

JOB # 7 NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

STATE	PROJECT NO.	PCN	SECTION NO.	SHEET NO.
ND	SS-8-018(088)064	21746	1	1

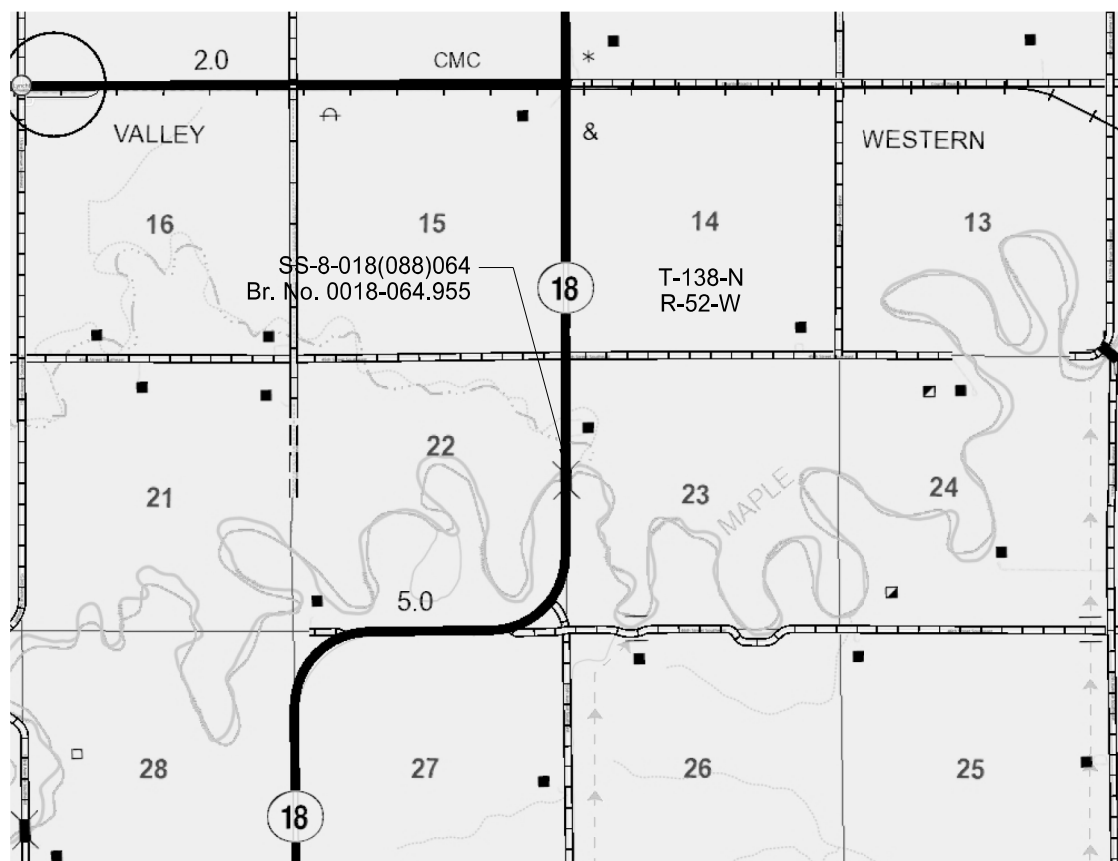
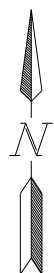
SS-8-018(088)064

GOVERNING SPECIFICATIONS:
2014 Standard Specifications adopted by the North Dakota Department of Transportation and the Supplemental Specifications effective on the date the project is advertised.

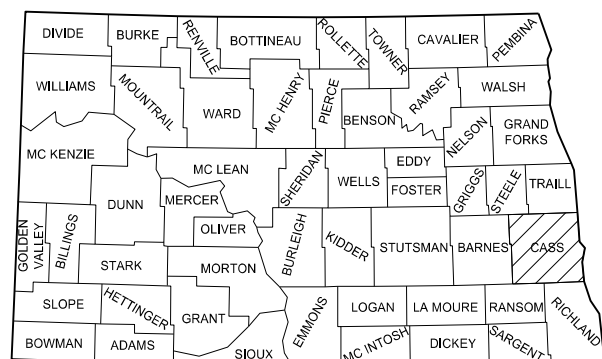
PROJECT NUMBER \ DESCRIPTION	NET MILES	GROSS MILES
SS-8-018(088)064	N/A	N/A

Cass County
9 Miles North of Jct ND 46

Slide Repair



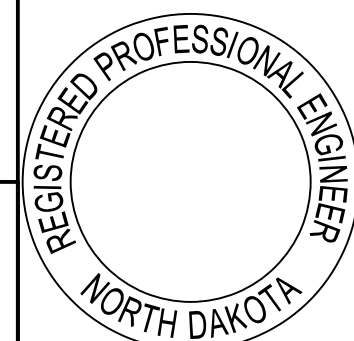
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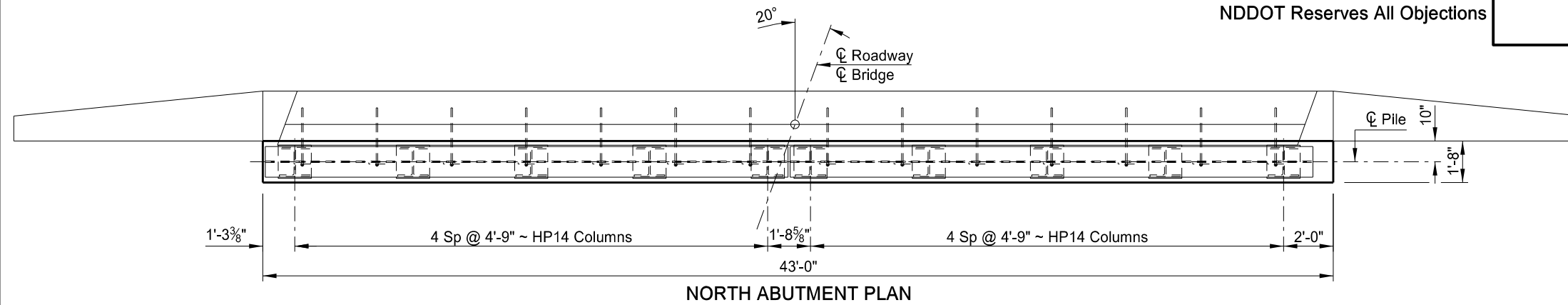
STATE COUNTY MAP

ND DEPARTMENT OF TRANSPORTATION
for OFFICE OF PROJECT DEVELOPMENT

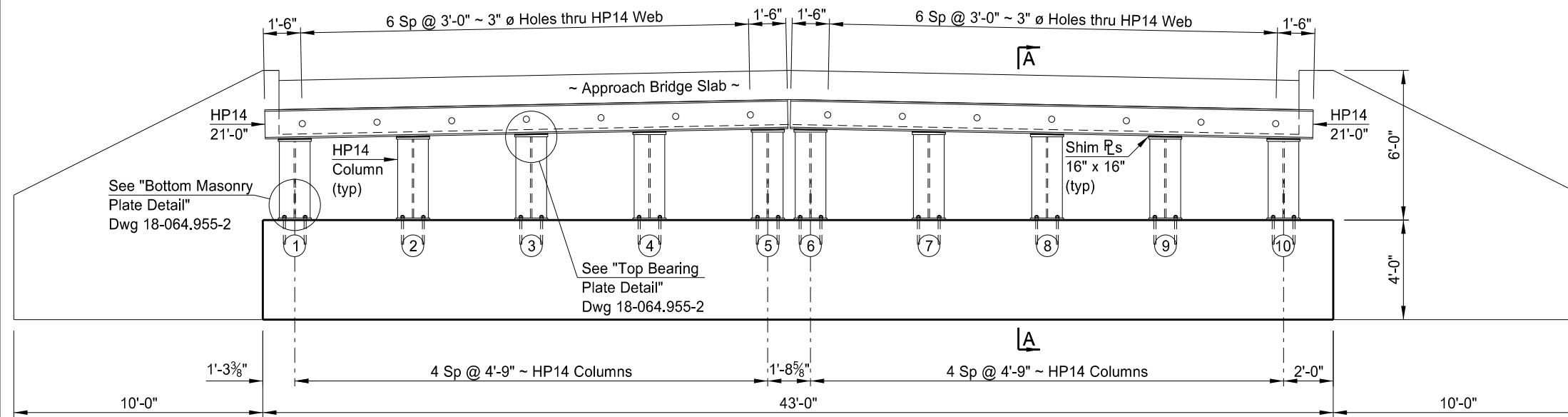
NDDOT DIV-DIST OR
CONSULTANT FIRM



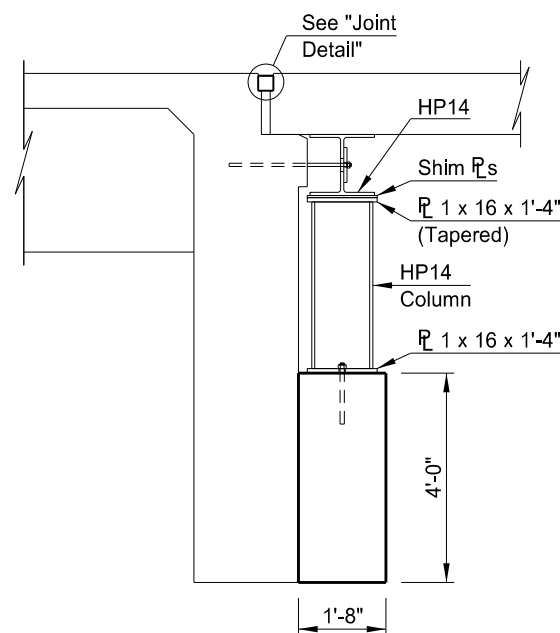
STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	SS-8-018(088)064	170	1



NORTH ABUTMENT PLAN



(FACING SOUTH)
NORTH ABUTMENT ELEVATION



A-A

H-PILE	* LENGTH
1, 10	3'-0 7/8"
2, 9	3'-2"
3, 8	3'-3"
4, 7	3'-4 1/8"
5, 6	3'-5 1/4"

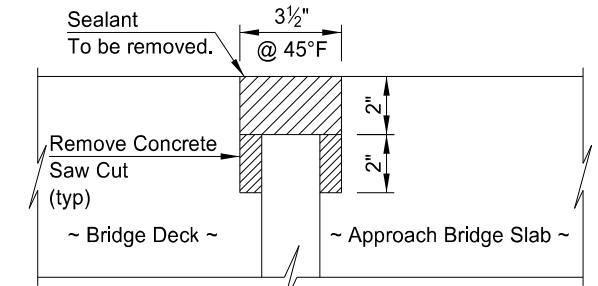
* Field verify H-Pile lengths after lifting approach bridge slab.

NOTES:

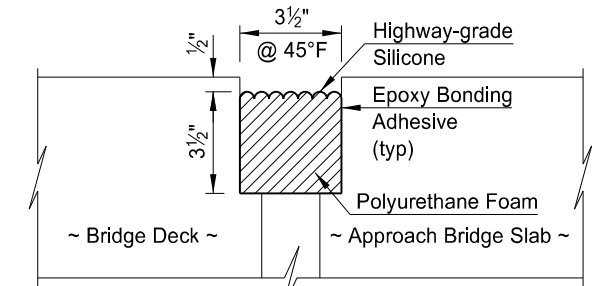
ORDER OF WORK:

1. Drill and epoxy 5B100 and 5A101 bars and install 6A100 bars.
2. Cast concrete bearing wall with 1" ϕ swaged anchor bolts.
3. Jack the HP14 underneath the approach slab and lift slab so that it is higher than the bridge deck at the joint.
4. Set HP14 columns with bottom masonry plate and top bearing plate.
5. Install shim plates and tack weld to top bearing plate.
6. Drill and epoxy 3/4" ϕ anchor bolts.
7. Install 3/4" plate washers and nuts.
8. Install polyurethane foam joint seal.

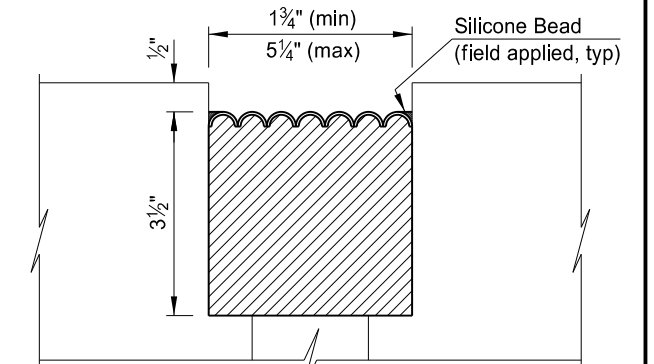
JOINT MODIFICATION: Remove all existing sealant, joint filler and foreign material from the joint and sandblast clean. Use a pre-compressed polymer impregnated polyurethane foam joint seal coated with a highway-grade silicone surface providing a permanent weather tight seal. Use a compatible two-component epoxy adhesive on the joint seal for bonding. The joint seal may be Wabo FS Bridge Seal (Watson Bowman Acme); BEJS Bridge Expansion Joint System (Emseal); Sealtite 50N (Schul International); Iso-Flex Silfast XL (LymTal International), or an approved equal. Prepare existing joint opening and install the joint seal according to the manufacturer's recommendations. The estimated quantity of joint seal modification includes an additional 6 inches of joint seal at each end to be turned up vertically matching the inside face of the barrier.



(SHOWING EXISTING)
JOINT DETAIL



(SHOWING NEW)
JOINT DETAIL

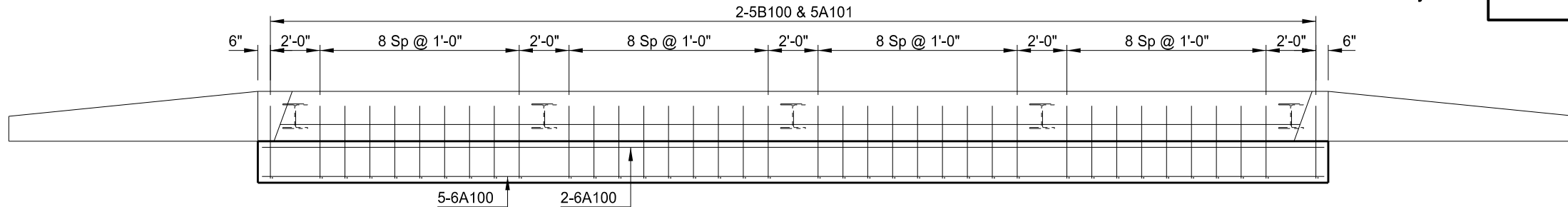


POLYURETHANE FOAM JOINT SEAL

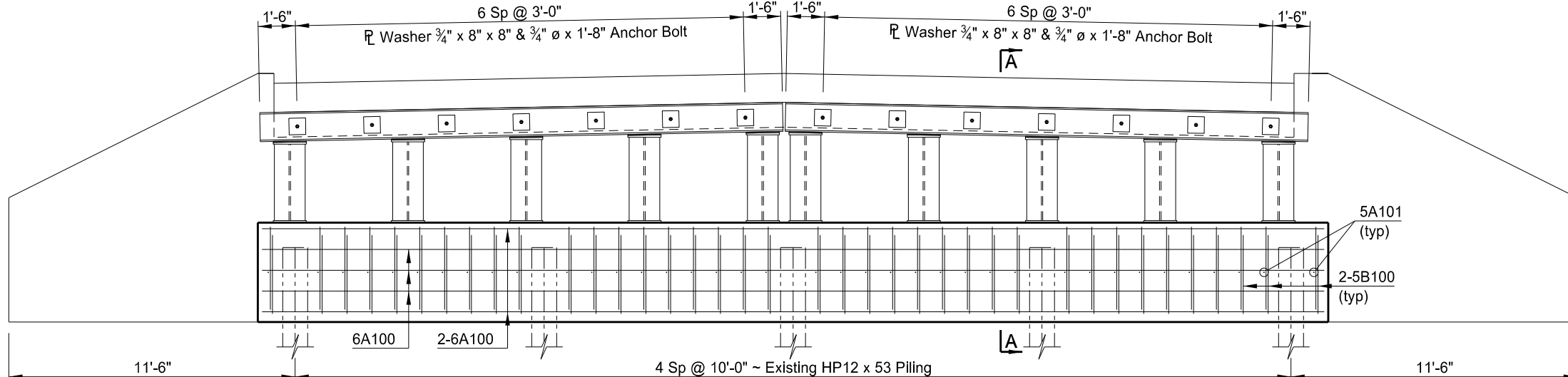
This document was originally issued and sealed by Brian W. Raschke, Registration Number PE 4361, on 10/23/18 and the original document is stored at the North Dakota Department of Transportation

MAPLE RIVER
(SHOWING DIMENSIONS)
APPROACH BRIDGE SLAB SHORING & JOINT MODIFICATION

STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	SS-8-018(088)064	170	2



NORTH ABUTMENT PLAN



NORTH ABUTMENT ELEVATION

BAR LIST			
SIZE	MARK	NO.	LENGTH
6	A100	7	42'-8"
5	A101	38	* 2'-11"
5	B100	76	6'-2"

ESTIMATED MATERIAL QUANTITIES

REINFORCING STEEL (LBS)	CONCRETE (CY)
1,053	10.6
STRUCTURAL STEEL (LBS)	JOINT SEAL (LF)
9,800	39

NOTES:

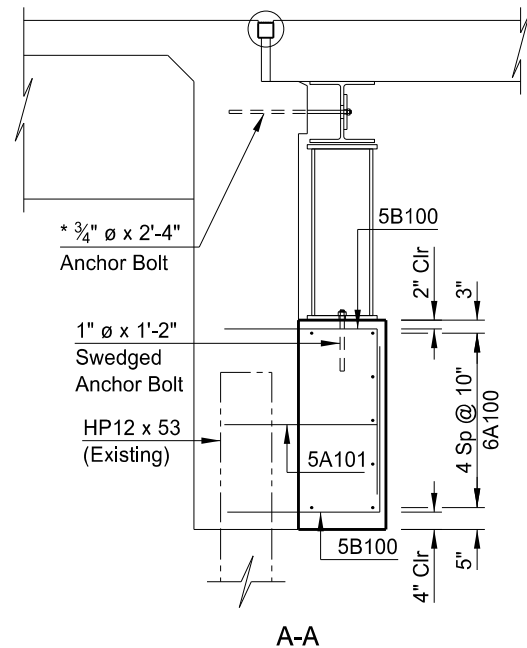
Provide Class AE-3 concrete that meets the requirements of Section 802 and Grade 60 reinforcing steel that meets the requirements of Section 612.

Prepare existing concrete surface that will have concrete placed against it with a bush hammer to produce a clean, rough surface with a minimum amplitude of 1/4".

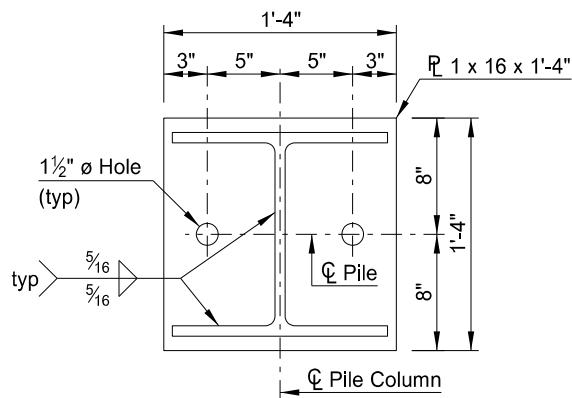
Install the 5B100 and 5A101 bars and 3/4" ø anchor bolts according to the manufacturer's recommendations, with a high strength adhesive specifically intended for concrete anchorage and that meets the requirements of Section 806.02.

The dimensions shown in the "Bent Bar Detail" are out to out.

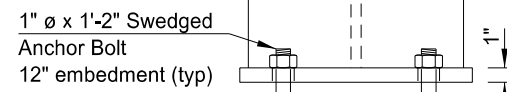
The estimated structural steel quantity is assuming HP14 x 102 is being used. Any size of HP14 may be used.



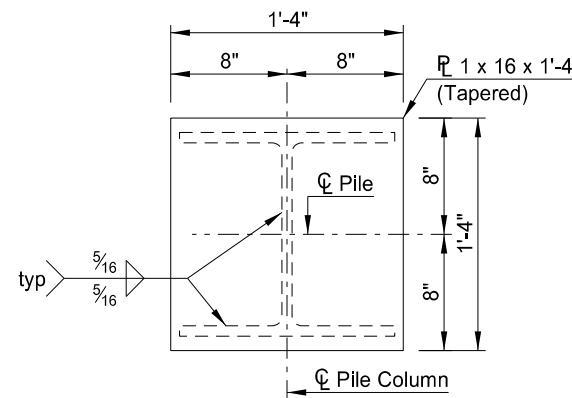
A-A



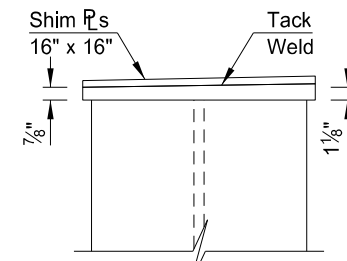
PLAN



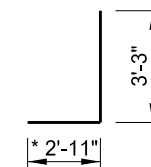
ELEVATION
BOTTOM MASONRY PLATE DETAIL



PLAN

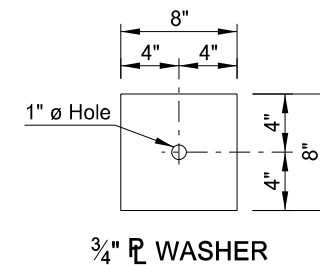


ELEVATION
TOP BEARING PLATE DETAIL



B100
BENT BAR DETAIL

* Length may vary depending on manufacturer's recommendations for anchorage. Provide a minimum anchorage length of 15 inches.



3/4" WASHER

This document was originally issued and sealed by Brian W. Raschke, Registration Number PE 4361, on 10/23/18 and the original document is stored at the North Dakota Department of Transportation

MAPLE RIVER
(SHOWING REINFORCING)
APPROACH BRIDGE SLAB SHORING

ABSTRACT OF BIDS RECEIVED

ND DEPARTMENT OF TRANSPORTATION

SHEET NO 1 OF 12

PROJECT NO. SS-RSS-8-018(036)055
 COUNTY & DATE CASS (017) FEB 14, 2003 09:30AM
 LENGTH & TYPE 17.930
 COMPLETION TIME ND 18, LEONARD TO CASSELTON
 10/17/03 BLENDED BITUMINOUS BASE & HOT BITUMINO

NO. 10 BIDDER
 ENGINEERS ESTIMATE
 c.c. CHECK RANK 00

BIDDER
 MAYO CONSTRUCTION CO
 INC
 CAVALIER, ND
 c.c. BOND RANK 01

BIDDER
 MARK SAND & GRAVEL C
 OMPANY
 FERGUS FALLS, MN
 c.c. BOND RANK 02

SPEC. NO.	ITEM DESCRIPTION	UNIT	QUANTITY	BID PRICE	AMOUNT	BID PRICE	AMOUNT	BID PRICE	AMOUNT
103	CONTRACT BOND	L SUM	1000	25200000	25200000	17700000	17700000	10000000	10000000
107	RAILWAY PROTECTION INSURANCE-3 LOCATIONS	L SUM	1000	20000000	20000000	32000000	32000000	10000000	10000000
202	REMOVAL OF CONCRETE	L SUM	1000	50000000	50000000	50000000	50000000	30000000	30000000
202	REMOVAL OF CONCRETE PAVEMENT	SY	1250000	5000	6250000	6000	7500000	6000	7500000
203	COMMON EXCAVATION-TYPE A	CY	62860000	2500	157150000	1750	110005000	1750	110005000
203	TOPSOIL	CY	70000000	3000	210000000	1000	70000000	1000	70000000
203	ROADWAY OBLITERATION	LF	3600000	15000000	540000000	3000	108000000	3000	108000000
203	GUARDRAIL EMBANKMENT-TYPE C	EA	7000	13000000	91000000	20000000	140000000	20000000	140000000
210	CLASS 2 EXCAVATION	L SUM	1000	20000000	20000000	50000000	50000000	50000000	50000000
210	SELECT BACKFILL	TON	400000	12000	4800000	19000	7600000	19000	7600000
210	FOUNDATION PREPARATION	EA	1000	35000000	35000000	50000000	50000000	50000000	50000000
210	FOUNDATION FILL	CY	1100000	200000	220000000	280000	308000000	280000	308000000
210	WATER	M GAL	3340000	8000	26720000	150000	501000000	100000	334000000
300	AGGREGATE CL 3M	TON	75903000	5500	417466500	6270	475911810	9000	683127000
300	BLENDED BASE COURSE	SY	400163000	1000	400163000	734	293719660	900	360146700
300	REMOVE AND RELAY BLENDED BASE COURSE	SY	23378000	3000	70134000	1264	29549790	1000	23378000
401	MC70 OR 250 LIQUID ASPHALT	GAL	105669000	1050	110952450	1300	137369700	1400	147936600
401	SS1H OR CSS1H OR MS1 EMULSIFIED ASPHALT	GAL	59699000	950	56714050	950	56714050	1800	47759200
401	BLOTTER MATERIAL CL 44	TON	3320000	18010	59793200	15420	51194400	10000	33200000
410	HOT BITUMINOUS PAVEMENT SUPERPAVE	TON	103517000	14000	1449238000	15630	1617970710	16000	1656272000
410	PG 58-28 ASPHALT CEMENT	TON	3736000	150000	560400000	197860	739204960	140000	523040000
410	PG 58-34 ASPHALT CEMENT	TON	2675000	225000	601875000	221020	591228500	190000	508250000
410	TESTING	TON	103517000	250	25879250	190	19668250	1400	144923800
410	CORED SAMPLE	EA	600000	12000	7200000	12350	7410000	15000	9000000
411	MILLING PAVEMENT SURFACE	SY	8445000	1000	8445000	1150	9711750	1000	8445000
550	BRIDGE APPROACH SLAB-REMOVE & REPLACE	SY	197700	175000	34597500	150000	29655000	150000	29655000
602	CLASS AE-3 CONCRETE	CY	146700	3000000	44010000	241000	35354700	241000	35354700
602	CLASS AE-3 CONCRETE-BOX CULVERT	CY	60800	3200000	19456000	400000	24320000	400000	24320000
612	REINFORCING STEEL-GRADE 60-BOX CULVERT	LBS	7604000	1600	45624000	700	53228000	700	53228000
612	REINFORCING STEEL-GRADE 60	LBS	30094000	350	165517000	670	201629800	670	201629800
612	REINFORCING STEEL-GRADE 60-EPOXY COATED	LBS	2846000	700	19922000	1000	28460000	1000	28460000
622	STEEL PILING HP 12 X 53	LF	840000	28000	23520000	15000	12600000	15000	12600000
638	7FT 11IN X5FT 7IN STR PLATE PIPE ARCH .138IN	LF	32000	3500000	112000000	527630	168841160	528000	168960000
702	MOBILIZATION	L SUM	1000	257169150	257169150	931000000	931000000	1600000000	1600000000
704	FLAGGING	MHR	4000000	18000	72000000	18500	74000000	10000	40000000
704	TRAFFIC CONTROL SIGNS	UNIT	4639000	2880	133603200	1850	85821500	18500	85821500
704	LANE CLOSURE-SIGNAL CONTROL/FLAGGING CONTROL	EA	1000	100000000	100000000	6199050	61990500	62000000	62000000
704	TYPE III BARRICADE	EA	25000	108200	2705000	95000	2375000	95000	2375000
704	DELINEATOR DRUMS	EA	100000	33270	3327000	24050	2405000	24050	2405000
704	TRAFFIC CONES	EA	30000	7740	2322000	9540	2862000	9540	2862000
704	TUBULAR MARKERS	EA	30000	12040	3612000	9600	2820000	9600	2820000
704	VERTICAL PANELS-BACK TO BACK	EA	100000	10610	10610000	12200	12200000	12200	12200000
704	PILOT CAR	HR	2000000	20900	41800000	28500	57000000	1000	20000000
704	FIELD LABORATORY-TYPE C	EA	2000	3000000	6000000	3000000	6000000	4000000	8000000
708	RIPRAP-LOOSE ROCK	CY	125000	30000	3750000	40000	5000000	40000	5000000
708	DITCH CHECKS	LF	500000	3500	1750000	1670	8350000	1670	8350000
708	SEEDING-TYPE B-CL II	ACRE	35000	250000	8750000	200000	7000000	200000	7000000

ACTION TAKEN BY DEPARTMENT OF TRANSPORTATION DIRECTOR: _____ AWARD TO: _____ WHEN PRELIMINARY ARRANGEMENTS ARE COMPLETED.

