIGN NUMBER	ConSign 3
WIDTH X HEIGHT	12'-6" x 6'-0"
BORDER WIDTH	1.25" (inset 0.75")
CORNER RADIUS	9"
MOUNTING	Ground
BACKGROUND	TYPE: XI Reflective
	COLOR: Fluorescent Orange
LEGEND/BORDER	TYPE: Non-reflective
	COLOR: Black

SYMBOL	X	Y	WID	HT	ANGLE

STATION(S): AREA: 75.0 Sq.Ft.



Dimensions are in inches.tenths — Letter locations are panel edge to lower left corner

PANEL STYLE: ND_Const_Detour.ssl

LETTER POSITION (X)																			LENGTH	SIZE	SERIES
1	3		F	T		L	A	N	E										69.7	8	EM 2000
40.2	44.1	50.6	58.6	65.4	71.3	79.3	85.7	95.2	103.9												
O	N		B	R	I	D	G	E											65.8	8	EM 2000
42.1	50.8	57.2	65.2	73.5	81.6	85.5	93.6	102													
W	I	D	E		V	E	H	I	C	L	E	S		U	S	E			124.9	8	EM 2000
12.6	22.5	26.3	34.7	40.6	48.6	57.4	65	73.8	77.3	85.5	92.7	100.1	106.6	114.6	123	131.5					
A	L	T	E	R	N	A	T	E		R	O	U	T	E					114.6	8	EM 2000
17.7	27.2	33.6	41	48.6	56.7	64.6	73.4	80.7	86.6	94.6	102.5	111.1	119	126.4							

Construction Sign Details

I-94 Exit 64 Interchange Bridge

I-94

05/17/24

Construction Phase

Phase 1 – Not Used

Heads	R/W	Clear To ø						
		2	3	4	5	6	7	8
EB								
SB								
WB								
NB								

Phase 2

Heads	R/W	Clear To ø						
		3	4	5	6	7	8	1
EB	G		Y					
SB								
WB								
NB								

Phase 3 – Not Used

Heads	R/W	Clear To ø						
		4	5	6	7	8	1	2
EB								
SB								
WB								
NB								

Phase 4

Heads	R/W	Clear To ø						
		5	6	7	8	1	2	3
EB								
SB	G		Y					
WB								
NB								

Phase 5 – Not Used

Heads	R/W	Clear To ø						
		6	7	8	1	2	3	4
EB								
SB								
WB								
NB								

Phase 6

Heads	R/W	Clear To ø						
		7	8	1	2	3	4	5
EB								
SB								
WB	G		Y					
NB								

Phase 7 – Not Used

Heads	R/W	Clear To ø						
		8	1	2	3	4	5	6
EB								
SB								
WB								
NB								

Phase 8

Heads	R/W	Clear To ø						
		1	2	3	4	5	6	7
EB								
SB								
WB								
NB	G		Y					

Blank Squares Denote a Red Indication.

	Phase 2	Phase 4	Phase 6	Phase 8
Construction Phase	EB	SB Left and Right	WB	NB Left and Right
Green Time	20.0	15.0	20.0	15.0
Yellow Change	3.0	3.5	3.0	3.5
Red Clearance	3.0	41.0	5.0	39.0
Cycle Length = 171 seconds				

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PE 2928
ENGINEER
NORTH DAKOTA

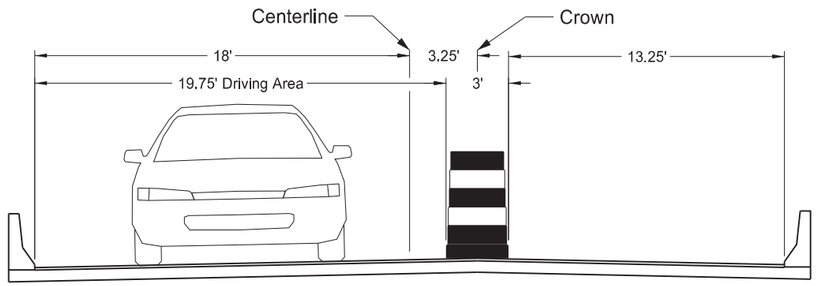
05/17/24

Temporary Traffic Control
Traffic Signal Phasing and Timing

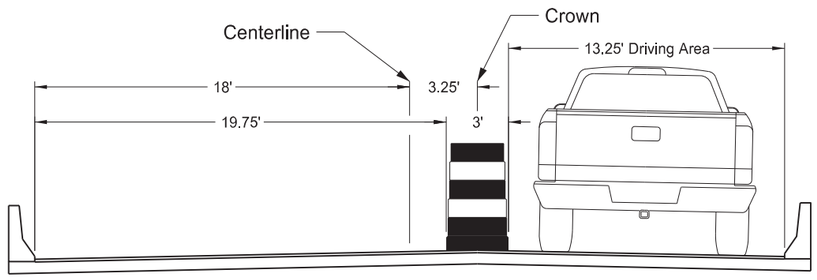
Pedestal Repair Work

I-94 Exit 64 Interchange Bridge

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	IM-5-094(171)064	100	7



Phase 1



Phase 2

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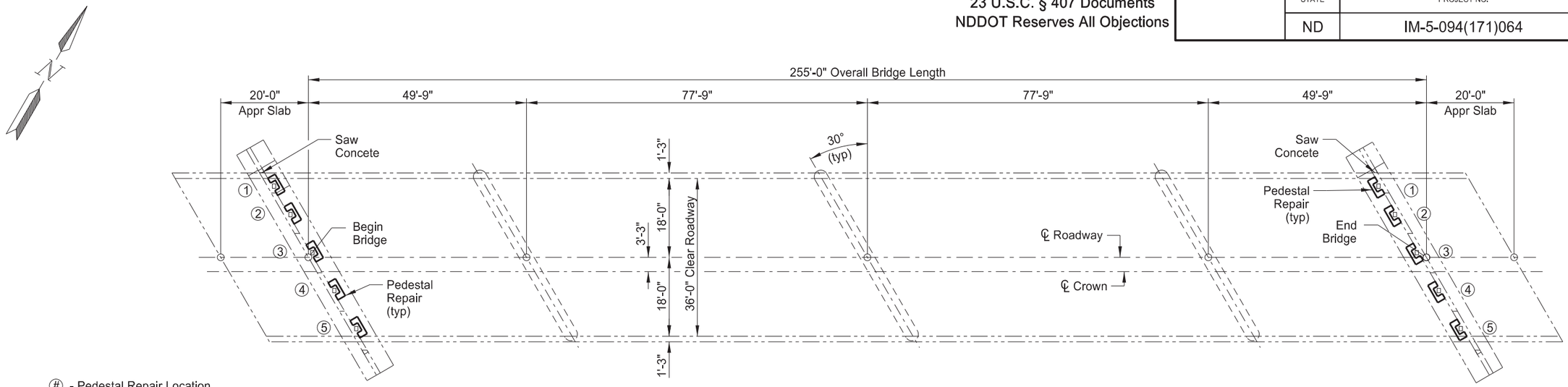
Work Zone Traffic Control Phasing Typicals

Pedestal Repair Work

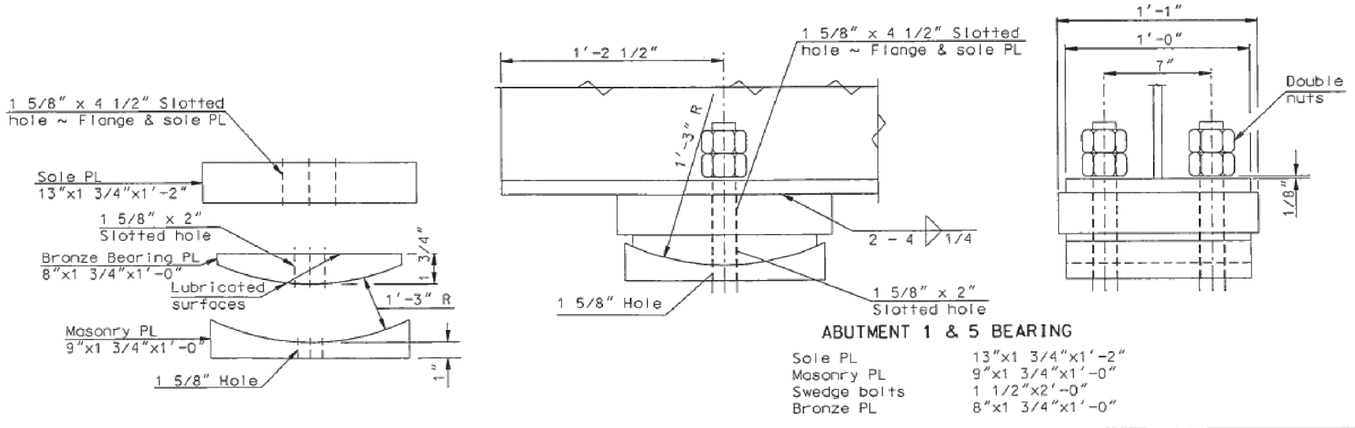
I-94 Exit Interchange Bridge

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	IM-5-094(171)064	170	1



- Pedestal Repair Location

PLAN



ABUTMENT 1 & 5 BEARING

Sole PL	13"x1 3/4"x1'-2"
Masonry PL	9"x1 3/4"x1'-0"
Swedge bolts	1 1/2"x2'-0"
Bronze PL	8"x1 3/4"x1'-0"

This bearing detail from the original plans is included for informational purposes only.

BRIDGE BID ITEMS

SPEC	CODE	ITEM DESCRIPTION	UNIT	QUANTITY
202	0119	SAW CONCRETE	LF	9
210	0099	CLASS 1 EXCAVATION	L SUM	1
930	8230	SHORING	EA	4
930	9505	BRIDGE REPAIR-BEARING	L SUM	1
930	9660	ABUTMENT REPAIR	L SUM	1
970	0006	LANDSCAPE PREPARATION 1	L SUM	1

REGISTERED PROFESSIONAL ENGINEER
DUSTIN WING
PE-7128
DATE 05/16/24
NORTH DAKOTA

I-94/EAST DICKINSON INTERCHANGE

BRIDGE LAYOUT

ND DEPARTMENT OF TRANSPORTATION
BRIDGE DIVISION

Jason Thorenson
05/16/24

DRAWING NO. 94-064.204-1

5/16/2024 11:20:31 AM acahlin R:\project\50094064.171\Bridge\dgn\94-064.204\170BR_001_BRLO.dgn ATC DWW

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	IM-5-094(171)064	170	2

NOTES

100 SCOPE OF WORK: Work at this structure consists of repairing damaged concrete bearing pedestals and bearing maintenance.

105 CONSTRUCTION PHASING: The following work is contingent upon traffic control phasing. Do not stage any construction equipment or materials on the bridge during construction.

Phase 1: Traffic Switched to the North Side of Bridge
- Jack and shore girders 4 and 5.
- Repair concrete pedestals 4 and 5 and bearings 4 and 5 of both abutments.

Phase 2: Traffic Switched to the South Side of Bridge
- All traffic switched to the south side of bridge.
- Jack and shore girders 1, 2, and 3.
- Repair concrete pedestals 1, 2 and 3 and bearings 1,2 and 3 of both abutments.

202 SAW CONCRETE: Prior to jacking of the superstructure sawcut the vertical keyway joint full-depth between the endbeam and the abutment wingwall on the north side of both abutments. The sawcut line is parallel to the skewed girders and will be angled relative to the face of the endbeam. No keyway exists on the southern side of the abutments.

Excavate and install a waterproof neoprene membrane on the back side of the joint after it has been sawcut. Provide a ¼" x 18" neoprene membrane centered along the entire length of the sawcut. Attach the membrane on both sides of the sawcut with concrete nails spaced 6" on center.

After the membrane has been installed backfill in layers not exceeding 6 inches loose. Shape and compact the backfill with a jumping jack compactor to match the original conditions.

Include all labor, material, and equipment required to saw the concrete and install the neoprene membrane in the price bid for "Saw Concrete."

210 CLASS 1 EXCAVATION: Include all excavation costs for the abutment pedestal repair work in the price bid for "Class 1 excavation." Limit excavation to the pedestals within the active repair phase and do not excavate below the top of the footing.

602 FORM REMOVAL AND CURE TIME: Section 602.04 B2, "Form Removal," and 602.04 F, "Concrete Curing," are modified to a minimum duration of 72 hours for both curing and form removal.

930 SHORING: Jack the girders and provide temporary shoring at the abutments for the pedestal and bearing repair work. Jack and shore only the girders bearing on the pedestals being repaired during that phase of construction. Shimming between the abutment and the endbeam will be considered an allowable method for shoring, pending calculations. Lift each girder a maximum of 1/8" to complete the repair work. Loosen the anchor bolt nuts to allow for required movement. Provide shoring until pedestal repair concrete has reached at least 75% of its design strength and the bearing repair work has been completed.

Prior to performing any bridge jacking work, submit a bridge jacking and shoring plan to the Engineer for approval at least 7 days in advance. Provide a plan sealed by an Engineer registered in North Dakota that details the calculations for the proposed jacking system and temporary shoring.

The dead load reaction at each shoring location is approximately 29 kips (factored). For girders 3 and 4 provide an additional live load shoring allowance of 23 kips (factored), considering traffic control and work phasing.

Include all labor, equipment, and material required for the temporary shoring in the bid item "Shoring."

930 ABUTMENT PEDESTAL REPAIR: The concrete pedestals have varying levels of cracking and spalling. This work involves removing damaged concrete and reinforcing the concrete bearing pedestals as shown in the plans.

After the temporary shoring is in place, remove all loose and separated concrete. Use care during the removal of concrete to ensure no damage is done to the remaining structure. The extent of the removal is to be determined by the Engineer in the field.

Install the "5B100" and "5B101" bars into the abutment according to manufacturer's instructions with a high strength adhesive specifically intended for concrete anchorage and that meets the requirements of Section 806.02. Embed the "5B100" bars and "5B101" 9" into the abutment.

Use Class AE-3 concrete (f'c = 3,000 psi) in accordance with Section 602 and Grade 60 reinforcing steel in accordance with Section 612.

Include all labor equipment and materials needed to repair the pedestals in the lump sum bid item "Abutment Repair."

930 BRIDGE REPAIR – BEARING: The bridge bearing "lubricated surfaces" as shown in the plans have seized. After the temporary shoring is in place, use the 1/8 inch separation from shoring to clean and lubricate the interfaces at the top and bottom of the bronze bearing plate. Clean the surfaces using water-washing equipment in accordance with Section 602.02 D. Dry the cleaned surfaces with air compressor and inject a marine grade, extreme pressure grease to lubricate the top and bottom of the bronze plate. After the shoring has been removed, adjust anchor bolt nuts so that there is 1/8-inch clearance below the bottom of the bottom nut and the top of the bottom beam flange. Include all labor, equipment, and material required to clean, lubricate, and adjust anchor bolt nuts at all 10 bearings in the lump sum bid item "BRIDGE REPAIR – BEARING."

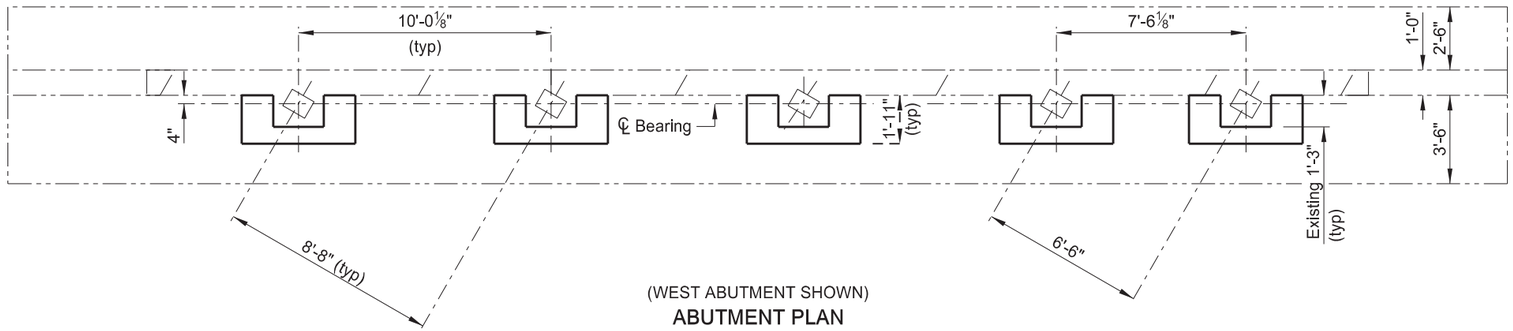
970 LANDSCAPE PREPARATION: Install 12 inch fiber rolls at the downslope perimeter of any disturbed areas or stockpile locations to prevent sediment from leaving the project site. Remove and stockpile topsoil from areas expected to be disturbed by work activities. After all repair work is complete, uniformly spread the topsoil and seed the area per Section 251. Install ECB Type II over the entire disturbed area after seeding.

Landscape preparation is not required in the disturbed areas within the footprint of the bridge deck.

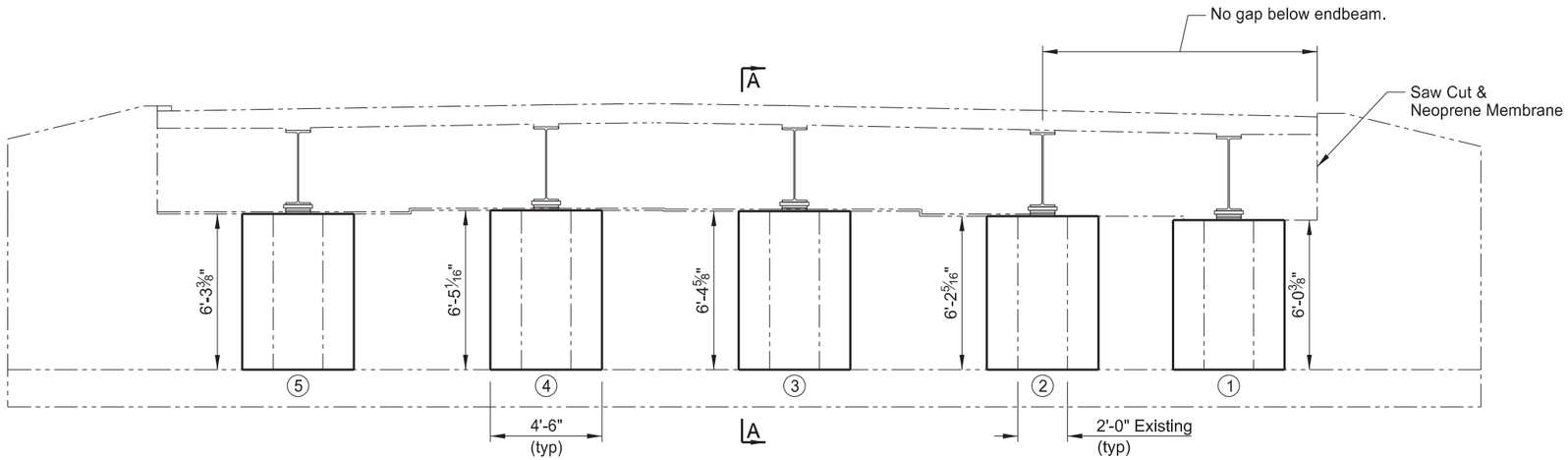
Include all labor, materials, and equipment required to complete this work in the lump sum pay item "Landscape Preparation".

REGISTERED PROFESSIONAL ENGINEER
DUSTIN WING
PE-7128
DATE 05/16/24
NORTH DAKOTA

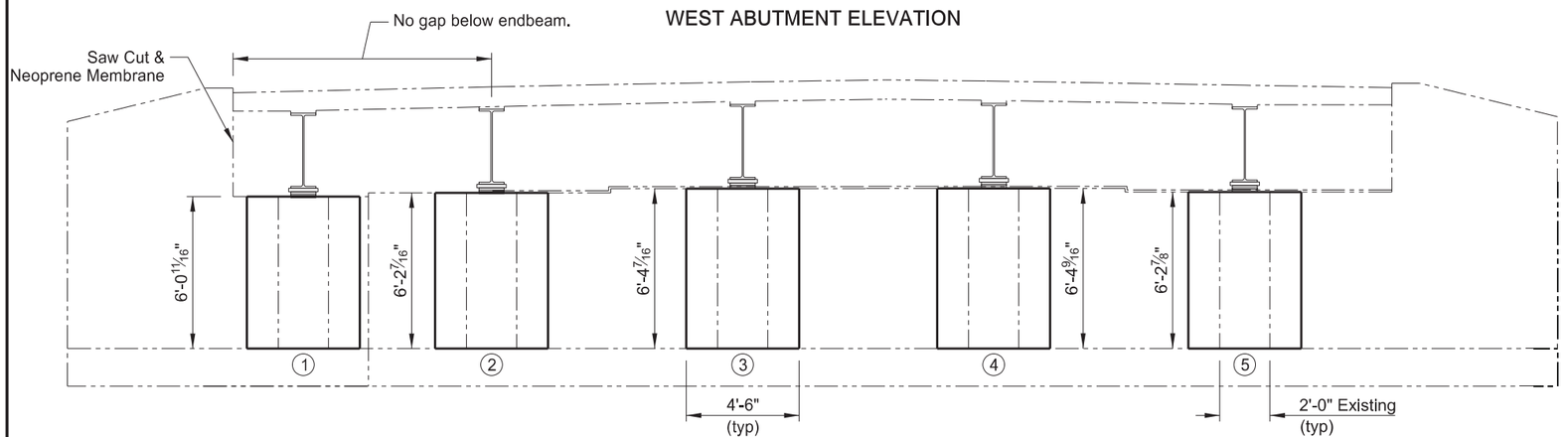
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	IM-5-094(171)064	170	3



