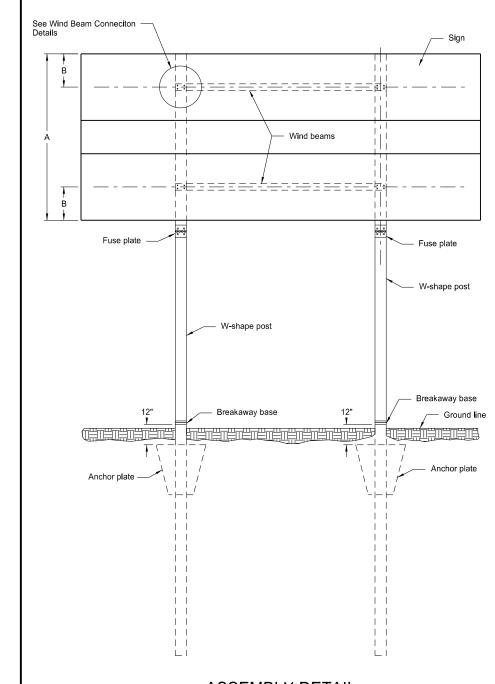
m 6" dia. x 1m 14" bolts with square

Aluminum Angle (see note)

3"x3"x¼"x5'-2" 1.68 lbs/ft

head designed to fit slot, hex nuts, lock washers, 6 required on each angle

WIND BEAMS AND ANCHOR PLATES FOR W-SHAPE SUPPORTS



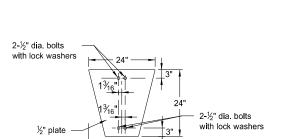
ASSEMBLY DETAIL FOR WIND BEAMS AND ANCHOR PLATES

Notes

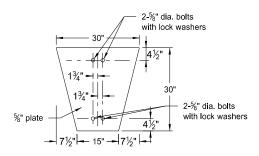
Calculate the B distance using the formula, B=A/4.

Use wind beam conforming to Section 894.03 B.6 of the Standard Specifications.

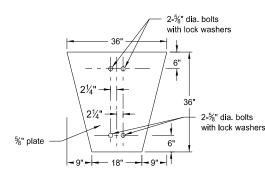
Use bolts conforming to ASTM A307 and galvanized according to ASTM A153.



W4-13 & W5-16

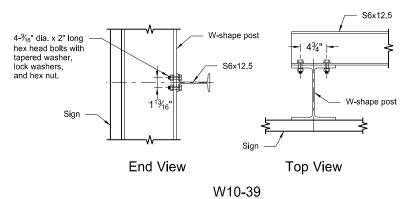


W6-20, W8-24 & W8-28

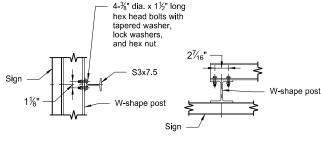


W8-31 & W10-39

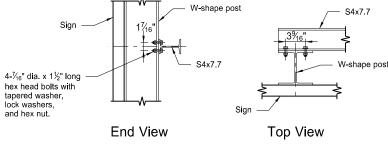
ANCHOR PLATE DETAILS



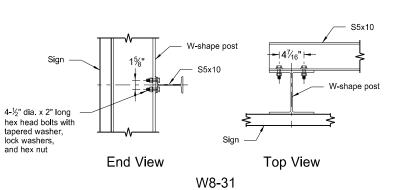
WIND BEAM CONNECTION DETAILS



End View Top View W4-13 & W5-16



W6-20, W8-24 and W8-28



10-3-13

REVISIONS

DATE

7-8-14

Revised second note.
Updated notes to active voice.
New Design Engineer PE Stamp

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

This document was originally issued and sealed by Kirk J Hoff, Registration Number PE-4683, on 8/29/19 and the original document is stored at the North Dakota Department

of Transportation

ASSEMBLY DETAIL FOR EXIT NUMBER SIGNS

Note: Use two aluminum angles on each sign. Vary distance between angles dependent on post spacing of sign in place. Place angles as near as possible to posts. The Engineer will determine exact location.