55 DATE OF AWARD _____ DEPARTMENT OF TRANSPORTATION DIRECTOR _____

ND DEPARTMENT OF TRANSPORTATION

SHEET NO 2 OF 12

ABSTRACT OF BIDS RECEIVED

PROJECT NO.	SS-RSS-8-018(036)055	NO.	10	BIDDER	ENGINEERS ESTIMATE	BIDDER	MAYO CONSTRUCTION CO INC	BIDDER	MARK SAND & GRAVEL C OMPANY
COUNTY & DATE	CASS (017)						CAVALIER, ND		FERGUS FALLS, MN
LENGTH & TYPE	17.950 ND 18, LEONARD TO CASSELTON						c.c. CHECK RANK 00		c.c. BOND RANK 02
COMPLETION TIME	10/17/03 BLENDED BITUMINOUS BASE & HOT BITUMINO						c.c. BOND RANK 01		

ITEM DESCRIPTION	UNIT	QUANTITY	BID PRICE	AMOUNT	BID PRICE	AMOUNT	BID PRICE	AMOUNT
708 SEEDING-TYPE B-CL IV	ACRE	17000	60000	1020000	59000	1003500	59000	1003500
708 TURF REINFORCEMENT COCONUT MAT	SY	1067000	4750	5068250	4250	4534750	4250	4534750
709 GEOTEXTILE FABRIC-TYPE RR	SY	190000	2000	380000	2300	437000	2300	437000
709 GEOTEXTILE FABRIC-TYPE R1	SY	95000	3000	285000	3500	332500	3500	332500
710 TEMPORARY BYPASS	EA	2000	7500000	15000000	8900000	17800000	7000000	14000000
714 PIPE CONC REINF 24IN CL III	LF	18000	45000	810000	43310	779580	43300	779400
714 PIPE CONC REINF 30IN CL III	LF	406000	60000	24360000	59900	24319400	59900	24319400
714 PIPE CONC REINF 36IN CL III	LF	168000	85000	14280000	89020	14955360	89000	14952000
714 PIPE CONC REINF ARCH 73IN X 45IN CL III	LF	82000	300000	24600000	341430	27997260	341450	27998900
714 END SECT-CONC REINF 24IN	EA	1000	400000	400000	563750	563750	564000	564000
714 END SECT-CONC REINF 30IN	EA	8000	620000	4960000	839370	6714960	839500	6716000
714 END SECT-CONC REINF 36IN	EA	4000	750000	3000000	1113160	4452660	1113200	4452800
714 END SECT-CONC REINF ARCH 73IN X 45IN	EA	2000	1500000	3000000	2442410	4884820	2442500	4885000
714 PIPE CORR STEEL .064IN 18IN	LF	400000	15000	6000000	11500	4520000	11500	4520000
714 PIPE CORR STEEL .064IN 24IN	LF	458000	18000	8244000	15350	7030500	15350	7030500
714 PIPE CORR STEEL .064IN 30IN	LF	304000	30000	9120000	19110	5809440	19100	5806400
714 PIPE CORR STEEL .064IN 36IN	LF	284000	25000	7100000	23600	6702400	23600	6702400
714 PIPE CORR STEEL .079IN 48IN	EA	172000	45000	7740000	37570	6462040	37600	6467200
714 END SECT CORR STEEL .064IN 18IN	EA	1000	90000	90000	73500	73500	73500	73500
714 END SECT CORR STEEL .064IN 24IN	EA	12000	115000	1380000	101060	1212720	101000	1212000
714 END SECT CORR STEEL .064IN 30IN	EA	10000	200000	2000000	211310	2113100	211500	2113000
714 END SECT CORR STEEL .079IN 30IN	EA	4000	525000	2100000	762560	3050240	763000	3052000
714 END SECT CORR STEEL .109IN 48IN	LF	225000	8000	1800000	10000	2250000	10000	2250000
714 PIPE PVC 10IN	LF	60000	300000	18000000	176000	10560000	190000	11400000
714 PIPE STEEL SMOOTH WALL .469IN 30IN BORED	EA	1000	750000	750000	1000000	1000000	1000000	1000000
714 FLAP GATE 18IN	EA	31000	250000	7750000	313000	9703000	350000	10850000
720 MONUMENTS	SF	376000	18000	6768000	10000	3760000	10000	3760000
754 FLAT SHEET FOR SIGNS-TYPE 2 REFL SHEETING	SF	339000	20000	6780000	14500	4915500	14500	4915500
754 FLAT SHEET FOR SIGNS-TYPE 3A REFL SHEETING	SF	6250	12000	75000	4000	25000	4000	25000
754 STATE FURNISHED FLAT SHEET FOR SIGNS-TYPE 2	LF	1725000	8500	14662500	6000	10350000	6000	10350000
754 STEEL GALV POSTS-TELESCOPING PERFORATED TUBE	EA	18000	105000	1890000	50000	900000	50000	900000
754 MILE POST-TYPE B	EA	13000	75000	975000	35000	455000	35000	455000
754 RESET SIGN PANEL	EA	1000	75000	75000	60000	60000	60000	60000
754 RESET SIGN SUPPORT	SF	822000	2200	1808400	750	616500	750	616500
762 PVMT MK PAINTED-MESSAGE	LF	131421000	100	131421000	092	120907300	092	120907300
762 SHORT TERM 4IN LINE-TYPE NR	LF	230181000	030	69054300	027	62148900	027	62148900
762 PVMT MK PAINTED 4IN LINE	LF	510000	200	102000	200	102000	200	102000
762 PVMT MK PAINTED 8IN LINE	LF	90000	1800	162000	2420	217800	2420	217800
762 PVMT MK PAINTED 24IN LINE	LF	790000	22000	17380000	20480	16179200	20500	16195000
764 W-BEAM GUARDRAIL	EA	8000	1700000	13600000	1583630	12669040	1584000	12672000
764 W-BEAM GUARDRAIL END TERMINAL	LF	631000	1800	1135800	2040	1287240	2050	1293550
764 REMOVE BOX BEAM GUARDRAIL	EA	8000	150000	1200000	95900	767200	96000	768000
764 REMOVE END TREATMENT & TRANSITION	EA	1000	1500000	1500000	1800000	1800000	1800000	1800000
772 FLASHING BEACON-POST MOUNTED	EA	1000	100000	410000	50000	205000	50000	205000
930 APPROACH SLAB LIP REPAIR	EA	41000	100000	4100000	50000	2050000	50000	2050000
930 BARRIER END MODIFICATION	EA	8000	500000	4000000	500000	4000000	500000	4000000
960 RUMBLE STRIPS - ASPHALT SHOULDER	MILE	35500	525000	18637500	446200	15840100	325000	11537500

ACTION TAKEN BY DEPARTMENT OF TRANSPORTATION DIRECTOR: _____ AWARD TO: _____ WHEN PRELIMINARY ARRANGEMENTS ARE COMPLETED.

56 _____ DATE OF AWARD _____ DEPARTMENT OF TRANSPORTATION DIRECTOR _____

ABSTRACT OF BIDS RECEIVED

ND DEPARTMENT OF TRANSPORTATION

SHEET NO 3 OF 12

PROJECT NO. SS-RSS-8-018(036)055

NO. 10 BIDDER ENGINEERS ESTIMATE

BIDDER MAYO CONSTRUCTION CO INC

BIDDER MARK SAND & GRAVEL COMPANY

COUNTY & DATE CASS (017) FEB 14, 2003 09:30AM
 LENGTH & TYPE 17.930

CAVALIER, ND

FERGUS FALLS, MN

COMPLETION TIME 10/17/03 BLENDED BITUMINOUS BASE & HOT BITUMINO

c.c. CHECK RANK 00

c.c. BOND RANK 01

c.c. BOND RANK 02

SPEC. NO.	ITEM DESCRIPTION	UNIT	QUANTITY	BID PRICE	AMOUNT	BID PRICE	AMOUNT	BID PRICE	AMOUNT
	TOTAL				542575210	NO LIMIT	492550254	NO LIMIT	494155315

ACTION TAKEN BY DEPARTMENT OF TRANSPORTATION DIRECTOR:

AWARD TO: MAYO CONSTRUCTION CO., INC.

57

DATE OF AWARD 3-6-2003

WHEN PRELIMINARY ARRANGEMENTS ARE COMPLETED
[Signature]
 DEPARTMENT OF TRANSPORTATION

ND DEPARTMENT OF TRANSPORTATION

SHEET NO 4 OF 12

ABSTRACT OF BIDS RECEIVED

PROJECT NO. SS-RSS-8-018(036)055	NO. 10	BIDDER BORDER STATES PAVING INC	BIDDER SHERBROOKE ASPHALT I NC	BIDDER ANDERSON WESTERN INC
COUNTY & DATE CASS (017) FEB 14, 2003 09:30AM		FARGO, ND	DETROIT LAKES, MN	BISMARCK, ND
LENGTH & TYPE ND 18, LEONARD TO CASSELTON		c.c. BOND RANK 03	c.c. BOND RANK 04	c.c. BOND RANK 05
COMPLETION TIME 10/17/03 BLENDED BITUMINOUS BASE & HOT BITUMINO				

SPEC	ITEM DESCRIPTION	UNIT	QUANTITY	BID PRICE	AMOUNT	BID PRICE	AMOUNT	BID PRICE	AMOUNT
103	CONTRACT BOND	L SUM	1.000	16125000	16125000	22718250	22718250	22725000	22725000
107	RAILWAY PROTECTION INSURANCE-3 LOCATIONS	L SUM	1.000	2200000	2200000	1000000	1000000	7500000	7500000
202	REMOVAL OF CONCRETE	L SUM	1.000	3060000	3060000	3000000	3000000	3000000	3000000
202	REMOVAL OF CONCRETE PAVEMENT	SY	1250000	6100	7625000	6000	7500000	6000	7500000
203	COMMON EXCAVATION-TYPE A	CY	62860000	1800	11314800	1750	11000500	1750	11000500
203	TOPSOIL	CY	7000000	1020	7140000	1000	7000000	1000	7000000
203	ROADWAY OBLITERATION	LF	3600000	3050	1098000	3000	1080000	3000	1080000
203	GUARDRAIL EMBANKMENT-TYPE C	EA	7000	2040000	1428000	2000000	1400000	2000000	1400000
210	CLASS 2 EXCAVATION	L SUM	1.000	510000	510000	500000	500000	500000	500000
210	SELECT BACKFILL	TON	40000	19400	776000	19000	760000	19000	760000
210	FOUNDATION PREPARATION	EA	1000	5100000	5100000	5000000	5000000	5000000	5000000
210	FOUNDATION FILL	CY	1100000	28550	3140500	28000	3080000	28000	3080000
210	WATER	M GAL	3340000	11380	38009200	8000	26720000	15000	50100000
306	AGGREGATE CL 3M	TON	75903000	7630	57913989	7280	55257384	10000	75903000
306	BLENDED BASE COURSE	SY	400163000	1680	27211084	1000	32013040	1270	29690000
306	REMOVE AND RELAY BLENDED BASE COURSE	SY	23378000	1450	3389810	1000	2337800	1320	13948300
401	MC70 OR 250 LIQUID ASPHALT	GAL	105669000	1300	13736970	1100	11623590	1090	65071910
401	SS1H OR CSS1H OR MS1 EMULSIFIED ASPHALT	GAL	59699000	1110	6626589	900	5372910	17310	57469200
401	BLOTTER MATERIAL CL 44	TON	3320000	17700	5876400	7800	2589600	19700	162521690
410	HOT BITUMINOUS PAVEMENT SUPERPAVE	TON	103517000	14420	149271514	14090	149996133	196020	732330720
410	PG 58-28 ASPHALT CEMENT	TON	3736000	202000	75467200	250000	93400000	250240	669392000
410	PG 58-34 ASPHALT CEMENT	TON	2675000	260000	69550000	250000	66875000	240	2484400
410	TESTING	EA	103517000	210	2173857	250	2587925	6000	360000
410	CORED SAMPLE	EA	600000	10500	630000	5000	300000	720	608040
411	MILLING PAVEMENT SURFACE	SY	8445000	700	591150	1100	928950	150000	2965500
550	BRIDGE APPROACH SLAB-REMOVE & REPLACE	SY	197700	153000	3024810	150000	2965500	241000	3535470
602	CLASS AE-3 CONCRETE	CY	146700	245800	3605884	241000	5835470	400000	2432000
602	CLASS AE-3 CONCRETE-BOX CULVERT	CY	60800	408000	2480640	400000	2432000	700	532280
612	REINFORCING STEEL-GRADE 60-BOX CULVERT	LBS	7604000	710	539884	700	532280	670	2016298
612	REINFORCING STEEL-GRADE 60	LBS	30094000	680	2046392	670	2016298	1000	284600
612	REINFORCING STEEL-GRADE 60-EPOXY COATED	LBS	2846000	1020	290292	1000	284600	15000	1260000
622	STEEL PILING HP 12 X 53	LF	840000	15300	1285200	15000	1260000	525000	1680000
638	7FT 11IN X5FT 7IN STR PLATE PIPE ARCH .138IN	LF	32000	538200	1722240	525000	1680000	13935000	13935000
702	MOBILIZATION	L SUM	1.000	75000000	75000000	132000000	132000000	2000000	80000000
704	FLAGGING	MHR	4000000	18500	7400000	9000	3600000	1850	858215
704	TRAFFIC CONTROL SIGNS	UNIT	4639000	1890	876771	1850	858215	6199050	6199050
704	LANE CLOSURE-SIGNAL CONTROL/FLAGGING CONTROL	EA	1000	6323000	6323000	6199050	6199050	95000	237500
704	TYPE III BARRICADE	EA	25000	97000	2425000	95000	237500	240500	240500
704	DELINEATOR DRUMS	EA	1000000	24500	2450000	240500	240500	9540	28620
704	TRAFFIC CONES	EA	30000	9750	292500	9540	28620	9400	28200
704	TUBULAR MARKERS	EA	30000	9600	288000	9400	28200	12200	122000
704	VERTICAL PANELS-BACK TO BACK	EA	1000000	12450	1245000	12200	122000	25000	5000000
704	PILOT CAR	HR	2000000	250000	5000000	11000	2200000	2000000	4000000
704	FIELD LABORATORY-TYPE C	EA	2000	2500000	5000000	3600000	7200000	4000000	5000000
708	RIPRAP-LOOSE ROCK	CY	1250000	35700	4462500	40000	5000000	1670	83500
708	DITCH CHECKS	LF	500000	1700	850000	1670	835000	200000	700000
708	SEEDING-TYPE B-CL II	ACRE	35000	204000	7140000	200000	7000000		

ACTION TAKEN BY DEPARTMENT OF TRANSPORTATION DIRECTOR: _____ AMARD TO: _____ WHEN PRELIMINARY ARRANGEMENTS ARE COMPLETED.

ND DEPARTMENT OF TRANSPORTATION

SHEET NO 5 OF 12

ABSTRACT OF BIDS RECEIVED

PROJECT NO. SS-RSS-8-018(036)055	NO. 10	BIDDER BORDER STATES PAVING INC FARGO, ND	BIDDER SHERBROOKE ASPHALT I NC DETROIT LAKES, MN	BIDDER ANDERSON WESTERN INC BISMARCK, ND
COUNTY & DATE CASS (017) FEB 14, 2003 09:30AM		FARGO, ND	DETROIT LAKES, MN	BISMARCK, ND
LENGTH & TYPE 17.930		c.c. BOND RANK 03	c.c. BOND RANK 04	c.c. BOND RANK 05
COMPLETION TIME 10/17/03 BLENDED BITUMINOUS BASE & HOT BITUMINO				

SPEC. NO.	ITEM DESCRIPTION	UNIT	QUANTITY	BID PRICE	AMOUNT	BID PRICE	AMOUNT	BID PRICE	AMOUNT
708	SEEDING-TYPE B-CL IV	ACRE	17000	60000	1020000	59000	1003000	59000	1003000
708	TURF REINFORCEMENT COCONUT MAT	SY	1067000	4350	4641450	4250	4534750	4750	5068250
709	GEOTEXTILE FABRIC-TYPE RR	SY	190000	2350	446500	2300	437000	2300	437000
709	GEOTEXTILE FABRIC-TYPE RI	SY	95000	3570	339150	3500	332500	3500	332500
710	TEMPORARY BYPASS	EA	2000	7150000	14300000	7000000	14000000	7000000	14000000
714	PIPE CONC REINF 24IN CL III	LF	18000	44150	794700	43510	779580	43310	779580
714	PIPE CONC REINF 30IN CL III	LF	404000	61100	24806600	59900	24319400	59900	24319400
714	PIPE CONC REINF 36IN CL III	LF	168000	90800	15254400	89020	14955360	89020	14955360
714	PIPE CONC REINF ARCH 73IN X 45IN CL III	LF	82000	348250	28556500	341430	27997260	341430	27997260
714	END SECT-CONC REINF 24IN	EA	1000	575000	575000	563750	563750	563750	563750
714	END SECT-CONC REINF 30IN	EA	8000	856150	6849200	839370	6714960	839370	6714960
714	END SECT-CONC REINF 36IN	EA	4000	1135000	4540000	1113160	4452860	1113160	4452860
714	END SECT-CONC REINF ARCH 73IN X 45IN	EA	2000	2491250	4982500	2442410	4884820	2442410	4884820
714	PIPE CORR STEEL .064IN 18IN	LF	40000	11500	460000	11300	452000	11300	452000
714	PIPE CORR STEEL .064IN 24IN	LF	458000	15650	7167700	15350	7030300	15350	7030300
714	PIPE CORR STEEL .064IN 30IN	LF	304000	19500	5928000	19110	5809440	19110	5809440
714	PIPE CORR STEEL .064IN 36IN	LF	284000	24050	6830200	23600	6702400	23600	6702400
714	PIPE CORR STEEL .079IN 48IN	LF	172000	38300	6587600	37570	6462040	37570	6462040
714	END SECT CORR STEEL .064IN 18IN	EA	1000	75000	75000	73500	73500	73500	73500
714	END SECT CORR STEEL .064IN 24IN	EA	12000	103000	1236000	101060	1212720	101060	1212720
714	END SECT CORR STEEL .064IN 30IN	EA	10000	215500	2155000	211310	2113100	211310	2113100
714	END SECT CORR STEEL .079IN 30IN	EA	4000	778000	3112000	762560	3050240	762560	3050240
714	END SECT CORR STEEL .109IN 48IN	EA	4000	10200	40800	10000	40000	10000	40000
714	PIPE PVC 10IN	LF	225000	10200	2295000	10000	2250000	10000	2250000
714	PIPE STEEL SMOOTH WALL .469IN 30IN BORED	LF	60000	345750	20745000	215000	12900000	360670	21640200
714	FLAP GATE 18IN	EA	1000	1020000	1020000	1000000	1000000	1000000	1000000
720	MONUMENTS	EA	31000	387600	12015600	320000	9920000	390000	12090000
754	FLAT SHEET FOR SIGNS-TYPE 2 REFL SHEETING	SF	376000	10200	3835200	16250	6110000	14500	4915500
754	FLAT SHEET FOR SIGNS-TYPE 3A REFL SHEETING	SF	339000	14800	5017200	16000	5424000	4000	29000
754	STATE FURNISHED FLAT SHEET FOR SIGNS-TYPE 2	SF	6250	4100	25630	7500	45630	4000	1035000
754	STEEL GALV POSTS-TELESCOPING PERFORATED TUBE	LF	1725000	6120	10557000	8230	14196750	6000	90000
754	MILE POST-TYPE B	EA	18000	51000	918000	111650	2009700	50000	90000
754	RESET SIGN PANEL	EA	13000	35700	464100	35600	462800	35000	455000
754	RESET SIGN SUPPORT	EA	1000	61200	61200	59000	59000	60000	60000
762	PVMT MK PAINTED-MESSAGE	SF	822000	760	624720	750	616500	750	616500
762	SHORT TERM 4IN LINE-TYPE NR	LF	131421000	094	12353570	060	7885260	092	12090730
762	PVMT MK PAINTED 4IN LINE	LF	230181000	028	6445070	027	6214890	027	6214890
762	PVMT MK PAINTED 8IN LINE	LF	510000	210	107100	200	102000	200	102000
762	PVMT MK PAINTED 24IN LINE	LF	90000	2470	2223000	2420	2178000	2420	2178000
764	W-BEAM GUARDRAIL	LF	790000	20900	16511000	20480	16179200	20480	16179200
764	W-BEAM GUARDRAIL END TERMINAL	EA	8000	1615000	12920000	1583630	12669040	1583630	12669040
764	REMOVE BOX BEAM GUARDRAIL	LF	631000	2080	1312480	2040	1287240	2040	1287240
764	REMOVE END TREATMENT & TRANSITION	EA	8000	98000	784000	95900	767200	95900	767200
772	FLASHING BEACON-POST MOUNTED	EA	1000	1850000	1850000	1800000	1800000	1800000	1800000
930	APPROACH SLAB LIP REPAIR	LF	41000	51000	2091000	50000	2050000	50000	2050000
930	BARRIER END MODIFICATION	EA	8000	510000	4080000	500000	4000000	500000	4000000
960	RUMBLE STRIPS - ASPHALT SHOULDER	MILE	35500	331500	11768250	325000	11537500	470000	16685000

ACTION TAKEN BY DEPARTMENT OF TRANSPORTATION DIRECTOR: _____ AWARD TO: _____ WHEN PRELIMINARY ARRANGEMENTS ARE COMPLETED.

59 _____ DATE OF AWARD _____ DEPARTMENT OF TRANSPORTATION DIRECTOR _____

ABSTRACT OF BIDS RECEIVED

ND DEPARTMENT OF TRANSPORTATION

SHEET NO 7 OF 12

PROJECT NO. SS-RSS-8-018(036)055
 COUNTY & DATE CASS (017) FEB 14, 2003 09:30AM
 LENGTH & TYPE 17.930
 COMPLETION TIME ND 18, LEONARD TO CASSELTON
 10/17/03 BLENDED BITUMINOUS BASE & HOT BITUMINOUS

NO. 10 BIDDER THORSON A DIV. OF NORTHSTAR MATERIAL INC
 BEMIDJI, MN
 c.c. BOND RANK 06
 BIDDER CENTRAL SPECIALTIES INC
 ALEXANDRIA, MN
 c.c. BOND RANK 07
 BIDDER NORTHERN IMPROVEMENT CO FAR
 FARGO, ND
 c.c. BOND RANK 08

SPEC. NO.	ITEM DESCRIPTION	UNIT	QUANTITY	BIDDER THORSON A DIV. OF NORTHSTAR MATERIAL INC		BIDDER CENTRAL SPECIALTIES INC		BIDDER NORTHERN IMPROVEMENT CO FAR	
				BID PRICE	AMOUNT	BID PRICE	AMOUNT	BID PRICE	AMOUNT
103	CONTRACT BOND	L SUM	1000	19500000	19500000	16000000	16000000	16500000	16500000
107	RAILWAY PROTECTION INSURANCE-3 LOCATIONS	L SUM	1000	25000000	25000000	25000000	25000000	50000000	50000000
202	REMOVAL OF CONCRETE	L SUM	1000	30000000	30000000	30000000	30000000	31500000	31500000
202	REMOVAL OF CONCRETE PAVEMENT	SY	12500000	4000	7500000	6000	7500000	4300	7875000
203	COMMON EXCAVATION-TYPE A	CY	62860000	2300	14457800	1750	11000500	2100	13200800
203	TOPSOIL	CY	70000000	3000	21000000	1000	7000000	1900	13300000
203	ROADWAY OBLITERATION	LF	36000000	10300	3708000	3000	1080000	8500	3060000
203	GUARDRAIL EMBANKMENT-TYPE C	EA	7000	546000	3822000	2000000	1400000	1575000	11025000
210	CLASS 2 EXCAVATION	L SUM	1000	50000000	50000000	50000000	50000000	52500000	52500000
210	SELECT BACKFILL	TON	40000	19000	760000	19000	760000	20000	800000
210	FOUNDATION PREPARATION	EA	1000	50000000	50000000	50000000	50000000	52500000	52500000
210	FOUNDATION FILL	CY	1100000	28000	3080000	28000	3080000	29500	3245000
210	WATER	M GAL	33400000	13000	4342000	8000	2672000	15000	50100000
506	AGGREGATE CL 3M	TON	75903000	10000	75903000	8000	60722400	9000	68312700
506	BLENDED BASE COURSE	SY	400163000	1750	30012225	900	36014670	1000	40016300
506	REMOVE AND RELAY BLENDED BASE COURSE	SY	23378000	2000	46758000	1000	23378000	2000	46758000
401	MC70 OR 250 LIQUID ASPHALT	GAL	105669000	1200	12680280	1150	12151935	1250	13208625
401	SS1H OR CSS1H OR MS1 EMULSIFIED ASPHALT	GAL	59699000	1010	59699000	700	41789500	900	53729100
401	BLOTTER MATERIAL CL 44	TON	33200000	8000	26560000	15000	49800000	26500	87980000
410	HOT BITUMINOUS PAVEMENT SUPERPAVE	TON	103517000	15600	161486920	16970	175668349	15550	160968935
410	PG 58-28 ASPHALT CEMENT	TON	37360000	215000	80324000	190000	70984000	210000	78456000
410	PG 58-34 ASPHALT CEMENT	TON	26750000	265000	708875000	240000	642000000	270000	722250000
410	TESTING	TON	103517000	500	51758500	400	41406800	250	25879250
411	CORED SAMPLE	EA	600000	10000	600000	15000	900000	16000	960000
411	MILLING PAVEMENT SURFACE	SY	8445000	1750	14778750	1000	8445000	1300	10978500
550	BRIDGE APPROACH SLAB-REMOVE & REPLACE	SY	197700	150000	29655000	150000	29655000	160000	31632000
602	CLASS AE-3 CONCRETE	CY	146700	241000	35354700	241000	35354700	250000	36675000
602	CLASS AE-3 CONCRETE-BOX CULVERT	CY	60800	400000	24320000	400000	24320000	420000	25536000
612	REINFORCING STEEL-GRADE 60-BOX CULVERT	LBS	7604000	700	5322800	700	5322800	750	5703000
612	REINFORCING STEEL-GRADE 60	LBS	30094000	670	20162980	670	20162980	700	21065800
612	REINFORCING STEEL-GRADE 60-EPOXY COATED	LBS	2846000	1000	2846000	1000	2846000	1050	2988300
622	STEEL PILING HP 12 X 53	LF	840000	15000	1260000	15000	1260000	15750	1323000
638	7FT 11IN X5FT 7IN STR PLATE PIPE ARCH .138IN	LF	3200	254000	812800	527630	1688416	460000	1472000
702	MOBILIZATION	L SUM	1000	93000000	93000000	35000000	35000000	128000000	128000000
704	FLAGGING	MHR	4000000	18250	7300000	9000	3600000	17500	70000000
704	TRAFFIC CONTROL SIGNS	UNIT	4639000	1850	858215	1850	858215	1960	909244
704	LANE CLOSURE-SIGNAL CONTROL/FLAGGING CONTROL	EA	1000	6199050	6199050	6199050	6199050	6500000	6500000
704	TYPE III BARRICADE	EA	25000	95000	2375000	95000	2375000	100000	2500000
704	DELINEATOR DRUMS	EA	1000000	240500	2405000	240500	2405000	250000	2500000
704	TRAFFIC CONES	EA	300000	9540	2862000	9540	2862000	10000	3000000
704	TUBULAR MARKERS	EA	300000	9400	2820000	9400	2820000	10000	3000000
704	VERTICAL PANELS-BACK TO BACK	EA	1000000	122000	1220000	122000	1220000	12750	1275000
704	PILOT CAR	HR	2000000	320000	6400000	150000	3000000	27500	5500000
706	FIELD LABORATORY-TYPE C	EA	200	2720000	544000	500000	1000000	6000000	12000000
708	RIPRAP-LOOSE ROCK	CY	1250000	26000	3250000	40000	5000000	35000	4375000
708	DITCH CHECKS	LF	500000	1670	835000	1670	835000	1750	875000
708	SEEDING-TYPE B-CL II	ACRE	35000	200000	7000000	200000	7000000	210000	7350000

WHEN PRELIMINARY ARRANGEMENTS ARE COMPLETED.