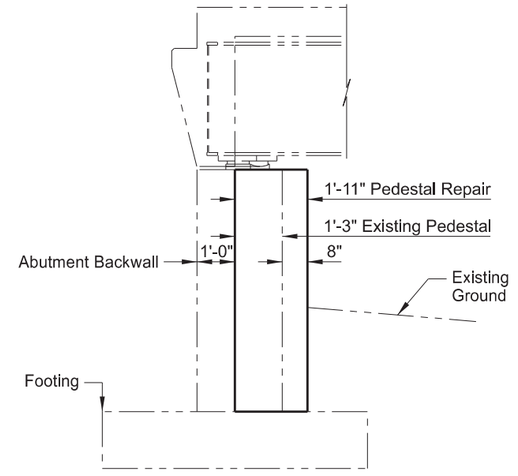
(WEST ABUTMENT SHOWN)
ABUTMENT PLAN



(FACING SOUTHWEST)
WEST ABUTMENT ELEVATION



(FACING NORTHEAST)
EAST ABUTMENT ELEVATION



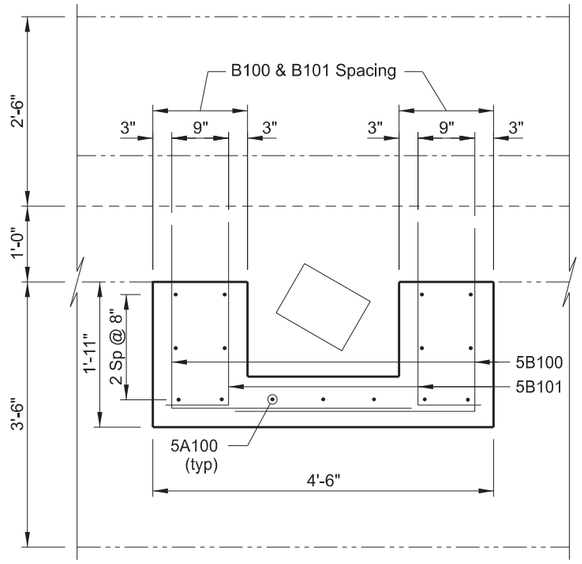
A-A

I-94/EAST DICKINSON INTERCHANGE

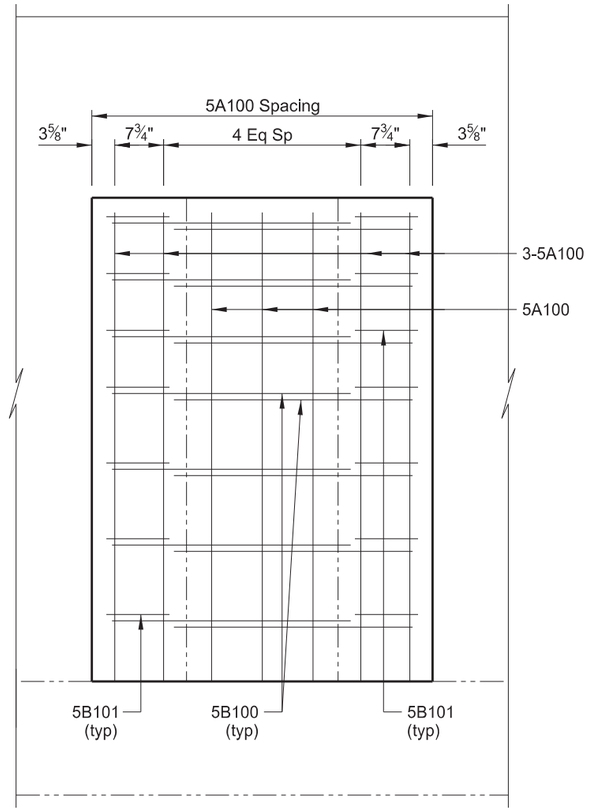
ABUTMENT PEDESTAL REPAIR

DRAWING NO.	94-064.204-3

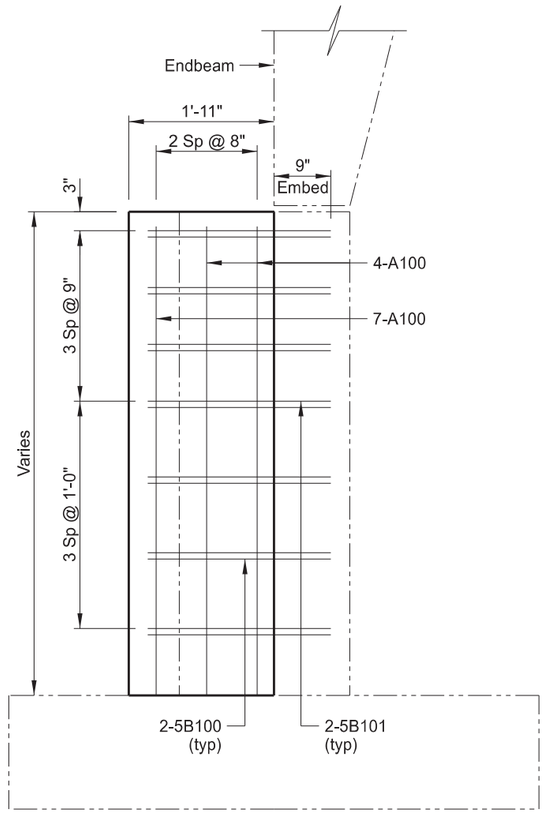
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	IM-5-094(171)064	170	4



PEDESTAL PLAN



PEDESTAL ELEVATION



PEDESTAL SIDE VIEW

NOTES:

Estimated quantities shown are a total for all work and are provided for informational purposes only. Concrete quantities provided are based only on the enlarged portions of the concrete pedestals. These estimates do not account for the additional concrete required to fill in the areas where the damaged concrete has been removed. Include all labor, equipment, material costs for this work in the price bid for "Abutment Repair."

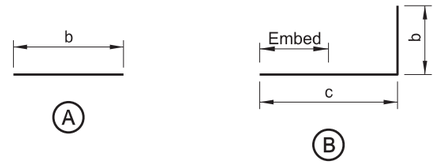
BILL OF REINFORCING STEEL, GRADE 60

LETTER PREFIX OF BAR MARK DENOTES SHAPE ~ SEE BAR DETAILS

LOCATION	SIZE	MARK	NO. EACH /SET	NOMINAL LENGTH	DETAILING DIMENSIONS								
					a	b	c	d	e	f	g	h	k
PEDESTAL WALL	5	A100	150	*6'- 0"		6'- 0"							
	5	B100	140	5'- 6"		3'- 1"	2'- 5"						
	5	B101	140	3'- 3"		10"	2'- 5"						

* Average bar length, see "PEDESTAL REPAIR INFORMATION" table below for individual lengths.

ESTIMATED MATERIAL QUANTITIES	
REINFORCING STEEL (LBS)	CONCRETE (CY)
2,224	14.2



(DIMENSIONS ARE OUT-TO-OUT)

BENT BAR DETAILS

PEDESTAL REPAIR INFORMATION

ABUTMENT	PEDESTAL	PEDESTAL HEIGHT	"A" Length	CONCRETE (CY)
WEST	5	6'-3 3/8"	6'- 1"	1.4
WEST	4	6'-5 1/16"	6'- 3"	1.5
WEST	3	6'-4 5/8"	6'- 2"	1.5
WEST	2	6'-2 5/16"	6'- 0"	1.4
WEST	1	6'-0 3/8"	5'- 10"	1.4
EAST	5	6'-2 7/8"	6'- 0"	1.4
EAST	4	6'-4 9/16"	6'- 2"	1.4
EAST	3	6'-4 7/16"	6'- 2"	1.4
EAST	2	6'-2 7/16"	6'- 0"	1.4
EAST	1	6'-0 11/16"	5'- 10"	1.4

REGISTERED PROFESSIONAL ENGINEER
DUSTIN WING
PE-7128
DATE 05/16/24
NORTH DAKOTA

I-94/EAST DICKINSON INTERCHANGE

ABUTMENT PEDESTAL REPAIR

DRAWING NO. 94-064.204-4

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ATC DWW

NDDOT ABBREVIATIONS

D-101-1

?	This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.
Abn	abandoned
Abut	abutment
Adj	adjusted
Aggr	aggregate
Ahd	ahead
ARV	air release valve
Align	alignment
Al	alley
Alt	alternate
Alum	aluminum
ADA	Americans with Disabilities Act
&	and
Appr	approach
Approx	approximate
ACP	asbestos cement pipe
Asph	asphalt
AC	asphalt cement
Assmd	assumed
@	at
Atten	attenuation
ATR	automatic traffic recorder
Ave	Avenue
Avg	average
ADT	average daily traffic
Bk	back
BF	back face
Balc	balcony
B Wire	barbed wire
Barr	barricade
Btry	battery
BI	beehive inlet
Beg	begin
BG	below grade
BM	bench mark
Bkwy	bikeway
Bit	bituminous
Blk	block
BH	bore hole
Bot	bottom
Blvd	Boulevard
Bndry	boundary
Brkwy	breakaway
Br	bridge
Bldg	building
Bus.	business
BV	butterfly valve
Byp	bypass
C Gdrl	cable guardrail
Calc	calculate
CIP	cast iron pipe
CB	catch basin
CRS	cationic rapid setting
C Gd	cattle guard
C To C	center to center
CL or ℄	centerline
Ch	chain
Chnlk	chain-link
Ch Blk	channel block
Ch Ch	channel change
Chk	check
Chsld	chiseled
Cir	circle
Cl	class
Clnt	clean-out
Clr	clear
Cl&gr	clearing & grubbing
Comb.	combination
Coml	commercial
Compr	compression
CADD	computer aided drafting & design
Conc	concrete
CECB	concrete erosion control blanket
Cond	conductor
Const	construction
Cont	continuous
CSB	continuous split barrel sample
Contr	contraction
Contr	contractor
CP	control point
Coord	coordinate
Cor	corner
Corr	corrected
CAES	corrugated aluminum end section
CAP	corrugated aluminum pipe
CMES	corrugated metal end section
CMP	corrugated metal pipe
CPVCP	corrugated poly-vinyl chloride pipe
CSES	corrugated steel end section
CSFES	corrugated steel flared end section
CSP	corrugated steel pipe
CSTES	corrugated steel traversable end section
Co	County
Crse	course
Ct	Court
Xarm	cross arm
Xbuck	cross buck
Xsec	cross sections
Xing	crossing
Xrd	crossroad
Crn	crown
Culv	culvert
C&G	curb & gutter
CI	curb inlet
CR	curb ramp
C	cut
Dd Ld	dead load
Defl	deflection
Defm	deformed
Dlnt	delineate
Dlntr	delineator
Depr	depression
Desc	description
Det	detail
DWP	detectable warning panel
Dtr	detour
Dia or ø	diameter
Dir	direction
Dist	distance
DM	disturbed material
DB	ditch block
DG	ditch grade
Dbl	double
Dn	down
Dwg	drawing
Dr	drive
Drwy	driveway
DI	drop inlet
D	dry density
Ea	each
Esmt	easement
E	East
EB	Eastbound
Elast	elastomeric
EL	electric locker
E Mtr	electric meter
Elec	electric/al
EDM	electronic distance meter
Elev or El	elevation
Ellipt	elliptical
Emb	embankment
Emuls	emulsion/emulsified
ES	end section
Engr	engineer
ESS	environmental sensor station
Eq	equal
Evgr	evergreen
Exc	excavation
Exst	existing
Exp	expansion
Expy	Expressway
E	external of curve
Extru	extruded
FOS	factor of safety
Fed	Federal
FP	feed point
Fn	fence
Fn P	fence post
FO	fiber optic
FD	field drive
F	fill
FAA	fine aggregate angularity
FH	fire hydrant
Fl	flange
Flrd	flared
FES	flared end section
F Bcn	flashing beacon
FA	flight auger sample
FL	flow line
Ftg	footing
FM	force main
Fnd	found
Fdn	foundation
Frac	fractional
Frwy	freeway
Frt	front
FF	front face
F Disp	fuel dispenser
FFP	fuel filler pipes
FLS	fuel leak sensor
Furn	furnish/ed

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
04-23-18	General Revisions
09-20-18	General Revisions
12-18-20	General Revisions
08-16-22	General Revisions

KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA
08/16/22

NDDOT ABBREVIATIONS

D-101-2

Galv	galvanized
Gar	garage
Gs L	gas line
G Reg	gas line regulator
GMV	gas main valve
G Mtr	gas meter
GSV	gas service valve
GVP	gas vent pipe
GV	gate valve
Ga	gauge
Gov	government
Grd	graded/grade
Grnd	ground
GWM	ground water monitor
Gdrl	guardrail
Gtr	gutter
H Plg	H piling
Hdwl	headwall
Ht	height
Hel	helical
HDPE	high density polyethylene
HM	high mast
HP	high pressure
HPS	high pressure sodium
HTCG	high tension cable guardrail
Hwy	highway
Hor	horizontal
HBP	hot bituminous pavement
HMA	hot mix asphalt
Hyd	hydrant
Ph	hydrogen ion content
Id	identification
Incl	inclinometer tube
IMH	inlet manhole
ID	inside diameter
Inst	instrument
Intchg	interchange
Intmdt	intermediate
Intscn	intersection
Inv	invert
IP	iron pipe
Jt	joint
Jct	junction
Ln	lane
Lg	large
Lat	latitude
Lt	left
Lens	lenses
Lvl	level
Lvlng	leveling
Lht	light
LP	light pole
Ltg	lighting
Liq	liquid
LL	liquid limit
Loc	location
Long.	longitude
Lp	loop
LD	loop detector
Lum	luminaire
Mb	mailbox
ML	main line
MH	manhole
Mkd	marked
Mkr	marker
Mkg	marking
MA	mast arm
Matl	material
Max	maximum
MC	meander corner
Meas	measure
Mdn	median
MD	median drain
MC	medium curing
MGS	Midwest Guardrail System
MM	mile marker
MP	mile post
Min	minimum
Misc	miscellaneous
Mon	monument
Mnd	mound
Mtbl	mountable
Mtd	mounted
Mtg	mounting
Mk	muck
Neop	neoprene
Ntwk	network
N	North
NE	North East
NW	North West
NB	Northbound
No. or #	number
Obsc	obscure(d)
Ocpd	occupied
Ocpy	occupy
O/s	offset
OC	on center
C	one dimensional consolidation
OC	organic content
Orig	original
O To O	out to out
OD	outside diameter
OH	overhead
PMT	pad mounted transformer
Pg	pages
Pntd	painted
Pr	pair
Pnl	panel
Pk	park
PSD	passing sight distance
Pvmt	pavement
Ped	pedestal
Ped	pedestrian
PPP	pedestrian pushbutton post
Pen.	penetration
Perf	perforated
Per.	perimeter
Perm	permanent
PL	pipeline
Pl	place
P&P	plan & profile
PL	plastic limit
Pl or ℄	plate
Pt	point
PE	polyethylene
PVC	polyvinyl chloride
PCC	Portland Cement concrete
PP	power pole
Preempt	preemption
Prefab	prefabricated
Prfmd or Pref	preformed
Prep	preperation
Press.	pressure
PRV	pressure relief valve
Prestr	prestressed
Pvt	private
PD	private drive
Prod.	production/produce
Prog	programmed
Prop.	property
Prop Ln	property line
Ppsd	proposed
PB	pull box
Qty	quantity
Qtr	quarter
Rad or R	radius
RR	railroad
Rlwy	railway
Rsd	raised
RC	rapid curing
Rec	record
Rcy	recycle
RAP	recycled asphalt pavement
RPCC	recycled portland cement concrete
Ref	reference
R Mkr	reference marker
RM	reference monument
RP	reference point
Refl	reflectorized
RCB	reinforced concrete box
RCES	reinforced concrete end section
RCFES	reinforced concrete flared end section
RCP	reinforced concrete pipe
RCPS	reinforced concrete pipe sewer
RCTES	reinforced concrete traversable end section
Reinf	reinforcement
Res	reservation
Res	residence
Ret	retaining
Rev	reverse
Rt	right
R/W	right of way
Riv	river
Rd	road
Rdbd	road bed
Rdwy	roadway
RWIS	roadway weather information system
Rk	rock
Rt	route

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Salv	salvage(d)
San	sanitary sewer line
Sec	section
SL	section line
Sep	separation
Seq	sequence
Serv	service
Sht	sheet
Shtng	sheeting
Shldr	shoulder
Sw or Sdwk	sidewalk
SD	sight distance
SN	sign number
Sig	signal
Sgl	single
SRCP	slotted reinforced concrete pipe
SC	slow curing
SS	slow setting
Sm	small
S	South
SE	South East
SW	South West
SB	Southbound
Sp	spaces
Spcl	special
SA	special assembly
SP	special provisions
G	specific gravity
Spk	spike
SB	split barrel sample
SH	sprinkler head
SV	sprinkler valve
Sq	square
Stk	stake
Std	standard
N	standard penetration test
Std Specs	standard specifications
Stm L	steam line
SEC	steel encased concrete
SMA	stone matrix asphalt
SSD	stopping sight distance
SD	storm drain
St	street
SPP	structural plate pipe
SPPA	structural plate pipe arch
Str	structure
Subd	subdivision
Sub	subgrade
Sub Prep	subgrade preperation
Ss	subsoil
SS	supplement specification
Supp	supplemental
Surf	surfacing
Surv	survey
Sym	symmetrical

Tel	telephone
Tel B	Telephone Booth
Tel P	telephone pole
Tv	television
Temp	temperature
Temp	temporary
TBM	temporary bench mark
T	thinwall tube sample
Ts	topsoil
Traf	traffic
TSCB	traffic signal control box
Tr	trail
Transf	transformer
Trans	transition
TT	transmission tower
TES	traversable end section
Trans	transverse
Trtd	treated
Trmt	treatment
Qc	triaxial compression
TERO	tribal employment rights ordinance
Tpl	triple
Typ	typical
Qu	unconfined compressive strength
Ugrnd	underground
Util	utility
VG	valley gutter
Vap	vapor
Vert	vertical
VCP	vitrified clay pipe
Vol	volume
VSFS	vehicle speed feedback sign
Wkwy	walkway
W	water content
WGV	water gate valve
WL	water line
WM	water main
WMV	water main valve
W Mtr	water meter
WSV	water service valve
WW	water well
Wrng	wearing
WIM	weigh in motion
W	west
WB	westbound
Wrng	wiring
W/	with
W/o	without
WC	witness corner

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NDDOT ABBREVIATIONS

MEASUREMENTS

ac	acres
A	ampere
Bd Ft	board feet
Cd	candela
cm	centimeter
C	coulomb
CF	cubic feet
m3	cubic meter
m3/s	cubic meters per second
CY	cubic yard
CY/mi	cubic yards per mile
D or Deg	degree
F	Fahrenheit
F	farad
ft	feet/foot
Gal	gallon
G	giga
Ha	hectare
H	henry
Hz	hertz
hr	hour(s)
in	inch
J	joule
K	kelvin
kN	kilo newton
kPa	kilo pascal
kg	kilogram
kg/m3	kilogram per cubic meter
km	kilometer
K	Kip(s)
LF	linear foot
L	litre
Lm	lumen
L sum	lump sum
Lx	lux
M Hr	man hour
M	mega
m	meter
m/s	meters per second
mi	mile
mL	milliliter
mm	millimeter
mm/hr	millimeters per hour
n	nano
N	newton
Pa	pascal
lb	pounds
sec	seconds
S	siemens
SF	square feet
km2	square kilometer
m2	square meter
SY	square yard
Sta Yd	station yards
SI	Systems International
T	tesla
T/mi	tons per mile
V	volt
W	watt
Wb	weber

SURVEY DESCRIPTIONS

Az	azimuth
Bs	backsight
Brg	bearing
BP Cap	blue plastic cap
BS	both sides
BC	brass cap
CS	curve to spiral
Eq	equation
E	external of curve
FS	far side
FB	field book
Fs	foresight
Geod	geodetic
GIS	Geographical Information System
GPS	Global Positioning System
HI	height of instrument
IM	iron monument
I Pn	iron pin
LS	Land Surveyor (licensed)
LSIT	Land Surveyor In Training
L	length of curve
LC	long chord
LB	level book
Mer	meridian
M	mid ordinate of curve
NGS	National Geodetic Survey
NS	near side
Obsn	observation
Off Loc	office location
OP Cap	orange plastic cap
PK	Parker-Kalon nail
P Cap	plastic cap
PP Cap	pink plastic cap
PCC	point of compound curve
PC	point of curve
PI	point of intersection
PRC	point of reverse curvature
PT	point of tangent
POC	point on curve
POT	point on tangent
RTP	random traverse point
Rge	range
RP Cap	red plastic cap
SC	spiral to curve
ST	spiral to tangent
Sta	station
SE	superelevation
Tan	tangent
T	tangent (semi)
TS	tangent to spiral
Twp	township
TB	transit book
TP	traverse point
TP	turning point
USC&G	US Coast & Geodetic Survey
USGS	US Geologic Survey
VC	vertical curve
WGS	World Geodetic System
YP Cap	yellow plastic cap
Z	zenith

SOIL TYPES

Cl	clay
Cl F	clay fill
Cl Hvy	clay heavy
Cl Lm	clay loam
Co S	coal slack
C Gr	coarse gravel
CS	coarse sand
FS	fine sand
Gr	gravel
Lig Co	lignite coal
Lig Sl	lignite slack
Lm	loam
Rk	rock
Sd	sand
Sdy Cl	sandy clay
Sdy Cl Lm	sandy clay loam
Sdy Fl	sandy fill
Sdy Lm	sandy loam
Sc	scoria
Sh	shale
Si Cl	silt clay
Si Cl Lm	silty clay loam
Si Lm	silty loam

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NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

