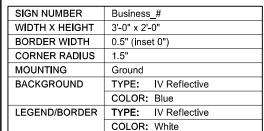
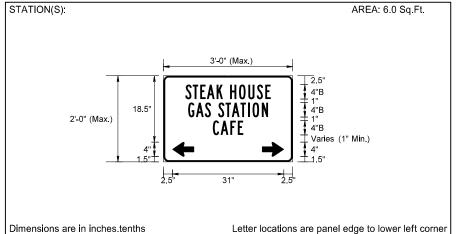
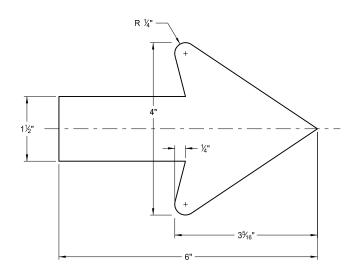
WORK ZONE BUSINESS SIGN DETAILS



SYMBOL	Х	Υ	WID	HT	ANGLE
ND_4IN_TYPE D	2.5	1.5	4	6	90
ND_4IN_TYPE D	27.5	1.5	4	6	270



									PANEL S	TYLE: ND_	TTC_Busine	ess.ssl						
	LETTER POSITION (X)							LENGTH	SIZE	SERIES								
S	Т	Е	Α	Κ		Н	0	U	S	Е						23.8		B 2000
6.1	8.2	10.2	12.1	14.8	16.6	18.6	21	23.6	26	28.4						23.6	4	
G	Α	S		S	Т	Α	Т	ı	0	N						00.0	4	B 2000
6.9	9	11.5	13.2	15.2	17.3	19	21.4	23.5	24.8	27.4						22.2		
С	Α	F	Е													0.5	4	D 2000
13.8	15.9	18.6	20.7													8.5	4	B 2000
																	·	



Ground mounted business name sign area is based on a 36"x 24" sign panel. Determine size needed and exact length required to accommodate message. Use maximum 36"x24" sign size. Use 4" Series B 2000 letters. Use blue background color with white legend and border. Post mount sign and position arrow on right or left side of sign as needed.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION							
9-25-12							
REVISIONS							
DATE	CHANGE						
7-18-14 8-17-17 10-03-19	Revised sheeting to type IV Revised font & arrow detail New Design Engineer PE Stamp						

This document was originally issued and sealed by Kirk J Hoff, Registration Number PE-4683, on 10/03/19 and the original document is stored at the North Dakota Department of Transportation