ACTION TAKEN BY DEPARTMENT OF TRANSPORTATION DIRECTOR: _____ AMARD TO: _____
 DATE OF AMARD: _____ DEPARTMENT OF TRANSPORTATION DIRECTOR: _____

ND DEPARTMENT OF TRANSPORTATION

SHEET NO 8 OF 12

ABSTRACT OF BIDS RECEIVED

PROJECT NO. SS-RSS-8-018(036)055		NO. 10		BIDDER THORSON A DIV. OF NO RTHSTAR MATERIAL INC		BIDDER CENTRAL SPECIALTIES INC		BIDDER NORTHERN IMPROVEMENT CO FAR	
COUNTY & DATE CASS (017) FEB 14, 2003 09:30AM		BEMIDJI, MN		ALEXANDRIA, MN		FARGO, ND			
LENGTH & TYPE ND 18, LEONARD TO CASSELTON		c.c. BOND RANK 06		c.c. BOND RANK 07		c.c. BOND RANK 08			
COMPLETION TIME 10/17/03 BLENDED BITUMINOUS BASE & HOT BITUMINO									
SPEC. NO.	ITEM DESCRIPTION	UNIT	QUANTITY	BID PRICE	AMOUNT	BID PRICE	AMOUNT	BID PRICE	AMOUNT
708	SEEDING-TYPE B-CL IV	ACRE	17000	59000	1003500	59000	1003500	62000	1054000
708	TURF REINFORCEMENT COCONUT MAT	SY	1067000	4250	4534750	4250	4534750	4500	4801500
709	GEOTEXTILE FABRIC-TYPE RR	SY	190000	2300	437000	2300	437000	2400	456000
709	GEOTEXTILE FABRIC-TYPE R1	SY	950000	3500	3325000	3500	3325000	3700	3515000
710	TEMPORARY BYPASS	EA	2000	14580000	29160000	7000000	14000000	15750000	31500000
714	PIPE CONC REINF 24IN CL III	LF	18000	36800	662400	43510	779580	83000	1494000
714	PIPE CONC REINF 30IN CL III	LF	406000	44000	18676000	59900	24319600	73500	29841000
714	PIPE CONC REINF 36IN CL III	LF	168000	64800	10886400	89020	14955360	83500	14028000
714	PIPE CONC REINF ARCH 73IN X 45IN CL III	LF	82000	239000	19270000	341430	27997260	275000	22550000
714	END SECT-CONC REINF 24IN	EA	1000	475000	475000	563750	563750	750000	750000
714	END SECT-CONC REINF 30IN	EA	8000	652000	5216000	839570	6714960	760000	6080000
714	END SECT-CONC REINF 36IN	EA	4000	829000	3316000	1113160	4452660	950000	3800000
714	END SECT-CONC REINF ARCH 73IN X 45IN	EA	2000	1750000	3500000	2442410	4984820	1800000	3600000
714	PIPE CORR STEEL .064IN 18IN	LF	40000	14700	588000	11500	452000	15000	600000
714	PIPE CORR STEEL .064IN 24IN	LF	458000	17300	7923400	15350	7030500	18000	8244000
714	PIPE CORR STEEL .064IN 30IN	LF	304000	19700	5988800	19110	5809640	17000	5168000
714	PIPE CORR STEEL .064IN 36IN	LF	284000	22600	6418400	23600	6702600	24000	6816000
714	PIPE CORR STEEL .079IN 48IN	LF	172000	31600	5435200	37570	6462040	47250	8127000
714	END SECT CORR STEEL .064IN 18IN	EA	1000	158000	158000	158000	158000	168000	168000
714	END SECT CORR STEEL .064IN 24IN	EA	12000	176000	2112000	101060	1212720	150000	1800000
714	END SECT CORR STEEL .064IN 30IN	EA	10000	247000	2470000	211310	2113100	210000	2100000
714	END SECT CORR STEEL .079IN 30IN	EA	4000	603000	2412000	762560	3050240	575000	2300000
714	END SECT CORR STEEL .109IN 48IN	EA	225000	16200	3645000	10900	2250000	105000	2362500
714	PIPE PVC 10IN	LF	60000	159000	9540000	160000	9600000	168000	10080000
714	PIPE STEEL SMOOTH WALL .469IN 30IN BORED	EA	1000	822000	822000	1000000	1000000	805000	805000
714	FLAP GATE 18IN	EA	31000	450000	13950000	325000	10075000	150000	4185000
720	MONUMENTS	SF	376000	10000	3760000	10000	3760000	10500	3948000
754	FLAT SHEET FOR SIGNS-TYPE 2 REFL SHEETING	SF	339000	14500	4915500	14500	4915500	15250	5169750
754	FLAT SHEET FOR SIGNS-TYPE 3A REFL SHEETING	SF	6250	4000	25000	4000	25000	4200	26250
754	STATE FURNISHED FLAT SHEET FOR SIGNS-TYPE 2	LF	1725000	6000	10350000	6000	10350000	6500	10867500
754	STEEL GALV POSTS-TELESCOPING PERFORATED TUBE	EA	18000	50000	900000	50000	900000	52500	945000
754	MILE POST-TYPE B	EA	13000	35000	455000	35000	455000	36750	477750
754	RESET SIGN PANEL	EA	1000	60000	60000	60000	60000	63000	63000
754	RESET SIGN SUPPORT	SF	822000	750	616500	750	616500	800	657600
762	PVMT MK PAINTED-MESSAGE	LF	131421000	092	12090730	092	12090730	100	13142100
762	SHORT TERM 4IN LINE-TYPE NR	LF	230181000	027	6214890	027	6214890	030	6905430
762	PVMT MK PAINTED 4IN LINE	LF	510000	200	1020000	200	1020000	210	1071000
762	PVMT MK PAINTED 8IN LINE	LF	90000	2420	2178000	2420	2178000	2550	2295000
762	PVMT MK PAINTED 24IN LINE	LF	790000	20480	16179200	20480	16179200	21650	17103500
764	W-BEAM GUARDRAIL	EA	8000	1583630	12669040	1583630	12669040	1680000	13440000
764	W-BEAM GUARDRAIL END TERMINAL	EA	631000	2040	1287240	2040	1287240	2650	1672150
764	REMOVE BOX BEAM GUARDRAIL	EA	8000	95900	767200	95900	767200	157500	1260000
764	REMOVE END TREATMENT & TRANSITION	EA	1000	1800000	1800000	1800000	1800000	1890000	1890000
772	FLASHING BEACON-POST MOUNTED	LF	41000	50000	2050000	50000	2050000	52500	2152500
930	APPROACH SLAB LIP REPAIR	EA	8000	500000	4000000	500000	4000000	525000	4200000
930	BARRIER END MODIFICATION	EA	8000	500000	4000000	500000	4000000	525000	4200000
960	RUMBLE STRIPS - ASPHALT SHOULDER	MILE	35500	825000	29287500	325000	11537500	550000	19525000

ACTION TAKEN BY DEPARTMENT OF TRANSPORTATION DIRECTOR:

AWARD TO:

WHEN PRELIMINARY ARRANGEMENTS ARE COMPLETED.

ND DEPARTMENT OF TRANSPORTATION

SHEET NO 9 OF 12

ABSTRACT OF BIDS RECEIVED

PROJECT NO. SS-RSS-8-018(036)055
 COUNTY & DATE CASS (017) FEB 14, 2003 09:30AM
 LENGTH & TYPE 17.930
 ND 18, LEONARD TO CASSELTON
 COMPLETION TIME 10/17/03 BLENDED BITUMINOUS BASE & HOT BITUMINO

BIDDER NO. 10
 THORSON A DIV. OF NO
 RTHSTAR MATERIAL INC
 BEMIDJI, MN
 c.c. BOND RANK 06

BIDDER
 CENTRAL SPECIALTIES
 INC
 ALEXANDRIA, MN
 c.c. BOND RANK 07

BIDDER
 NORTHERN IMPROVEMENT
 CO FAR
 FARGO, ND
 c.c. BOND RANK 08

SPEC. NO.	ITEM DESCRIPTION	UNIT	QUANTITY	BID PRICE	AMOUNT	BID PRICE	AMOUNT	BID PRICE	AMOUNT
	TOTAL			NO LIMIT	539069682	NO LIMIT	542651104	NO LIMIT	554709562

ACTION TAKEN BY DEPARTMENT OF TRANSPORTATION DIRECTOR:

AWARD TO:

WHEN PRELIMINARY ARRANGEMENTS ARE COMPLETED.

ABSTRACT OF BIDS RECEIVED

ND DEPARTMENT OF TRANSPORTATION

SHEET NO 10 OF 12

PROJECT NO. SS-RSS-8-018(036)055
 COUNTY & DATE CASS (017) FEB 14, 2003 09:30AM
 LENGTH & TYPE ND 18, LEONARD TO CASSELTON
 COMPLETION TIME 10/17/03 BLENDED BITUMINOUS BASE & HOT BITUMINOUS

NO. 10 BIDDER DUININCK BROTHERS INC
 PRINSBURG, MN
 c.c. BOND RANK 09
 BIDDER
 C.C.

SPEC. NO.	ITEM DESCRIPTION	UNIT	QUANTITY	BID PRICE	AMOUNT	BID PRICE	AMOUNT	BID PRICE	AMOUNT
103	CONTRACT BOND	L SUM	1000	24000000	24000000				
107	RAILWAY PROTECTION INSURANCE-3 LOCATIONS	L SUM	1000	25000000	25000000				
202	REMOVAL OF CONCRETE	L SUM	1000	30000000	30000000				
202	REMOVAL OF CONCRETE PAVEMENT	SY	1250000	6000	7500000				
203	COMMON EXCAVATION-TYPE A	CY	62860000	2300	14457800				
203	TOPSOIL	CY	7000000	3000	21000000				
203	ROADWAY OBLITERATION	LF	360000	10300	3708000				
203	GUARDRAIL EMBANKMENT-TYPE C	EA	7000	546000	3822000				
210	CLASS 2 EXCAVATION	L SUM	1000	500000	500000				
210	SELECT BACKFILL	TON	40000	19000	760000				
210	FOUNDATION PREPARATION	EA	1000	5000000	5000000				
210	FOUNDATION FILL	CY	110000	28000	3080000				
216	WATER	M GAL	3340000	12500	41750000				
306	AGGREGATE CL 3M	TON	75903000	7470	56699541				
306	BLENDED BASE COURSE	SY	400163000	720	28811736				
306	REMOVE AND RELAY BLENDED BASE COURSE	SY	23378000	1000	23378000				
401	MC70 OR 250 LIQUID ASPHALT	GAL	105669000	1280	13525632				
401	SS1H OR CSS1H OR MS1 EMULSIFIED ASPHALT	GAL	59699000	1000	59699000				
401	BLOTTER MATERIAL CL 44	TON	3320000	15000	49800000				
410	HOT BITUMINOUS PAVEMENT SUPERPAVE	TON	103517000	19750	204446075				
410	PG 58-28 ASPHALT CEMENT	TON	3734000	202000	754672000				
410	PG 58-34 ASPHALT CEMENT	TON	2675000	260000	695500000				
410	TESTING	TON	103517000	320	3312544				
410	CORED SAMPLE	EA	600000	10500	6300000				
411	MILLING PAVEMENT SURFACE	SY	8445000	1930	1629885				
550	BRIDGE APPROACH SLAB-REMOVE & REPLACE	SY	197700	150000	29655000				
602	CLASS AE-3 CONCRETE	CY	144700	241000	3535470				
602	CLASS AE-3 CONCRETE-BOX CULVERT	CY	60800	400000	24320000				
612	REINFORCING STEEL-GRADE 60-BOX CULVERT	LBS	7604000	700	532280				
612	REINFORCING STEEL-GRADE 60	LBS	30094000	670	2016298				
612	REINFORCING STEEL-GRADE 60-EPOXY COATED	LBS	2844000	1000	2844000				
622	STEEL PILING HP 12 X 53	LF	840000	15000	12600000				
638	7FT 11IN X5FT 7IN STR PLATE PIPE ARCH .138IN	LF	32000	254000	8128000				
702	MOBILIZATION	L SUM	1000	1720000000	1720000000				
704	FLAGGING	MHR	4000000	15000	60000000				
704	TRAFFIC CONTROL SIGNS	UNIT	4639000	1850	858215				
704	LANE CLOSURE-SIGNAL CONTROL/FLAGGING CONTROL	EA	1000	6199050	6199050				
704	TYPE III BARRICADE	EA	25000	95000	2375000				
704	DELINEATOR DRUMS	EA	100000	24050	2405000				
704	TRAFFIC CONES	EA	30000	9540	286200				
704	TUBULAR MARKERS	EA	30000	9400	282000				
704	VERTICAL PANELS-BACK TO BACK	EA	100000	12200	1220000				
704	PILOT CAR	HR	2000000	20000	40000000				
706	FIELD LABORATORY-TYPE C	EA	2000	5000000	10000000				
708	RIPRAP-LOOSE ROCK	CY	1250000	40000	50000000				
708	DITCH CHECKS	LF	500000	1670	835000				
708	SEEDING-TYPE B-CL II	ACRE	35000	200000	7000000				

ACTION TAKEN BY DEPARTMENT OF TRANSPORTATION DIRECTOR:

AWARD TO:

WHEN PRELIMINARY ARRANGEMENTS ARE COMPLETED

ND DEPARTMENT OF TRANSPORTATION

ABSTRACT OF BIDS RECEIVED

SHEET NO 11 OF 12

PROJECT NO. SS-RSS-8-018(036)055
 COUNTY & DATE CASS (017) FEB 14, 2003 09:30AM
 LENGTH & TYPE 17.930
 ND 18, LEONARD TO CASSELTON
 COMPLETION TIME 10/17/03 BLENDED BITUMINOUS BASE & HOT BITUMINO

NO. 10
 BIDDER DUININCK BROTHERS IN C
 PRINSBURG, MN
 C.C. BOND RANK 09

BIDDER
 BIDDER
 C.C.
 C.C.

SPEC. NO.	ITEM DESCRIPTION	UNIT	QUANTITY	BID PRICE	AMOUNT	BID PRICE	AMOUNT	BID PRICE	AMOUNT
708	SEEDING-TYPE B-CL IV	ACRE	17000	59000	1003000				
708	TURF REINFORCEMENT COCONUT MAT	SY	1067000	4250	4534750				
709	GEOTEXTILE FABRIC-TYPE RR	SY	190000	2300	437000				
709	GEOTEXTILE FABRIC-TYPE R1	SY	950000	3500	3325000				
710	TEMPORARY BYPASS	EA	2000	14580000	29160000				
714	PIPE CONC REINF 24IN CL III	LF	18000	36800	662400				
714	PIPE CONC REINF 30IN CL III	LF	406000	46000	18676000				
714	PIPE CONC REINF 36IN CL III	LF	168000	64800	10886400				
714	PIPE CONC REINF ARCH 73IN X 45IN CL III	LF	82000	235000	19270000				
714	END SECT-CONC REINF 24IN	EA	1000	475000	475000				
714	END SECT-CONC REINF 30IN	EA	8000	652000	5216000				
714	END SECT-CONC REINF 36IN	EA	4000	829000	3316000				
714	END SECT-CONC REINF ARCH 73IN X 45IN	EA	2000	1750000	3500000				
714	PIPE CORR STEEL .064IN 18IN	LF	40000	14700	588000				
714	PIPE CORR STEEL .064IN 24IN	LF	458000	17300	7923400				
714	PIPE CORR STEEL .064IN 30IN	LF	304000	19700	5988800				
714	PIPE CORR STEEL .064IN 36IN	LF	284000	22600	6418400				
714	PIPE CORR STEEL .079IN 48IN	LF	172000	31600	5435200				
714	END SECT CORR STEEL .064IN 18IN	EA	1000	158000	158000				
714	END SECT CORR STEEL .064IN 24IN	EA	12000	174000	2112000				
714	END SECT CORR STEEL .079IN 30IN	EA	10000	247000	2470000				
714	END SECT CORR STEEL .109IN 48IN	EA	4000	603000	2412000				
714	PIPE PVC 10IN	LF	225000	16200	3645000				
714	PIPE STEEL SMOOTH WALL .469IN 30IN BORED	LF	60000	159000	9540000				
714	FLAP GATE 18IN	EA	1000	822000	822000				
720	MONUMENTS	EA	31000	200000	6200000				
754	FLAT SHEET FOR SIGNS-TYPE 2 REFL SHEETING	SF	376000	14000	5264000				
754	FLAT SHEET FOR SIGNS-TYPE 3A REFL SHEETING	SF	339000	17000	5763000				
754	STATE FURNISHED FLAT SHEET FOR SIGNS-TYPE 2	SF	6250	15000	93750				
754	STEEL GALV POSTS-TELESCOPING PERFORATED TUBE	LF	1725000	7000	12075000				
754	MILE POST-TYPE B	EA	18000	125000	2250000				
754	RESET SIGN PANEL	EA	13000	125000	1625000				
754	RESET SIGN SUPPORT	EA	1000	150000	150000				
762	PVMT MK PAINTED-MESSAGE	SF	822000	750	616500				
762	SHORT TERM 4IN LINE-TYPE NR	LF	131421000	090	11827890				
762	PVMT MK PAINTED 4IN LINE	LF	230181000	030	6905430				
762	PVMT MK PAINTED 8IN LINE	LF	510000	200	102000				
762	PVMT MK PAINTED 24IN LINE	LF	90000	2420	217800				
764	W-BEAM GUARDRAIL	LF	790000	20480	16179200				
764	W-BEAM GUARDRAIL END TERMINAL	EA	8000	1583630	12669040				
764	REMOVE BOX BEAM GUARDRAIL	LF	631000	2040	1287240				
764	REMOVE END TREATMENT & TRANSITION	EA	8000	95900	767200				
772	FLASHING BEACON-POST MOUNTED	EA	1000	1800000	1800000				
930	APPROACH SLAB LIP REPAIR	LF	41000	50000	2050000				
930	BARRIER END MODIFICATION	EA	8000	500000	4000000				
960	RUMBLE STRIPS - ASPHALT SHOULDER	MILE	35500	547000	19418500				

ACTION TAKEN BY DEPARTMENT OF TRANSPORTATION DIRECTOR: _____ AWARD TO: _____ WHEN PRELIMINARY ARRANGEMENTS ARE COMPLETED.
 65 _____ DATE OF AWARD _____ DEPARTMENT OF TRANSPORTATION DIRECTOR

ND DEPARTMENT OF TRANSPORTATION

SHEET NO 12 OF 12

ABSTRACT OF BIDS RECEIVED

PROJECT NO. SS-RSS-8-018(036)055

NO. 10

BIDDER
DUININCK BROTHERS IN
C
PRINSBURG, MN

BIDDER

BIDDER

COUNTY & DATE CASS (017) FEB 14, 2003 09:30AM
LENGTH & TYPE 17.930
COMPLETION TIME ND 18, LEONARD TO CASSELTON
10/17/03 BLENDED BITUMINOUS BASE & HOT BITUMINO

c.c. BOND RANK 09

c.c.

c.c.

SPEC NO.	ITEM DESCRIPTION	UNIT	QUANTITY	BID PRICE	AMOUNT	BIDDER		BIDDER	
						BID PRICE	AMOUNT	BID PRICE	AMOUNT
	TOTAL			NO LIMIT	564561841				

ACTION TAKEN BY DEPARTMENT OF TRANSPORTATION DIRECTOR:

AWARD TO:

WHEN PRELIMINARY ARRANGEMENTS ARE COMPLETED.

DESIGN DATA				
Traffic	Average Daily			Max.Hr.
Current 2001	Pass: 1180	Trucks 120	Total 1300	130
Forecast 2021	Pass: 1420	Trucks 145	Total 1565	160
Minimum Sight Dist. for:		Design Speed 65		
Stopping 645'		Bridges		
Safe Passing				
Passing for Marking 1200'				
Pavement Design Life (years)		N/A		

JOB# 10

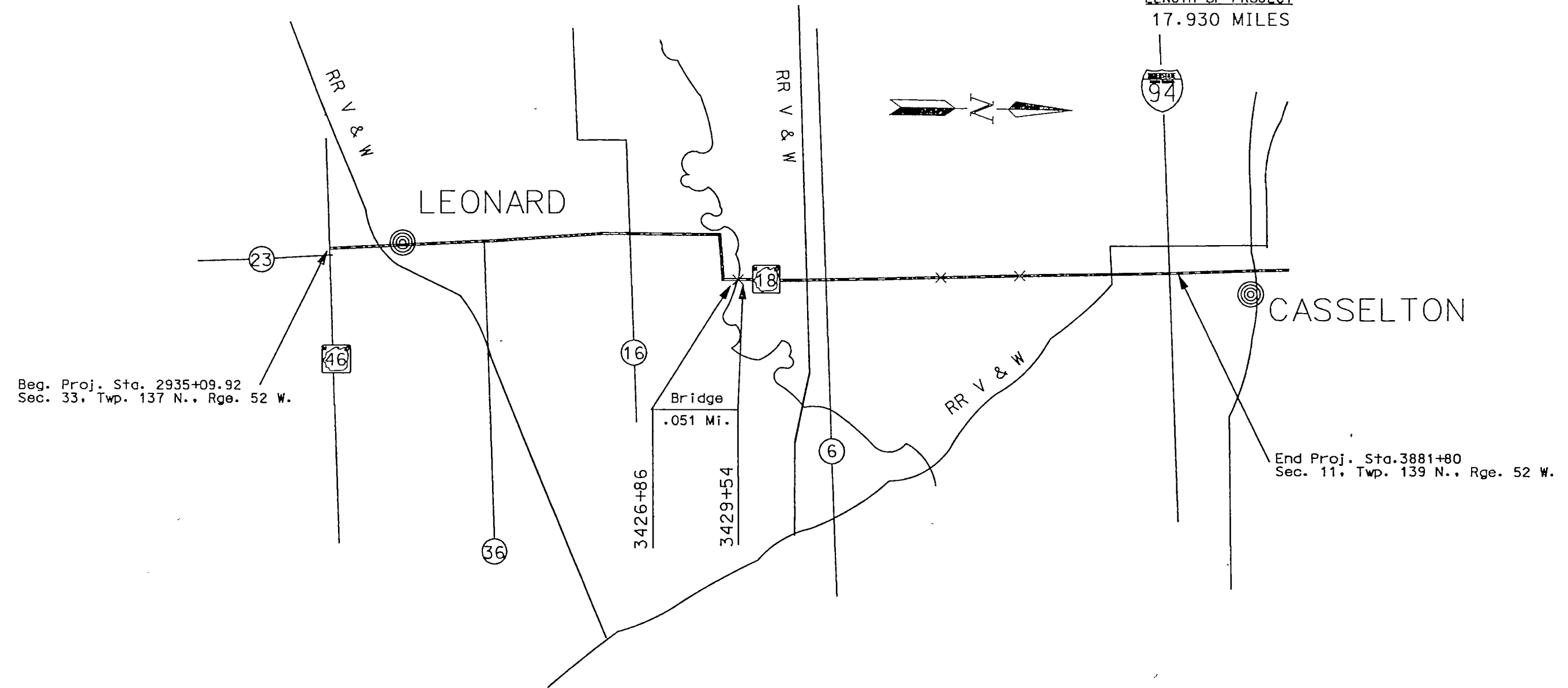
STATE	PROJECT NO.	PCN	SHEET NO.
ND	SS-8-018(036)055	12205	1

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

GOVERNING SPECIFICATIONS:
Standard Specifications adopted by the North Dakota Department of Transportation October 2002; Standard Drawings currently in effect; and other Contract Provisions submitted herein.

STATE RURAL PROJECT NO. SS-8-018(036)055
IN CASS COUNTY
BLENDED BASE COURSE, HOT BITUMINOUS PAVEMENT & INCIDENTALS

LENGTH OF PROJECT
17.930 MILES



Beg. Proj. Sta. 2935+09.92
Sec. 33, Twp. 137 N., Rge. 52 W.

End Proj. Sta. 3881+80
Sec. 11, Twp. 139 N., Rge. 52 W.

DESIGNER	<u>Blaine Erikson</u>
DESIGNER	_____
DESIGNER	_____
DESIGNER	_____
DESIGNER	_____

APPROVED DATE _____

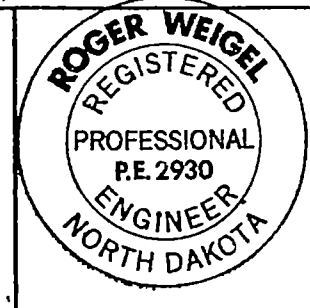
DIVISION ADMINISTRATOR
FEDERAL HIGHWAY ADMINISTRATION
U.S. DEPARTMENT OF TRANSPORTATION

APPROVED DATE 10/2/02

Francis D. Engler
DIRECTOR,
OFFICE OF PROJECT DEVELOPMENT
ND DEPARTMENT OF TRANSPORTATION

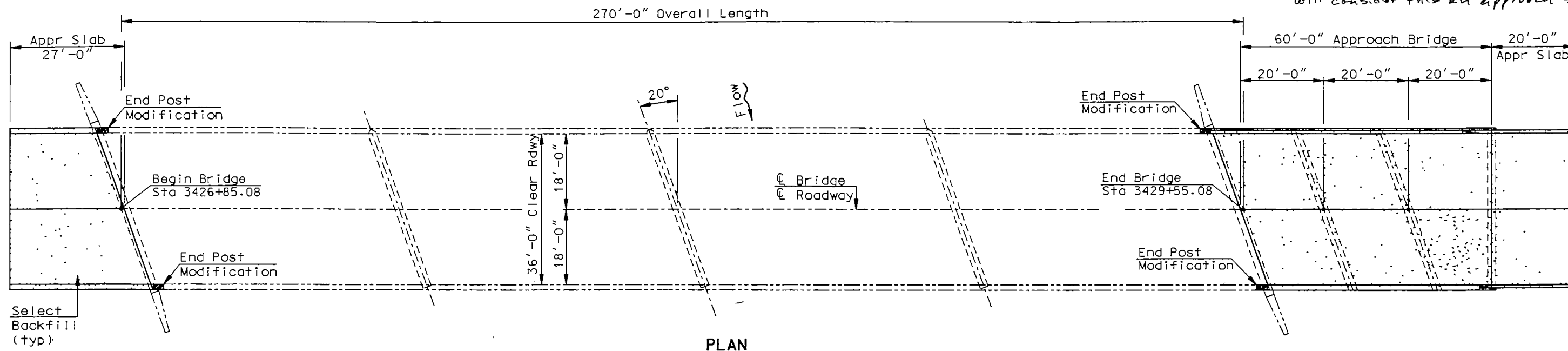
I hereby certify that the attached plans were prepared by me or under my direct supervision and that I am a duly registered professional engineer under the laws of the state of ND.