D-101-10

702COM	702 Communications
ACCENT	Accent Communications
AGASSIZ WU	Agassiz Water Users Incorporated
AGC	Assiociated General Contractors of America
ALL PL	Alliance Pipeline
ALL SEAS WU	All Seasons Water Users Association
AMOCO PI	Amoco Pipeline Company
AMRDA HESS	Amerada Hess Corporation
AT&T	AT&T Corporation
B PAW	Bear Paw Energy Incorporated
BAKER ELEC	Baker Electric
BASIN ELEC	Basin Electric Cooperative Incorporated
BEK TEL	Bek Communications Cooperative
BELLE PL	Belle Fourche Pipeline Company
BLM	Bureau of Land Management
BNSF	Burlington Northern Santa Fe Railway
BOEING	Boeing
BRNS RWD	Barnes Rural Water District
BURK-DIV ELEC	Burke-Divide Electric Cooperative
BURL WU	Burleigh Water Users
CABLE ONE	Cable One
CABLE SERV	Cable Services
CAP ELEC	Capital Electric Cooperative Incorporat
CASS CO ELEC	Cass County Electric Cooperative
CASS RWU	Cass Rural Water Users Incorporated
CAV ELEC	Cavalier Rural Electric Cooperative
CBLCOM	Cablecom Of Fargo
CENEX PL	Cenex Pipeline
CENT PL WATER DIST	Central Pipe Line Water District
CENT PWR ELEC	Central Power Electric Cooperative
CENTURYLINK	CenturyLink
COE	Corps of Engineers
CONS TEL	Consolidated Telephone
CONT RES	Continental Resource Inc
CPR	Canadian Pacific Railway
D O E	Department Of Energy
DAK CARR	Dakota Carrier Network
DAK CENT TEL	Dakota Central Telephone
DAK RWD	Dakota Rural Water District
DGC	Dakota Gasification Company
DICKEY R NET	Dickey Rural Networks
DICKEY RWU	Dickey Rural Water Users Association
DICKEY TEL	Dickey Telephone
DNRR	Dakota Northern Railroad
DOME PL	Dome Pipeline Company
DVELEC	Dakota Valley Electric Cooperative
DVMW	Dakota, Missouri Valley & Western
ENBRDG	Enbridge Pipelines Incorporated
ENVENTIS	Enventis Telephone
EQUINOR	Equinor Pipeline
FALK MNG	Falkirk Mining Company
FHWA	Federal Highway Administration
G FKS-TRL WD	Grand Forks-traill Water District
GETTY TRD & TRAN	Getty Trading & Transportation
GLDN W ELEC	Golden West Electric Cooperative
GRGS CO TEL	Griggs County Telephone
GTR RAMSEY WD	Greater Ramsey Water District
GT PLNS NAT GAS	Great Plains Natural Gas Company
HALS TEL	Halstad Telephone Company
IDEA1	Idea1
INT-COMM TEL	Inter-Community Telephone Company
KANEB PL	Kaneb Pipeline Company
KEM ELEC	Kem Electric Cooperative Incorporated
KOCH GATH SYS	Koch Gathering Systems Incorporated
LKHD PL	Lakehead Pipeline Company
LNGDN RWU	Langdon Rural Water Users Incorporated
LWR YELL R ELEC	Lower Yellowstone Rural Electric
MCKNZ CON	McKenzie Consolidated Telcom
MCKNZ ELEC	McKenzie Electric Cooperative
MCKNZ WRD	McKenzie County Water Resource District
MCLEOD	McLeod USA
MCLN ELEC	McLean Electric Cooperative
MCLN-SHRDN R WAT	McLean-Sheridan Rural Water
MDU	Montana-dakota Utilities
MIDCO	MidContinent Communications
MIDSTATE TEL	Midstate Telephone Company
MINOT CABLE	Minot Cable Television
MINOT TEL	Minot Telephone Company
MISS VALL COMM	Missouri Valley Communications
MISS W W S	Missouri West Water System
MNKOTA PWR	Minnkota Power
MOR-GRAN-SOU ELEC	Mor-gran-sou Electric Cooperative
MOUNT-WILLI ELEC	Mountrail-williams Electric Cooperative
MRE LBTY TEL	Moore & Liberty Telephone
MUNICIPAL	City Water And Sewer
MUNICIPAL	City Of '.....'
N CENT ELEC	North Central Electric Cooperative
N VALL W DIST	North Valley Water District
ND PKS & REC	North Dakota Parks And Recreation
ND TEL	North Dakota Telephone Company
NDDOT	North Dakota Department of Transportation
NDSU SOIL SCI DEPT	NDSU Soil Science Department
NEMONT TEL	Nemont Telephone
NODAK R ELEC	Nodak Rural Electric Cooperative
NOON FRMS TEL	Noonan Farmers Telephone Company
NPR	Northern Plains Railroad
NSP	Northern States Power
NTH PRAIR RW	Northern Prairie Rural Water Association
NTHN BRDR PL	Northern Border Pipeline
NTHN PLNS ELEC	Northern Plains Electric Cooperative Incorporated
NTHWSTRN REF	Northwestern Refinery Company
NW COMM	Northwest Communication Cooperation
NWRWD	Northwest Rural Water District
ONEOK	Oneok gas
OSHA	Occupational Safety and Health Administration
OTTR TL PWR	Otter Tail Power Company
PAAP	Plains All American Pipeline
P L E M	Prairielands Energy Marketing
POLAR COM	Polar Communications
PVT ELEC	Private Electric
QWEST	Qwest Communications
R&T W SUPPLY	R & T Water Supply Association
RED RIV COMM	Red River Rural Communications
RESVTN TEL	Reservation Telephone
ROBRTS TEL	Roberts Company Telephone
R-RIDER ELEC	Roughrider Electric Cooperative
RRVW	Red River Valley & Western Railroad
S CENT REG WD	South Central Regional Water District
S E W U	South East Water Users Incorporated
SCOTT CABLE	Scott Cable Television Dickinson
SHERDN ELEC	Sheridan Electric Cooperative
SHEYN VLY ELEC	Sheyenne Valley Electric Cooperative
SKYTECH	Skyland Technologies Incorporated
SLOPE ELEC	Slope Electric Cooperative Incorporated
SOURIS RIV TELCOM	Souris River Telecommunications
ST WAT COMM	State Water Commission
STATE LN WATER	State Line Water Cooperative
STER ENG	Sterling Energy
STUT RWU	Stutsman Rural Water Users
SW PL PRJ	Southwest Pipeline Project
T M C	Turtle Mountain Communications
TCI	TCI of North Dakota
TESORO HGH PLNS PL	Tesoro High Plains Pipeline
TRI-CNTY WU	Tri-County Water Users Incorporated
TRL CO RWU	Traill County Rural Water Users
UNTD TEL	United Telephone
UPPR SOUR WUA	Upper Souris Water Users Association
US SPRINT	U.S. Sprint
USAF MSL CABLE	U.S.A.F. Missile Cable
USFWS	US Fish and Wildlife Service
USW COMM	U.S. West Communications
VRNDRY ELEC	Verendrye Electric Cooperative
W RIV TEL	West River Telephone Incorporated
WAPA	Western Area Power Administration
WAWSA	Western Area Water Supply Authority
WEB	W. E. B. Water Development Association
WILLI RWA	Williams Rural Water Association
WILSTN BAS PL	Williston Basin Interstate Pipeline Company
WLSH RWD	Walsh Water Rural Water District
WOLVRTN TEL	Wolverton Telephone
XLENER	Xcel Energy
YSVR	Yellowstone Valley Railroad

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LINE STYLES

D-101-20

Existing Topography

- Existing Ground Void
- Existing Cemetary Boundary
- Existing Box Culvert Bridge
- Existing Concrete Surface
- Existing Drainage Structure
- Existing Gravel Surface
- Existing Riprap
- Existing Dirt Surface
- Existing Asphalt Surface
- Existing Tie Point Line
- Existing Railroad Centerline
- Existing Guardrail Cable
- Existing Guardrail Metal
- Existing Edge of Water
- Existing Fence
- Existing Railroad
- Existing Field Line
- Exst Flow
- Existing Curb
- Existing Valley Gutter
- Existing Driveway Gutter
- Existing Curb and Gutter
- Existing Mountable Curb and Gutter

- Existing 3-Cable w Posts
- Site Boundary
- Existing Berm, Dike, Pit, or Earth Dam
- Existing Ditch Block
- Existing Tree Boundary
- Existing Brush or Shrub Boundary
- Existing Retaining Wall
- Existing Planter or Wall
- Existing W-Beam Guardrail with Posts
- Existing Railroad Switch
- Gravel Pit - Borrow Area
- Existing Wet Area-Vegetation Break
- Existing High Tension Cable Guardrail
- Existing High Tension Cable Guardrail with Posts

Proposed Topography

- 3-Cable w Posts
- Flow
- Fence
- Remove Line
- Wall
- Retaining Wall (Plan View)
- W-Beam w Posts
- High Tension Cable Guardrail with Posts

Existing Utilities

- Existing Electrical
- Existing Fiber Optic Line
- Existing TV Fiber Optic
- Existing Gas Pipe
- Existing Overhead Utility Line
- Existing Power
- Existing Fuel Pipeline
- Existing Undefined Above Ground Pipe Line
- Existing Sanitary Sewer
- Existing Sanitary Force Main
- Existing Storm Drain
- Existing Storm Drain Force Main
- Existing Culvert
- Existing Telephone Line
- Existing TV Line
- Existing Water or Steam Line
- Existing Under Drain
- Existing Slotted Drain
- Existing Conduit
- Existing Conductor
- Existing Down Guy Wire Down Guy
- Existing Underground Vault or Lift Station

Proposed Utilities

- 24 Inch Pipe
- Reinforced Concrete Pipe
- Under Drain
- Edge Drain

Traffic Utilities

- Conductor
- Fiber Optic
- Existing Loop Detector
- Existing Double Micro Loop Detector
- Micro Loop Detector Double
- Existing Micro Loop Detector
- Micro Loop Detector
- Signal Head with Mast Arm
- Existing Signal Head with Mast Arm

Sign Structures

- Existing Overhead Sign Structure
- Existing Overhead Sign Structure Cantilever
- Overhead Sign Structure Cantilever

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LINE STYLES

D-101-21

Right Of Way

- Easement
- Existing Easement
- Right of Way
- Existing Right of Way
- Existing Right of Way Railroad
- Existing Right of Way Not State Owned
- Existing Government Lot Line
- Existing Adjacent Block Lines
- Existing Adjacent Lot Lines
- Existing Adjacent Property Line
- Existing Adjacent Subdivision Lines
- Sight Distance Triangle Line
- Dimension Leader

Boundary Control

- Existing City Corporate Limits or Reservation Boundary
- Existing State or International Line
- Existing Township
- Existing County
- Existing Section Line
- Existing Quarter Section Line
- Existing Sixteenth Section Line
- Existing Centerline
- Tangent Line

Cross Sections and Typicals

- Existing Ground
- Existing Topsoil (Cross Section View)
- Existing Ground Void (Not Surveyed) (void — void — void — v)
- Existing Concrete
- Existing Aggregate (Cross Section View)
- Existing Curb and Gutter (Cross Section View)
- Existing Asphalt (Cross Section View)
- Existing Reinforcement Rebar

Geotechnical

- Geotextile Fabric Type D (D — D)
- Geogrid (Geo — Geo)
- Geotextile Fabric Type R (R — R)
- Geotextile Fabric Type R1 (R — R)
- Geotextile Fabric Type RR (RR — RR)
- Geotextile Fabric Type S (S — S)
- Subgrade Reinforcement
- Failure Line

Countours

- Depression Contours
- Supplemental Contour

Profile

- Subgrade, Subcut or Ditch Grade
- Topsoil Profile

Striping

- Centerline Pavement Marking
- Barrier with Centerline Pavement Marking
- Barrier Pavement Marking
- Stripe 4 IN Dotted Extension White
- Stripe 8 IN Dotted Extension White
- Stripe 8 IN Lane Drop

Pavement Joints

- Doweled Joint
- Tie Bar 30 Inch 4 Foot Center to Center
- Tie Bar 18 Inch 3 Foot Center to Center
- Tie Bar at Random Spacing

Bridge Details

- Small Hidden Object
- Large Hidden Object
- Phantom Object
- Existing Conditions Object
- Centerline Main
- Centerline Secondary
- Excavation Limits
- Proposed Ground
- Sheet Piling

Erosion Control

- Limits of Const Transition Line
- Bale Check
- Rock Check
- Floating Silt Curtain (S — S)
- Silt Fence (SF — SF)
- Excavation Limits
- Fiber Rolls

Environmental

- Wetland Mitigation
- Existing Wetland Easement USFWS
- Existing Wetland Jurisdictional
- Existing Wetland
- Tree Row

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SYMBOLS

D-101-30

North Arrow (Half Scale)

Alignment Data Point

Alignment Monument

Spot Elevation

Existing Miscellaneous Spot

Existing Access Control Arrow

Existing Benchmark

Reset USGS Marker

Iron Monument Found

Iron Pin R/W Monument

Property Corner

Iron Pin Reference Monument

Right of Way Marker (Exst, Ppsd, Reset)

Existing Federal Reference Corner

Existing Section Corner (Full, Quarter, Sixteenth, Meander)

Existing Witness Corner

Existing Control Point (CP, GPS-RTK, TRI)

Existing Traverse PI Aerial Panel

Existing Reference Marker Point NGS

Existing EFB Misc

Existing Bush or Shrub

Existing Large Evergreen Tree

Existing Small Evergreen Tree

Existing Large Tree

Existing Small Tree

Existing Tree Trunk

Cairn or Stone Circle

Existing Artifact

Existing Satellite Dish

Existing Weather Station

Existing Windmill or Tower

Reinforced Pavement

CSB Continuous Split Barrel Sample

FA Flight Auger Sample

SB Split Barrel Sample

T Thinwall Tube Sample

N Standard Penetration Test

Incl Inclinometer Tube

Excavation Unit

Existing Ground Water Well Bore Hole

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SYMBOLS

D-101-31

- Flexible Delineator
- Flexible Delineator Type A (Exst, Ppsd)
- Flexible Delineator Type B (Exst, Ppsd)
- Flexible Delineator Type C (Exst, Ppsd)
- Flexible Delineator Type D (Exst, Ppsd)
- Flexible Delineator Type E (Exst, Ppsd)
- Delineator Type A (Exst, Ppsd, Diamond Grade-Reset)
- Delineator Type B (Exst, Ppsd, Diamond Grade-Reset)
- Delineator Type C (Exst, Ppsd, Diamond Grade)
- Delineator Type D (Exst, Ppsd, Diamond Grade)
- Delineator Type E (Exst, Ppsd, Diamond Grade)
- Barricade (Type I, Type II, Type III}
- Arrow Panel (Caution Mode, Double Direction, Left Directional, Right Directional, Sequencing, Truck Mounted)
- Attenuation Device
- Truck Mounted Attenuator
- Delineator Drums
- Flagger
- Tubular Marker
- Traffic Cone
- Back to Back Vertical Panel Sign

- Highway Sign (Exst, Ppsd)
- Mile Post Type A (Exst-Ppsd-Reset)
- Mile Post Type B (Exst, Ppsd)
- Mile Post Type C (Exst, Ppsd)
- Object Marker Type I (Exst, Ppsd)
- Object Marker Type II (Exst, Ppsd)
- Object Marker Type III (Exst, Ppsd)
- Existing Reference Marker
- Road Closure Gate 18 Ft (Exst, Ppsd)
- Road Closure Gate 28 Ft (Exst, Ppsd)
- Road Closure Gate 40 Ft (Exst, Ppsd)
- Existing Railroad Battery Box
- Existing RR Profile Spot
- Existing Railroad Crossbuck
- Existing Railroad Frog
- Existing Mailbox (Private, Federal)

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SYMBOLS

D-101-32

- Existing Luminaire
- Luminaire LED
- Existing Light Standard Luminaire
- Relocate Light Standard
- Light Standard Light LED Luminaire
- Light Standard 35 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 50 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 70 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 100 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 150 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 200 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 250 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 310 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 400 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 700 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire
- Emergency Vehicle Detector
- Video Detection Camera

- High Mast Light Standard 3 Luminaire (Exst, Ppsd)
- High Mast Light Standard 4 Luminaire (Exst, Ppsd)
- High Mast Light Standard 5 Luminaire (Exst, Ppsd)
- High Mast Light Standard 6 Luminaire (Exst, Ppsd)
- High Mast Light Standard 7 Luminaire (Exst, Ppsd)
- High Mast Light Standard 8 Luminaire (Exst, Ppsd)
- High Mast Light Standard 9 Luminaire (Exst, Ppsd)
- High Mast Light Standard 10 Luminaire (Exst, Ppsd)
- Overhead Sign Structure Load Center (Exst, Ppsd)
- Traffic Signal Controller (Exst, Ppsd)
- Pad Mounted Traffic Signal Controller (Exst, Ppsd)
- Flashing Beacon (Exst, Ppsd)
- Concrete Foundation (Exst, Ppsd)
- Pipe Mounted Flasher (Exst, Ppsd)
- Pad Mounted Feed Point (Exst, Ppsd)
- Pipe Mounted Feed Point with Pad (Exst, Ppsd)
- Pole Mounted Feed Point (Exst, Ppsd)
- Junction Box (Exst, Ppsd)
- Existing Pedestrian Head with Number
- Existing Signal Head
- Pole Mounted Head
- Existing Lighting Standard Pole

- Existing Traffic Signal Standard
- Pull Box (Exst-Ppsd-Undefined)
- Intelligent Transportation Pull Box (Exst, Ppsd)
- Transformer (Exst, Ppsd)
- Power Pole (Exst-Ppsd-with Transformer)
- Wood Pole (Exst, Ppsd)
- Pedestrian Push Button Post (Exst, Ppsd)
- Existing Pole
- Existing Telephone Pole
- Existing Post
- Connection Conductor (Ground, Neutral, Phase 1, Phase 2)

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
12-18-20	General Revisions

KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA
12 18 2020

SYMBOLS

D-101-33

Existing Manhole (Electrical, Gas, Telephone)

Water Manhole (Exst, Exst with Valve)

Sanitary Sewer Manhole (Exst, Ppsd, Exst with Valve)

Sanitary Force Main Manhole (Exst, Ppsd, Exst with Valve)

Storm Drain Manhole (Exst, Ppsd, Exst with Inlet, Ppsd with Inlet)

Force Main Storm Drain Manhole (Exst, Exst with Valve)

Manhole (Ppsd, Ppsd 48 Inch, Exst Undefined)

Existing Water Appurtenance

Sprinkler Head (Exst, Ppsd)

Fire Hydrant (Exst, Ppsd)

Cleanout (Exst Sanitary, Underdrain)

Existing Catch Basin Inlet (Round, Square)

Existing Curb Inlet (Round, Square)

Existing Slotted Reinforced Concrete Pipe

Catch Basin (Riser 30 Inch, Beehive, Type A)

Inlet Mountable Curb (Type A, Type B)

Inlet Saddle Base (Type 1, Type 2)

Inlet Special (Catch Basin, Type 1, Type A)

Inlet (Tee, Type 1, Type 2, Type 2 Double)

Median Drain

Headwall (Exst, Ppsd, Ppsd Single with Vegitation Barrier, Ppsd Double with Vegitation Barrier)

Cap or Stub
Exst Gas, Exst Sanitary, Exst Storm Drain, Ppsd Storm Drain, Exst Water

Existing Pedestal
Electrical, Telephone, Fiber Optic Telephone, TV, Fiber Optic TV, Undefined

Existing Pipe Vent
Gas, Fuel, Sanitary, Storm Drain, Water, Undefined

Valve
Exst Gas, Exst Water, Ppsd Water, Exst Undefined

Pump
Sanitary, Storm Drain, Exst Water

Corrugated Metal End Section (18, 24, 30, 36, 42, 48, 54, 60 Inch)

Reinforced Concrete End Section (18, 24, 30, 36, 42, 48, 54, 60 Inch)

Existing Utility Marker

Existing Meter

Existing Fuel Dispensers

Existing Fuel Filler Pipes

Existing Fuel Leak Sensors

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
12-18-20	General Revisions Sheet added - Continued from D-101-32

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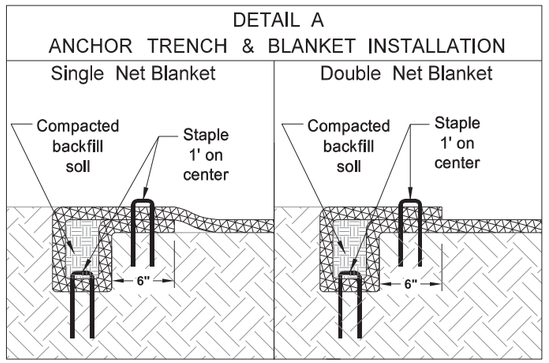
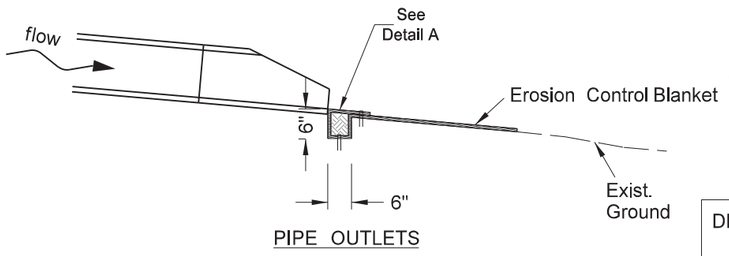
ENGINEER
NORTH DAKOTA
12 18 2020

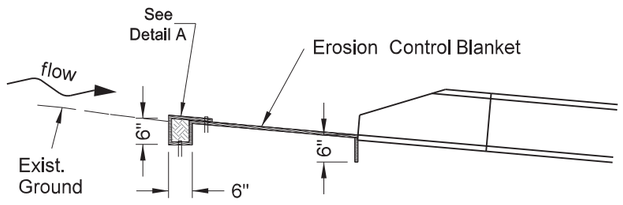
EROSION AND SILTATION CONTROL
EROSION CONTROL BLANKET INSTALLATION



NOTE:
If a Single Net Blanket is used the side with the netting should be on the top once the blanket is installed.

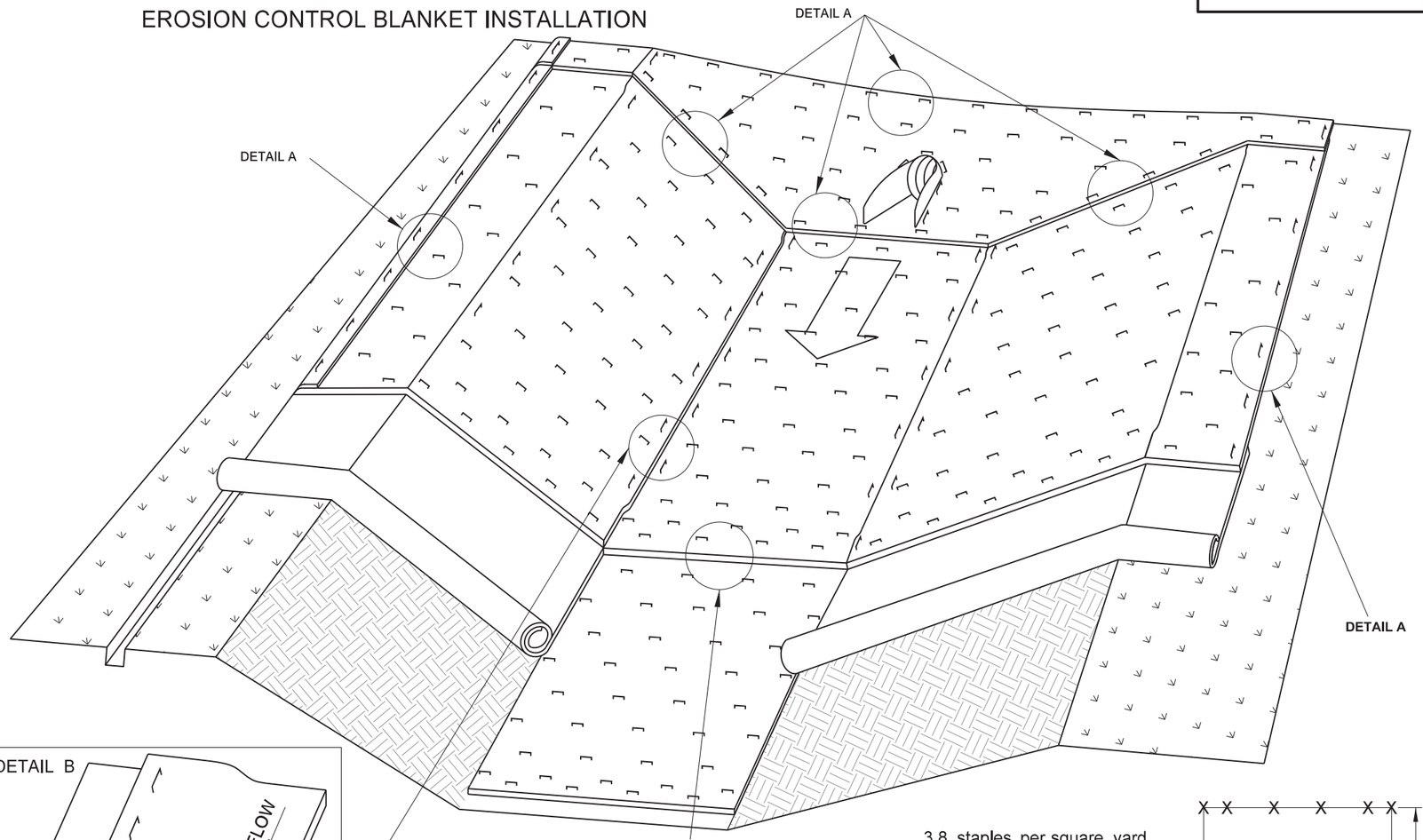


PIPE OUTLETS

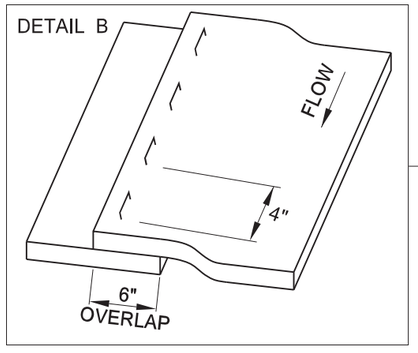


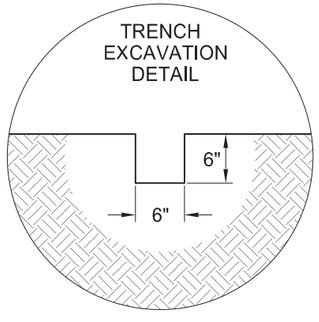
PIPE INLETS

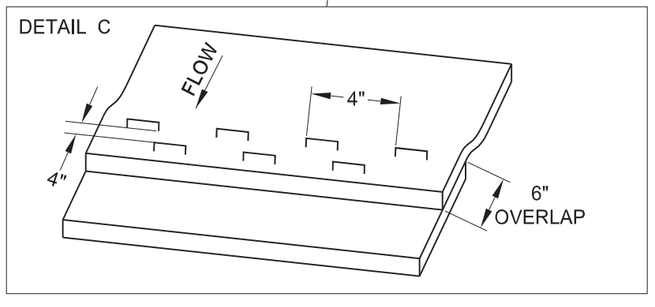
INSTALLATION AT PIPE ENDS



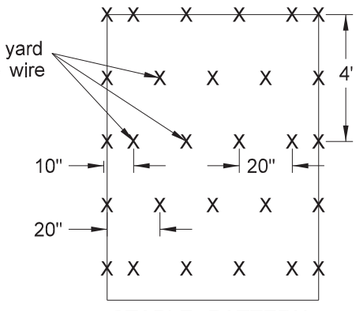
BLANKET LAYOUT
CHANNEL OR SLOPE INSTALLATION







3.8 staples per square yard using 8-inch 11 gauge wire "u" staples.



STAPLE PATTERN

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-708-5 to D-255-2.
07-27-15	Changed Installation details such as trench depth and overlap dimensions.
08-27-19	New Design Engineer PE Stamp.

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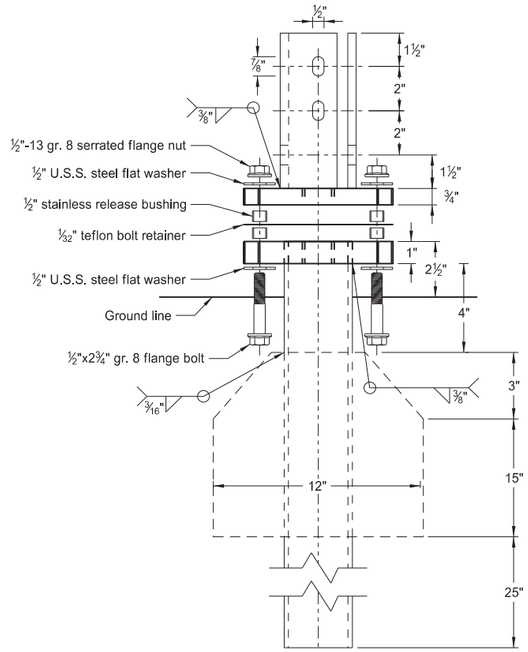
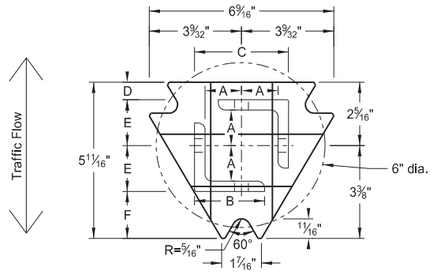
BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

D-704-7

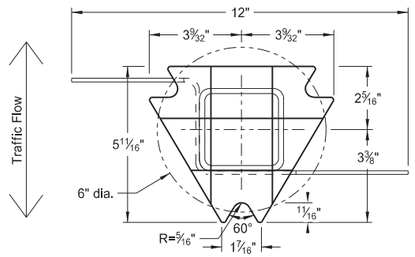


Multi-Directional
Slip Base Assembly

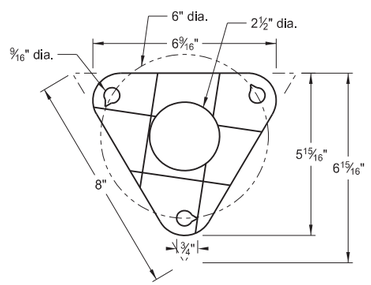
Perforated Tube



Top Post Receiver
Plate - ASTM A572 grade 50
Angle Receiver - 2½"x2½"x⅜" ASTM A36 structural angle



Bottom Soil Stub
Tube - 3"x3"x7 gauge ASTM A500 grade B tube
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011
Plate - ASTM A572 grade 50



Bolt Retainer for Base Connection
Bolt Retainer- 1/32" Reprocessed Teflon

Notes:

1. Torque slip base bolts as specified by manufacturer.
2. Use anchor with 43.9 KSI yield strength and 59.3 KSI tensile strength.
3. Provide 4" vertical clearance for anchor or breakaway base. Measure the 4"x60" measurement above and below post location and back and ahead of post.
4. In concrete sidewalk, use same anchor without wings.
5. Provide more than 7' between the first and fourth posts of a four post sign.

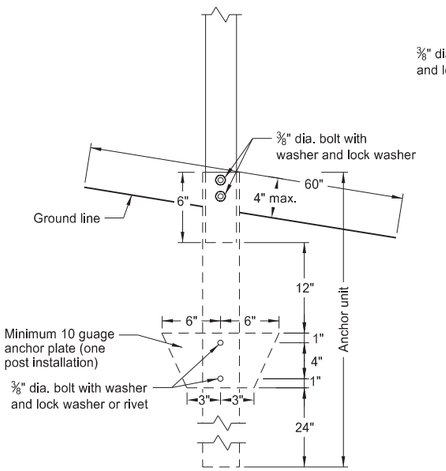
Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thick-ness Gauge	Sleeve Size in.	Wall Thick-ness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2¼
1	2¼	12			No	2½
1	2½	12			(A)	3
1	2½	10			Yes	
1	2¼	12	2	12	Yes	
1	2½	12	2¼	12	Yes	
2	2	12			No	2¼
2	2¼	12			No	2½
2	2½	12			Yes	
2	2½	12			Yes	
2	2¼	10	2	12	Yes	
2	2½	12	2¼	12	Yes	
3 & 4	2½	12			Yes	
3 & 4	2½	10			Yes	
3 & 4	2½	12	2¼	12	Yes	
3 & 4	2¼	12	2	12	Yes	
3 & 4	2½	10	2³⁄16	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in.⁴	Cross Sec. Area in.²	Section Modulus in.³
1½ x 1½	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2¼ x 2¼	0.105	12	2.773	0.561	0.695	0.499
2³⁄16 x 2³⁄16	0.135	10	3.432	0.605	0.841	0.590
2½ x 2½	0.105	12	3.141	0.804	0.803	0.643
2½ x 2½	0.135	10	4.006	0.979	1.010	0.785

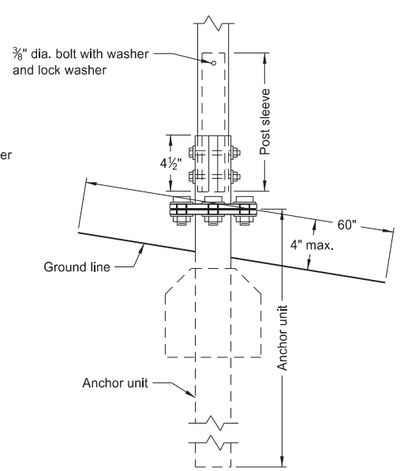
Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2³⁄16"x10 ga.	1⁹⁄64"	2½"	3¹⁄32"	25⁄32"	1³³⁄64"	1⅞"
2½"x10 ga.	1⁹⁄32"	2½"	3⁵⁄16"	⅝"	1²¹⁄32"	1¾"

(A) Use breakaway base when support is placed in weak soils. Engineer determines if soils are weak.

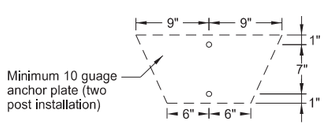
(B) For additional wind load, insert the 2³⁄16"x10 ga. into 2½"x10 ga.



Anchor Unit and Post Assembly



Multi-Directional
Slip Base Anchor Unit
and Post Sleeve Assembly



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice
10-03-19	New Design Engr PE Stamp

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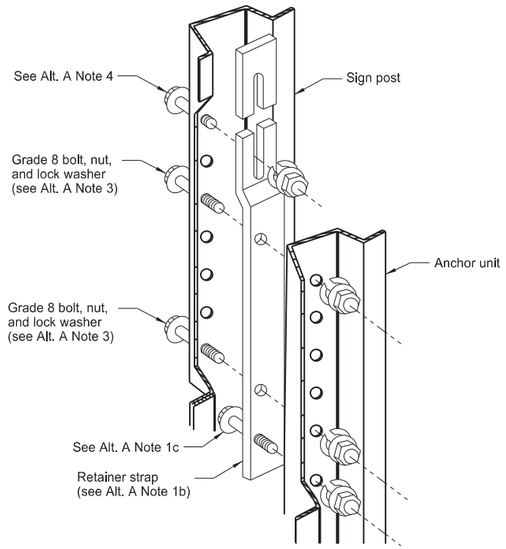
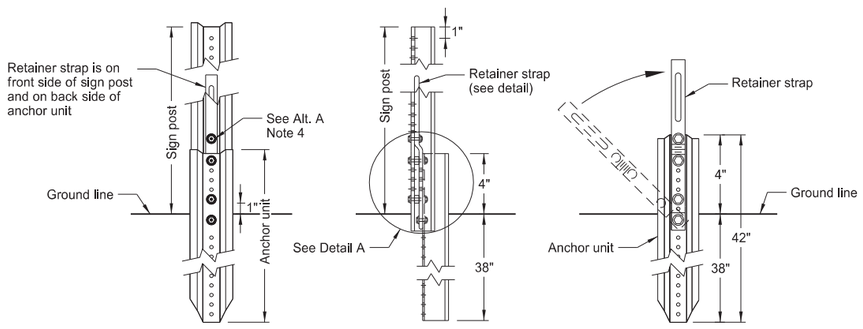
BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

D-704-8

U-Channel Post



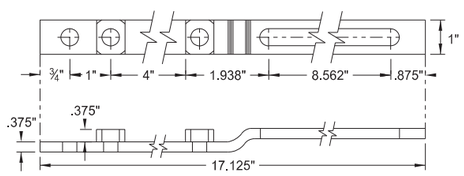
Detail A



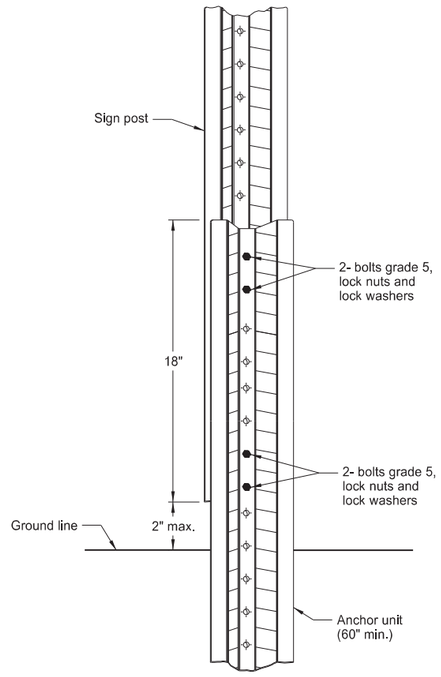
Front View Side View Back View

Breakaway U-Channel Detail
Alternate A

Install a maximum of 2 posts within 7'.

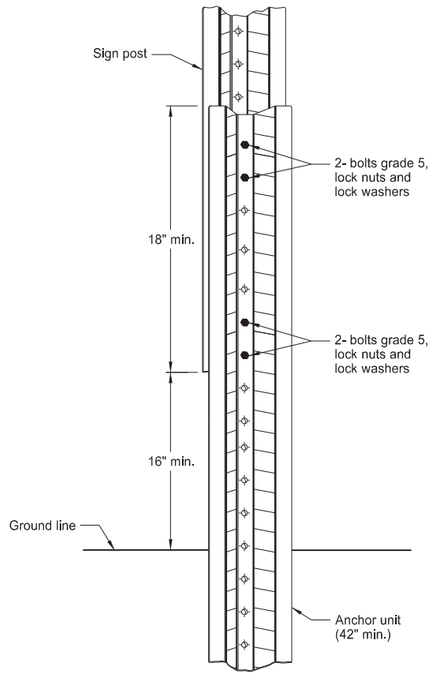


Retainer Strap Detail



Breakaway U-Channel Splice Detail
Alternate B
(2.5 and 3 lb/ft)

Install a maximum of 3 posts within 7'.



Breakaway U-Channel Splice Detail
Alternate C
(2.5 and 3 lb/ft)

Install a maximum of 3 posts within 7'.

Alternate A Steps of Installation:

1. a) Drive anchor unit to within 12" of ground level.
   b) Establish proper assembly by lining up bottom hole of retainer strap with 6th hole from the top of the anchor unit.
   c) Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.
   d) Rotate strap 90° to left.
2. a) Drive anchor unit to 4" above ground.
   b) Rotate strap to vertical position.
3. a) Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.
   b) Alternately tighten two connector bolts.
4. Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
5. Properly nest base post, strap, and sign post. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice
10-03-19	New Design Engr PE Stamp

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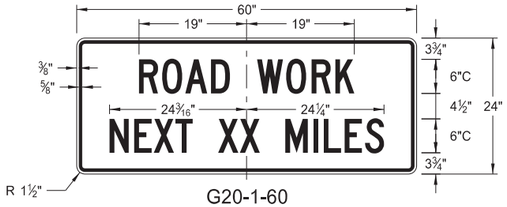
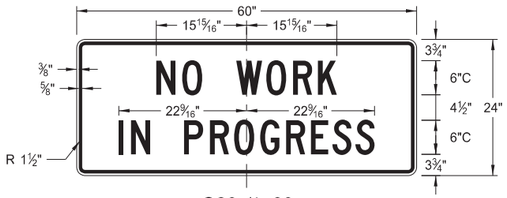
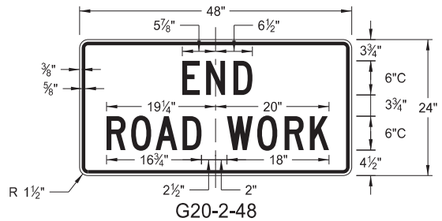
CONSTRUCTION SIGN DETAILS
TERMINAL AND GUIDE SIGNS



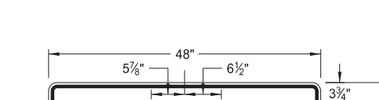
G20-1-60
Legend: black (non-refl)
Background: orange



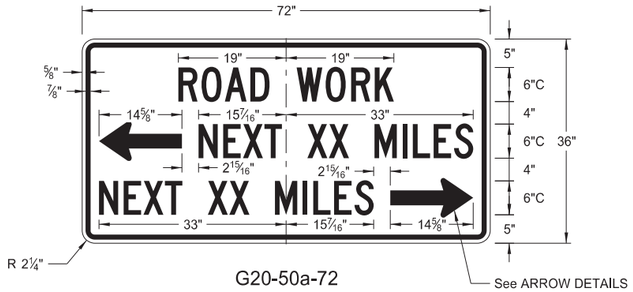
G20-1b-60
Legend: black (non-refl)
Background: orange



G20-2-48
Legend: black (non-refl)
Background: orange

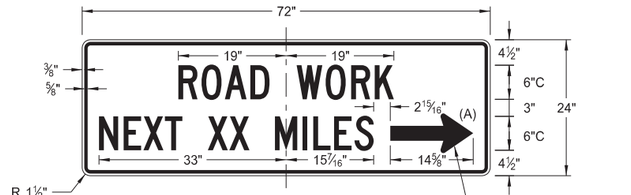


G20-4b-36
Legend: black (non-refl)
Background: orange



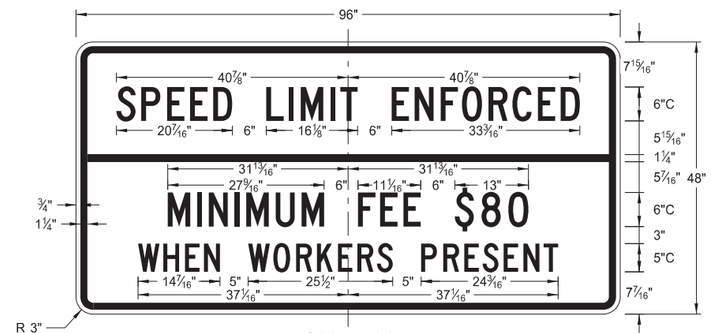
G20-50a-72
Legend: black (non-refl)
Background: orange

See ARROW DETAILS

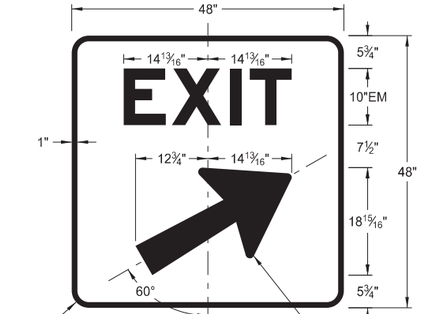


G20-52a-72
Legend: black (non-refl)
Background: orange

See ARROW DETAILS

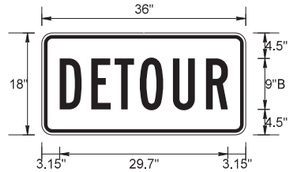


G20-55-96
Legend: black (non-refl)
Background: orange

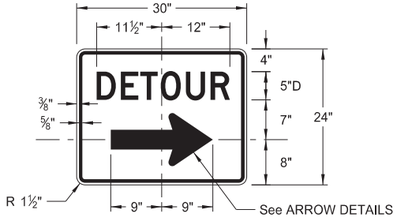


E5-1(L or R)-48
Legend: white
Background: green (orange optional)

See ARROW DETAILS

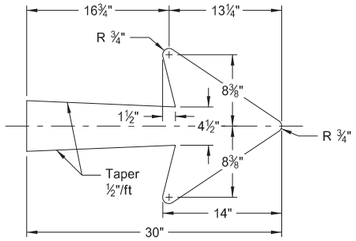


M4-8-36
Legend: black (non-refl)
Background: orange

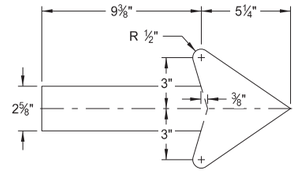


M4-9(L or R)-30 &
M4-9-30
Legend: black (non-refl)
Background: orange

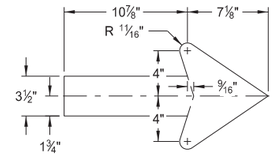
See ARROW DETAILS



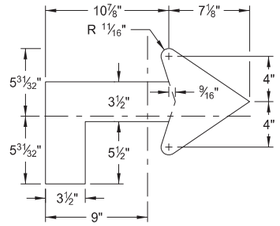
E5-1-48



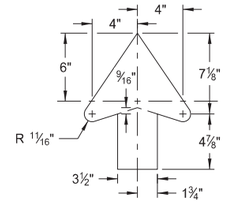
G20-50a-72
G20-52a-72



M4-9(L or R)-30
Right or Left



M4-9(L or R)-30
Advanced Right or Left



M4-9-30
Straight

ARROW DETAILS

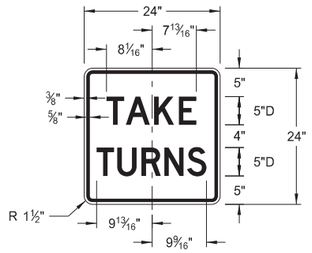
NOTES:

(A) Arrow may be right or left of the legend to indicate construction to the right or left.

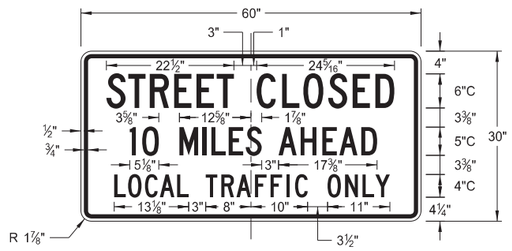
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17 10-03-19	Added sign & background color New Design Engineer PE Stamp

This document was originally issued and sealed by Kirk J Hoff, Registration Number PE-4683, on 10/03/19 and the original document is stored at the North Dakota Department of Transportation

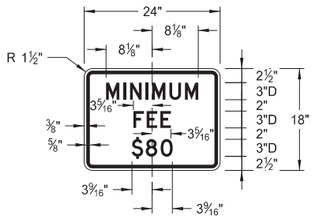
CONSTRUCTION SIGN DETAILS
REGULATORY SIGNS



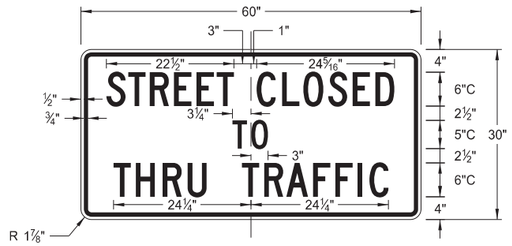
R1-50P-24
Legend: black (non-refl)
Background: white



R11-3c-60
Legend: black (non-refl)
Background: white



R2-1aP-24
Legend: black (non-refl)
Background: white



R11-4a-60
Legend: black (non-refl)
Background: white

R11-2a-48
Legend: black (non-refl)
Background: white

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17	Revised sign number
10-03-19	New Design Engineer PE Stamp

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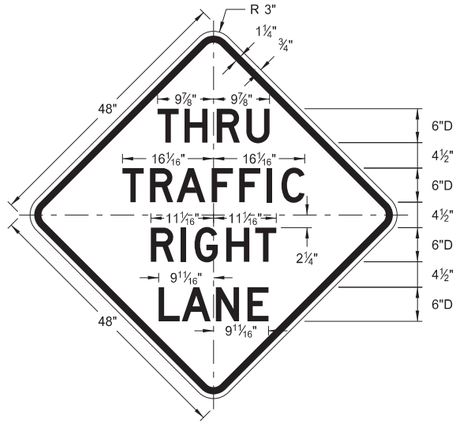
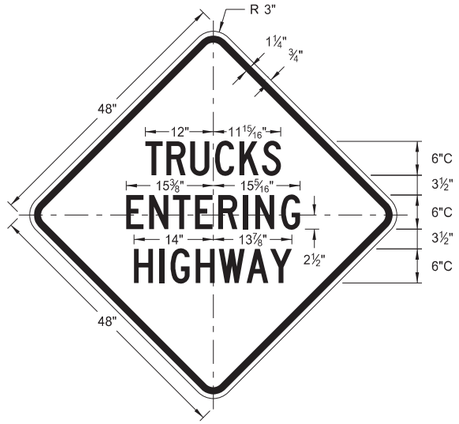
CONSTRUCTION SIGN DETAILS
WARNING SIGNS

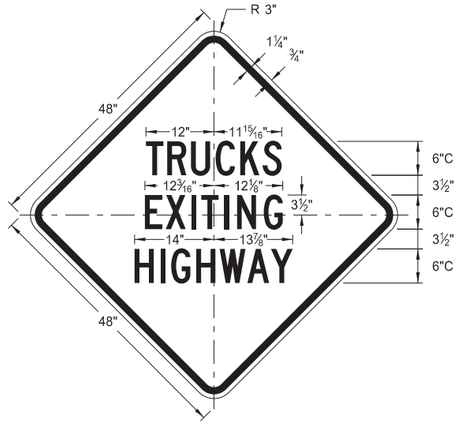
D-704-11



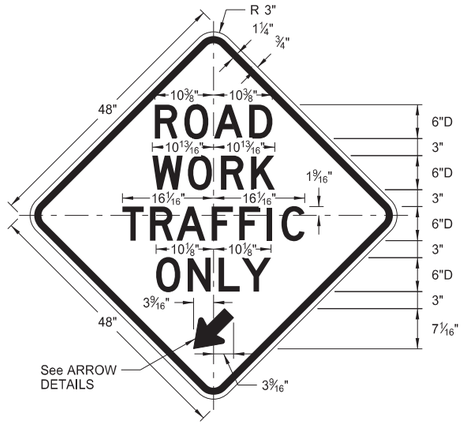
W5-8-48
Legend: black (non-refl)
Background: orange