APPROVED DATE 9/26/02
Roger Weigel
DESIGN DIVISION
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION



BRIDGE CODE	STATE	PROJECT NUMBER	SHEET NO.
X-081	ND	SS-8-018(036)055	79

9-11-2003 - Discussion with L. Schwartz will consider this an approach slab.



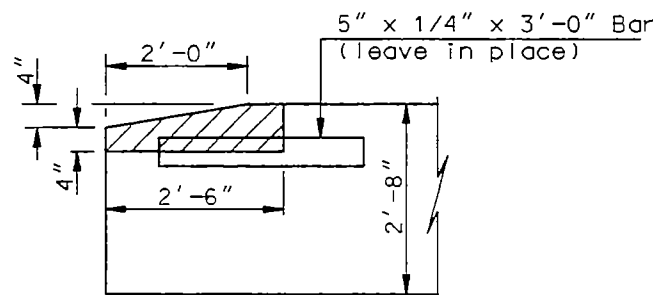
NOTES:

- 100 SCOPE OF WORK: The work at this site consists of installing an approach bridge and removing and replacing the approach slabs. Barriers or curbs shall be placed as shown on the plan sheets.
- 100 GENERAL: The cost of furnishing and placing preformed expansion joint filler, concrete inserts, rebar couplers, and other miscellaneous items shall be included in the price bid for Class AE-3 concrete.
- 602 SURFACE FINISH "D": Surface Finish "D" shall be required for the inside and top surfaces of the barrier.
- 602 CONCRETE CURE: If fly ash in excess of 10% by weight is used in the mix, the wet cure time shall be increased from 7 to 10 days.
- 622 PILING: Piling shall be driven with a steam, air, or diesel hammer with a rated energy and ram weight not less than 26,980 foot-pound-tons, as computed by the formula $W(E-9,702)+.571E$ where W is the weight of the ram in tons and E is the rated hammer energy. In no case shall the ram weight be less than 2,700 pounds.
- 704 TRAFFIC CONTROL: One lane of traffic shall be maintained on the bridge at all times during the project.

DESIGN STRENGTHS:

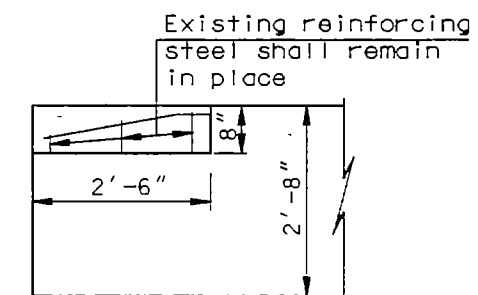
$f'c = 3,000$ psi ~ Class AE-3 Concrete
 $f_y = 60,000$ psi ~ Reinforcing Steel

SPEC	CODE	ITEM DESCRIPTION	UNIT	QUANTITY
210	0198	SELECT BACKFILL	TON	40
550	0217	BRIDGE APPROACH SLAB-REMOVE & REPLACE	SY	197.7
602	1130	CLASS AE-3 CONCRETE	CY	146.7
612	0115	REINFORCING STEEL-GRADE 60	LBS	30,094
612	0116	REINFORCING STEEL-GRADE 60-EPOXY COATED	LBS	2,846
622	0040	STEEL PILING HP 12 X 53	LF	840
930	9639	APPROACH SLAB LIP REPAIR	LF	41
930	9647	BARRIER END MODIFICATION	EA	4



SHOWING REMOVAL LIMITS

Hatched area designates concrete to be removed. Concrete shall be saw cut to provide for a neat line prior to being removed. Care shall be taken not to damage existing reinforcing bars. The entire repaired area shall receive special surface treatment. The color and texture shall match the existing barrier.



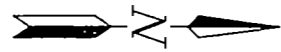
SHOWING MODIFIED BARRIER END

All labor, equipment and materials required to build the barrier end modifications shall be included in the bid item "Barrier End Modification."

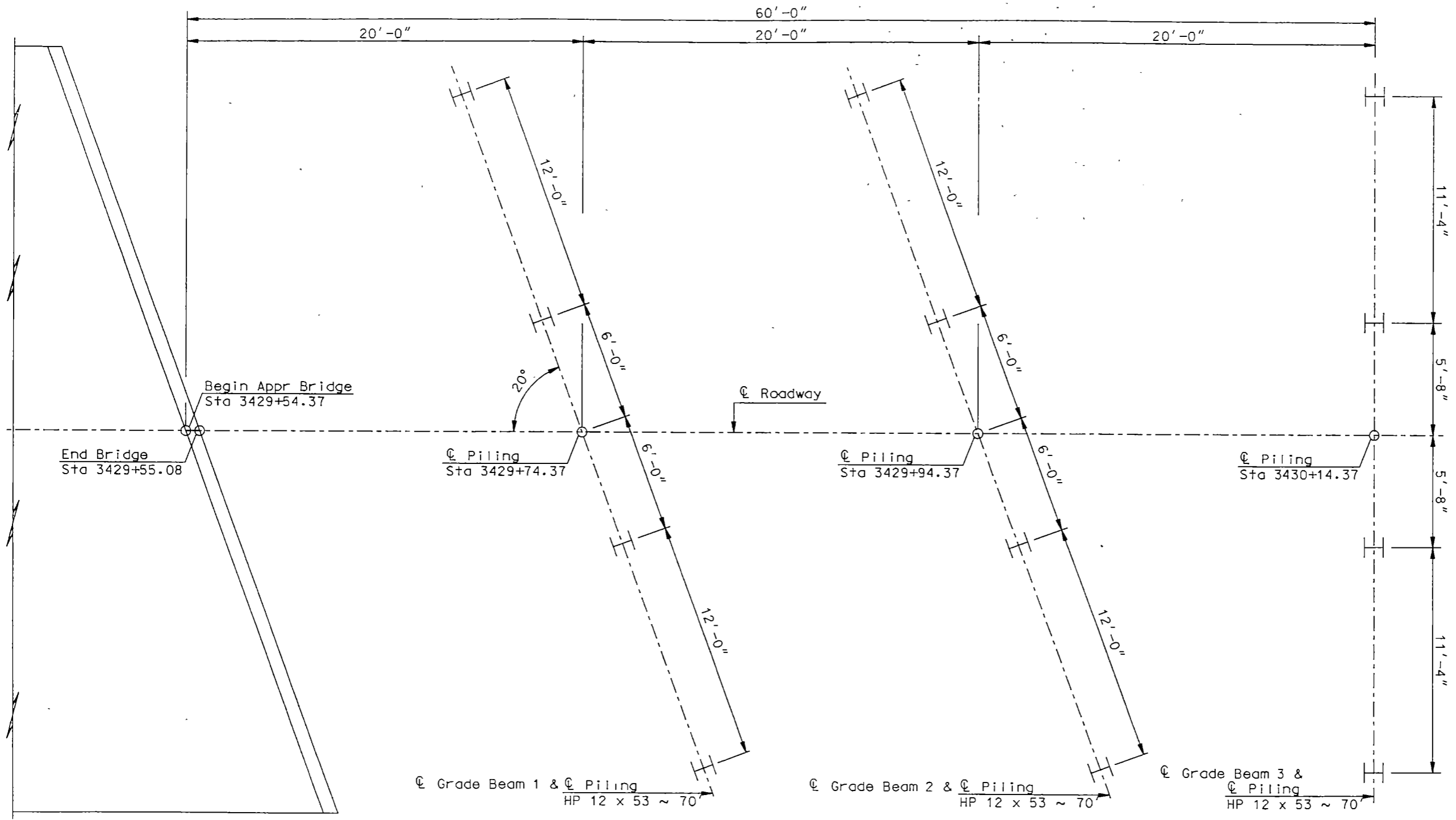
BARRIER END MODIFICATION DETAILS

(Typical at all 4 corners of the bridge)

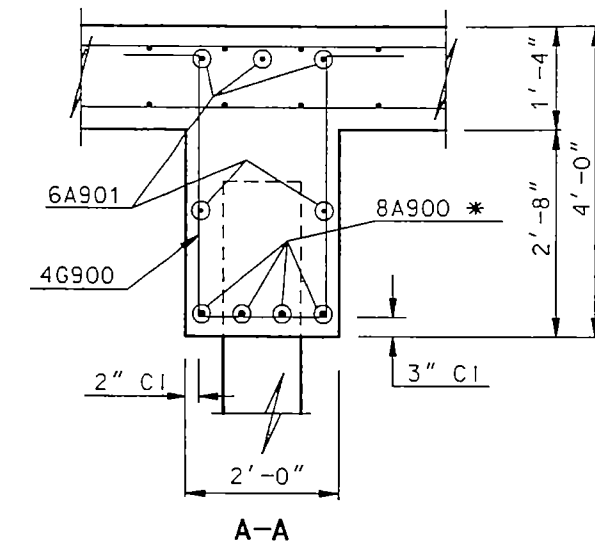
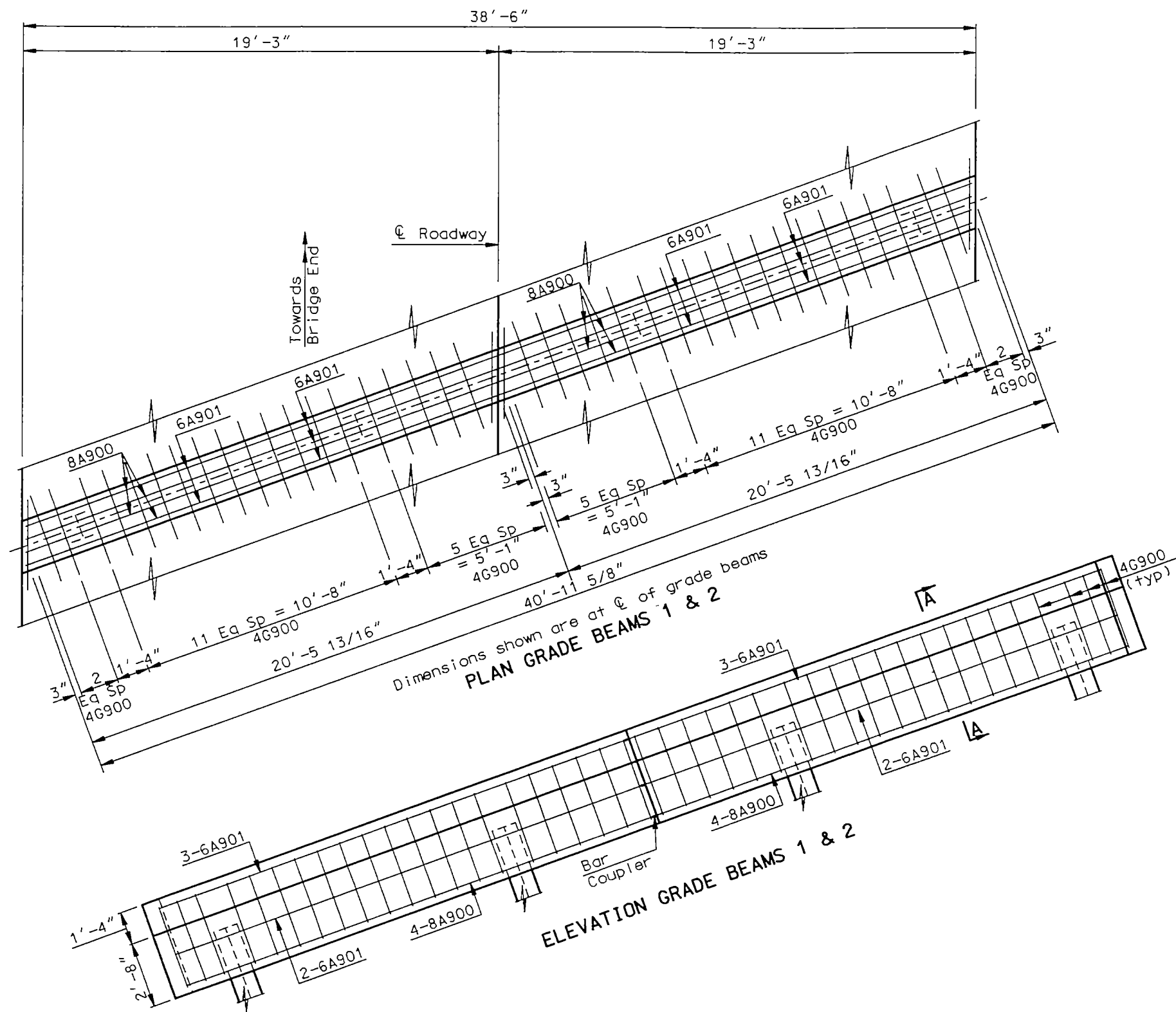
F.W.S. 15 PSF
HS 25 DESIGN LOADING
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
MAPLE RIVER
BRIDGE LAYOUT
PROJECT: SS-8-018(036)055
STATION 3428 + 20.08
CASS COUNTY



STATE	PROJECT NUMBER	SHEET NO.
ND	SS-8-018(036)055	80



MAPLE RIVER
APPROACH BRIDGE
PILING LAYOUT



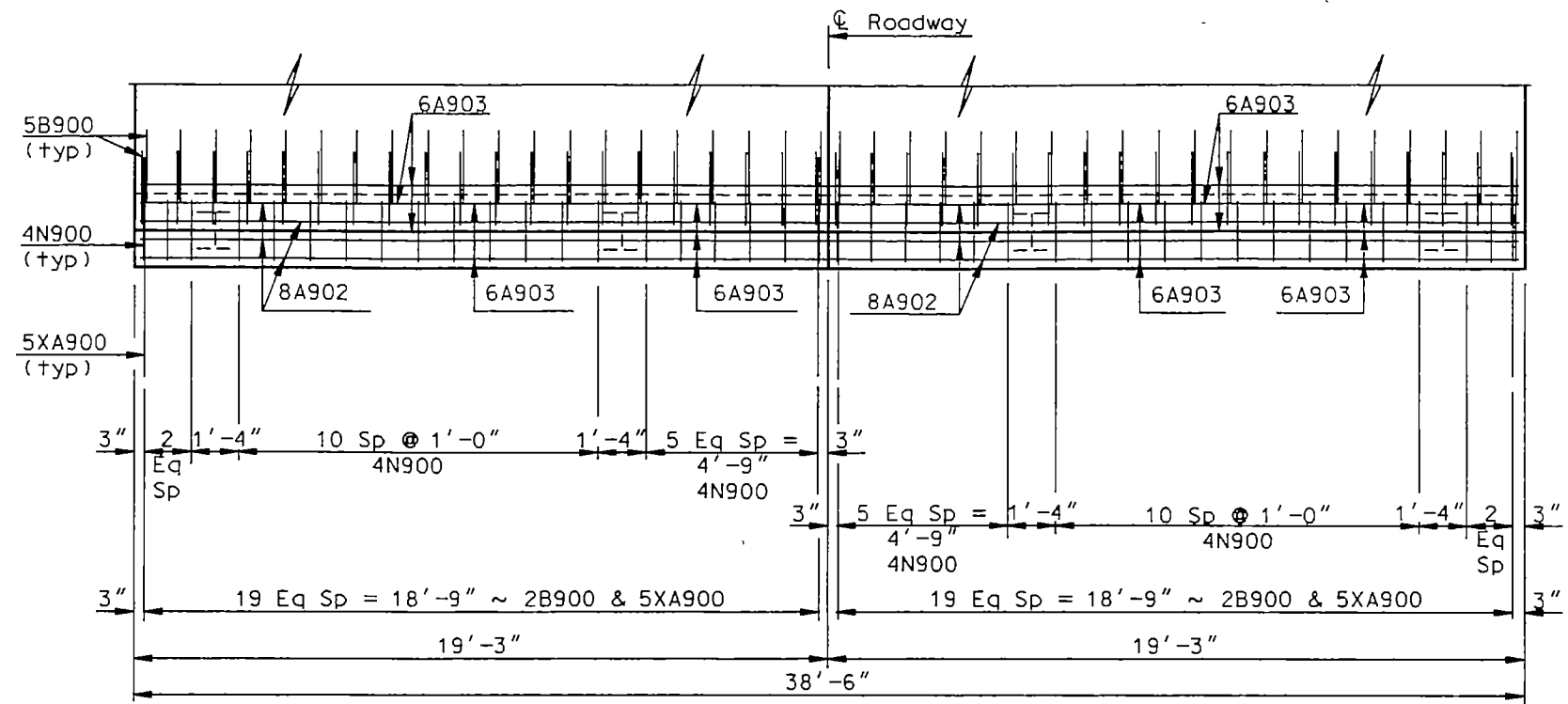
* Rebar couplers shall be used to connect 8A900 & 6A901 bars. The couplers shall be an approved mechanical connector capable of developing 125% of the specified yield strength of the reinforcing steel.

NOTE:

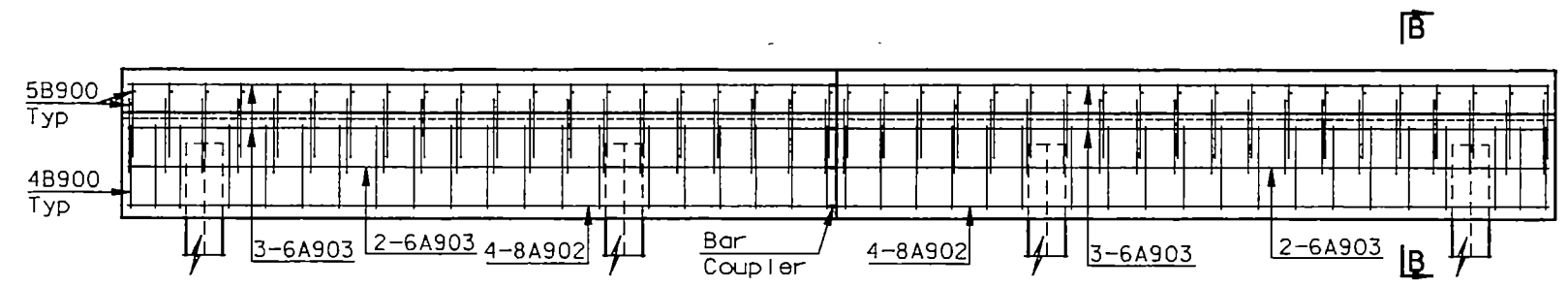
1 1/2" \odot holes through piling for 8A900 rebar may be drilled or flame out.

QUANTITIES
See Dwg 18-064.955-5
MAPLE RIVER
APPROACH BRIDGE GRADE BEAM DETAILS

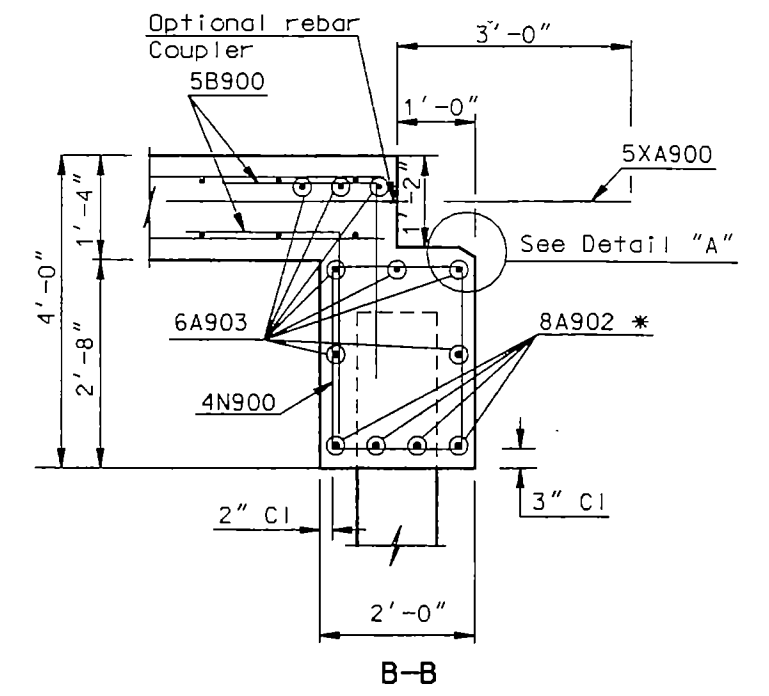
STATE	PROJECT NUMBER	SHEET NO.
ND	SS-8-018(036)055	83



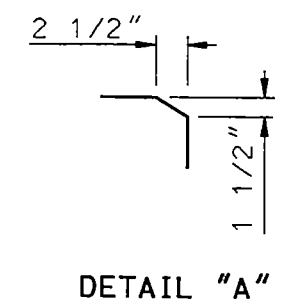
PLAN GRADE BEAM 3



ELEVATION GRADE BEAM 3



B-B



DETAIL "A"

* Rebar couplers shall be used to connect 8A902 & 6A903 bars. The couplers shall be an approved mechanical connector capable of developing 125% of the specified yield strength of the reinforcing steel. The couplers, if used, on the 5XA900 bar shall be epoxy coated and the 5XA900 bar shall be replaced with two 3'-0" rebar.

NOTE:
1 1/2" ϕ holes through piling for 8A902 rebar may be drilled or flame cut.

QUANTITIES
See Dwg 18-064.955-5
MAPLE RIVER
APPROACH BRIDGE GRADE BEAM DETAILS

BILL OF REINFORCING STEEL, GRADE 60

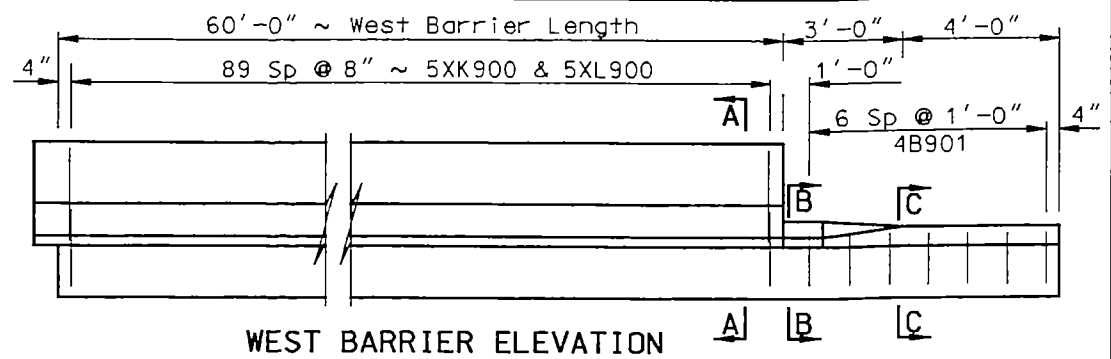
LETTER PREFIX OF BAR MARK DENOTES SHAPE ~ SEE BAR DETAILS

LOCATION	SIZE	MARK	NO. EACH /SET	NOMINAL LENGTH	DETAILING DIMENSIONS															
					a	b	c	d	e	f	g	h	k							
APPROACH BRIDGE	REGULAR	8	A900	16	20'-3"		20'-3"													
		6	A901	20	20'-3"		20'-3"													
		8	A902	8	19'-1"		19'-1"													
		6	A903	16	20'-3"		20'-3"													
		6	A904	53	21'-5"		21'-5"													
		6	A907	4	20'-2"		20'-2"													
		6	A908	60	18'-11"		18'-11"													
		4	A909	1	4'-1"		4'-1"													
		4	A910	1	8'-1"		8'-1"													
		5	B900	80	4'-0"		2'-0"	2'-0"												
4	B901	10	2'-4"		1'-0"	1'-4"														
4	G900	84	10'-6"	3'-5"	1'-8"	3'-5"	1'-0"						12	0						
4	N900	40	8'-6"	1'-6"	2'-3"	6"							0	12						
9	SA900	2	212'-0"	52'-9"	53'-3"				3											
7	SA901	1	2373'-0"	53'-5"	59'-7"				41											
7	SA902	1	1977'-6"	53'-5"	59'-7"				34											
6	SA903	2	79'-11"	3'-2"	19'-8"				6											
6	SA904	2	62'-3"	3'-6"	17'-3"				5											
7	SAA900	1	2756'-3"	40'-0"	22'-7"	2'-10"	40'-0"	41	28'-8"											
7	SAA901	1	2296'-10"	40'-0"	22'-7"	2'-10"	40'-0"	34	28'-8"											
9	SAA902	2	284'-2"	40'-0"	30'-9"	4'-9"	40'-0"	3	31'-4"											
5	XA900	40	6'-0"	6'-0"																
4	XA901	9	49'-10"	49'-10"																
4	XA902	9	59'-10"	59'-10"																
5	XK900	165	6'-3"	2'-0"	8"	11"	1'-4"	1'-0"	2.5	8"	8.5	12								
5	XL900	165	5'-0"	3"	2'-2"	8"	2'-2"	2.5		1.25	12									

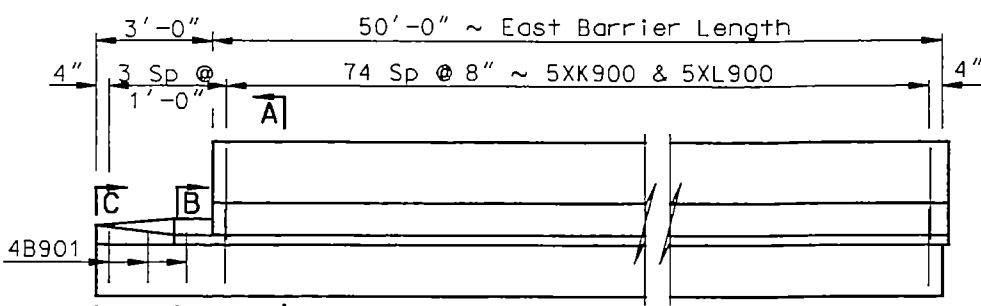
NOTES:

1. Fabrication and tolerances shall be in accordance with the CRSI Manual of Standard Practice.
2. All dimensions are out to out of bars.
3. Nominal length of each bent bar or cut bar is the sum total of the detailing dimensions for that bar, unless otherwise noted.
4. Adjacent "AA" bars shall be turned end for end so that the splice locations are staggered.
5. The "f" dimension indicates the radius.
6. An "x" preceding a bar designation indicates an epoxy coated bar.