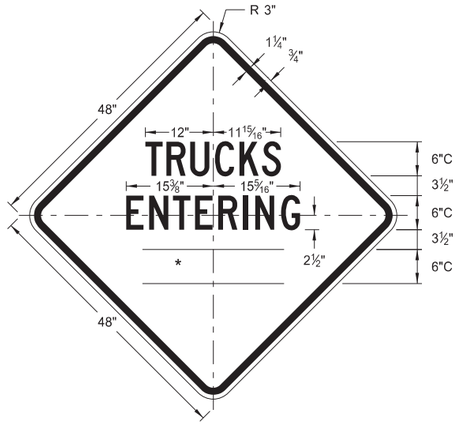
W8-53-48
Legend: black (non-refl)
Background: orange



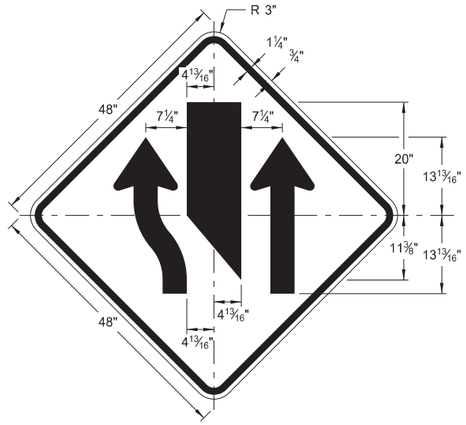
W8-56-48
Legend: black (non-refl)
Background: orange



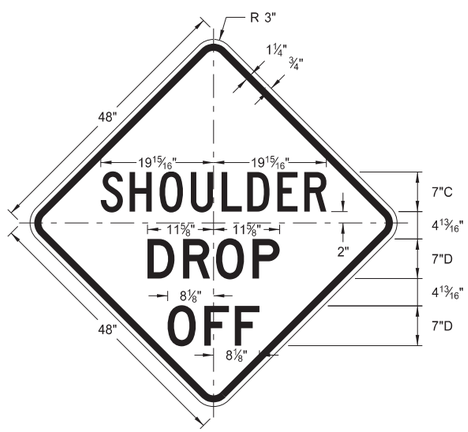
W5-9-48
Legend: black (non-refl)
Background: orange



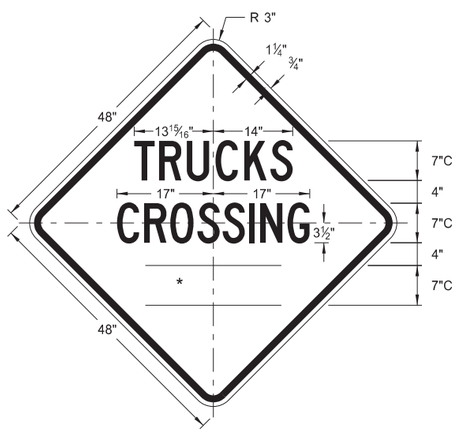
W8-54-48
Legend: black (non-refl)
Background: orange



W9-3a-48
Legend: black (non-refl)
Background: orange



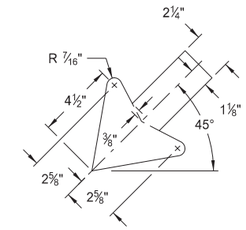
W8-9a-48
Legend: black (non-refl)
Background: orange



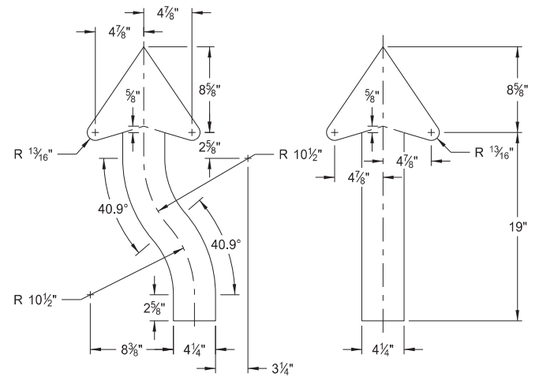
W8-55-48
Legend: black (non-refl)
Background: orange

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

* DISTANCE MESSAGES



W5-9-48



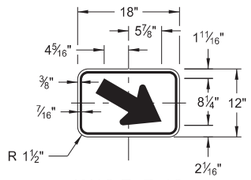
W9-3a-48

ARROW DETAILS

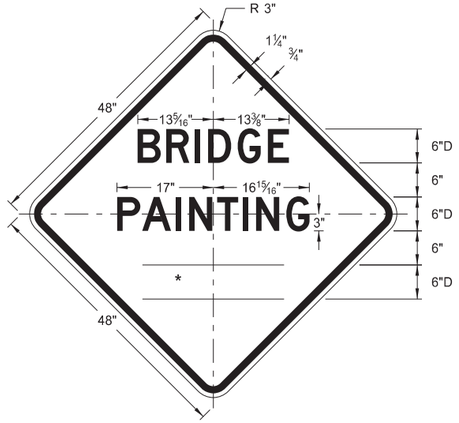
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17	Updated sign number
5-31-18	Revised sign and arrow details
10-03-19	New Design Engineer PE Stamp

This document was originally issued and sealed by Kirk J Hoff, Registration Number PE-4683, on 10/03/19 and the original document is stored at the North Dakota Department of Transportation

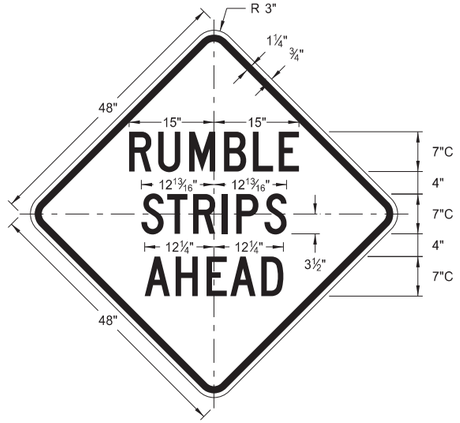
CONSTRUCTION SIGN DETAILS
WARNING SIGNS



W16-7aP-18
Legend: black (non-refl)
Background: orange



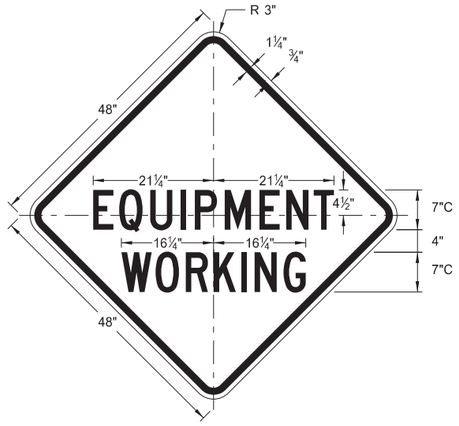
W21-50-48
Legend: black (non-refl)
Background: orange



W21-53-48
Legend: black (non-refl)
Background: orange

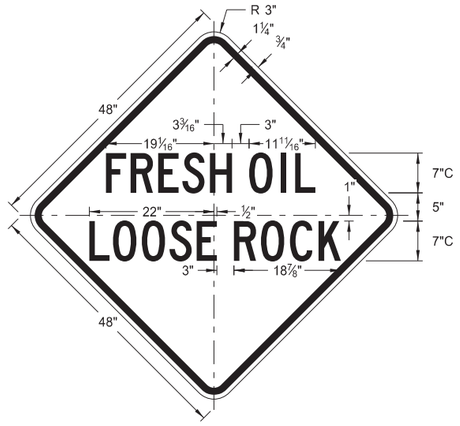
WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

* DISTANCE MESSAGES

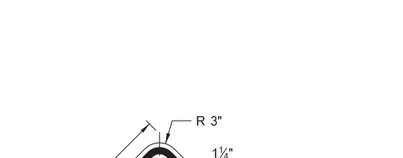


W20-51-48
Legend: black (non-refl)
Background: orange

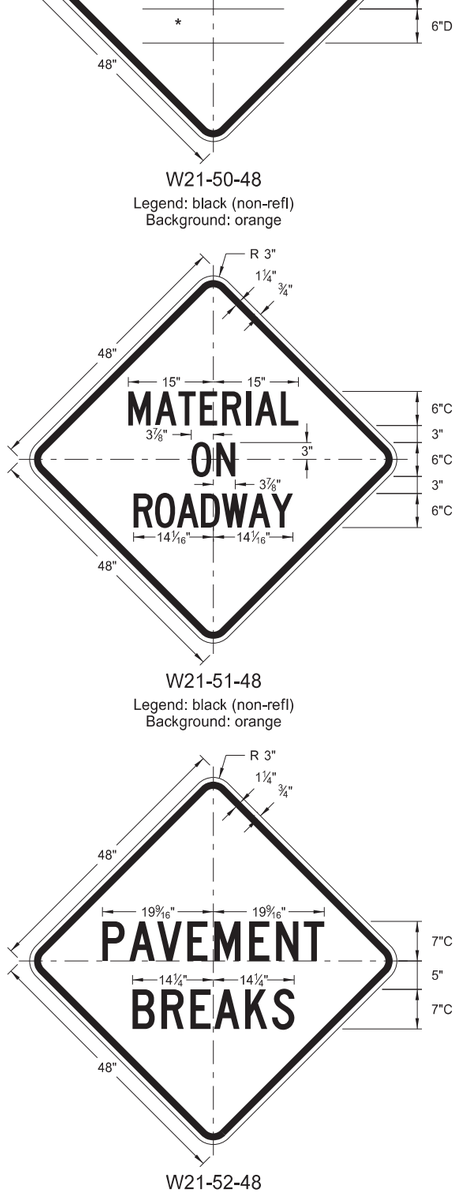
W21-51-48
Legend: black (non-refl)
Background: orange



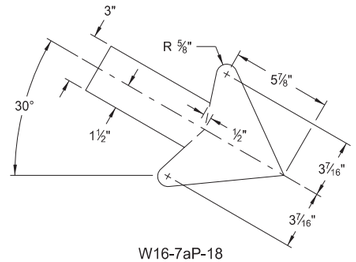
W22-8-48
Legend: black (non-refl)
Background: orange



W20-52P-54
Legend: black (non-refl)
Background: orange



W21-52-48
Legend: black (non-refl)
Background: orange



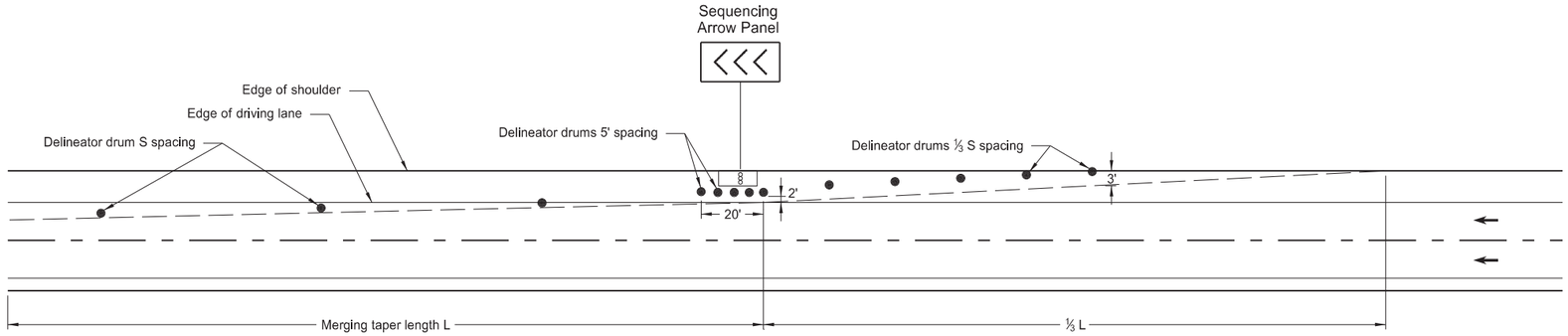
W16-7aP-18

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
5-31-18	
REVISIONS	
DATE	CHANGE
11-01-19	Added details for sign W16-7aP-18.

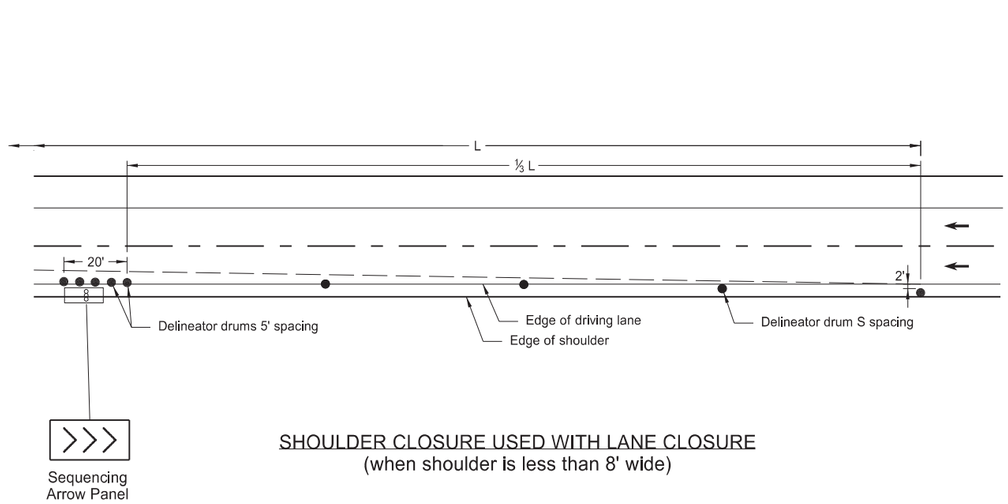
This document was originally issued and sealed by Kirk J Hoff, Registration Number PE-4683, on 11/1/19 and the original document is stored at the North Dakota Department of Transportation

SHOULDER CLOSURE TAPERS

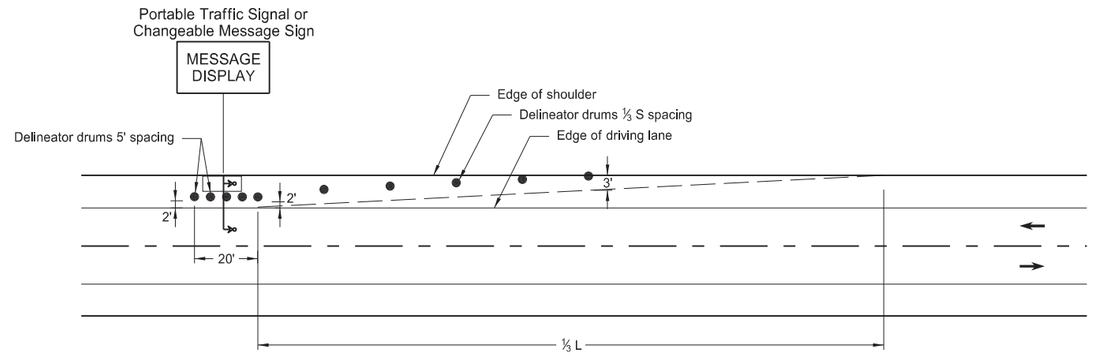
D-704-12



SHOULDER CLOSURE WITH LANE CLOSURE
(when shoulder is 8' or wider)



SHOULDER CLOSURE USED WITH LANE CLOSURE
(when shoulder is less than 8' wide)



PORTABLE TRAFFIC SIGNAL OR CHANGEABLE MESSAGE SIGN ON SHOULDER

KEY

● Delineator Drum	∞ Sequencing Arrow Panel
° Message Display	Portable Traffic Signal

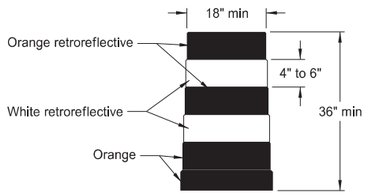
Notes:

1. S = Posted Speed Limit in mph
   W = Width of offset in feet
   L = Taper length in feet
   L = $WS^2/60$ (40mph or less)
   L = WS (45mph or more)
2. If a shoulder taper is used, use a length of approximately ⅓L. If a shoulder is used as a travel lane, use a normal merging or shifting taper.
3. When paved shoulders of 8 foot width or more are closed, use channelizing devices to close shoulder in advance, to delineate beginning of work space, and to direct vehicular traffic to remain within the traveled way.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice
10-25-19	Added L dimension to detail

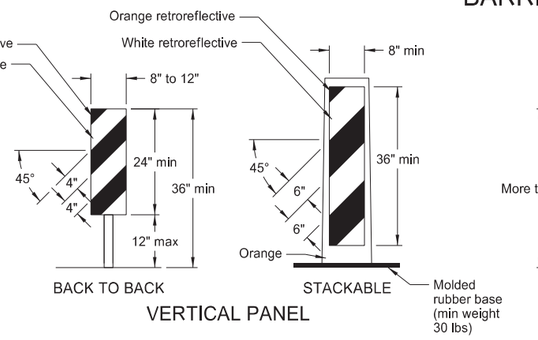
BARRICADE AND CHANNELIZING DEVICE DETAILS

D-704-13



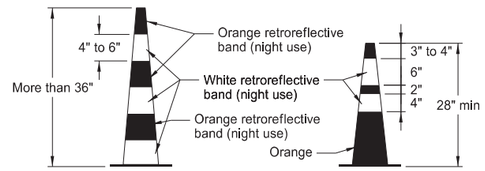
DELINEATOR DRUM

Provide horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide for drum markings. Use a minimum of two orange and two white stripes with the top stripe being orange for each drum. Do not exceed 3" nonretroreflectorized spaces between the horizontal orange and white stripes. Avoid placement of stripes on drum ribs or indentations. Use closed top drums that will not allow collection of debris. Do not place ballast on the top of drum.



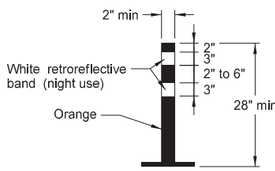
VERTICAL PANEL

Provide alternating orange and white retroreflective stripes, sloping downward in direction vehicular traffic is to pass. Place retroreflective sheeting on both sides of panel with a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, use a stripe width of 6 inches.



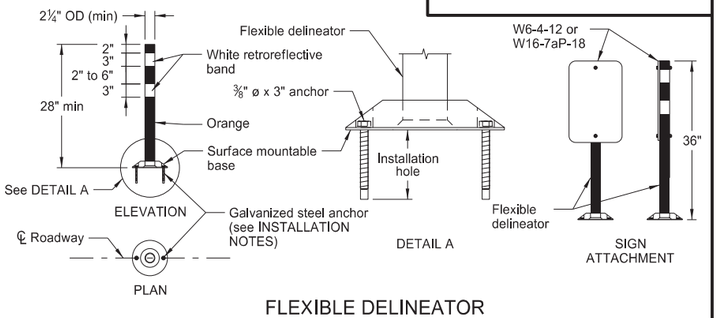
TRAFFIC CONE

Provide retroreflectorization of cones more than 36" in height by alternating orange and white retroreflective stripes. Use a minimum of two orange and two white stripes for each cone with the top stripe being orange. Use maximum 3" nonretroreflectorized space between the orange and white stripes.



TUBULAR MARKER

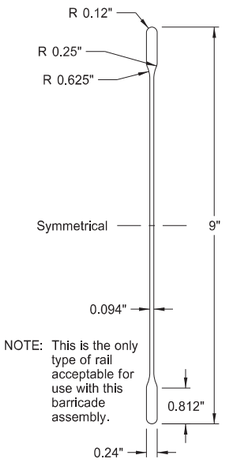
Provide retroreflectorization of tubular markers more than 42" in height by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



FLEXIBLE DELINEATOR

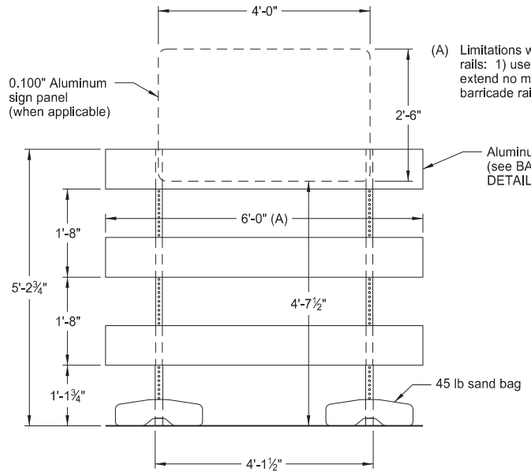
INSTALLATION NOTES:

1. Drill installation holes to diameter and depth required by manufacturer's specifications.
2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
3. In lieu of bolted down base, use an 8" x 8" butyl pad or hot melt butyl. Remove butyl as close as possible to pavement surface.



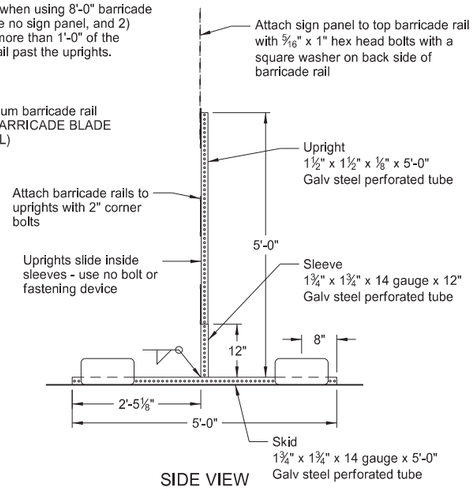
NOTE: This is the only type of rail acceptable for use with this barricade assembly.

BARRICADE BLADE DETAIL



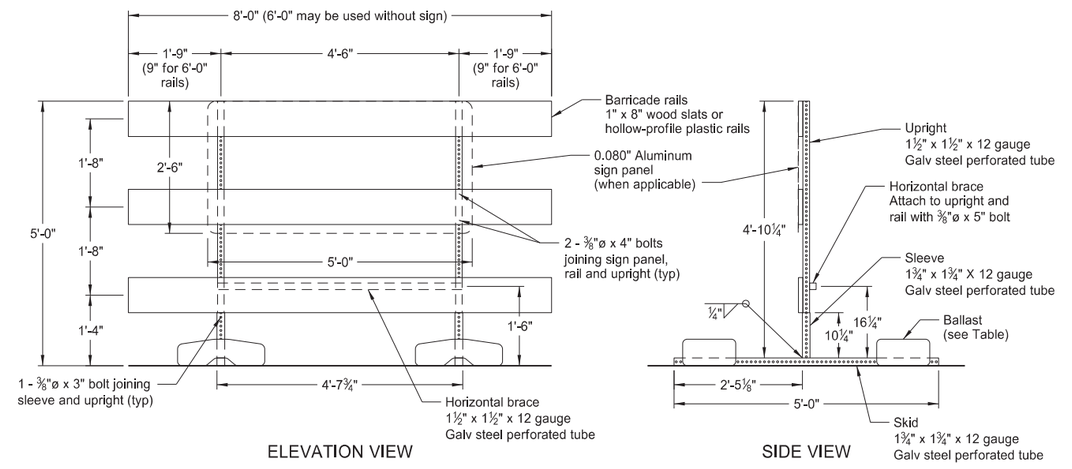
(A) Limitations when using 8'-0" barricade rails: 1) use no sign panel, and 2) extend no more than 1'-0" of the barricade rail past the uprights.

ELEVATION VIEW



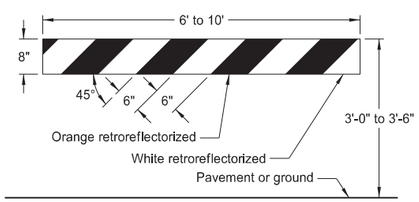
SIDE VIEW

BARRICADE ASSEMBLY DETAIL (Aluminum Barricade Rails)

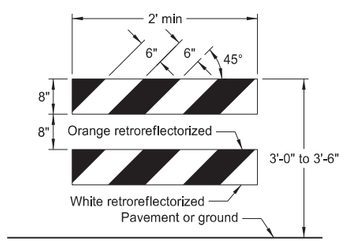


BARRICADE ASSEMBLY DETAIL (Wood or Plastic Rails)

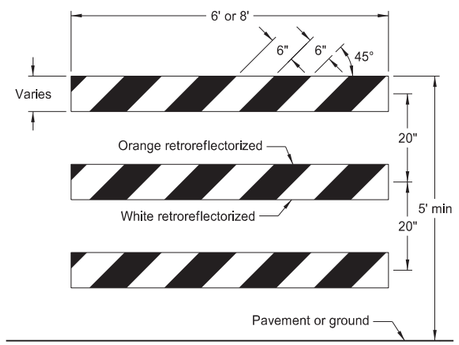
NOTE: For barricade markings use alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Place retroreflective sheeting on both sides of the rails with a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", use a rail stripe width of 4".



TYPE I BARRICADE

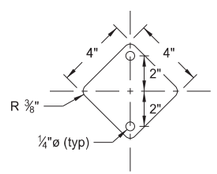


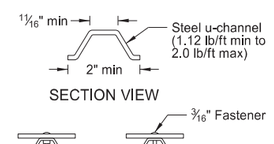
TYPE II BARRICADE

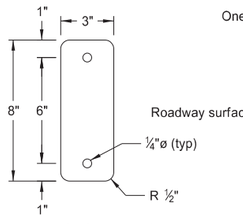


TYPE III BARRICADE

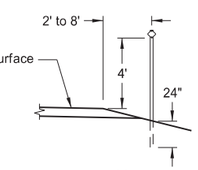
BARRICADE RAIL DETAILS







REFLECTOR DETAIL



ELEVATION

DELINEATORS

MINIMUM BALLAST
(For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

Note: Number of sandbags based on a wind speed of 55 MPH. Sandbags assumed to be placed at or near the ends of the skids.

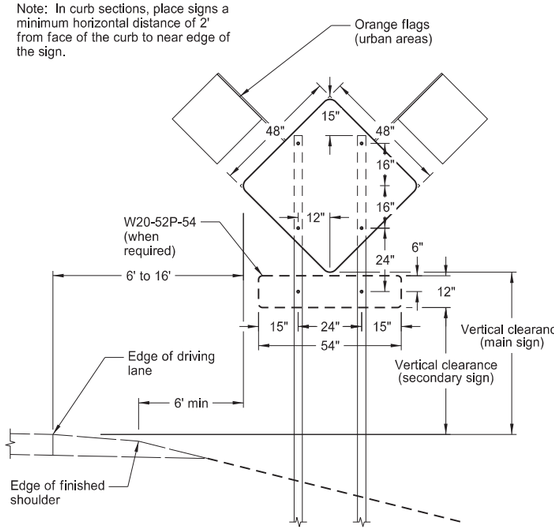
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
9-27-17 11-01-19	Updated to active voice Revised details for Flexible Delineator

This document was originally issued and sealed by Kirk J Hoff, Registration Number PE-4683, on 11/1/19 and the original document is stored at the North Dakota Department of Transportation

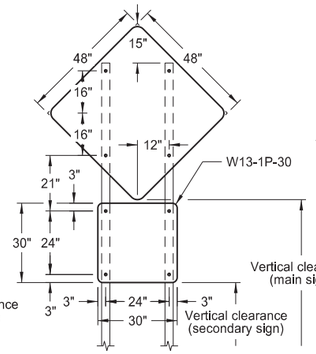
CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

D-704-14

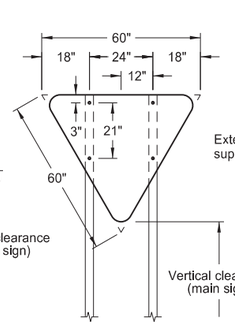
Note: In curb sections, place signs a minimum horizontal distance of 2' from face of the curb to near edge of the sign.



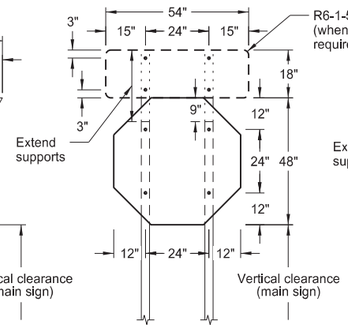
TYPICAL SECTION
(48" x 48" diamond warning sign shown)



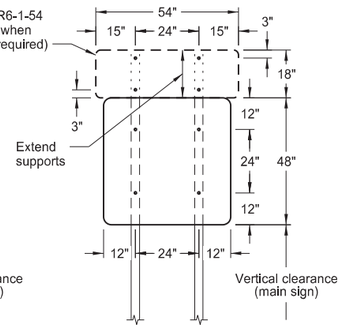
48" x 48" DIAMOND SIGN
(with 30" x 30" secondary sign)



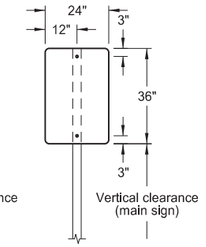
R1-2-60 - YIELD SIGN



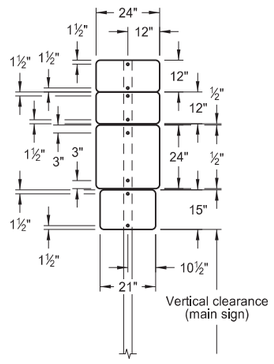
R1-1-48 - STOP SIGN
(with R6-1-54 sign as required)



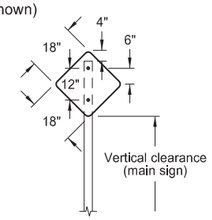
48" x 48" SIGN
(with R6-1-54 sign as required)



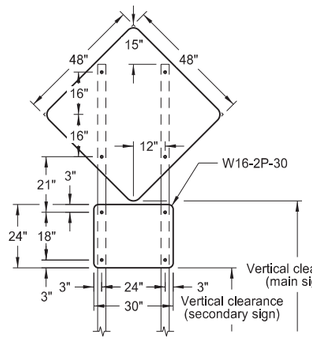
24" x 36" SIGN



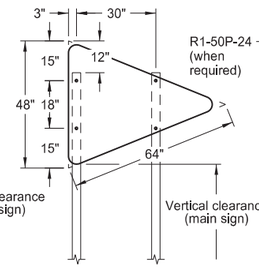
24" x 24"
ROUTE MARKER
ASSEMBLY



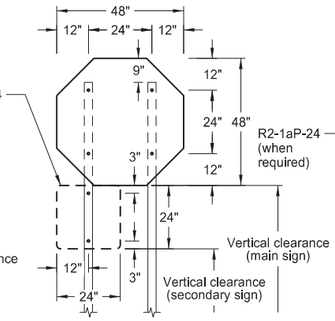
18" x 18"
DIAMOND SIGN



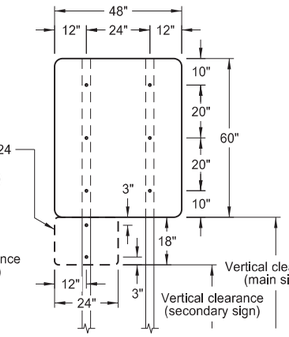
48" x 48" DIAMOND SIGN
(with 30" x 24" secondary sign)



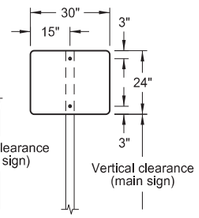
W14-3-64 - PENNANT SIGN



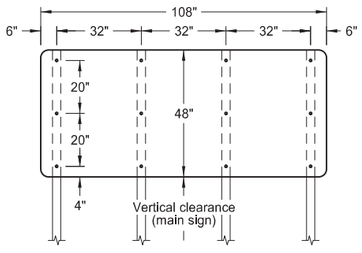
R1-1-48 - STOP SIGN
(with R1-50P-24 sign as required)



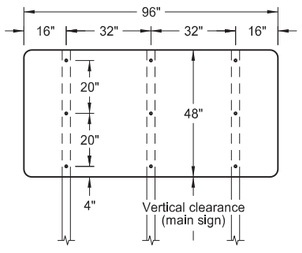
48" x 48" SIGN
(with R2-1aP-24 sign as required)



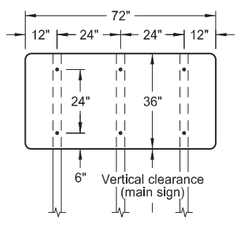
30" x 24" SIGN



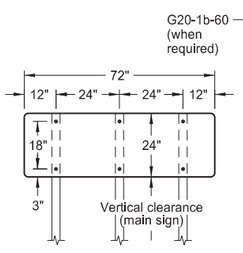
108" x 48" SIGN



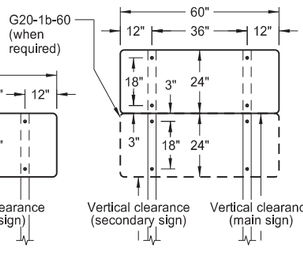
96" x 48" SIGN



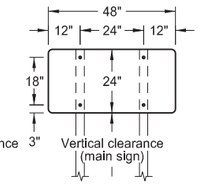
72" x 36" SIGN



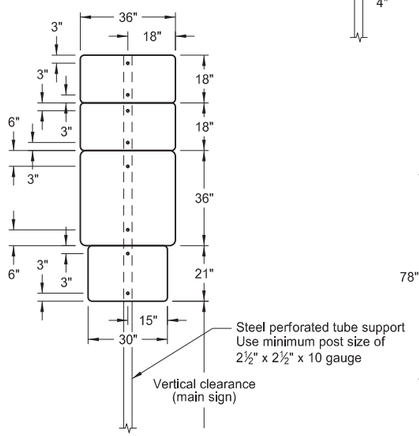
72" x 24" SIGN



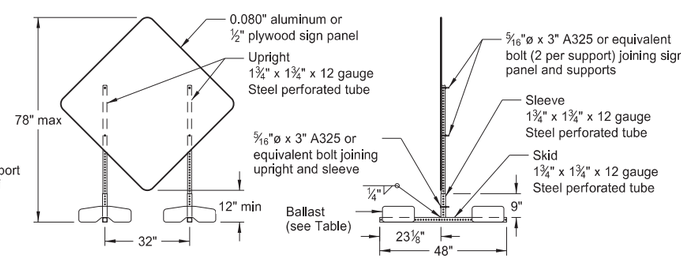
60" x 24" SIGN



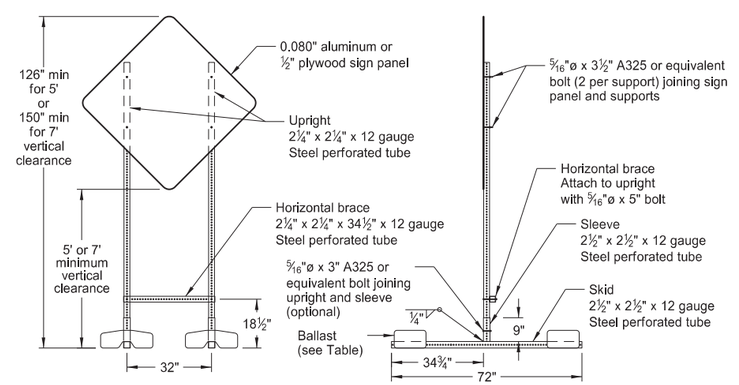
48" x 24" SIGN



36" x 36"
ROUTE MARKER
ASSEMBLY



PORTABLE SIGN SUPPORT
LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT
HIGH-MOUNTING HEIGHT

NOTES:

1. Sign Supports: Galvanize or paint supports. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes based on a wind speed of 55 MPH.

   Place signs over 50 square feet on 2½" x 2½" perforated tube supports as a minimum.

   Do not attach guy wires to sign supports. Attach wind beams behind sign panels when used with u-posts.

2. Sign Panels: Provide sign panels made of 0.100" aluminum, ½" plywood, or other approved material, except where noted. Punch all holes round for ⅜" bolts.

3. Alternate Messages: Install and remove alternate message signs on reflectorized plate (without borders) as required. (i.e. "Left" and "Right" message on lane closure sign)

4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

   Interstate - white legend on blue background
   Interstate Business Loop - white legend on green background
   US and State - black legend on white background
   County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

   The vertical clearance to secondary signs is 1'-0" less than the vertical clearance stated above.

   Provide a minimum clearance of 7'-0" from the ground at the post for signs with an area exceeding 50 square feet.

6. Portable Signs: Provide portable signs that meet the vertical clearance stated above when it is necessary to place signs within the pavement surface.

   Use of low-mounting height (minimum 12" vertical clearance) portable signs for 5 days or less, is allowed as long as the view of the sign is not obstructed. Time delays caused by unforseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. Use of R9-8 through R9-11a series, W1-6 through W1-8 series, M4-10, and E5-1 is allowed for longer than 5 days.

   Restrict signs mounted on portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT details to a maximum surface area of 16 square feet.

MINIMUM BALLAST
(For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. Place sandbags at or near the ends of skids.

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

10-4-13

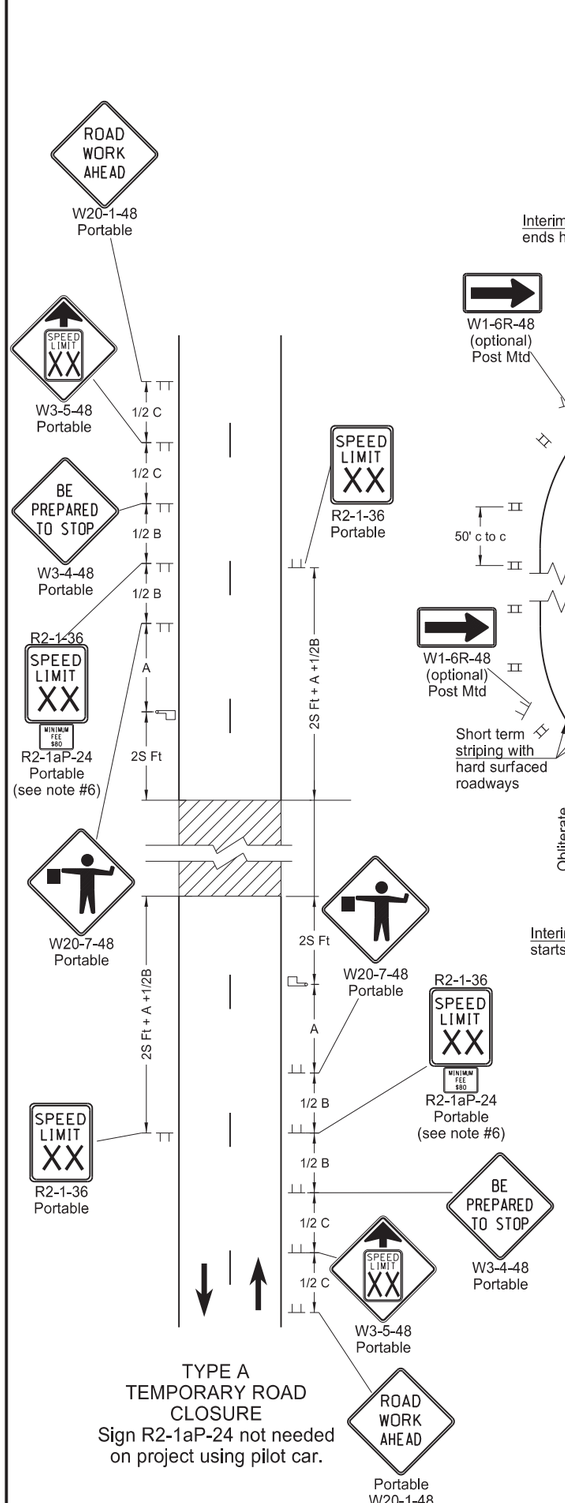
REVISIONS

DATE	CHANGE
11-14-13	Revised Note 6
9-27-17	Updated to active voice
11-01-19	Revised 60"x24" sign detail

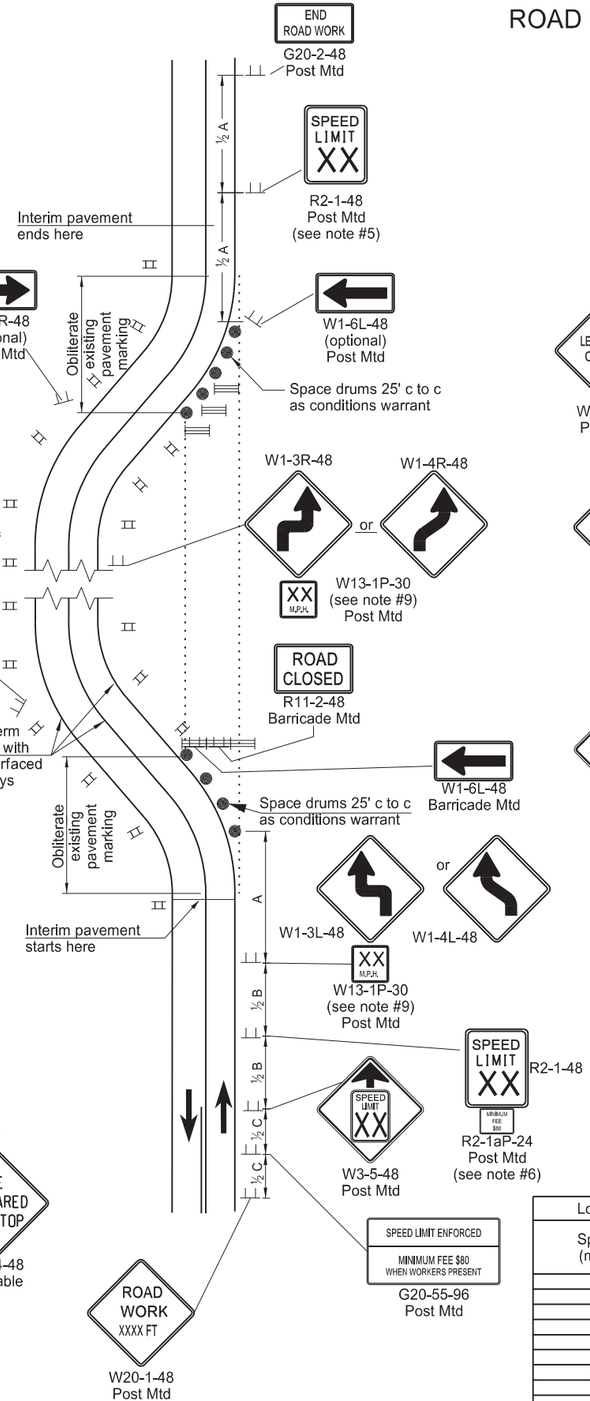
This document was originally issued and sealed by Kirk J Hoff, Registration Number PE-4683, on 11/1/19 and the original document is stored at the North Dakota Department of Transportation

ROAD CLOSURE LAYOUTS

D-704-15



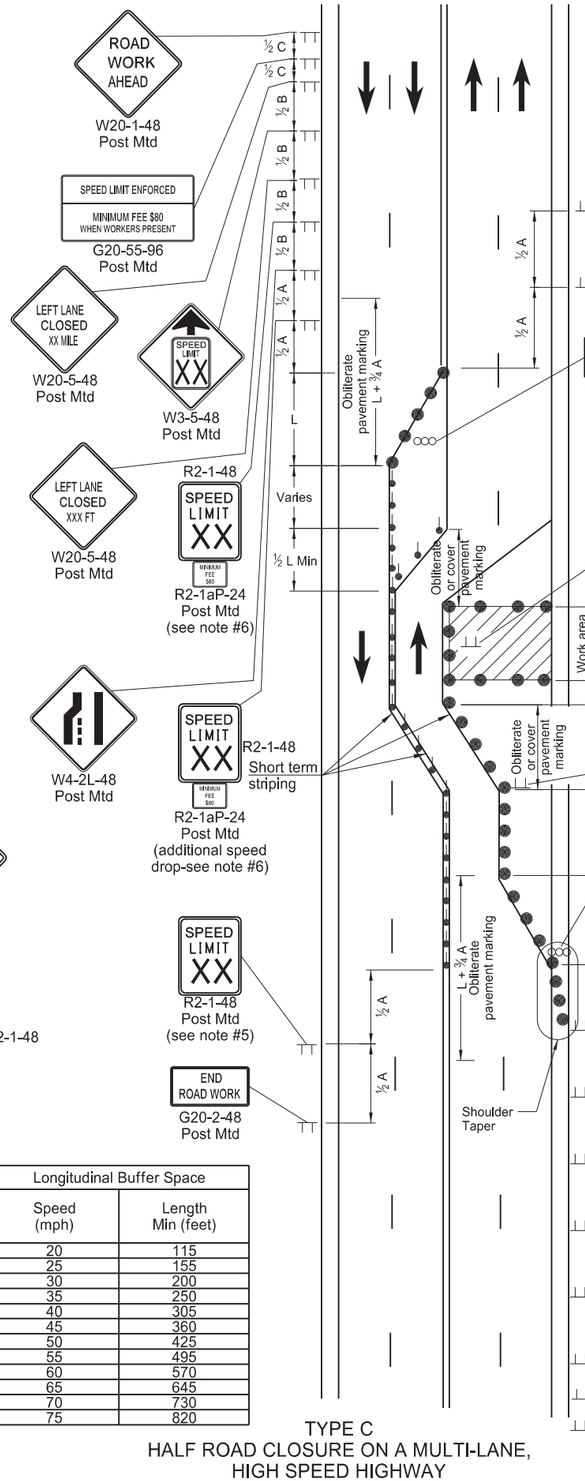
TYPE A
TEMPORARY ROAD CLOSURE
Sign R2-1aP-24 not needed on project using pilot car.



TYPE B
ROAD CLOSURE WITH A DIVERSION

Two lane highway where roadway is closed and detour provided (signing shown for one direction only). Use on bridge and culvert installation with ½ mile or less closure.

Longitudinal Buffer Space	
Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820



TYPE C
HALF ROAD CLOSURE ON A MULTI-LANE, HIGH SPEED HIGHWAY
4 lane undivided highway with half the roadway closed.