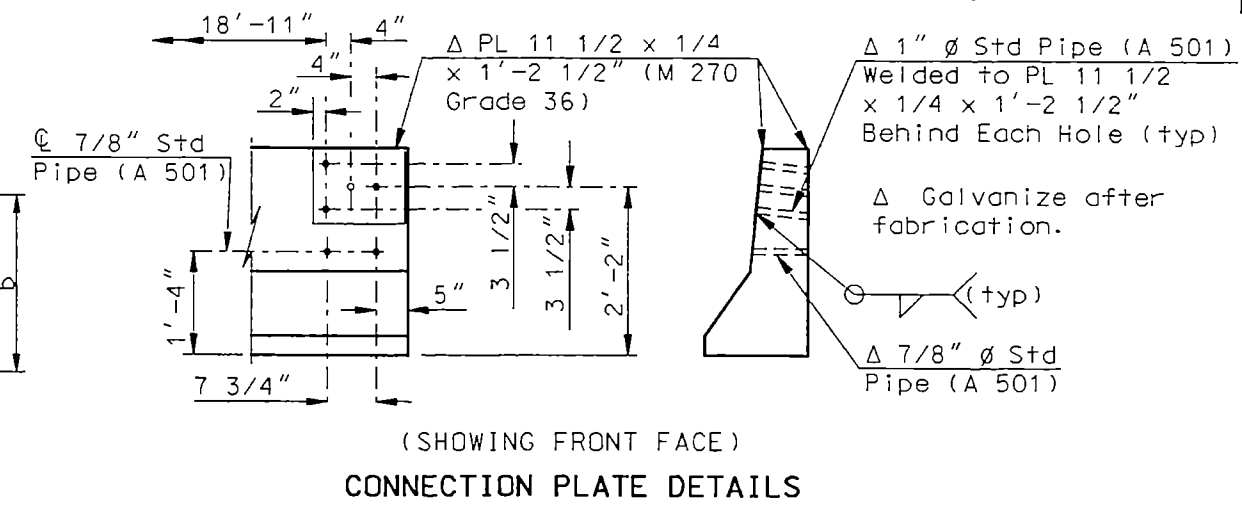
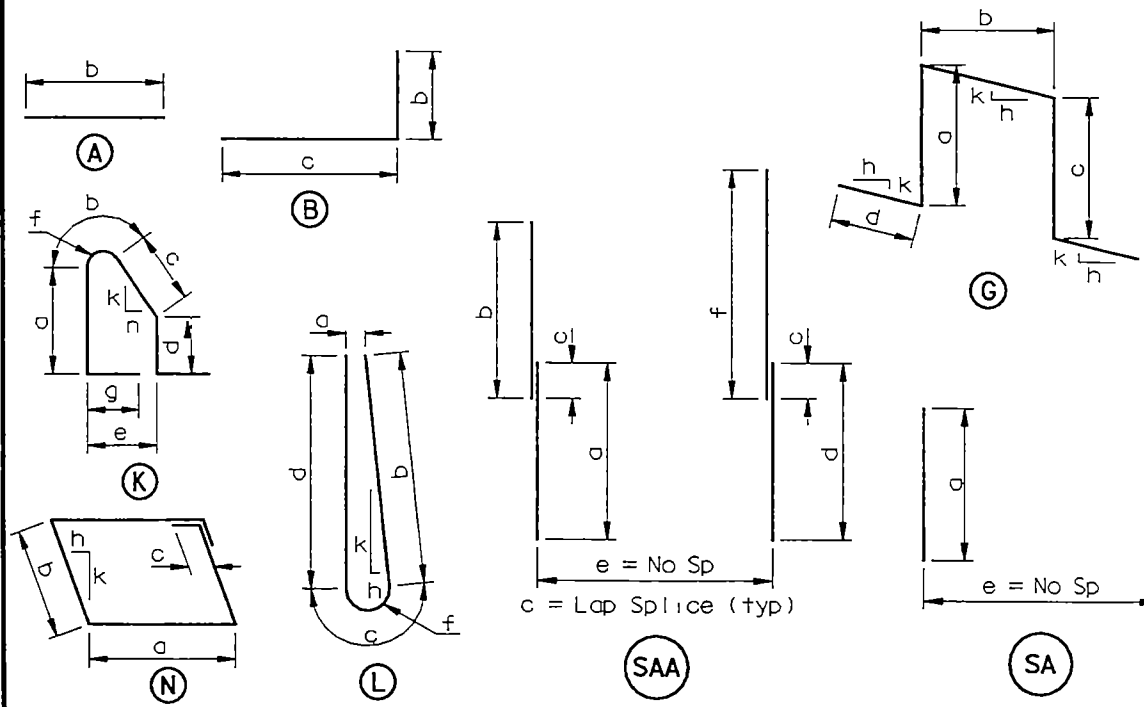
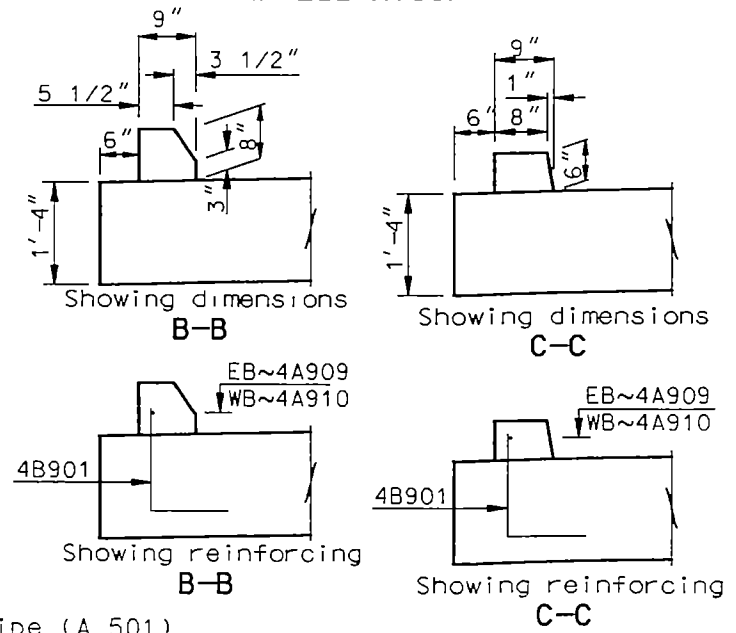
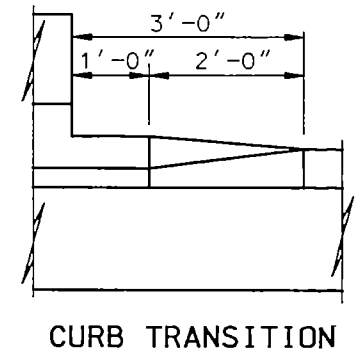
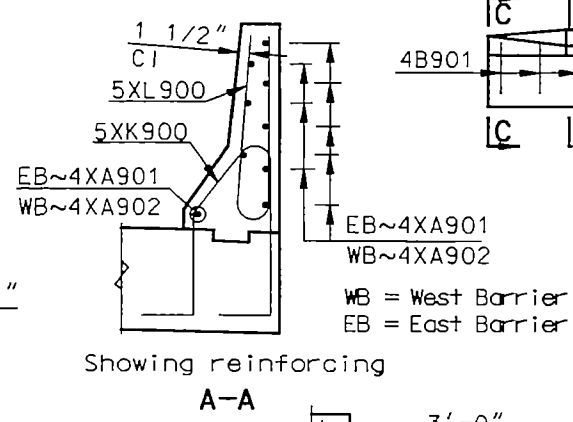
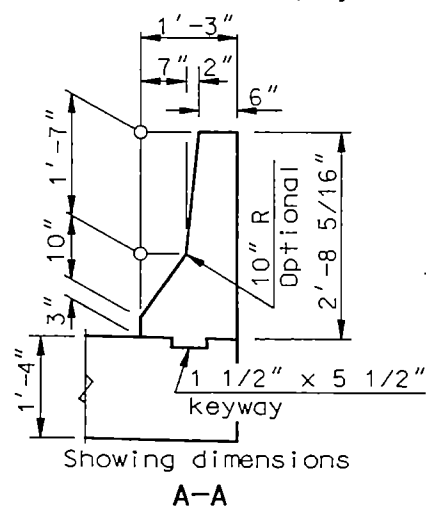
STATE	PROJECT NUMBER	SHEET NO.
ND	SS-8-018(036)055	83A



WEST BARRIER ELEVATION



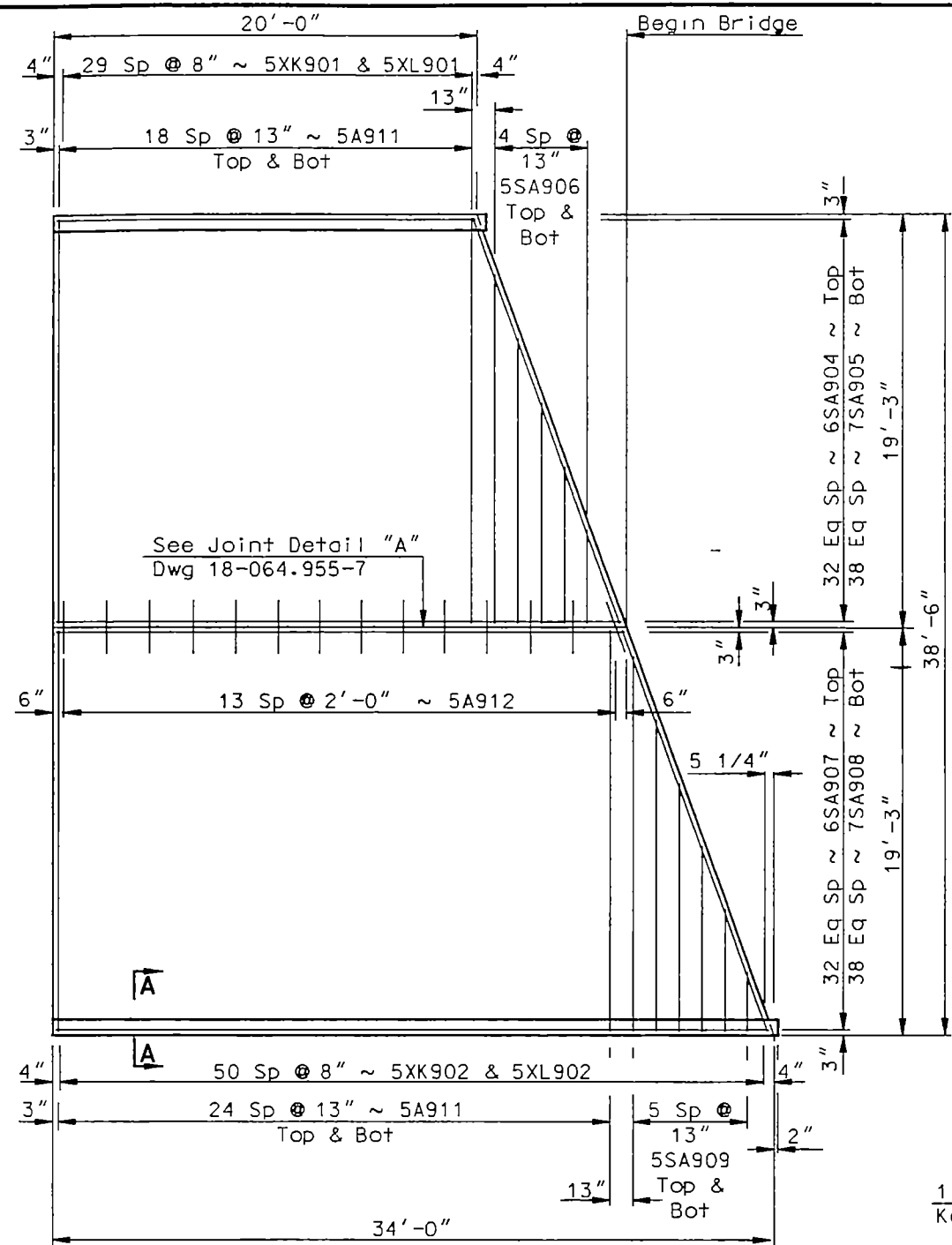
EAST BARRIER ELEVATION



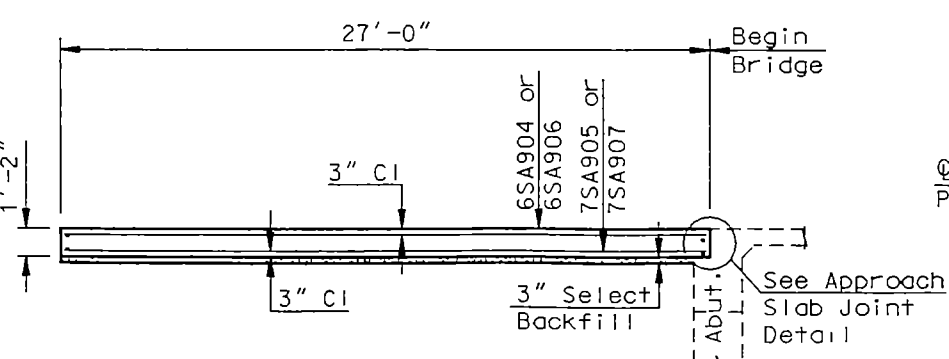
QUANTITIES	
CLASS AE-3 CONCRETE	146.7 CY
REINF STEEL	34.094 LBS
REINF STEEL (EPOXY)	2,846 LBS
STEEL PILING HP12 X 53	840 LF

MAPLE RIVER
APPROACH BRIDGE DETAILS

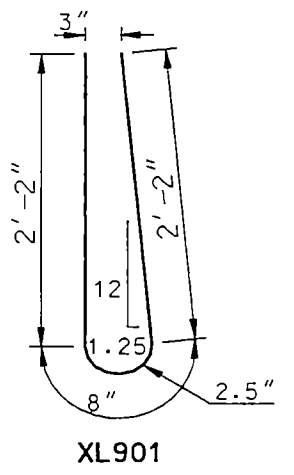
STATE	PROJECT NUMBER	SHEET NO.
ND	SS-8-018(036)055	83B



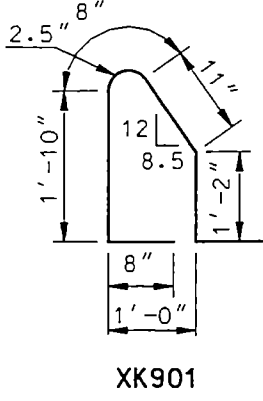
PLAN



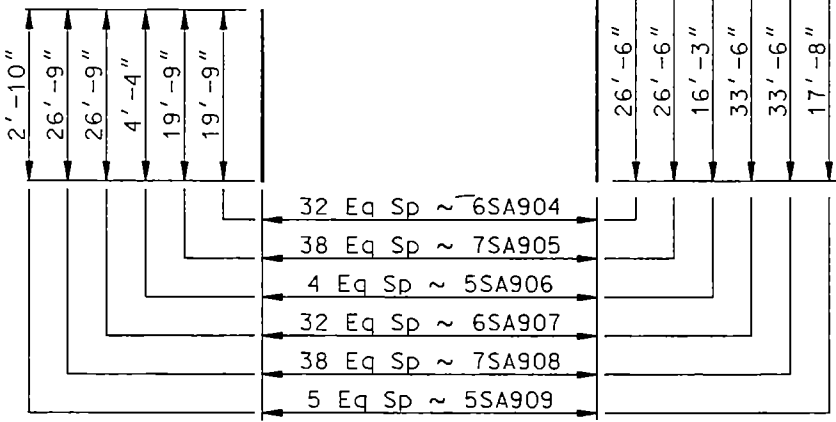
ELEVATION AT ROADWAY



XL901

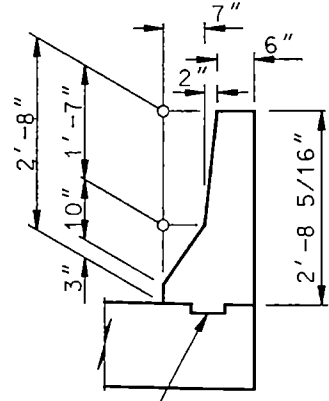


XK901



SA904, SA905, SA906, SA907, SA908 & SA909

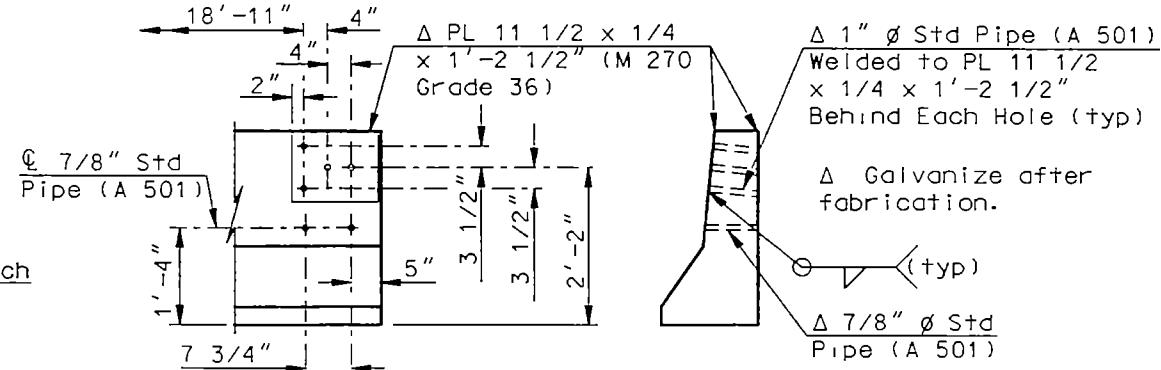
Dimensions shown are out to out
BENT BAR DETAILS



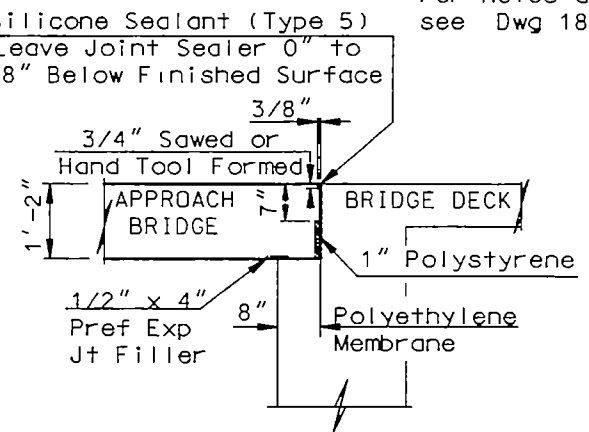
11 1/2" x 5 1/2" Keyway (typ)

(SHOWING DIMENSIONS) (SHOWING REINFORCING)

A-A



(SHOWING FRONT FACE)
CONNECTION PLATE DETAILS



APPROACH SLAB JOINT DETAIL

SKIEW ANGLE = 20°
BAR LIST - ONE SLAB

SIZE	MARK	NO.	LENGTH
5	A911	88	18'-11"
5	A912	14	2'-6"
4	XA913	9	20'-3"
4	XA914	9	33'-10"
6	SA904	1	763'-2"
7	SA905	1	901'-10"
5	SA906	2	51'-9"
6	SA907	1	1174'-10"
7	SA908	1	1144'-9"
5	SA909	2	64'-9"
5	XK901	81	5'-11"
5	XL901	81	5'-0"

ESTIMATED MATERIAL QUANTITIES

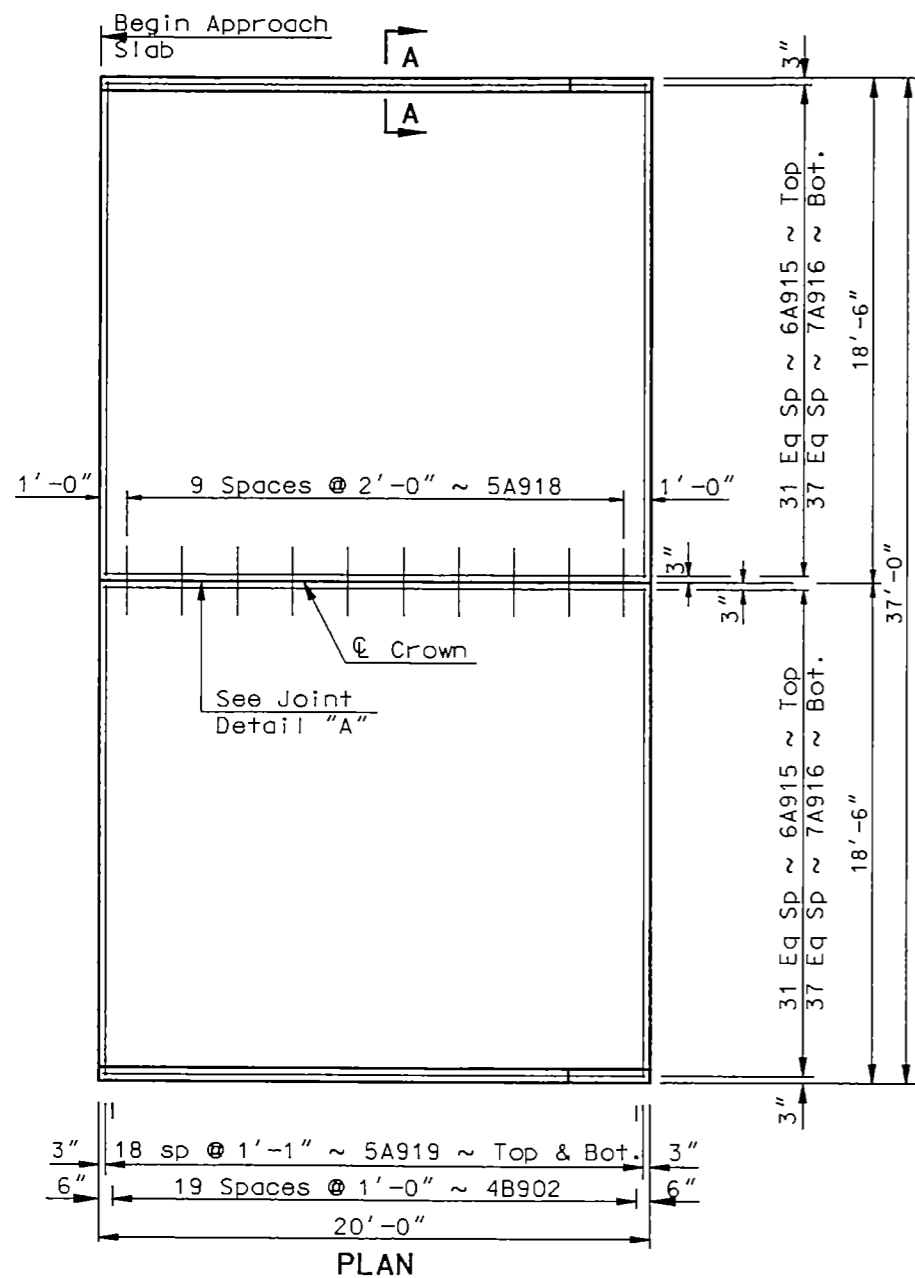
REINFORCING STEEL (LBS)	CONCRETE (CY)
10,357	49.1

For notes and additional details see Dwg 18-064.955-5.

QUANTITIES	
Bridge Approach Slab	115.5 SY

MAPLE RIVER
SOUTH APPROACH SLAB DETAILS

STATE	PROJECT NUMBER	SHEET NO.
ND	SS-8-018(036)055	83C



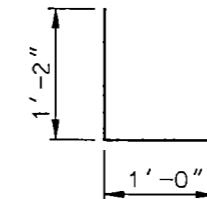
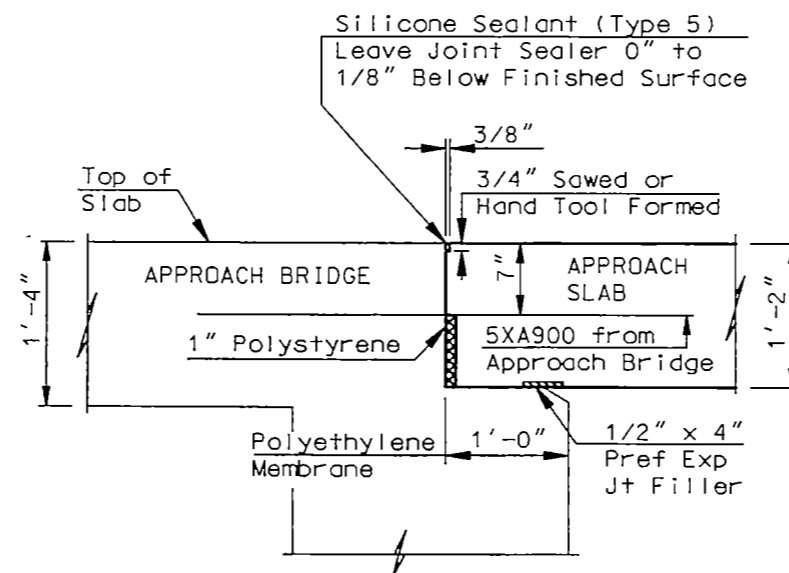
NOTE:

All estimated material quantities shown are for information purposes only. All equipment, labor and materials including select backfill, concrete, reinforcing bars, polyethylene membrane, preformed joint filler, polystyrene and silicone sealant required to remove existing approach slabs and build new approach slabs and barriers shall be included in the price bid "Bridge Approach Slab-Remove & Replace."

The existing approach slabs at both ends of the bridge are 40 foot in length. These approach slabs shall be removed, become the property of the contractor and be disposed of off the right of way. The cost to remove and dispose of the approach slabs shall be included in the price bid for "Bridge Approach Slab-Remove & Replace."

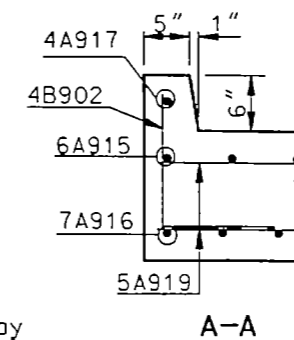
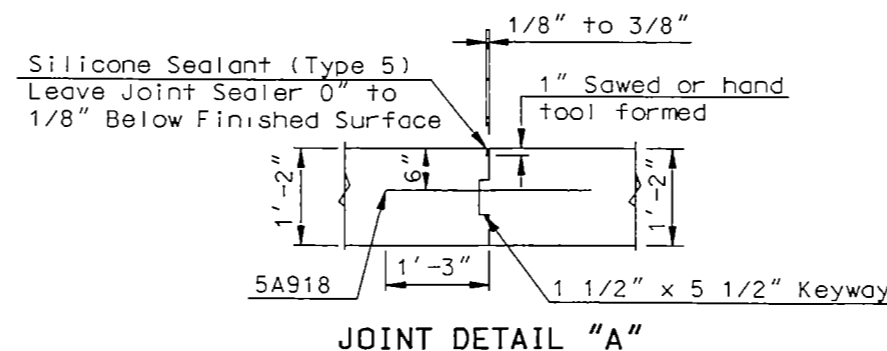
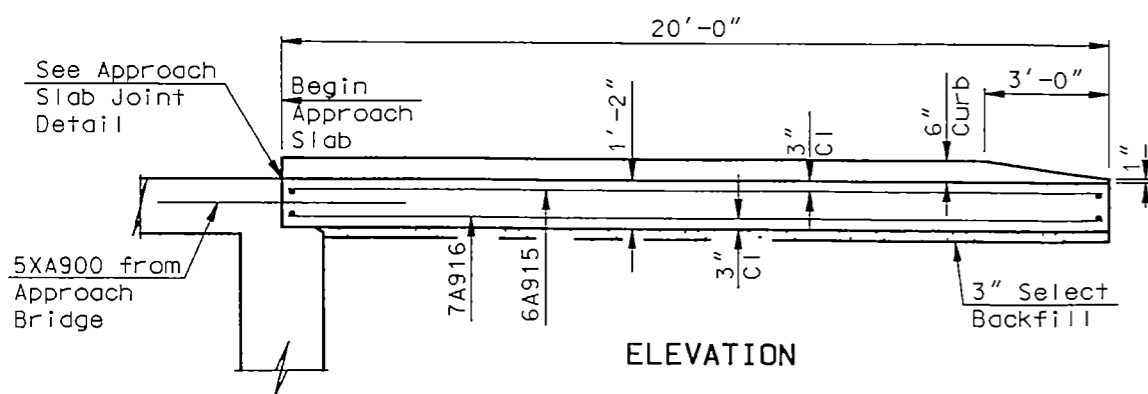
The concrete shall be Class AE-3 and the reinforcing steel shall be Grade 60. The polyethylene membrane shall meet the requirements of AASHTO M 171.