Notes:
1. Variables
   S = Numerical value of speed limit or 85th percentile.
   W = The width of taper in feet.
   L = Minimum length of taper, S x W for freeways, expressways, and other roads with speeds of 45 mph or greater, or W x $S^2/60$ for urban, residential, and other streets with speeds of 40 mph or less.
2. Place barricades on moveable assemblies and signs on portable assemblies when located on roadway.
3. Place delineator drums, barricades or cones for tapering traffic at dimension "S" and for tangents space at 2 times dimension "S".
4. Place Sequencing Arrow Panels at the beginning of the taper when possible. Where shoulder width does not provide sufficient room, move the panel closer to the work area and place on roadway surface. See Shoulder Closure Standard Drawing.
   Use Type A on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
   Use Type B on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
   Use Type C on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
5. Re-establish speed. Determine exact speed limit in the field, dependent on location and conditions.
6. Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at ½ B.
7. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
8. Cover existing speed limit signs within reduced speed zones.
9. Where necessary, engineer will determine safe speed.
10. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
11. Sign G20-55-96 is not required if this layout is part of other traffic control that contains this sign, or the work is less than 15 days.
12. Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

- Type III barricade
- Sign
- Delineator drum
- Tubular markers
- Work area
- Flagger
- Sequencing arrow panel
- Vertical panels back to back

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

9-27-13

REVISIONS

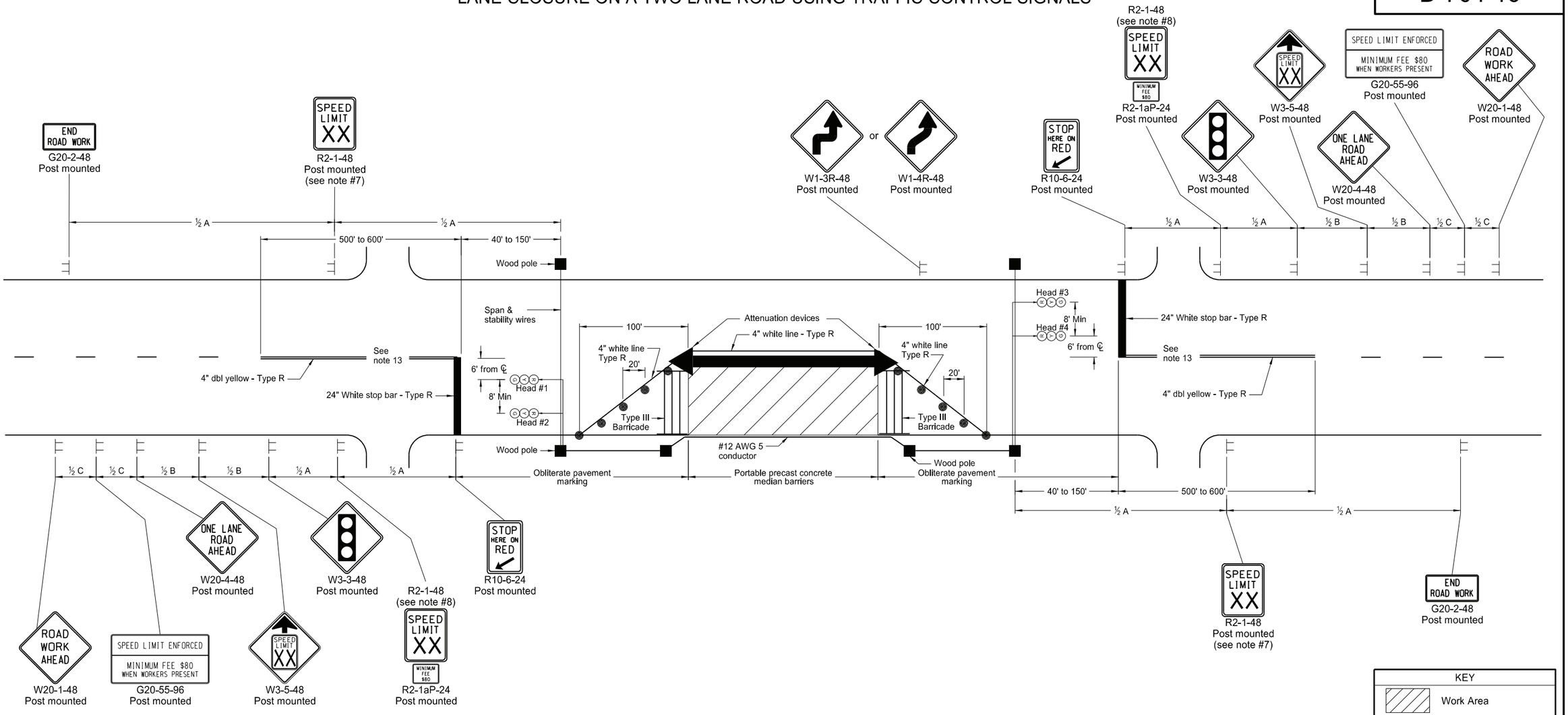
DATE	CHANGE
08-17-17	Updated Notes & Spd Limit signs
11-01-19	Sign, Notes, & Pvmt Mk updates
12-08-21	Switched order of Road Work Ahead and Spd Limit Enforced & added Dollars At Work
11-29-22	Removed Dollars At Work

KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

11/29/22

LANE CLOSURE ON A TWO LANE ROAD USING TRAFFIC CONTROL SIGNALS

D-704-16



ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

SUGGESTED TIMING AND SIGNAL SEQUENCE						
Heads 1 & 2	Green	Yellow	Red			
Heads 3 & 4	Red			Green	Yellow	Red
Time Cycle = 90 seconds	18.0	4.5	22.5	18.0	4.5	22.5
Percent of Cycle	20	5	25	20	5	25

Notes:

1. Span conductor overhead between poles except on bridges, where it may alternately be attached and supported by the bridge structure. When conductor is supported by the bridge structure, attach conductor to avoid interference with bridge construction. Attach conductor on either side of bridge as determined by field personnel.
2. Locate controller on a wood pole in the cable run between signal heads for through traffic movements.
3. The timing schedule is suggested trial setting. Check signals in operation frequently to obtain the most efficient timing schedule.
4. Place wood poles a minimum of 16 feet from edge of driving lane. Provide a minimum 16 to 19 feet clearance from the center line of the roadway to the bottom of traffic signal heads suspended over the roadway.
5. Place traffic signal heads with 12 inch red, yellow and green lenses and 5 inch louvered backplates.
6. See standard drawing "Span Wire Mounted Traffic Signals" for interim traffic construction details.
7. Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.
8. Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 MPH, install a second speed limit sign with the desired speed reduction (not to exceed 30 MPH.) Place the second speed limit sign at ½ B.
9. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
10. Cover existing speed limit signs within a reduced speed zone.
11. Place barricades on moveable assemblies and signs on portable assemblies when located on roadway.
12. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
13. Continue double yellow centerline thru private drives.
14. Sign G20-55-96 is not required if this layout is part of other traffic control that contains this sign, or if work is less than 15 days.
15. Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.
16. As an option, use solar powered signals instead of wood pole signal system.

KEY

- Work Area
- Type III Barricade
- Sign
- Delineator Drum
- Wood Pole

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
11-20-15	Revised Note 6 & Renumbered Minimum Fee plaque.
08-17-17	Revised notes & added note.
11-01-19	Revise sign #s & pvmt mk type.
12-08-21	Switched order of Road Work Ahead and Spd Limit Enforced & added Dollars At Work.
11-29-22	Removed Dollars At Work.
08-31-23	Corrected Note 14 grammar.

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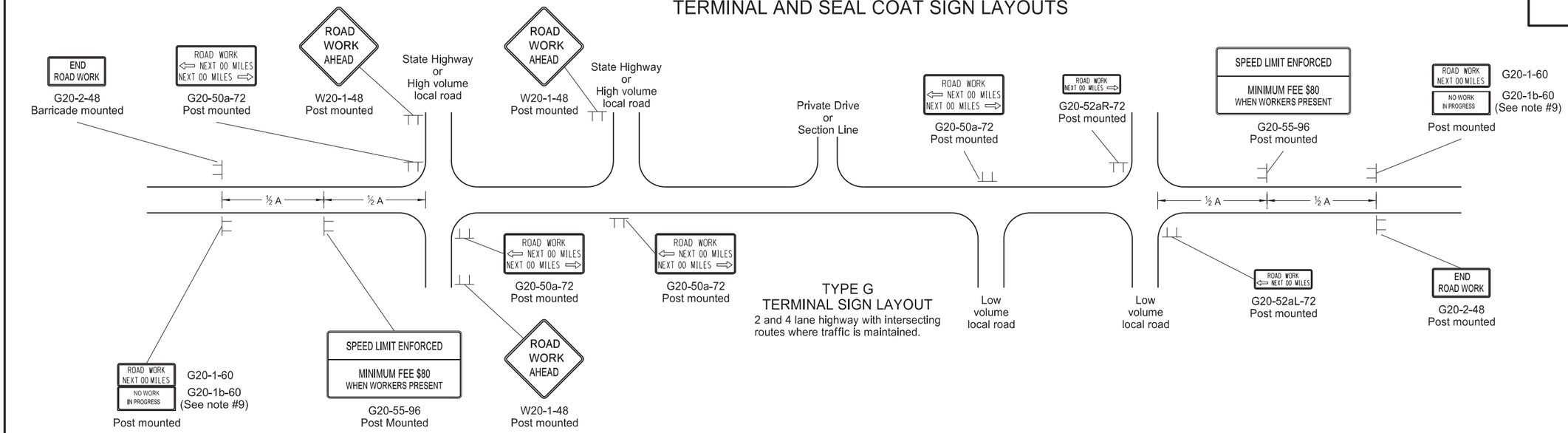
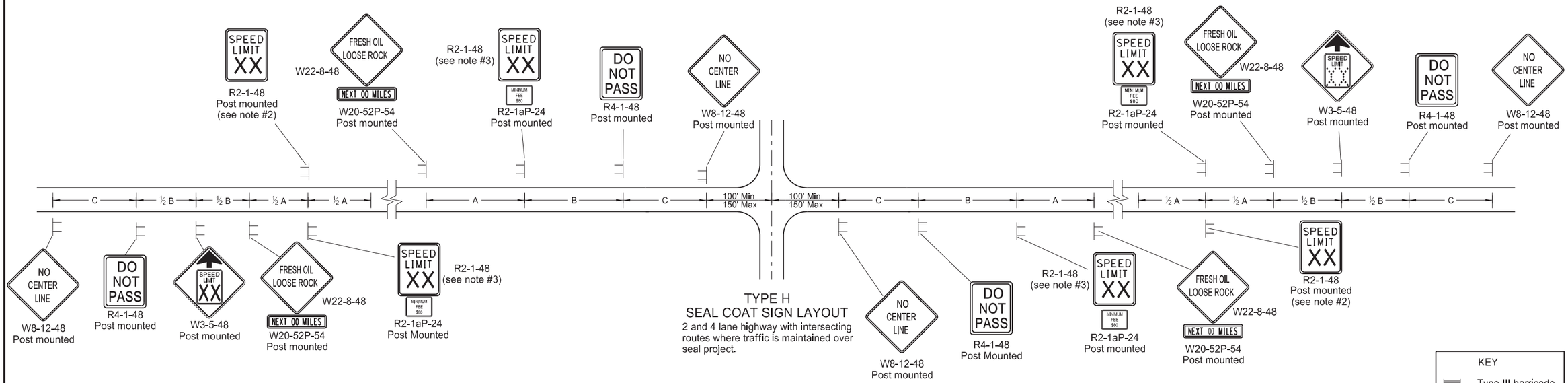
NORTH DAKOTA

08/31/23

TERMINAL AND SEAL COAT SIGN LAYOUTS

D-704-20





KEY
- Type III barricade
- Sign

Notes:
1. Place barricades on moveable assemblies and signs on portable assemblies when located on roadway.
2. Determine the exact speed limit in the field, based on location and conditions.
3. Determine the reduced speed limit based on the in place speed limit before construction. Where speed limit reductions exceed 30 MPH, install a second speed limit sign with the desired speed reduction (not to exceed 30 MPH.) Place the second speed limit sign at ½ B.
4. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
5. Cover existing speed limit signs within a reduced speed zone.
6. On seal coat projects, place signs R2-1-48, R2-1aP-24, R4-1-48, W22-8-48 and W20-52P-54 after all important intersections and at five mile intervals. Place sign W8-12-48 after all important intersections and at 2 mile intervals until short term center line pavement marking is placed.
7. As an option, use portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Drawing D-704-14.
8. Cover or remove speed limit signs from layout Type H when loose aggregate is removed.
9. Install sign G20-1b-60 when work is suspended for winter.
10. Use other traffic control layouts in immediate work areas. Place sign R2-1aP-24 below speed limit signs in reduced speed limit work areas.
11. Sign G20-55-96 is not required if this layout is part of other traffic control that contains this sign, or the work is less than 15 days.
12. Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
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Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

9-27-13

REVISIONS

DATE	CHANGE
08-17-17	Updated notes & sign numbers
11-01-19	Updated note & sign
12-08-21	Switched order of Road Work and Spd Limit Enforced & added Dollars At Work
11-29-22	Removed Dollars At Work

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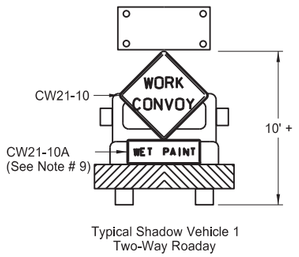
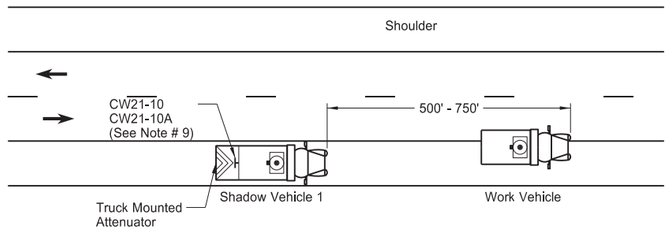
11/29/22

MOBILE OPERATION
(PAVEMENT MARKING)

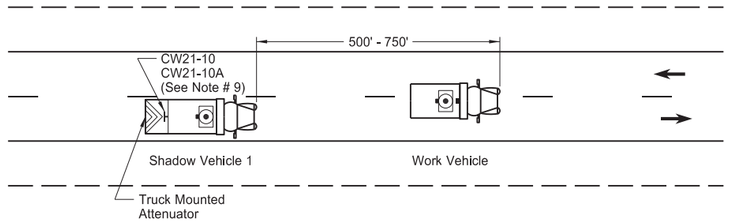
D-704-27



Typical Shadow Vehicle 1
Two-Way Roaday

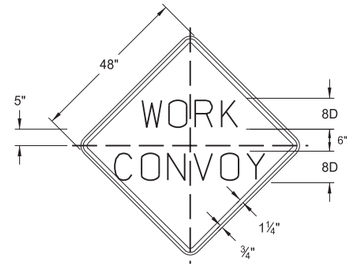


Two-Way Roadway with Paved Shoulders

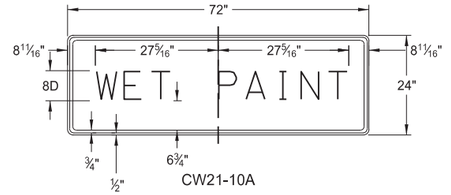


Two-Way Roadway without Paved Shoulders

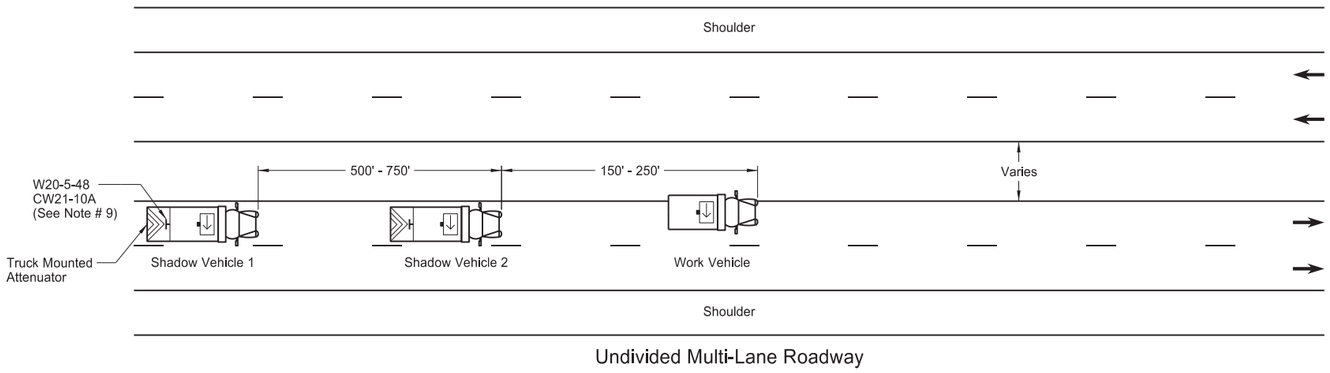
Sign Details



CW21-10

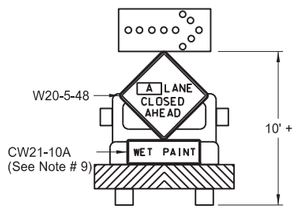


CW21-10A



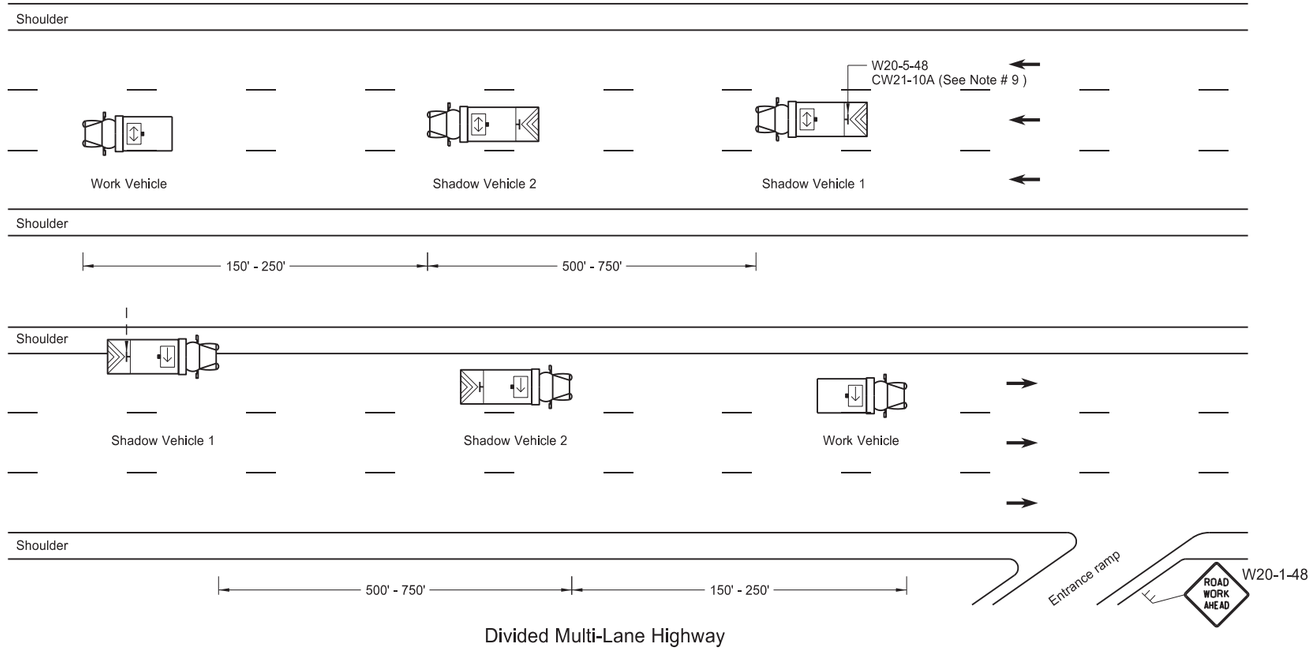
Undivided Multi-Lane Roadway

Notes
1. Use additional vehicles you choose to be in the convoy with truck mounted attenuators, at your own expense.
2. Display yellow rotating beacons or stobe lights on shadow and work vehicles, unless otherwise stated in the plans.
3. Use Type B or Type C flashing arrow panels controlled from inside the vehicle.
4. Provide each vehicle with two-way electronic communication capability.
5. Move shadow vehicle 1 first to shadow other convoy vehicles when convoy changes lane.
6. Vary vehicle spacing between shadow vehicle 1 and shadow vehicle 2 based on sight distance restrictions. Motorists approaching the work convoy need to see trail vehicle in time to slow down and/or change lanes as they approach shadow vehicle.
7. Sign Colors
   Letters = Black
   Border = Black
   Background = Orange
8. As an option, use shadow vehicle 2 the paint tender vehicle.
9. Use sign CW21-10A only during painting operation.
10. Pull over work and shadow vehicles periodically to allow motor vehicle traffic to pass on two lane - two way roadways.



Typical Shadow Vehicle 1 & 2
Multi-Lane Highways

A = Left Right Center



Divided Multi-Lane Highway

KEY

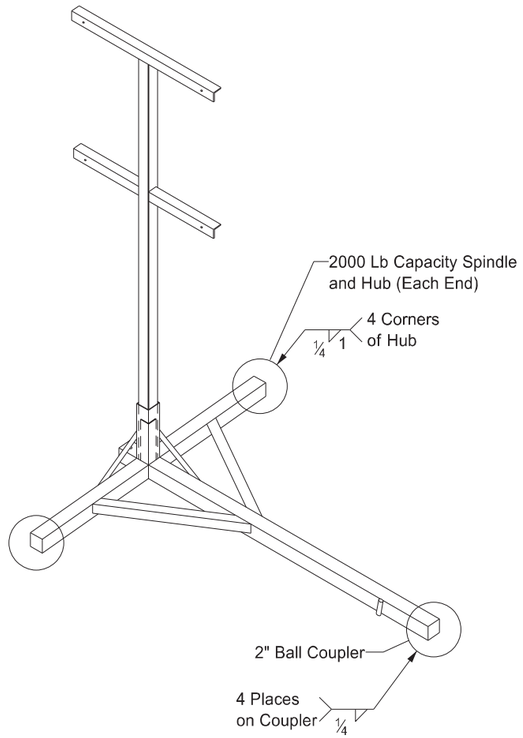
- Sign
- Truck mounted attenuator
- Flashing arrow panels:
  - Right directional
  - Left directional
  - Double arrow directional
  - Caution Mode

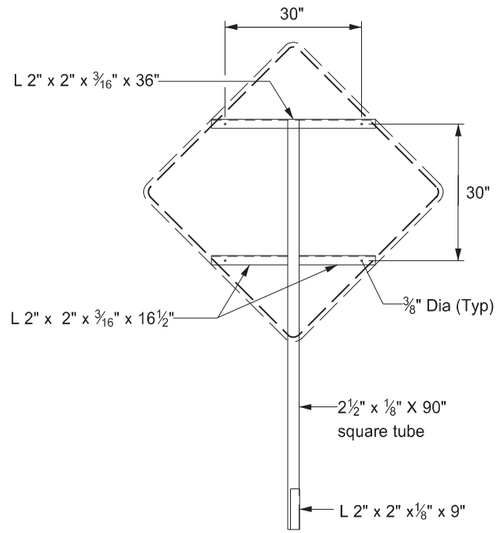
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
6-18-14	Removed shadow vehicle 2 on two lane roadways
9-27-17	Updated to active voice
11-08-19	Changed Standard Heading

This document was originally issued and sealed by Kirk J Hoff, Registration Number PE-4683, on 11/08/19 and the original document is stored at the North Dakota Department of Transportation

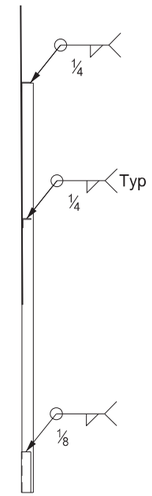
PORTABLE SIGN SUPPORT ASSEMBLY

D-704-50





FRONT

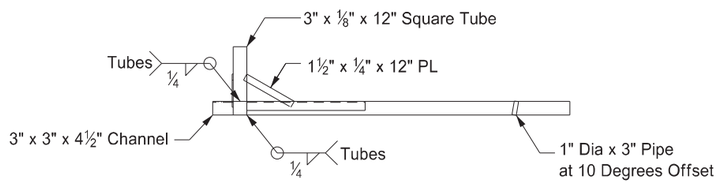


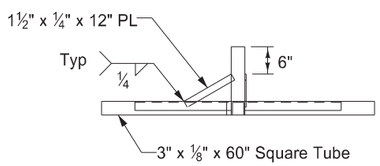
RIGHT

SIGN SUPPORT

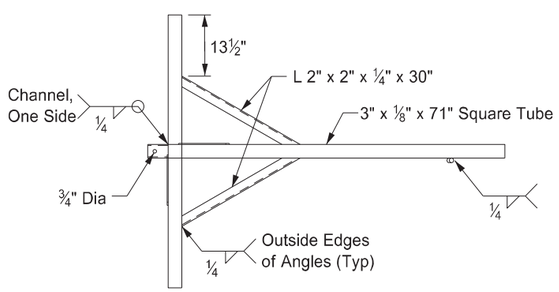
Notes:

1. Maximum 250 pound weight of assembly.
2. Use a 14" wheel and tire.
3. Use no automotive and equipment axle assemblies for trailer-mounted sign supports.
4. Other NCHRP 350 or MASH crash tested assemblies are acceptable.