Surface Finish "D" shall be required for the inside and top surface of the approach slab barriers.



Dimensions shown are out to out
BENT BAR DETAIL

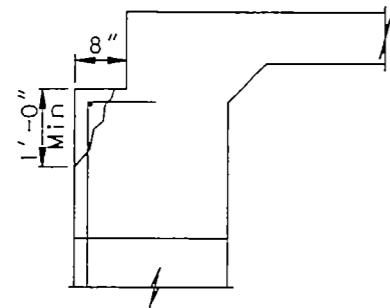
APPROACH SLAB JOINT DETAIL



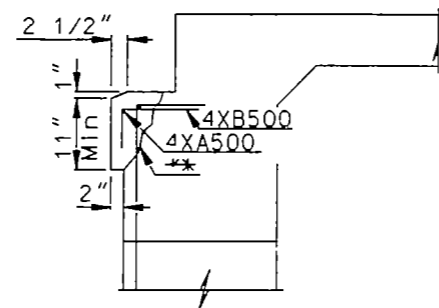
Width = 36'-0" Cl. Rdwy.			
Skew Angle = 0°			
BAR LIST - ONE SLAB			
SIZE	MARK	NO.	LENGTH
6	A915	64	19'-8"
7	A916	76	19'-8"
4	A917	2	19'-0"
5	A918	10	2'-6"
5	A919	76	18'-2"
4	B902	40	2'-2"
ESTIMATED MATERIAL QUANTITIES			
REINFORCING STEEL GRADE 60 (LBS)		AE-3 CONCRETE (CY)	
6,495		32.3	

QUANTITIES	
BRIDGE APPROACH SLAB	82.2 SY
MAPLE RIVER	
NORTH APPROACH SLAB DETAILS	

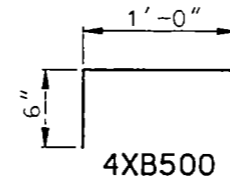
STATE	PROJECT NUMBER	SHEET NO.
ND	SS-8-018(036)055	830



EXISTING APPROACH SLAB LIP



NEW APPROACH SLAB LIP



BENT BAR DETAILS
Dimensions shown are out to out

** Bush Hammer Finish: Before any concrete is placed against the existing concrete the surface shall be prepared with a bush hammer to produce a clean rough finish.

BAR LIST (1 APPR. LIP)			
SIZE	MARK	NO.	LENGTH
4	XA500	2	19'-6"
4	XB500	42	1'-6"

ESTIMATED MATERIAL QUANTITIES

REINFORCING STEEL LBS (EPOXY)	CONCRETE CY (CL AE-3)
68	0.7

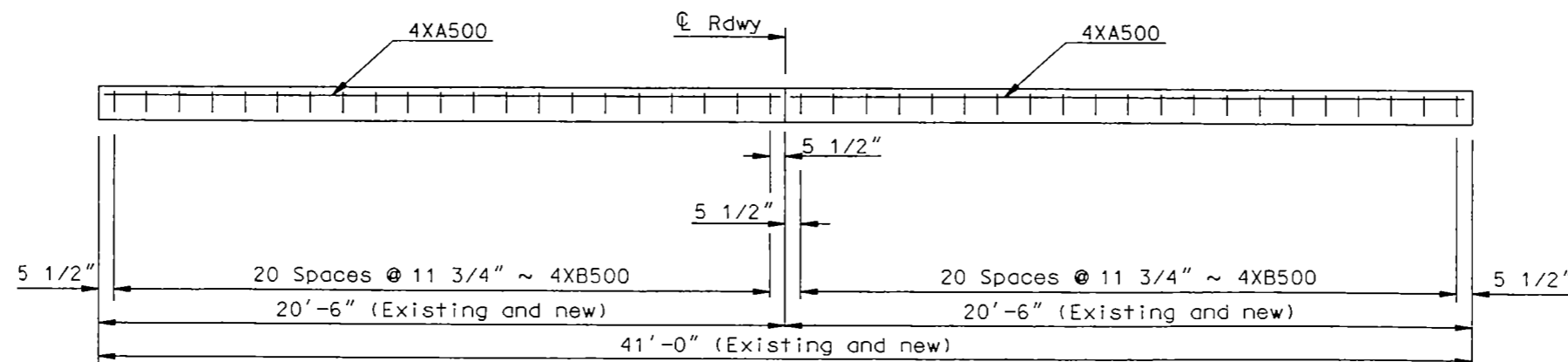
* Length may vary depending on manufacturer's recommendations for anchorage.

4XB500 bars shall be installed according to the manufacturer's recommendations, with a high strength adhesive specifically intended for concrete anchorage, in accordance with Sec. 806.02 of the NDDOT Standard Specifications.

Quantities shown are for informational purposes only.

Class AAE-3 Concrete, reinforcing steel, labor and equipment required to build the approach slab lip shall be included in the bid item "Approach Slab Lip Repair".

The quantity shown is for bidding purposes only. The actual quantity will be determined in the field by the Engineer.



ELEVATION
(Showing only new reinforcing)

QUANTITIES	
APPROACH SLAB LIP REPAIR	41.0 LF
MAPLE RIVER	
APPROACH SLAB LIP REPAIR	

SCOPE OF WORK

WORK CONSISTS OF EXTENDING A TRIPLE BARREL 8' X 6' RCB 9'-0" ALONG ϕ BOX CULVERT ON BOTH ENDS.

REMOVAL OF CONCRETE

REMOVE PORTIONS OF EXISTING CULVERT ENDS WHERE EXTENSION IS TO BE ATTACHED. REMOVE EXISTING CONCRETE TO EXPOSE AT LEAST 1'-6" PROJECTION OF EXISTING REINFORCING STEEL AT THE PARAPET AND THE OUTSIDE WALLS AT THE VERTICAL JUNCTION WITH THE WING. REMOVE EXISTING WING WALLS IN ENTIRETY. REBAR PROTRUDING FROM THE FLOOR UNDER THE WING WALLS SHALL BE CUT FLUSH WITH THE TOP SURFACE OF THE FLOOR. FLAME CUTTING OF REINFORCING STEEL IS PERMITTED.

LEAVE EXISTING INNER WALL, FLOOR AND CUTOFF WALLS IN PLACE. IF THE EXTENSION IS SHORT SOME INTERFERENCE MAY ARISE BETWEEN THE OLD AND NEW FOOTINGS. THEREFORE, SOME BENDING AND CUTTING OF THE NEW REINFORCING STEEL WILL BE REQUIRED AND THE CONCRETE QUANTITY MAY BE REDUCED SLIGHTLY.

IF THE EXISTING WALL AND ROOF THICKNESSES ARE DIFFERENT THAN THE NEW THICKNESSES, THE INNER SURFACES SHALL BE FLUSH AND THE EXTERIOR SURFACES TAPERED IN THE FIRST 1'-6" OF THE BARREL.

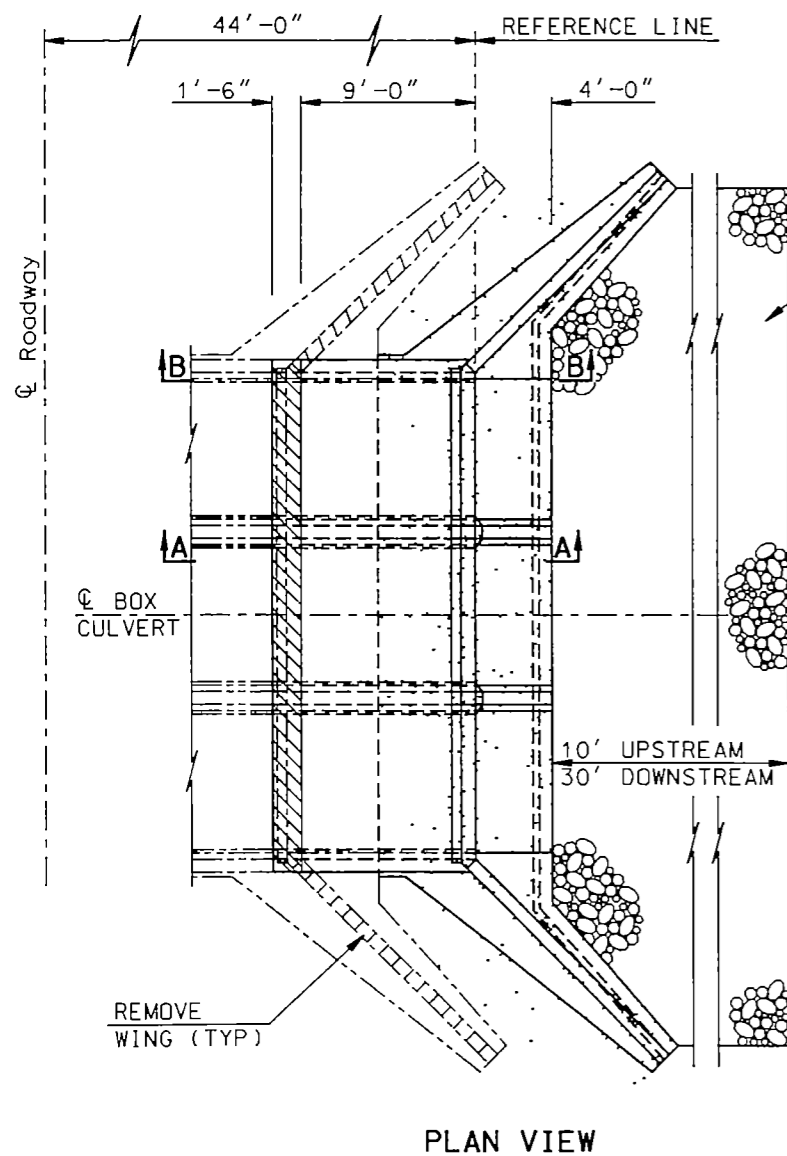
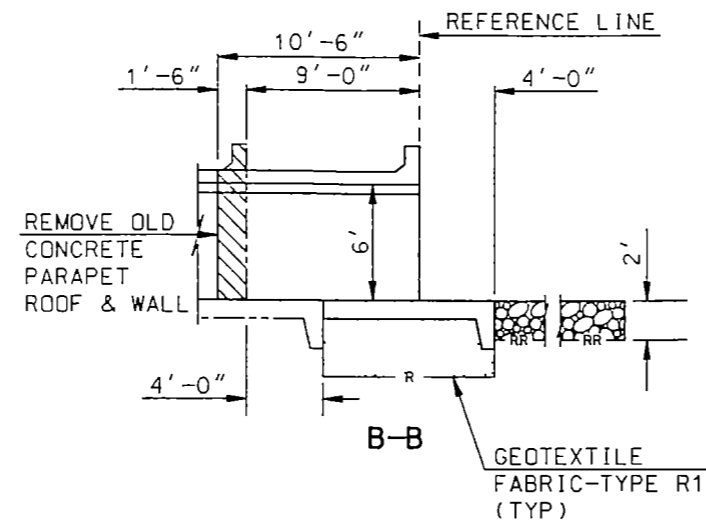
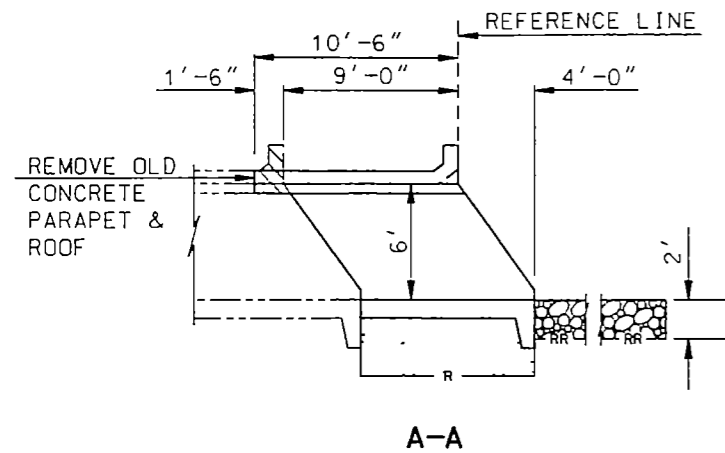
ALL CONCRETE REMOVED SHALL BECOME THE PROPERTY OF THE CONTRACTOR AND SHALL BE DISPOSED OF PROPERLY.

FOUNDATION PREPARATION

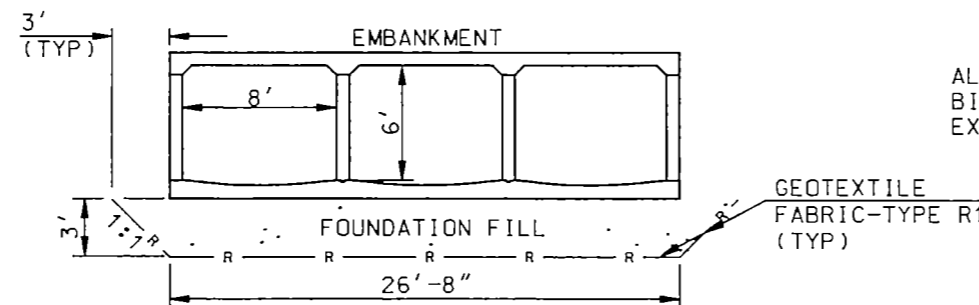
THE BIDDERS SHALL BE AWARE OF THE POSSIBLE INUNDATED CONDITIONS AT THIS SITE BEFORE THE BID LETTING. THE COST OF ANY COFFERDAMS AND DEWATERING THE EXCAVATION SHALL BE INCLUDED IN THE BID FOR "FOUNDATION PREPARATION".

CLASS 2 EXCAVATION

ALL EXCAVATION REQUIRED TO BUILD THE BOX CULVERT SHALL BE INCLUDED IN THE BID FOR "CLASS 2 EXCAVATION". THE APPROXIMATE QUANTITY OF CLASS 2 EXCAVATION IS 50 CY.



LOOSE ROCK RIPRAP



SECTION
(SHOWING THE FILL AND FABRIC UNDER THE BOX)

QUANTITIES			
SPEC NO.	CODE NO.	BID ITEM	
202	0111	REMOVAL OF CONCRETE	1 L.S.
210	0111	CLASS 2 EXCAVATION	1 L.S.
210	0201	FOUNDATION PREPARATION	1 EA.
210	0210	FOUNDATION FILL	110 C.Y.
602	1131	CLASS AE-3 CONCRETE-BOX CULVERT	60.8 C.Y.
612	0114	REINFORCING STEEL-GRADE 60-BOX CULVERT	7604 LBS.
708	1020	RIPRAP - LOOSE ROCK	125 C.Y.
709	0600	GEOTEXTILE FABRIC - TYPE RR	190 S.Y.
709	0701	GEOTEXTILE FABRIC - TYPE R1	95 S.Y.

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
**REINFORCED CONCRETE
TRIPLE BOX CULVERT
EXTENSION LAYOUT**
STA 3850 + 48
CLEAR SPAN 3 x 8 CLEAR HEIGHT 6
MAXIMUM FILL 7
LIVE LOAD HS 25
PROJECT: SS-8-018(036)055
CASS COUNTY

DATE _____ BRIDGE ENGINEER _____

NORTH DAKOTA STATE HIGHWAY DEPARTMENT

SHEET NO. 1 OF 6

ABSTRACT OF BIDS RECEIVED

PROJECT NO. <u>BRF-8-018(09)064.</u>		TYPE <u>IMP</u>	NO. <u>5</u>	BIDDER <u>ENGINEERS ESTIMATE</u>	BIDDER <u>INDUSTRIAL BUILDERS</u>	BIDDER <u>WANZEK CONSTRUCTION I</u>			
COUNTY & DATE <u>CASS COUNTY</u> <u>APR 19, 1985</u>					FARGO, ND	FARGO, ND			
LENGTH & TYPE <u>.132</u> <u>ND18 AT MAPLE R N LEONARD</u>					RANK <u>01</u>	RANK <u>02</u>			
COMPLETION TIME <u>11 01 85</u> <u>GRADE, STRUCTURE & CONCRETE PA</u>					CC CHECK	CC BOND			
SPEC NO	ITEM DESCRIPTION	UNIT	QUANTITY	BID PRICE	AMOUNT	BID PRICE	AMOUNT	BID PRICE	AMOUNT
103	CONTRACT BOND	L SUM	1000	5000000	500000	3500000	350000	3000000	300000
203	EMBANKMENT-TYPE C	CU.YD	1325000	3500	463730	1100	145750	2750	364375
216	WATER	M GAL	38000	5500	209000	10000	380000	10000	390000
302	AGGREGATE BASE COURSE CL.5	TON	1635000	5500	899250	12500	2043750	11000	1798500
630	18 IN. CORR. STEEL PIPE .064 IN.	L FT	72000	13000	936000	15000	1080000	15000	1080000
630	18 IN. CORR. STEEL END SECTION .064 INCHES	EA	2000	70000	140000	80000	160000	100000	200000
705	MOBILIZATION	L SUM	1000	12500000	1250000	5500000	5500000	4000000	4000000
722	BOX BEAM GUARD RAIL	L FT	278000	25000	6950000	24000	6672000	23000	6394000
722	BOX BEAM GUARDRAIL- FLARED END TREAT & TRAN.	EA	4000	600000	2400000	600000	2400000	580000	2320000
724	TEMPORARY BYPASS	L SUM	1000	10000000	10000000	20000000	20000000	20000000	20000000
726	SEEDING TYPE B CL.V	ACRE	3000	200000	600000	250000	750000	400000	1200000
746	FLAGGING	M HR	5000000	5500	2750000	7000	3500000	8500	4250000
754	FIELD LABORATORY-TYPE A	EA	1000	2500000	2500000	1500000	1500000	2000000	2000000
762	TRAFFIC CONTROL	L SUM	1000	5000000	5000000	4500000	4500000	4000000	4000000
770	TEMPORARY STRIPING	MILE	1000	200000	200000	200000	200000	100000	100000
SUBTOTAL					6281500		7203700		7055275
ALTERNATE 01									
202	REMOVAL OF STRUCTURE	L SUM	1000	6000000	6000000	8000000	8000000	15000000	15000000
208	CLASS 1 EXCAVATION	CU YD	113000	4000	452000	6000	678000	11000	1243000
208	CLASS 2 EXCAVATION	CU YD	116000	10000	1160000	6000	696000	22000	2552000
208	CLASS 3 EXCAVATION	CU YD	3000000	3000	9000000	2500	7500000	2500	7500000
208	FOUNDATION PREP.	L SUM	1000	5000000	5000000	3000000	3000000	10000000	10000000
228	SELECT BACKFILL	CU YD	221000	10000	2210000	10000	2210000	10000	2210000
550	8 IN. NON-REINF. CONC. PVMT.-CL.AE	SQ.YD	1092000	22000	24024000	28000	30576000	28000	30576000
550	CONCRETE BRIDGE APPROACH SLAB	SQ YD	320000	100000	32000000	65000	20800000	70000	22400000
550	DOWELED EXPANSION JOINT ASSEMBLY	L FT	131000	10000	1310000	10000	1310000	6000	786000
550	PREFORMED COMPRESSION JOINT SEAL 9/16 IN.	L FT	582000	700	4074000	3000	1746000	750	436500
550	PREFORMED COMPRESSION JOINT SEAL 1 5/8 IN.	L FT	131000	10000	1310000	7000	917000	1510	237110
602	CLASS AAE-3 CONCRETE	CU YD	314000	250000	7850000	200000	62800000	250000	78500000
602	CLASS AE-1 CONCRETE	CU YD	226000	225000	5085000	200000	45200000	150000	33900000
602	SPECIAL SURFACE FINISH	SQ FT	3598000	850	3058300	800	2878400	1000	3598000
604	PRESTRESSED BOX BEAM- 33 INCHES	L FT	1323000	102000	13494600	100000	13230000	90000	11907000
612	REINFORCING STEEL - GRADE 60	LB	47086000	450	21186700	420	19776120	400	18834400
612	REINFORCING STEEL - GRADE 60 (EPOXY COATED)	LB	40393000	550	22216150	550	22216150	500	20196500
616	STRUCTURAL STEEL M183	LB	1725000	900	1552500	1000	1725000	1000	1725000
622	STEEL PILING HP12X53	L FT	2856000	21000	59976000	17000	48552000	21000	59976000
622	STEEL TEST PILING HP12X53	L FT	310000	25000	7750000	22000	6820000	23000	7130000
701	VERTICAL DRAINAGE FABRIC	SQ FT	1013000	2500	2532500	3000	3039000	2300	2329900
702	LOOSE ROCK RIPRAP	CU YD	1406000	20000	28120000	13000	18278000	13000	18278000
750	LINSEED OIL TREATMENT	GAL	16000	16000	256000	14000	224000	20000	320000
900	BRIDGE BENCH MARKS	SET	1000	450000	450000	400000	400000	250000	250000
SUBTOTAL					49426955		44164157		45704841

ACTION TAKEN BY STATE HIGHWAY COMMISSION

AWARD TO

WHEN PRELIMINARY ARRANGEMENTS ARE COMPLETED

NORTH DAKOTA STATE HIGHWAY DEPARTMENT

ABSTRACT OF BIDS RECEIVED

PROJECT NO. **BRF-8-018(09)064.** TYPE IMP NO. **5** SHEET NO. **2** OF **6** BIDDER **ENGINEERS ESTIMATE** BIDDER **INDUSTRIAL BUILDERS** BIDDER **WANZEK CONSTRUCTION I**

COUNTY & DATE **CASS COUNTY** APR 19, 1985

LENGTH & TYPE **.132**

COMPLETION TIME **11 01 85** GRADE, STRUCTURE & CONCRETE PA

FARGO, ND CCBOND RANK 01 FARGO, ND CCBOND RANK 02

SPEC NO	ITEM DESCRIPTION	UNIT	QUANTITY	BID PRICE	AMOUNT	BID PRICE	AMOUNT	BID PRICE	AMOUNT
	TOTAL				55708455		51367867		52760116
	ALTERNATE 02								
202	REMOVAL OF STRUCTURE	L SUM	1000	6000000	600000	8000000	800000	000	00
208	CLASS 1 EXCAVATION	CU YD	113000	4000	45200	6000	67800	000	00
208	CLASS 2 EXCAVATION	CU YD	87000	10000	87000	6000	52200	000	00
208	CLASS 3 EXCAVATION	CU YD	300000	3000	900000	1000	300000	000	00
208	FOUNDATION PREP.	L SUM	1000	5000000	500000	1500000	150000	000	00
228	SELECT BACKFILL	CU YD	221000	10000	221000	10000	221000	000	00
550	8 IN. NON-REINF. CONC. PVMT.-CL.AE	SQ.YD	1088000	22000	2393600	31000	3372800	000	00
550	CONCRETE BRIDGE APPROACH SLAB	SQ YD	320000	100000	3200000	65000	2080000	000	00
550	DOWELED EXPANSION JOINT ASSEMBLY	L FT	131000	10000	131000	10000	131000	000	00
550	PREFORMED COMPRESSION JOINT SEAL 9/16 IN.	L FT	582000	700	40740	3000	174600	000	00
550	PREFORMED COMPRESSION JOINT SEAL 1 5/8 IN.	L FT	131000	10000	131000	7000	91700	000	00
602	CLASS AAE-3 CONCRETE	CU YD	349000	250000	8725000	220000	7678000	000	00
602	CLASS AE-1 CONCRETE	CU YD	155000	225000	3487500	210000	3255000	000	00
602	SPECIAL SURFACE FINISH	SQ FT	3640000	850	309400	800	291200	000	00
612	REINFORCING STEEL - GRADE 60	LB	55769000	450	2509605	450	2509605	000	00
612	REINFORCING STEEL - GRADE 60 (EPOXY COATED)	LB	40337000	550	2218535	600	2420220	000	00
616	STRUCTURAL STEEL	L SUM	1000	17000000	1700000	16000000	16000000	000	00
622	STEEL PILING HP12X53	L FT	2211000	21000	4643100	18000	3979800	000	00
622	STEEL TEST PILING HP12X53	L FT	290000	25000	725000	23000	667000	000	00
701	VERTICAL DRAINAGE FABRIC	SQ FT	887000	2500	221750	3000	266100	000	00
702	LOOSE ROCK RIPRAP	CU YD	1406000	20000	2812000	13000	1827800	000	00
750	LINSEED OIL TREATMENT	GAL	16000	16000	25600	14000	22400	000	00
900	BRIDGE BENCH MARKS	SET	1000	450000	45000	400000	40000	000	00
	SUBTOTAL				35672030		46398225		NO BID
	TOTAL				41953530		53601925		
						NO LIMIT		YES, LIMIT 2 PROJ UN STATE & 2 PROJ UN LU	

NORTH DAKOTA STATE HIGHWAY DEPARTMENT

ABSTRACT OF BIDS RECEIVED

SHEET NO. 3 OF 6

PROJECT NO. BRF-8-018(09)064.	TYPE IMP	NO	BIDDER WEIS7 & SONS INC	BIDDER SWINGEN CONSTRUCTION	BIDDER NORTHERN IMPROVEMENT
COUNTY & DATE CASS COUNTY LENGTH & TYPE .132 ND18 AT MAPLE R N LEONARD	APR 19, 1985		RISMARCK, ND	GRAND FORKS, ND	FARGO, ND
COMPLETION TIME 11 01 85	GRADE, STRUCTURE & CONCRETE PA		CC BOND RANK 03	CC BOND RANK 04	CC BOND RANK 05