RIGHT



TOP

TRAILER

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
REVISIONS	
DATE	CHANGE
12/02/2020	Updated Note to active voice.

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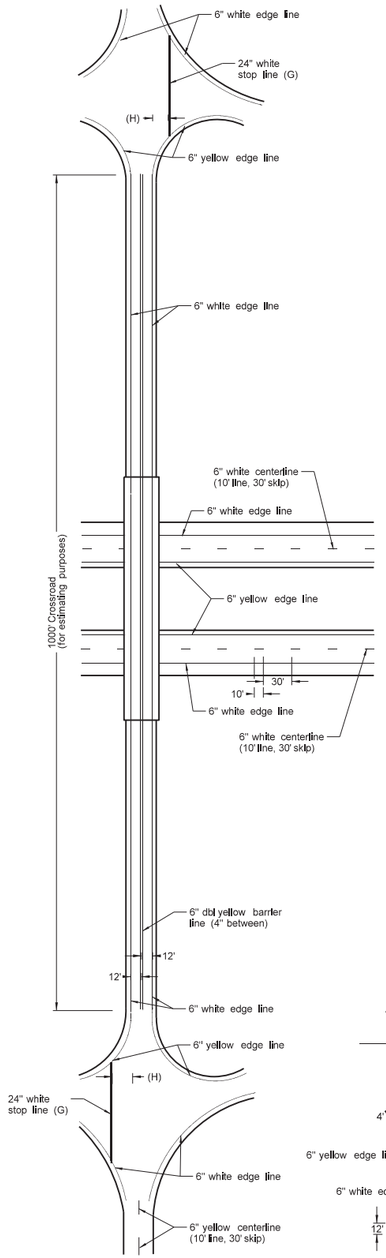
NORTH DAKOTA
12 02 2020

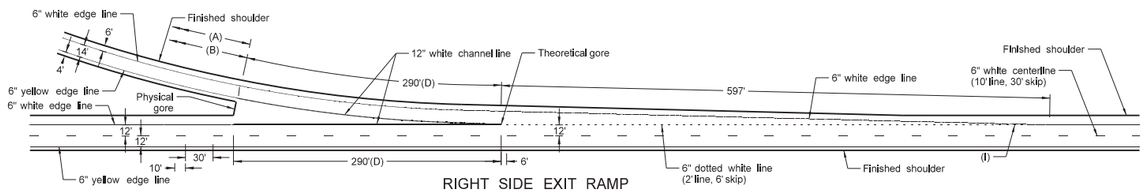
INTERSTATE PAVEMENT MARKING
4 LANE DIVIDED HIGHWAY

D-762-2

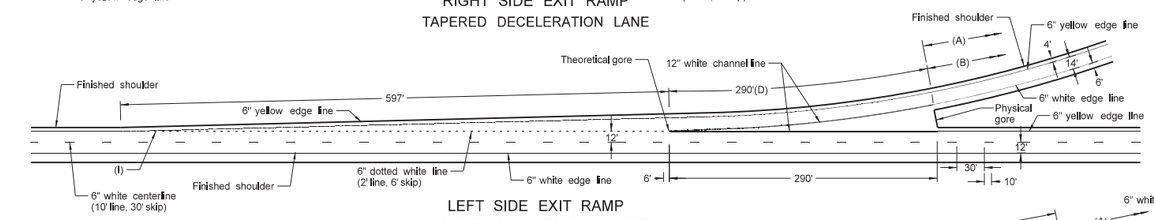


CROSS-ROAD & STRUCTURE

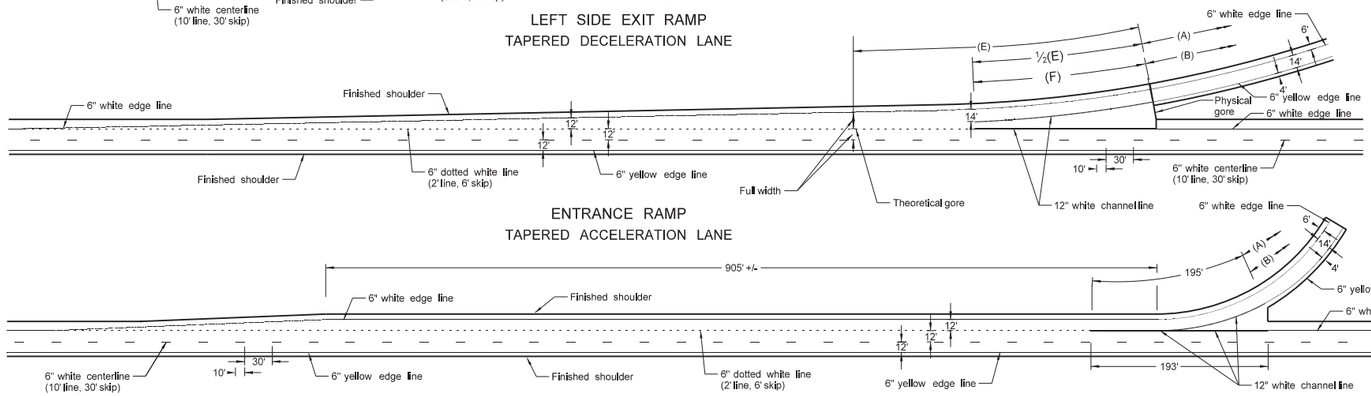
Engineer will determine length striped.



RIGHT SIDE EXIT RAMP
TAPERED DECELERATION LANE

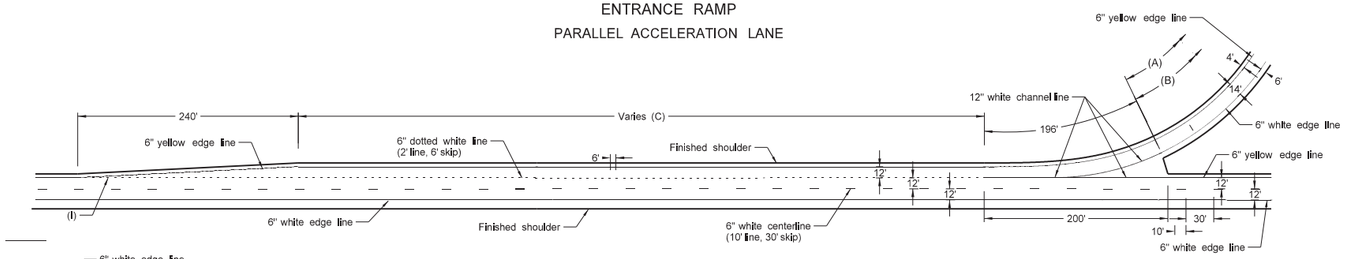


LEFT SIDE EXIT RAMP
TAPERED DECELERATION LANE

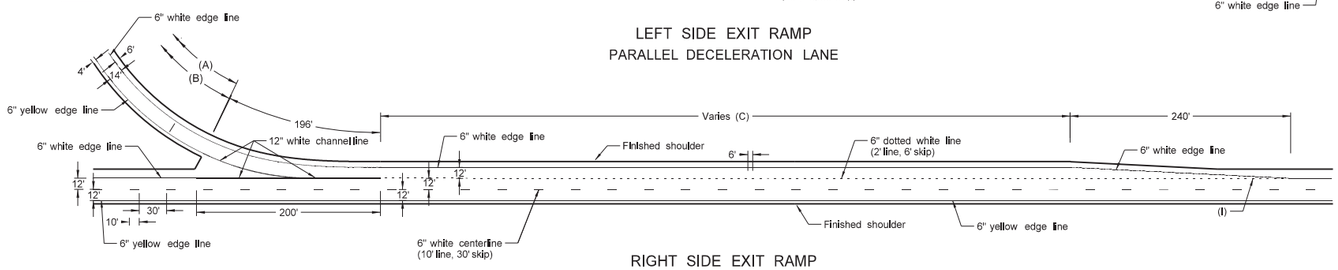


ENTRANCE RAMP
TAPERED ACCELERATION LANE

ENTRANCE RAMP
PARALLEL ACCELERATION LANE



LEFT SIDE EXIT RAMP
PARALLEL DECELERATION LANE



RIGHT SIDE EXIT RAMP
PARALLEL DECELERATION LANE

NOTE:

(A) Normal width white edge line - 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph.

Use 4 or 6 inch wide pavement marking for all other roadways with speed limits ≤ 40 mph.

(B) Normal width yellow edge line - 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph.

Use 4 or 6 inch wide pavement marking for all other roadways with speed limits ≤ 40 mph.

(C) Assume "varies" equals 790' for purpose of estimate. Place pavement marking from beginning of taper to the 12" line.
(D) Beginning of physical gore to theoretical gore.
(E) If the distace is less than 350' extend the 12" channel line to the theoretical gore, otherwise use 195'.
(F) Use 195' for estimating purposes.
(G) Not required for gravel surface crossroad approaches.
(H) 4' minimum, 15' maximum from nearest edge of intersection traveled way.
(I) Extend dotted line until it touches the edgeline.

BASIS OF ESTIMATE		
LOCATION	ITEM	
Right or Left Side Exit Ramp TAPERED	12" White channel line	580 LF
	24" White stop line	60 LF
	6" White dotted line	148 LF
	6" White edge line	1115 LF
	6" Yellow edge line	1075 LF
Entrance Ramp TAPERED	12" White channel line	390 LF
	6" White dotted line	258 LF
	6" White edge line	1270 LF
	6" Yellow edge line	1075 LF
Right or Left Side Exit Ramp PARALLEL	12" White channel line	396 LF
	24" White stop line	60 LF
	6" White dotted line (C)	258 LF
	6" White edge line	1115 LF
	6" Yellow edge line	1075 LF
Entrance Ramp PARALLEL	12" White channel line	388 LF
	6" White dotted line	283 LF
	6" White edge line	1275 LF
	6" Yellow edge line	1075 LF
Main Line (Both Roadways)	6" White lane line, 10' line, 30' skip	2640 LF/MI
	6" White edge line	10,560 LF/MI
	6" Yellow edge line	10,560 LF/MI
Cross Road	6" White edge line	2000 LF
	6" Dbl yellow barrier line (4" between)	2000 LF

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-3-11	
REVISIONS	
DATE	CHANGE
10-17-17	Updated to active voice
10-25-19	Replaced 2' Max dim with Note (I)
11-05-21	Revised labels
11-22-23	Revised pvmt marking widths
1-17-24	Revised wide pvmt marking width

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01/17/24
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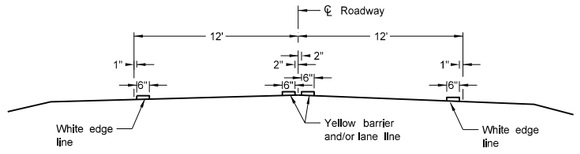
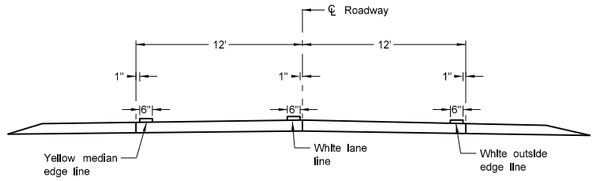
PAVEMENT MARKING

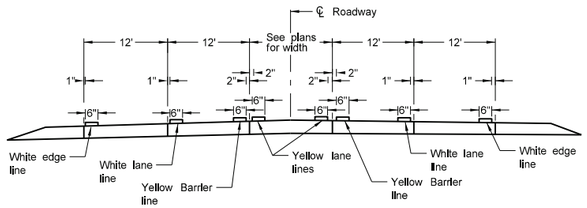
D-762-4



Two Lane Two Way
RURAL ROADWAY



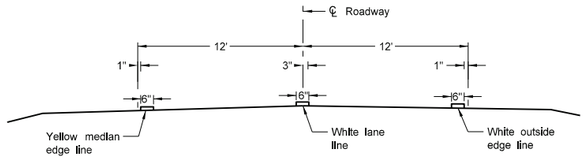
Two Lane Roadway
INTERSTATE HIGHWAY
Concrete Section



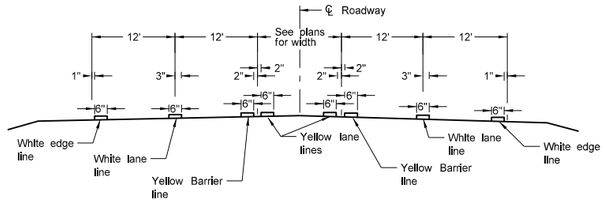
RURAL FIVE LANE ROADWAY
Concrete Section

NOTES:

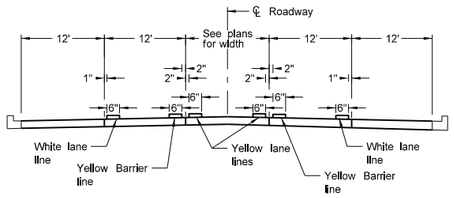
1. Continue edge lines through private drives and field drives. Break edge lines for intersections.
2. Normal width line - 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph,
3. Use 4 or 6 inch wide pavement marking for all other roadways with speed limits ≤ 40 mph.



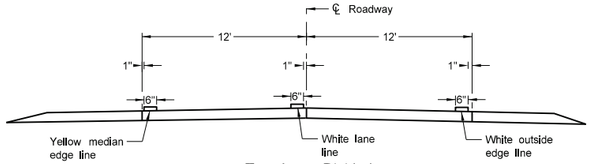
Two Lane Divided
Rural Roadway
PRIMARY HIGHWAY
Asphalt Section



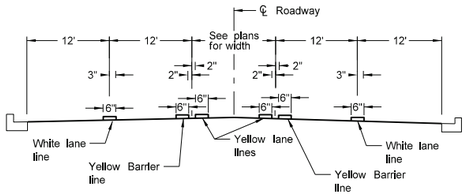
RURAL FIVE LANE ROADWAY
Asphalt Section



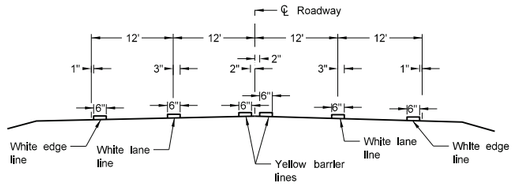
URBAN FIVE LANE SECTION
Concrete Section



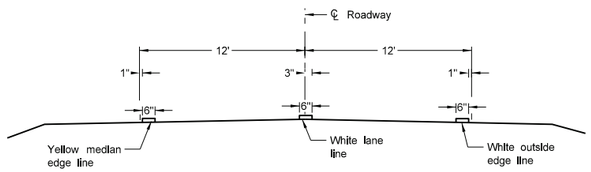
Two Lane Divided
Rural Roadway
PRIMARY HIGHWAY
Concrete Section



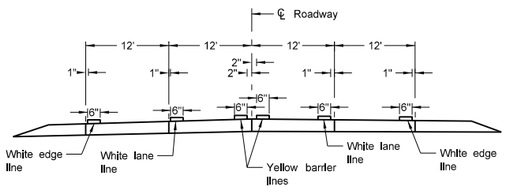
URBAN FIVE LANE SECTION
Asphalt Section



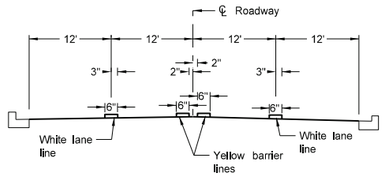
RURAL FOUR LANE ROADWAY
Asphalt Section



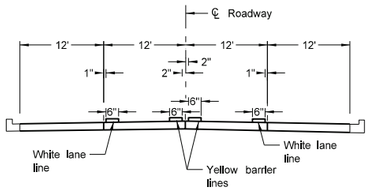
Two Lane Roadway
INTERSTATE HIGHWAY
Asphalt Section



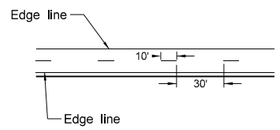
RURAL FOUR LANE ROADWAY
Concrete Section



URBAN FOUR LANE SECTION
Asphalt Section



URBAN FOUR LANE SECTION
Concrete Section



CENTERLINE PAVEMENT MARKING SKIP SPACING DETAIL

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
10-17-17	Updated to active voice.
08-27-19	New Design Engineer PE Stamp.
11-22-23	Revised pavement marking widths.

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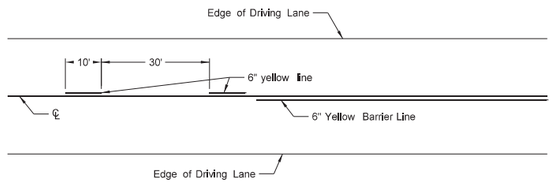
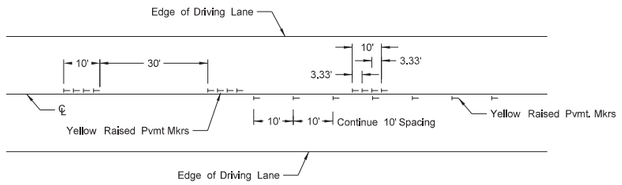
PROFESSIONAL
PE-4683
11/22/23
ENGINEER
NORTH DAKOTA

SHORT-TERM PAVEMENT MARKING

D-762-11

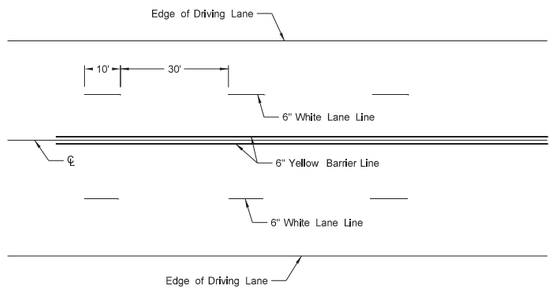


Painted or Tape Lines

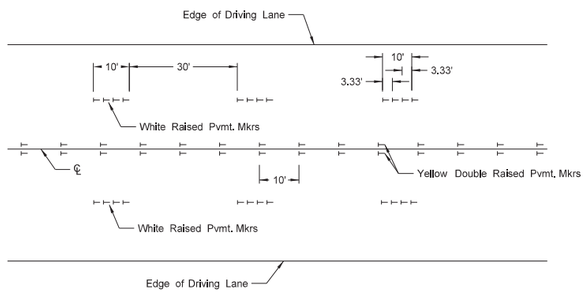


Raised Pavement Markers

TWO-LANE TWO-WAY ROADWAY

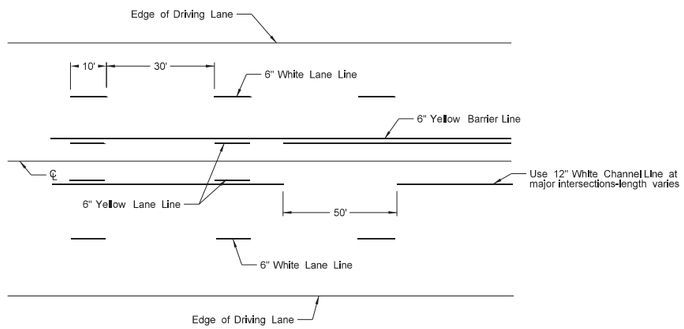


Painted or Tape Lines

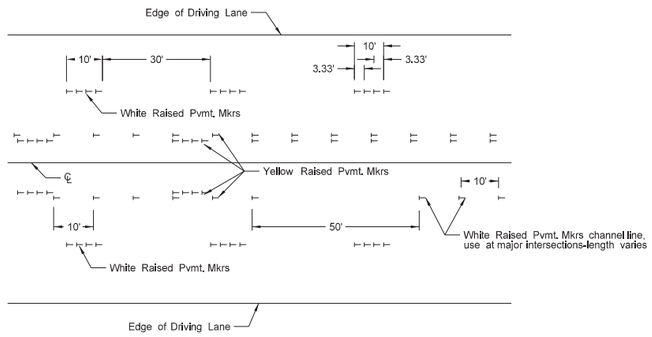


Raised Pavement Markers

FOUR LANE ROADWAY

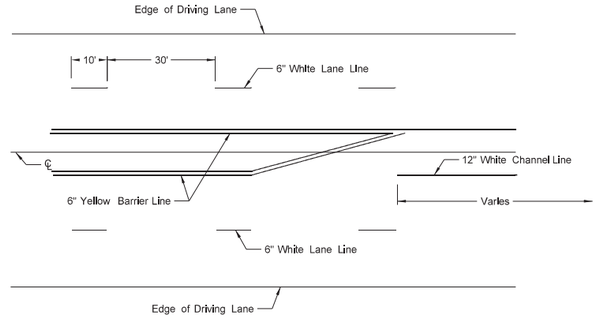


Painted or Tape Lines

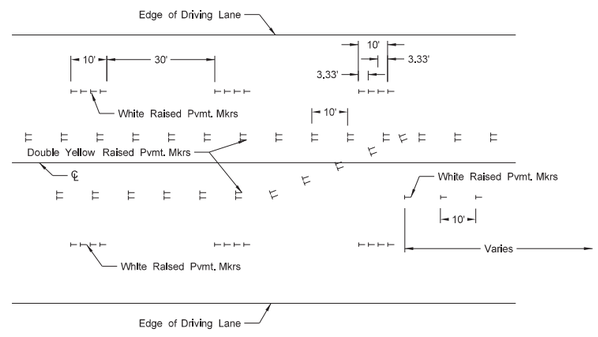


Raised Pavement Markers

FIVE LANE ROADWAY TWO WAY LEFT TURN



Painted or Tape Lines



Raised Pavement Markers

FIVE LANE ROADWAY WITH MARKED ISLANDS

NOTES:

1. Place no passing zones on two-lane two-way roadways as shown. In lieu of short term no passing zone pavement markings, place no passing zone signs. Replace no passing zone signs with short term no passing zone pavement marking within three days.
2. Place short term center line stripe (paint) on top lift to match exact placement of permanent stripe.
3. Remove raised markers and tape markings after permanent pavement marking is installed.
4. Normal width line - 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph.
5. Use 4 or 6 inch wide pavement marking for all other roadways with speed limits ≤ 40 mph.
6. Wide lines - 8 inches wide if 4 inch normal width lines are used and 12 inches wide if 6 inch normal width lines are used.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

12-1-10

REVISIONS

DATE	CHANGE
3-29-16	Re-numbered to be D-762-11 (previously was D-762-6)
10-17-17	Updated to active voice.
8-27-19	New Design Engineer PE Stamp.
11-22-23	Revised pavement marking widths.
1-17-24	Revised wide pvmt marking width.

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