SPEC NO	ITEM DESCRIPTION	UNIT	QUANTITY	BID PRICE	AMOUNT	BID PRICE	AMOUNT	BID PRICE	AMOUNT
103	CONTRACT BOND	L SUM	1000	5500000	5500000	3300000	3300000	1500000	1500000
203	EMBANKMENT-TYPE C	CU YD	1325000	3750	496875	1100	145750	2000	265000
216	WATER	M GAL	38000	7500	285000	8250	313500	9000	342000
302	AGGREGATE BASE COURSE CL.5	TON	1635000	7250	1185375	11500	1880250	12000	1962000
630	18 IN. CORR. STEEL PIPE .064 IN.	L FT	72000	12500	900000	15500	1123200	12000	864000
630	18 IN. CORR. STEEL END SECTION .064 INCHES	EA	2000	75000	150000	82000	164000	85000	170000
705	MOBILIZATION	L SUM	1000	5000000	5000000	5000000	5000000	20000000	20000000
722	BOX BEAM GUARD RAIL	L FT	278000	27500	7645000	25000	6950000	25000	6950000
722	BOX BEAM GUARDRAIL- FLARED END TREAT & TRAN.	EA	4000	625000	2500000	625000	2500000	650000	2600000
724	TEMPORARY BYPASS	L SUM	1000	9500000	9500000	30000000	30000000	17000000	17000000
724	SEEDING TYPE B CL.V	ACRE	3000	375000	1125000	600000	1800000	600000	1300000
746	FLAGGING	M HR	500000	6000	3000000	6000	3000000	6500	3250000
756	FIELD LABORATORY-TYPE A	EA	1000	2500000	2500000	2000000	2000000	1500000	1500000
762	TRAFFIC CONTROL	L SUM	1000	2000000	2000000	3700000	3700000	2500000	2500000
776	TEMPORARY STRIPING	MILE	1000	100000	100000	170000	170000	100000	100000
SUBTOTAL					5702750		8028070		8034600
ALTERNATE 01									
202	REMOVAL OF STRUCTURE	L SUM	1000	8500000	8500000	4700000	4700000	25000000	25000000
208	CLASS 1 EXCAVATION	CU YD	113000	4250	480250	4500	508500	10000	1130000
208	CLASS 2 EXCAVATION	CU YD	116000	6000	696000	10000	1160000	16000	1856000
208	CLASS 3 EXCAVATION	CU YD	3000000	1750	5250000	1500	4800000	2000	6000000
208	FOUNDATION PREP.	L SUM	1000	4500000	4500000	8000000	8000000	18000000	18000000
228	SELECT BACKFILL	CU YD	221000	13000	2873000	18500	4083500	15000	3315000
550	8 IN. NON-REINF. CONC. PVMT.-CL.AE	SQ YD	1092000	23750	25935000	29000	31668000	25000	27300000
550	CONCRETE BRIDGE APPROACH SLAB	SQ YD	320000	110000	35200000	80000	25600000	65000	20800000
550	DOWELED EXPANSION JOINT ASSEMBLY	L FT	131000	10000	1310000	6800	890800	7000	917000
550	PREFORMED COMPRESSION JOINT SEAL 9/16 IN.	L FT	582000	1100	640200	4100	2386200	2000	1164000
550	PREFORMED COMPRESSION JOINT SEAL 1 5/8 IN.	L FT	131000	8500	1113500	10000	1310000	8000	1048000
602	CLASS AAE-3 CONCRETE	CU YD	314000	225000	70650000	192000	60288000	190000	59660000
602	CLASS AE-1 CONCRETE	CU YD	226000	230000	51980000	160000	36160000	200000	45200000
602	SPECIAL SURFACE FINISH	SQ FT	3598000	900	3238200	1000	3598000	1000	3598000
604	PRESTRESSED BOX BEAM- 33 INCHES	L FT	1323000	96500	127669500	102000	134946000	98500	130315500
612	REINFORCING STEEL - GRADE 60	LB	47086000	440	20717940	470	22130420	450	21188700
612	REINFORCING STEEL - GRADE 60 (EPOXY COATED)	LB	40393000	550	22216150	620	25043660	550	22216150
616	STRUCTURAL STEEL M183	LB	1725000	1000	17250000	900	15525000	2000	3450000
622	STEEL PILING HP12X53	L FT	2856000	19000	54264000	18000	51409000	18000	51408000
622	STEEL TEST PILING HP12X53	L FT	310000	27000	8370000	22000	6820000	22000	6820000
701	VERTICAL DRAINAGE FABRIC	SQ FT	1013000	2000	2026000	3500	3545500	3000	3039000
702	LOOSE ROCK RIPRAP	CU YD	1406000	18500	26011000	16000	22496000	14000	19684000
750	LINSEED OIL TREATMENT	GAL	16000	13000	208000	15000	240000	18000	288000
900	BRIDGE BENCH MARKS	SET	1000	400000	400000	450000	450000	550000	550000
SUBTOTAL					47597364		45379008		47394735

ACTION TAKEN BY STATE HIGHWAY COMMISSION

AWARD TO

WHEN PRELIMINARY ARRANGEMENTS ARE COMPLETED

11

NORTH DAKOTA STATE HIGHWAY DEPARTMENT

SHEET NO. 4 OF 6

ABSTRACT OF BIDS RECEIVED

PROJECT NO. BRF-8-018(09)064.	TYPE IMP	NO	5 BIDDER WEISZ & SONS INC	BIDDER SWINGEN CONSTRUCTION	BIDDER NORTHERN IMPROVEMENT
COUNTY & DATE CASS COUNTY LENGTH & TYPE .132 ND18 AT MAPLE R N LEONARD	APR 19, 1985		BISMARCK, ND	GRAND FORKS, ND	FARGO, ND
COMPLETION TIME 11 01 85	GRADE, STRUCTURE & CONCRETE PA		CC BOND RANK 03	CC BOND RANK 04	CC BOND RANK 05

SPEC NO	ITEM DESCRIPTION	UNIT	QUANTITY	BID PRICE	AMOUNT	BID PRICE	AMOUNT	BID PRICE	AMOUNT
	TOTAL				53300114		53407078		55479335
	ALTERNATE 02								
202	REMOVAL OF STRUCTURE	L SUM	1000	8500000	650000	4700000	470000	2500000	2500000
208	CLASS 1 EXCAVATION	CU YD	113000	4250	48025	4500	50650	10000	113000
208	CLASS 2 EXCAVATION	CU YD	87000	6000	52200	5500	47850	14000	121800
208	CLASS 3 EXCAVATION	CU YD	3000000	1750	525000	1600	480000	2000	600000
208	FOUNDATION PREP.	L SUM	1000	4500000	450000	500000	500000	5000000	500000
228	SELECT BACKFILL	CU YD	221000	13000	287300	18500	408850	15000	331500
550	IN. NON-REINF. CONC. PVMT.-CL. AE	SQ. YD	1088000	23750	2584000	29000	3155200	25000	2720000
550	CONCRETE BRIDGE APPROACH SLAB	SQ YD	320000	110000	3520000	90000	2880000	65000	2030000
550	DOWELED EXPANSION JOINT ASSEMBLY	L FT	131000	10000	1310000	6800	69080	7000	91700
550	PREFORMED COMPRESSION JOINT SEAL 9/16 IN.	L FT	582000	1100	640200	4100	238620	2000	110400
550	PREFORMED COMPRESSION JOINT SEAL 1 5/8 IN.	L FT	131000	8500	1113500	10000	1310000	8000	104800
602	CLASS AAE-3 CONCRETE	CU YD	349000	225000	7852500	192000	6700800	190000	6631000
602	CLASS AE-1 CONCRETE	CU YD	155000	230000	3565000	160000	2480000	200000	3100000
602	SPECIAL SURFACE FINISH	SQ FT	3640000	900	3276000	1000	3640000	1000	300000
612	REINFORCING STEEL - GRADE 60	LB	55769000	440	2453836	470	2621143	450	2509005
612	REINFORCING STEEL - GRADE 60 (EPOXY COATED)	LB	40337000	550	2218535	620	2500894	650	2218535
616	STRUCTURAL STEEL	L SUM	1000	180000000	18000000	169000000	169000000	190000000	19000000
622	STEEL PILING HP12X53	L FT	2211000	19000	4200900	18000	3979800	19500	4311450
622	STEEL TEST PILING HP12X53	L FT	290000	27000	783000	22000	638000	22500	652500
701	VERTICAL DRAINAGE FABRIC	SQ FT	887000	2000	177400	3500	310450	3000	266100
702	LOOSE ROCK RIPRAP	CU YD	1406000	18500	2601100	16000	2249600	15000	2109000
750	LINSEED OIL TREATMENT	GAL	16000	13000	208000	15000	240000	18000	288000
900	BRIDGE BENCH MARKS	SET	1000	400000	400000	450000	450000	550000	550000
	SUBTOTAL				50863566		46815137		50525190
	TOTAL				56566316		54843207		58609790
				NO LIMIT		NO LIMIT		NO LIMIT	

ACTION TAKEN BY STATE HIGHWAY COMMISSION AWARD TO WHEN PRELIMINARY ARRANGEMENTS ARE COMPLETED

FOR 121 12 DATE OF AWARD 19 STATE HIGHWAY COMMISSION

NORTH DAKOTA STATE HIGHWAY DEPARTMENT

ABSTRACT OF BIDS RECEIVED

SHEET NO. 5 OF 6

PROJECT NO. BRF-8-010(09)064.	TYPE IMP	NO	BIDDER ANNCO INC	BIDDER KORBY CONTRACTING CO	BIDDER
CITY COUNTY & DATE CASS COUNTY APR 19, 1985					
LENGTH & TYPE .132					
ND18 AT MAPLE R N LEONARD			BISMARCK, ND	FERGUS FALLS, MN	
COMPLETION TIME 11 01 85	GRADE, STRUCTURE & CONCRETE PA		CC BOND RANK 06	CC BOND RANK 07	CC

SPEC NO	ITEM DESCRIPTION	UNIT	QUANTITY	BID PRICE	AMOUNT	BID PRICE	AMOUNT	BID PRICE	AMOUNT
103	CONTRACT BOND	L SUM	1000	3900000	3900000	3800000	3800000		
203	EMBANKMENT-TYPE C	CU.YD	1325000	2500	3312500	980	1298500		
216	WATER	M GAL	38000	10000	380000	8000	304000		
302	AGGREGATE BASE COURSE CL.5	TON	1635000	7000	11445000	8000	13080000		
630	18 IN. CORR. STEEL PIPE .064 IN.	L FT	72000	14000	1008000	11500	828000		
630	18 IN. CORR. STEEL END SECTION .064 INCHES	EA	2000	80000	160000	75000	150000		
705	MOBILIZATION	L SUM	1000	28000000	28000000	10000000	10000000		
722	BOX BEAM GUARD RAIL	L FT	278000	24000	6672000	24000	6672000		
722	BOX BEAM GUARDRAIL- FLARED END TREAT & TRAN.	EA	4000	625000	2500000	550000	2200000		
724	TEMPORARY BYPASS	L SUM	1000	13500000	13500000	40000000	40000000		
726	SEEDING TYPE B CL.V	ACRE	3000	250000	750000	220000	660000		
746	FLAGGING	M HR	500000	7000	3500000	10000	5000000		
756	FIELD LABORATORY-TYPE A	EA	1000	1500000	1500000	2500000	2500000		
762	TRAFFIC CONTROL	L SUM	1000	3000000	3000000	3500000	3500000		
776	TEMPORARY STRIPING	MILE	1000	200000	200000	101000	101000		
	SUBTOTAL				7982750		9009350		
	ALTERNATE 01								
202	REMOVAL OF STRUCTURE	L SUM	1000	10000000	10000000	000	00		
208	CLASS 1 EXCAVATION	CU YD	113000	5000	565000	000	00		
208	CLASS 2 EXCAVATION	CU YD	116000	12000	1392000	000	00		
208	CLASS 3 EXCAVATION	CU YD	3000000	1900	5700000	000	00		
208	FOUNDATION PREP.	L SUM	1000	12000000	12000000	000	00		
228	SELECT BACKFILL	CU YD	221000	9000	1989000	000	00		
550	8 IN. NON-REINF. CONC. PVMT.-CL.AE	SO.YD	1092000	36000	39312000	000	00		
550	CONCRETE BRIDGE APPROACH SLAB	SO YD	320000	80000	25600000	000	00		
550	DOWELED EXPANSION JOINT ASSEMBLY	L FT	131000	7500	982500	000	00		
550	PREFORMED COMPRESSION JOINT SEAL 9/16 IN.	L FT	582000	2650	1542300	000	00		
550	PREFORMED COMPRESSION JOINT SEAL 1 5/8 IN.	L FT	131000	8000	1048000	000	00		
602	CLASS AAE-3 CONCRETE	CU YD	314000	240000	7536000	000	00		
602	CLASS AE-1 CONCRETE	CU YD	226000	245000	5537000	000	00		
602	SPECIAL SURFACE FINISH	SQ FT	3598000	350	3058300	000	00		
604	PRESTRESSED BOX BEAM- 33 INCHES	L FT	1323000	90000	11907000	000	00		
612	REINFORCING STEEL - GRADE 60	LB	47086000	450	21186700	000	00		
612	REINFORCING STEEL - GRADE 60 (EPOXY COATED)	LB	40393000	590	23831870	000	00		
616	STRUCTURAL STEEL M183	LB	1725000	1000	1725000	000	00		
622	STEEL PILING HP12X53	L FT	2856000	21000	59976000	000	00		
622	STEEL TEST PILING HP12X53	L FT	310000	25000	7750000	000	00		
701	VERTICAL DRAINAGE FABRIC	SQ FT	1013000	2500	2532500	000	00		
702	LOOSE ROCK RIPRAP	CU YD	1406000	19500	27417000	000	00		
750	LINSEED OIL TREATMENT	GAL	16000	20000	320000	000	00		
900	BRIDGE BENCH MARKS	SET	1000	500000	500000	000	00		
	SUBTOTAL				49823017		NO BID		

ACTION TAKEN BY STATE HIGHWAY COMMISSION AWARD TO _____ WHEN PRELIMINARY ARRANGEMENTS ARE COMPLETED

FORM NO. 1421 DATE OF AWARD 13 _____ STATE HIGHWAY COMMISSION

NORTH DAKOTA STATE HIGHWAY DEPARTMENT

SHEET NO. 6 OF 6

ABSTRACT OF BIDS RECEIVED

PROJECT NO. BRF-8-018(09)064.	TYPE IMP	NO	BIDDER ANNCO INC	BIDDER KORBY CONTRACTING CO	BIDDER
COUNTY & DATE <i>017</i> CASS COUNTY APR 19, 1985					
LENGTH & TYPE .132 ND18 AT MAPLE R N LEONARD			BISMARCK, ND	FERGUS FALLS, MN	
COMPLETION TIME 11 01 85 GRADE, STRUCTURE & CONCRETE PA			CC BOND RANK 06	CC BOND RANK 07	CC

SPEC NO	ITEM DESCRIPTION	UNIT	QUANTITY	BID PRICE	AMOUNT	BID PRICE	AMOUNT	BID PRICE	AMOUNT
	TOTAL				57805767				
	ALTERNATE 02								
202	REMOVAL OF STRUCTURE	L SUM	1000	10000000	1000000	15000000	1500000		
208	CLASS 1 EXCAVATION	CU YD	113000	5000	56500	2500	28250		
208	CLASS 2 EXCAVATION	CU YD	87000	8000	69600	3000	26100		
208	CLASS 3 EXCAVATION	CU YD	3000000	1900	570000	3000	900000		
200	FOUNDATION PREP.	L SUM	1000	900000	90000	6000000	600000		
228	SELECT BACKFILL	CU YD	221000	9000	198900	8200	181200		
5508	IN.NON-REINF.CONC. PVMT.-CL.AE	SQ.YD	1088000	36000	3916800	35000	3808000		
550	CONCRETE BRIDGE APPROACH SLAB	SQ YD	320000	80000	2560000	90300	2889600		
550	DWELED EXPANSION JOINT ASSEMBLY	L FT	131000	7500	98250	7000	91700		
550	PREFORMED COMPRESSION JOINT SEAL 9/16 IN.	L FT	582000	2650	154230	1100	64020		
550	PREFORMED COMPRESSION JOINT SEAL 1 5/8 IN.	L FT	131000	8000	104800	9000	117900		
602	CLASS AAE-3 CONCRETE	CU YD	349000	240000	8376000	225000	7852500		
602	CLASS AE-1 CONCRETE	CU YD	155000	245000	3797500	225000	3487500		
602	SPECIAL SURFACE FINISH	SQ FT	3640000	850	309400	750	273000		
612	REINFORCING STEEL - GRADE 60	LB	55769000	450	2509605	450	2509605		
612	REINFORCING STEEL - GRADE 60 (EPOXY COATED)	LB	40337000	590	2379863	650	2621905		
616	STRUCTURAL STEEL	L SUM	1000	16700000	16700000	190580200	19058020		
622	STEEL PILING HP12X53	L FT	2211000	21000	4643100	22000	4864200		
622	STEEL TEST PILING HP12X53	L FT	290000	25000	725000	25000	725000		
701	VERTICAL DRAINAGE FABRIC	SQ FT	887000	2500	221750	3000	266100		
702	LOOSE ROCK RIPRAP	CU YD	1406000	19500	2741700	25000	3515000		
750	LINSEED OIL TREATMENT	GAL	16000	20000	32000	15000	24000		
900	BRIDGE BENCH MARKS	SET	1000	500000	50000	600000	60000		
	SUBTOTAL				51305018		55463620		
	TOTAL				59287768		64472970		
					YES, LIMIT OF \$1,050,000. ON STATE & CO.		NO LIMIT		

ACTION TAKEN BY STATE HIGHWAY COMMISSION	AWARD TO _____	WHEN PRELIMINARY ARRANGEMENTS ARE COMPLETED
FOI 421	DATE OF AWARD _____	STATE HIGHWAY COMMISSION

DESIGN DATA

JOB# 5

FHWA REGION	STATE	PROJECT	SHEET NO.
8	N.D.	BRF-8-018(09)064	1

Traffic	Average Daily	Est. 30th Max. Hr.
Current Traffic (1985)	415 Pass. 35-50 Trucks 500	Total 75
Traffic Forecast (2005)	540 Pass. 45-65 Trucks 650	Total 100
Design Speed	60 MPH	
Traffic Classification "M"		
Minimum Sight Distance (Stopping)	650'	
Minimum Sight Distance (Safe Passing)	2300'	
Minimum Passing Sight Distance for Marking	1000'	
Bridges	HS 20	

**NORTH DAKOTA
STATE HIGHWAY DEPARTMENT**

IN CASS COUNTY
FEDERAL AID PROJECT NO. BRF-8-018(09)064
GRADE, STRUCTURE
CONCRETE PAVEMENT

GOVERNING SPECIFICATIONS:

Standard Specifications adopted by the North Dakota State Highway Department, Oct. 1976 and approved by the Federal Highway Administration on Dec. 17, 1976, and Supplemental Specifications thereto adopted July 1, 1983, and approved by the Federal Highway Administration and other Contract Provisions submitted herewith.

LENGTH OF PROJECT

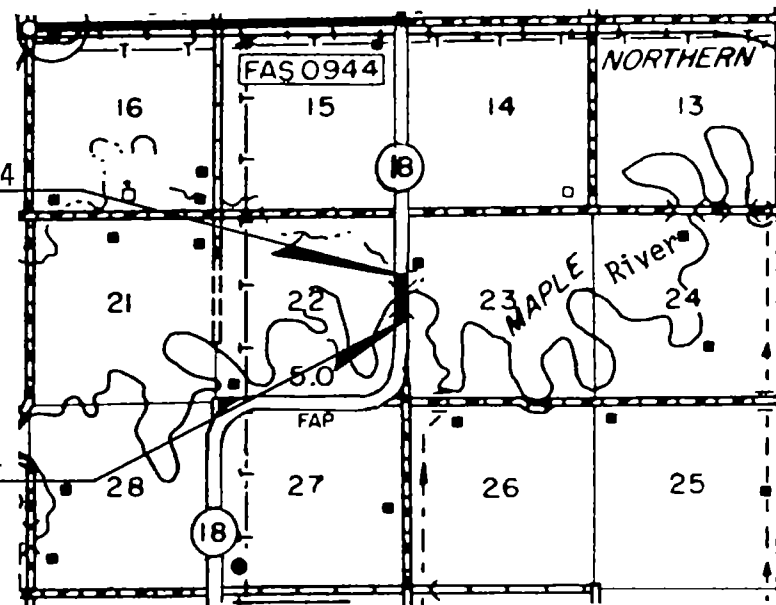
Project	Miles-Gross	Miles-Net
BRF-8-018(09)064	.132	.132

BEG. PROJ. BRF-8-018(09)064

Sta. 451+35
A point 791.98' North of the SE corner of the NE $\frac{1}{4}$ Sec. 22, twp. 138N., rge. 52W.

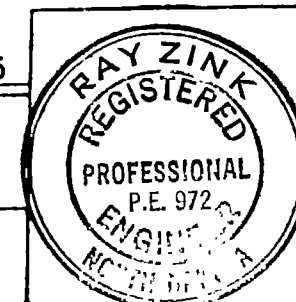
END PROJ. BRF-8-018(09)064

Sta. 458+35
A point 91.98' North of the SE corner NE $\frac{1}{4}$ of Sec. 22, twp. 138N., rge. 52W.



APPROVED DATE 2-22-85

Ray Zink
CHIEF ENGINEER
NORTH DAKOTA
STATE HIGHWAY DEPARTMENT



U.S. DEPARTMENT OF TRANSPORTATION
FEDERAL HIGHWAY ADMINISTRATION

APPROVED

DIVISION ENGINEER

DATE

78-064.955

SYMBOLS

STATE & NATIONAL LINES	
COUNTY LINE	
TOWNSHIP & RANGE LINES	
SECTION LINE	
QUARTER SECTION LINE	
SECTION CORNER	
QUARTER SECTION CORNER	
OLD RIGHT OF WAY LINE	
NEW RIGHT OF WAY LINE	
GRADE LINE	
CENTERLINE OF CONSTRUCTION	
RAILROAD RIGHT OF WAY LINE	
CITY OR VILLAGE CORPORATE LIMITS	
PROPERTY LINE	
EASEMENT LINE	
FENCES	
SNOW FENCE	
DRAINAGE	
WATERS EDGE	
MARSH OR SWAMP	
RIPRAP	
DRAINAGE DITCH	
APPROACH	
TRAVELED WAY	
RAILROADS	
GUARD RAIL	
GUIDE POSTS	
DELIMITATORS	
HEDGES AND TREES	
INTERCHANGE	
HIGHWAY GRADE SEPARATION-NO CONNECTION	
OTHER SPURGE	
SERVICE ROAD	
TERMINATED CROSS-ROAD	

BUILDINGS	
TELEGRAPH LINES	
TELEPHONE LINES	
POWER LINES	
CULVERTS (in Place)	
CULVERTS (insert)	
CONCRETE BOX CULVERTS (insert)	
BRIDGES (insert)	
CONCRETE CURB	
CONCRETE CURB AND GUTTER	
CONCRETE WALK	
CATCH BASIN (Existing)	
CATCH BASIN (New)	
MANHOLE (Existing)	
MANHOLE (New)	
CURB INLET (Existing)	
CURB INLET (New)	
GROUND MOUNTED SIGNS	
OVERHEAD SIGNS	
HYDRANT	
LIGHT STANDARDS	
TRAFFIC SIGNALS (Plan & Profile Sheets)	
HIGH MAST LIGHTING ASSEMBLY	
GROUND ELEVATION	
GRADE	
CENTERLINE	
SECTION LINE	
DEFLECTION ANGLE (Delta)	
SOD OR JUTE MESH	
POLES TO BE MOVED	
POLES TO BE LOWERED	
CONCRETE FOUNDATION	
CONDUIT	
CONDUCTOR	
CONCRETE PULL BOX	
FEED POINT	
250 WATT LIGHT STANDARDS	
400 WATT LIGHT STANDARDS	
700 WATT LIGHT STANDARDS	
1000 WATT LIGHT STANDARDS	
FLASHING BEACON	
TRAFFIC SIGNAL - MAST ARM MOUNTED	
TRAFFIC SIGNAL - POST MOUNTED	
SIGNAL HEAD	
PEDESTRIAN PUSHBUTTON POST	
TRAFFIC SIGNAL CONTROLLER	
FEED POINT - PAD MOUNTED	

ABBREVIATIONS

Aggr	Aggregate	M L	Main Line
Ahd	Ahead	N R	North Roadway
Alt	Alternate	Off Loc	Office Location
Approx	Approximate or Approximately	O to D	Out to Out
Appr	Approach	P & P	Plan and Profile
Asph	Asphalt Cement	P C	Point of Curvature
Asph Conc	Asphalt Concrete	P C C	Point of Compound Curve
Bt	Bituminous or Bitumen	P C C Pav't	Portland Cement Concrete Pavement
Bk	Beck	P D	Private Drive
B M	Beach Mark	Pen	Penetration
Bldg	Building	Perf	Perforated
Br	Bridge	P I	Point of Intersection
C A E S	Corrugated Aluminum End Section	P O C	Point on Curve
C A P	Corrugated Aluminum Pipe	P O T	Point on Tangent
C B	Chick Basin	P P	Power Pole
C & G	Curb and Gutter	P R C	Point of Reverse Curvature
Ch Bk	Channel Block	Prf	Preformed
Ch Ch	Channel Change	P S D	Passing Sight Distance
C I	Curb Inlet	P T	Point of Tangency
C I P	Cast Iron Pipe	P V C	Polyvinyl Chloride Sewer Pipe
Cl	Close	Quant	Quantity or Quantities
C S E S	Corrugated Steel End Section	R	Radius
C S P	Corrugated Steel Pipe	R or Rge	Range
CMS	Cathodic Medium Setting	RC	Rapid Curing
Comp	Compression	R C E S	Reinforced Concrete End Section
Const	Construction	R C P	Reinforced Concrete Pipe
Conc	Concrete	R C P S	Reinforced Concrete Pipe Sewer
Cont Rein Conc	Continuously Reinforced Concrete	Rd	Road
Pav't	Pavement	Rdbd	Roadbed
Conts	Contract	Rdwy	Roadway
Cra	Crown	Refl	Reflectorized
CRS	Cathodic Rapid Setting	R R	Railroad
Crs	Course	Rt	Right
C S	Curve to Spiral	R/W	Right of Way
C to C	Center to Center	Salv	Salvage
C Y	Cubic Yard	San	Sanitary
D	Degree of Curvature	S C	Spiral to Curve
D-Load	Dead Load	SC	Slow Curing
D B	Ditch Block	Sc	Spiral Deflection Angle
Def	Deformed	S D	Sight Distance
Del	Deliver	S E	Superelevation
D G	Ditch Grade	Sec	Section
Elev	Elevation	Sec Line Appr	Section on Line Approach
Ellipt	Elliptical	Sep	Separation
Emb	Embankment	Serv	Service
Emul	Emulsified	Sgr Prep	Subgrade Preparation
Engr	Engineer	Shldr	Shoulder
Eq	Equation	SP	Special Provision
E R	East Roadway	S P P	Structural Plate Pipe
E S	End Section	S P P A	Structural Plate Pipe Arch
Esm't	Easement	S R	South Roadway
Exc	Excavation	SS	Slow Setting or Supplement Specification
Exp	Expansion	S S D	Stopping Sight Distance
F D	Field Drive	S T	Spiral to Tangent
Found	Foundation	Sta	Station
F P	Fence Post	Std	Standard
Furn	Furnish	Std Specs	Standard Specifications
Ge	Gage or Gauge	Struct	Structure
Gr	Gravel	Surf	Surface or Surfacing
Grd	Graded	Surv	Survey
G V	Gate Valve	S W	Sidewalk
Hel	Helical	S Y	Square Yard
Hyd	Hydrant	T +	Tangent Length (circular curve)
Ident	Identification	T or Top	Township
Inchg	Interchange	Tel	Telephone
I M	Iron Monument	Temp.	Temporary
Inst	Installation	T P	Telephone Pole
Inter	Intersection	Tr	Traffic
Invt	Invert	Trans	Transverse or Transition
Jt	Joint	Trid	Treated
L	Length of Curve	Ta	Tangent Length (curve with spirals)
Lc	Length of Spiral	T S	Tangent to Spiral
Levg	Leveling	U S C & G S	United States Coast and Geodetic Survey
L F	Linear or Linear Feet	V C	Vertical Curve
Liq	Liquid	V C P	Vitrified Clay Pipe
Long	Longitudinal	W M	Water Main
L P	Light Pole	W M V	Water Main Valve
Lr	Left	W R	West Roadway
M	One Thousand	Wrg	Wearing
Matl	Material	W S V	Water Service Valve
Max	Maximum	X-Sec	Cross Section
MC	Medium Curing	Xc	Spiral Coordinate
M H	Mesh	Yc	Spiral Coordinate
Max	Maximum		

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8	ND	BRF-8-018(09)064	2

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8-9	Structural Notes, Concrete Alternate
10-11	Summary of Quantities
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	 <u>PLAN AND PROFILE</u>
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52-58	D-754-1,2,3,4,5,5a,6 Construction Sign Details
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60	H-0401 Pile Splice Detail
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GENERAL NOTES

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
8	ND.	BRF-8-018(09)064	3

- 100 GENERAL: The engineer will see to the removal of existing
010 fences to the highway right of way line and to the relocation or adjustment of utility facilities as shown on the plans. All privately-owned light poles, guard posts, signs, etc., within the right of way limits shall be removed by the owners.
- 100 WORK SCHEDULE: In order to minimize interference with traffic
020 operations, a detailed schedule shall be agreed to prior to beginning work, between the engineer, utility companies, and the contractor and subcontractors, if any.
- 100 UNDERGROUND UTILITIES: The contractor shall notify the local
030 utility companies prior to the beginning of construction, so they may stake location and depth of all utilities in the project area. Subcutting or scarifying over utility lines may be eliminated if, in the opinion of the engineer, a hazardous situation exists. Separate plans, if any, showing relocation or adjustment work to be performed by utility companies to accommodate highway construction will be made available to the contractor, upon request to the engineer.
- 100 PROJECT ENGINEER RESPONSIBILITY:
050 (a) USC & G Bench Mark As soon as it has been determined that a bench mark must be moved, consult your Construction Survey Manual (Sec. 150-4.9), for the proper steps needed to preserve the bench mark.
- (b) All section corners must be monumented and a corner recordation form must be filed with the County Register of Deeds. See Appendix G of the Preliminary Survey Manual for instructions on how to fill out the form.
- 100 Excavate, if necessary, where the new surfacing meets existing
120 pavement, bridge ends, or railroad crossings to allow placement of the full depth of the surfaced course. The excavation is not a pay item but shall be considered incidental to other items.
- 100 TREES, SHRUBS, AND NATIVE GRASSES: The contractor shall exercise
130 care in his construction operations to ensure that trees, shrubs, and native grasses within the right of way and outside the construction area are not disturbed.
- 100 HISTORICAL INFORMATION: If any scientific or historical
140 information is encountered after construction is in progress, the Highway Department will immediately notify the Historical Society, and efforts will be made to protect the material until it has been examined by an archaeologist from the Historical Society. If future activities should result in the discovery of any cultural resources that are eligible for inclusion in the National Register of Historical Places, this will require compliance with Section 106 of the National Historic Preservation Act of 1966 and the Advisory Council on Historic Preservation "Procedures for the Protection of Historic and Cultural Properties" (36, CRF, Part 800).
- 200 SHRINKAGE AND SUBCUT: Twenty-five percent additional volume
011 in yardage computed by the end area method is allowed for shrinkage in earth embankment. Twenty-five percent of the subcut excavation has been added to the excavation and embankment quantities to allow for shrinkage in subcut excavation and shall be obtained within the right of way limits.
- 200 COMPACTION AND DENSITY CONTROL: Compaction and density controls
021 shall be in accordance with Section 203-2.3.3 of the Standard Specifications, except that, if the subgrade is unstable (as evidenced by sponginess or rutting) when compacted to the required density, it will be necessary to dry the soils to obtain adequate stability. This may require drying below optimum moisture. The cost of such drying will be incidental to the price bid for "Common Excavation" (and/or "Borrow," if used).
- 200 TEMPORARY BYPASS: Approximately 80 square feet of waterway
440 opening are recommended for the temporary bypass. Approximately 1800 C.Y. of fill material and 350 tons of aggregate base course are required for the temporary bypass. These items are not separate pay items, but shall be included in the price bid for "Temporary Bypass."
- 550 CURING: Curing materials shall meet the requirements of
020 subsection 880-1 of the Standard Specifications
- 550 TRANSVERSE JOINT SPACING (P.C.C. PAVEMENT): Mainline - 12' to
040 16' staggered (14' average). See Joint Detail Sheet.
- 550 MISCELLANEOUS STEEL: The cost for all steel used for tie bars
140 shall be included in the price bid for "P.C.C. Pavement."

GENERAL NOTES

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700 SEEDING: The following seed mixture will be used on this
010 project:

<u>Percent Pure Live Seed by Weight</u>	<u>Species</u>	<u>Minimum Percent Pure Live Seed (PLS)</u>
32	Western Wheatgrass (Rosanna)	70
26	Thickspike Wheatgrass (Critana)	80
18	Green Needlegrass (Lodorm)	70
14	Little Bluestem (Blaze)	60
10	Switchgrass (NDG-98)	75

EXISTING SURFACING: The contractor shall have the option of salvaging the existing surfacing for his own use. Should the contractor salvage the existing surfacing, he shall replace this material with an equal amount of borrow at his own expense.

EXISTING SIGNS: The existing signs shall be removed and reset as directed by the Engineer. Cost to be included in the price bid for other items.

EXISTING APPROACH PIPE: Removal of Approach Pipe is not a pay item. Cost to be included in the price bid for other items.

722 EMBANKMENT FOR GUARDRAIL INSTALLATION: The embankment material
300 required for guardrail installation may be obtained from within the right of way with the approval of the Engineer. The existing topsoil shall be removed from the area to be disturbed, stockpiled, and replaced when embankment is completed. Compaction of the embankment shall be in accordance with Section 203-2.5 of the Standard Specifications. The inslopes in areas that are to be widened shall be benched in accordance with Section 203-2.2.2 of the Standard Specifications unless otherwise directed by the Engineer. All existing drainage patterns shall be maintained. This may involve some excavation and ditch widening. Embankment shall be measured using the average end area method and paid for by the cubic yard of embankment in place. The cost for any excavation to maintain the drainage patterns and for benching, salvaging, stockpiling, and spreading of topsoil shall be included in the price bid for "Embankment, Type C."

MAPLE RIVER - STEEL ALTERNATE

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
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- 100 GENERAL: The cost of furnishing and placing asphalt curb seal, preformed expansion joint filler, bar spacers, bar supports, screed chairs, threaded inserts, deck drains, and other miscellaneous items shall be included in the price bid for Class AE-1 and AAE-3 concrete.
- 100 Dead load deflections have been accounted for in the screed elevations.
- 100 Deflection of the deck shoring shall be computed using the total dead load plus the weight of the finishing machine. The forming shall be adjusted properly to accommodate the deflection and thereby maintain the total slab thickness specified in the plans.
- 100 Bearing areas shall be finished true to plan and elevation by grinding, if necessary, before bearing plates are set.
- 202 REMOVAL OF STRUCTURE: This work shall consist of removing the existing structure. The existing structure is a 120 foot long, two span, steel stringer bridge with a concrete deck. The substructures are supported on timber piling. All salvageable material shall become the property of the contractor. Plans for the existing bridge are available at the Bridge Division of the North Dakota State Highway Department in Bismarck, North Dakota.
- 202 All concrete removed must be broken into pieces no larger than 18 inches if used as riprap. Concrete riprap shall be placed in a manner that minimizes the exposure of any protruding steel and presents a finished appearance acceptable to the engineer.
- 208 EXCAVATION: Class 2 excavation, at the piers shall extend from the bottom of the pier wall to the finished channel slope.
- 208 Excavation Class 1, at the abutments, shall extend from the bottom of the footing to the upper limits as shown on the bridge layout drawing.
- 228 BACKFILL: All backfilling shall be done according to Sections 203-2.3.2 and 228 of the Standard Specifications. Select backfill shall not be placed above the elevation of the berm until the superstructure has cured.
- 550 BRIDGE APPROACH SLABS AND CONCRETE PAVEMENT: Mechanical finishing of the approach slabs and the concrete pavement shall be required. Transverse metal tine finish and the surface tolerance of 1/8" in 10 feet are also required.
- The contractor has the option of placing the concrete in one continuous operation or two pours with the split determined by a centerline joint.

- 602 CLASS AAE CONCRETE: The requirements of Section 610-1.2.1 of the Standard Specifications shall be revised for Class AAE concrete to require a cement content of 6.5 sacks per cubic yard, and a maximum water content of 5.5 gallons per sack of cement.
- 602 DECK-FINISHING MACHINE: In addition to the requirements of Section 602-3.6.2.2 of the Standard Specifications, the deck-finishing machine shall be self propelled, mounted on wheels which ride on a track, and have one or more power-driven, oscillating, rotating, or vibrating screeds.
- 602 METAL TINE FINISH: Unless otherwise approved by the Engineer, the surface brooming device shall be composed of a single row of four inch to six inch long steel tines, spaced at one-half inch to one inch centers. The device shall produce grooves of a depth of approximately 1/8 inch to 3/16 inch.
- The intent is to produce a grooved surface no deeper than is necessary to provide a satisfactory skid resistant surface. The tining shall be stopped 12 inches from the face of the barrier.
- 602 JERSEY BARRIER - FORMED OR SLIPFORMED: The contractor has the option to coventionally form and cast or slipform the Jersey barrier.
- If the contractor chooses to conventionally form the barrier, it may be placed in sections or at one time. If placed in sections, alternate ones shall be placed and cured for three days before the adjacent ones are placed. Adequate tie wires shall be used on the forms to avoid any shifting during the concrete placement. Under either plan, the preformed joint filler at the deflection joints shall be held firmly in place.
- A 3/4" triangular grooved at the mid point of each barrier section, both vertical faces and across the top, is required.
- If the contractor chooses to use the slipforming method, all work shall be in accordance with special provision: Slipformed Jersey Barrier - 564.
- 602 If the forms for the barrier railing are held in place by concrete inserts in the deck slab, the inserts shall be removed when the form removal has been completed and the cavities in the deck slab cleaned and filled flush with a nonshrink epoxy mortar approved by the engineer.
- 602 CURING AAE-3 CONCRETE: The method of curing the deck concrete shall be in accordance with Section 602-3.7.2.2. The intent is to place the covering as soon as possible without causing a significant amount of blemish to the surface. Once the covering operation has started, it shall be a continuous operation to keep pace with the finisher. The covered concrete shall be kept continuously moist by a fog spray for five days, and no waterproof material such as polyethylene shall be used to cover the canvas or burlap.

MAPLE RIVER - STEEL ALTERNATE

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
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- 602 The concrete shall be protected during the interval between final finishing and placement of the covering with a linseed oil-based emulsion containing at least 45 percent linseed oil and meeting the requirements of AASHTO M-148. The minimum rate of application shall be 200 square feet per gallon. This emulsion shall not be applied to surfaces which are to receive the special surface finish.
- 602 During a period of time when the mean temperature is expected to fall below 40°F, the moist cure by fog spray may be suspended and the concrete protected by the linseed oil base emulsion.
- 602 SPECIAL SURFACE FINISH: Special surface finish shall be required for all exposed surfaces of barrier, and exposed edges of slab. The intent of the finish is to provide a uniform color and to provide an aesthetic appearance. All surfaces which are to receive the special surface finish should be cleaned to remove laitance, form oil, fins, etc., and roughened by brushing and sandblasting so that special surface finish material will develop adequate bond to the prepared concrete surface.
- 602 The special surface finish shall be applied in two applications as one of the last items of work and only after the ordinary surface finish and cure period are complete. A spray application of special surface finish is required, and the rate of application for the commercially-packaged mortar shall be as recommended by the manufacturer.
- 602 The method of cure shall be as stated in the Specifications except that liquid membrane curing compounds will not be allowed on surfaces that are to receive the special surface finish.
- 610 CONCRETE: All superstructure concrete shall be Class AAE-3 or AAE-4. Concrete for the substructure shall be Class AE-1, AE-3, or AE-4. The class of concrete paid for will be that class shown on the plans.
- 610 Type I or Type II cement may be used.
- 610 If the depth of the concrete risers between the tops of the girders and the bottom of the deck slab exceed the theoretical dimensions, the additional concrete required shall be furnished at no expense to the state.
- 610 The contractor will be expected to place the slab concrete for one bridge in one continuous operation. Minimum rate of placement shall be 30 cubic yards per hour.
- 612 REINFORCING STEEL: Dimensions for bent bars are given out to out and to tangent intersections unless otherwise noted. Bent bars shall be bent around ACI standard size pins.
- 612 The top layer of transverse deck slab reinforcement shall be tied down with wire ties to the shear connectors of the beams. The ties shall be at intervals of five to six feet along the full length of all beams. Two wraps with 14-gauge plastic or epoxy-coated ties shall be used for this purpose.
- 612 All reinforcing steel shall be Grade 60.
- 612 The top layer of reinforcing steel in the slab and the curb steel indicated on the Reinforcement Details sheet shall be epoxy coated.
- 616 STRUCTURAL STEEL: Girder flanges and flange splice plates shall be AASHTO M-223 steel. Girder webs, web splice plates and all other structural steel shall be AASHTO M-183. Requirements for Charpy V-Notch test are shown on the girder detail drawings.
- 616 Painting is not required if the contractor elects to substitute AASHTO M-222 steel for all structural steel items.
- 616 The girders shall be cambered in the shop as detailed on the plans. The shop camber diagram represents the total rise, in inches, to be cut into the web plates of the girder.
- 616 A minimum of two (2) contiguous beam sections shall be placed in their correct relative positions before drilling the holes for the field splice between those sections. The proper alignment shall be maintained between sections while reaming the holes. Templates shall not be used in lieu of the above shop assembly. Wire rope slings shall not be used to handle the beams; they shall be handled with beam clamps designed for that purpose or other devices approved by the engineer.
- 616 Shear connector on splice plates shall be moved to clear bolt holes.
- 616 All field connections shall be made with 7/8 inch diameter, AASHTO M-164 high-strength bolts. Type 3 bolts shall be used with unpainted M-222 Steel.
- 616 Temporary or permanent attachments or devices that are not shown on the plans as part of the structure shall not be welded to the structural steel members during the fabrication and construction process.
- 616 If M-222 steel is used, the outer face of the exterior girders shall be sandblasted after fabrication to promote uniform oxidation and improved appearance.
- 616 Swedge bolts shall be provided by the steel fabricator, and the cost shall be incidental to the total cost of structural steel.

MAPLE RIVER - STEEL ALTERNATE

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
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- 616 At field splice locations, all girder and splice plate contact surfaces shall be sandblasted after fabrication to assure a Class B Surface.
- 616 The girders shall be blocked and braced for shipping to insure that the correct camber will be maintained during transportation to the bridge site. The method used shall be indicated on the shop plans and shall be subject to the approval of the bridge engineer.
- 616 STEEL ERECTION: Each splice point shall be brought to its proper elevation before its bolts are tightened to the required tension.
- 622 PILING: Piling shall be driven with a steam, air, or diesel hammer with a rated energy and ram weight not less than 39,670 foot-pound-tons, as computed by the formula $W(E-10,870)+.73(E)$, where W is the weight of the ram in tons and E is the rated hammer energy as allowed in Section 622 of the Specifications. In no case shall the ram weight be less than 4,000 pounds.
- 622 Test piles shall be driven to a bearing not less than 125% of the design load as determined by the dynamic formula in section 622-3.3.
- 701 VERTICAL DRAINAGE FABRIC: Vertical drainage fabric shall be placed against the backface of the abutment before backfilling as shown on the plans. This material shall be Miradrain as manufactured by Mirafi Inc., P.O. Box 240967, Charlotte, NC 28224, CorDrain as manufactured by the Vibroflotation Co., United States Steel Building, 600 Grant Street, Pittsburg, PA 15219, or an approved equal.
- The 6" perforated PVC pipe shall be located as shown on the plans and shall extend along the entire length of the abutment and through the seepage trench. The cost of this pipe and its installation shall be incidental to the price bid for the vertical drainage fabric.
- 718 PAINT AND PAINTING: Paint shall conform to the Standard Specifications, Section 870-1.1 and 870-1.18. The finish coats shall be orange color no. 32169 and shall meet Federal Standard No. 595 colors. The first coat shall be tinted to differentiate it from the second coat. The dry thickness of each finish and spot coat shall not be less than 1.5 mil for any reading. the dry thickness of the shop coat shall not be less than 1.5 mil for any reading.
- 718 NEW STEEL: Commercial blast cleaning shall be required for all new steel members, both main and secondary, prior to painting. All exposed steel surfaces shall be given one shop coat of red lead paint, one spot coat of red lead paint after erection and concrete work is completed, and two finish coats of enamel.

- 750 LINSEED OIL TREATMENT: Linseed oil treatment shall not be started until all concrete work is completed and the asphalt curb seal is in place. Only one uniform application of .015 gallons per square yard shall be applied to the deck.
- 900 The contractor shall submit the following shop drawings for approval by the bridge engineer before fabrication:
1. Structural steel items.
 2. Bearings.
- 900 DESIGN STRENGTH:
- | | |
|-----|---------------------------------------|
| F'C | 3,000 PSI Cl. AE-1 concrete |
| F'C | 4,000 PSI Cl. AAE-3 or AAE-4 concrete |
| FY | 60,000 PSI Gr. 60 reinforced steel |
| FY | 36,000 PSI structural steel M-183 |
| FY | 50,000 PSI structural steel M-223 |

MAPLE RIVER - CONCRETE ALTERNATE

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
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- 100 GENERAL: The cost of furnishing and placing asphalt curb seal, preformed expansion joint filler, bar spacers, bar supports, screed chairs, threaded inserts, deck drains, and other miscellaneous items shall be included in the price bid for Class AE-1 and AAE-3 concrete.
- 100 Dead load deflections have been accounted for in the screed elevations.
- 100 Deflection of the deck shoring shall be computed using the total dead load plus the weight of the finishing machine. The forming shall be adjusted properly to accommodate the deflection and thereby maintain the total slab thickness specified in the plans.
- 202 REMOVAL OF STRUCTURE: This work shall consist of removing the existing structure. The existing structure is a 120 foot long, two span, steel stringer bridge with a concrete deck. The substructures are supported on timber piling. All salvageable material shall become the property of the contractor. Plans for the existing bridge are available at the Bridge Division of the North Dakota State Highway Department in Bismarck, North Dakota.
- 202 All concrete removed must be broken into pieces no larger than 18 inches if used as riprap. Concrete riprap shall be placed in a manner that minimizes the exposure of any protruding steel and presents a finished appearance acceptable to the engineer.
- 208 EXCAVATION: Class 2 excavation, at the piers shall extend from the bottom of the pier wall to the finished channel slope.
- 208 Excavation Class 1, at the abutments, shall extend from the bottom of the footing to the upper limits as shown on the bridge layout drawing.
- 228 BACKFILL: All backfilling shall be done according to Sections 203-2.3.2 and 228 of the Standard Specifications. Select backfill shall not be placed above the elevation of the berm until the superstructure has cured.
- 550 BRIDGE APPROACH SLABS AND CONCRETE PAVEMENT: Mechanical finishing of the approach slabs and the concrete pavement shall be required. Transverse metal tine finish and the surface tolerance of 1/8" in 10 feet are also required.
- The contractor has the option of placing the concrete in one continuous operation or two pours with the split determined by a centerline joint.
- 602 CLASS AAE CONCRETE: The requirements of Section 610-1.2.1 of the Standard Specifications shall be revised for Class AAE concrete to require a cement content of 6.5 sacks per cubic yard, and a maximum water content of 5.5 gallons per sack of cement.

- 602 DECK-FINISHING MACHINE: In addition to the requirements of Section 602-3.6.2.2 of the Standard Specifications, the deck-finishing machine shall be self propelled, mounted on wheels which ride on a track, and have one or more power-driven, oscillating, rotating, or vibrating screeds.
- 602 METAL TINE FINISH: Unless otherwise approved by the Engineer, the surface brooming device shall be composed of a single row of four inch to six inch long steel tines, spaced at one-half inch to one inch centers. The device shall produce grooves of a depth of approximately 1/8 inch to 3/16 inch.
- The intent is to produce a grooved surface no deeper than is necessary to provide a satisfactory skid resistant surface. The tining shall be stopped 12 inches from the face of the barrier.
- 602 JERSEY BARRIER - FORMED OR SLIPFORMED: The contractor has the option to conventionally form and cast or slipform the Jersey barrier.
- If the contractor chooses to conventionally form the barrier, it may be placed in sections or at one time. If placed in sections, alternate ones shall be placed and cured for three days before the adjacent ones are placed. Adequate tie wires shall be used on the forms to avoid any shifting during the concrete placement. Under either plan, the preformed joint filler at the deflection joints shall be held firmly in place.
- A 3/4" triangular grooved at the mid point of each barrier section, both vertical faces and across the top, is required.
- If the contractor chooses to use the slipforming method, all work shall be in accordance with special provision: Slipformed Jersey Barrier - 564.
- 602 If the forms for the barrier railing are held in place by concrete inserts in the deck slab, the inserts shall be removed when the form removal has been completed and the cavities in the deck slab cleaned and filled flush with a nonshrink epoxy mortar approved by the engineer.
- 602 CURING AAE-3 CONCRETE: The method of curing the deck concrete shall be in accordance with Section 602-3.7.2.2. The intent is to place the covering as soon as possible without causing a significant amount of blemish to the surface. Once the covering operation has started, it shall be a continuous operation to keep pace with the finisher. The covered concrete shall be kept continuously moist by a fog spray for five days, and no waterproof material such as polyethylene shall be used to cover the canvas or burlap.

MAPLE RIVER - CONCRETE ALTERNATE

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
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- 602 The concrete shall be protected during the interval between final finishing and placement of the covering with a linseed oil-based emulsion containing at least 45 percent linseed oil and meeting the requirements of AASHTO M-148. The minimum rate of application shall be 200 square feet per gallon. This emulsion shall not be applied to surfaces which are to receive the special surface finish.
- 602 During a period of time when the mean temperature is expected to fall below 40°F, the moist cure by fog spray may be suspended and the concrete protected by the linseed oil base emulsion.
- 602 SPECIAL SURFACE FINISH: Special surface finish shall be required for all exposed surfaces of barrier, and exposed edges of slab. The intent of the finish is to provide a uniform color and to provide an aesthetic appearance. All surfaces which are to receive the special surface finish should be cleaned to remove laitance, form oil, fins, etc., and roughened by brushing and sandblasting so that special surface finish material will develop adequate bond to the prepared concrete surface.
- 602 The special surface finish shall be applied in two applications as one of the last items of work and only after the ordinary surface finish and cure period are complete. A spray application of special surface finish is required, and the rate of application for the commercially-packaged mortar shall be as recommended by the manufacturer.
- 602 The method of cure shall be as stated in the Specifications except that liquid membrane curing compounds will not be allowed on surfaces that are to receive the special surface finish.
- 610 CONCRETE: All superstructure concrete shall be Class AAE-3 or AAE-4. Concrete for the substructure shall be Class AE-1, AE-3, or AE-4. The class of concrete paid for will be that class shown on the plans.
- 610 Type I or Type II cement may be used.
- 610 If the depth of the concrete risers between the tops of the girders and the bottom of the deck slab exceed the theoretical dimensions, the additional concrete required shall be furnished at no expense to the state.
- 610 The contractor will be expected to place the slab concrete for one bridge in one continuous operation. Minimum rate of placement shall be 30 cubic yards per hour.
- 612 REINFORCING STEEL: Dimensions for bent bars are given out to out and to tangent intersections unless otherwise noted. Bent bars shall be bent around ACI standard size pins.
- 612 The top layer of transverse deck slab reinforcement shall be tied down with wire ties to the shear connectors of the beams. The ties shall be at intervals of five to six feet along the full length of all beams. Two wraps with 14-gauge plastic or epoxy-coated ties shall be used for this purpose.
- 612 All reinforcing steel shall be Grade 60.
- 612 The top layer of reinforcing steel in the slab and the curb steel indicated on the Reinforcement Details sheet shall be epoxy coated.
- 622 PILING: Piling shall be driven with a steam, air, or diesel hammer with a rated energy and ram weight not less than 42,600 foot-pound-tons, as computed by the formula $W(E-10,870)+.78(E)$, where W is the weight of the ram in tons and E is the rated hammer energy as allowed in Section 622 of the Specifications. In no case shall the ram weight be less than 4,000 pounds.
- 622 Test piles shall be driven to a bearing not less than 125% of the design load as determined by the dynamic formula in section 622-3.3.
- 701 VERTICAL DRAINAGE FABRIC: Vertical drainage fabric shall be placed against the backface of the abutment before backfilling as shown on the plans. This material shall be Miradrain as manufactured by Mirafi Inc., P.O. Box 240967, Charlotte, NC 28224, CorDrain as manufactured by the Vibroflotation Co., United States Steel Building, 600 Grant Street, Pittsburg, PA 15219, or an approved equal.
- The 6" perforated PVC pipe shall be located as shown on the plans and shall extend along the entire length of the abutment and through the seepage trench. The cost of this pipe and its installation shall be incidental to the price bid for the vertical drainage fabric.
- 750 LINSEED OIL TREATMENT: Linseed oil treatment shall not be started until all concrete work is completed and the asphalt curb seal is in place. Only one uniform application of .015 gallons per square yard shall be applied to the deck.
- 900 The contractor shall submit the following shop drawings for approval by the bridge engineer before fabrication:
1. Prestresses box girders
- 900 DESIGN STRENGTH:
- | | |
|-----|---------------------------------------|
| F'C | 3,000 PSI Cl. AE-1 concrete |
| F'C | 4,000 PSI Cl. AAE-3 or AAE-4 concrete |
| FY | 60,000 PSI Gr. 60 reinforced steel |
| FY | 5,000 PSI prestressed girder concrete |

S U M M A R Y O F Q U A N T I T I E S

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
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SPEC	CODE	ITEM DESCRIPTION	UNIT	GRADING	STRUCTURAL ALTERNATES	
					CONCRETE	STEEL
103	0100	Contract Bond	L. Sum	1		
202	0105	Removal of Structure	L. Sum		1	1
203	0203	Embankment Type C	Cu. Yd.	1,325		
208	0100	Class 1 Excavation	Cu. Yd.		113	113
208	0110	Class 2 Excavation	Cu. Yd.		116	87
208	0200	Foundation Preparation	L. Sum		1	1
216	0100	Water	'M' Gal.	38		
228	0100	Select Backfill	Cu. Yd.		221	221
302	0120	Aggregate Base Course C1. 5	Ton	1,635		
550	0112	8 In. Non-Reinf. Concrete Pavement C1. AE	Sq. Yd.		1,092	1,088
550	0215	Concrete Bridge Approach Slab	Sq. Yd.		320	320
550	0230	Doweled Expansion Joint Assembly	L. Ft.		131	131
550	0809	Preformed Compression Joint Seal 9/16 In.	L. Ft.		582	582
550	0830	Preformed Compression Joint Seal 1 5/8 In.	L. Ft.		131	131
602	0130	Class AAE-3 Concrete	Cu. Yd.		314	349
602	1110	Class AE-1 Concrete	Cu. Yd.		226	155
602	7000	Special Surface Finish	Sq. Ft.		3,598	3,640
604	9620	Prestressed Box Beam - 33 in.	L. Ft.		1,323	
612	0115	Reinforcing Steel - Grade 60	Lb.		47,086	55,769
612	0116	Reinforcing Steel - Grade 60 (Epoxy Coated)	Lb.		40,393	40,337
616	0362	Structural Steel - M183	Lb.		1,725	
616	5890	Structural Steel	L. Sum			1
622	0040	Steel Piling HP 12 x 53	L. Ft.		2,856	2,211
622	1200	Steel Test Piling HP 12 x 53	L. Ft.		310	290
630	0055	18" Corr. Steel Pipe .064"	L. Ft.	72		
630	0455	18" Corr. Steel Pipe End Sections	Ea.	4		

SUMMARY OF QUANTITIES

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
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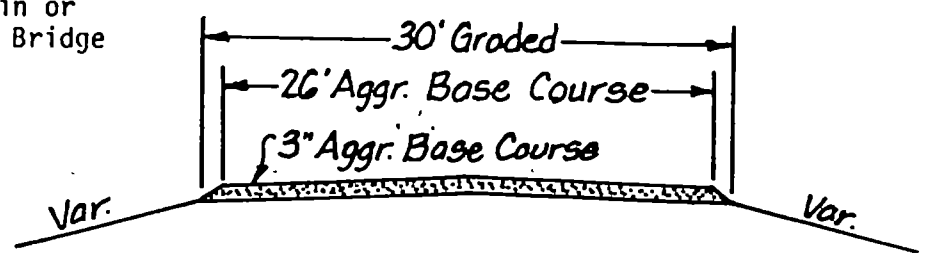
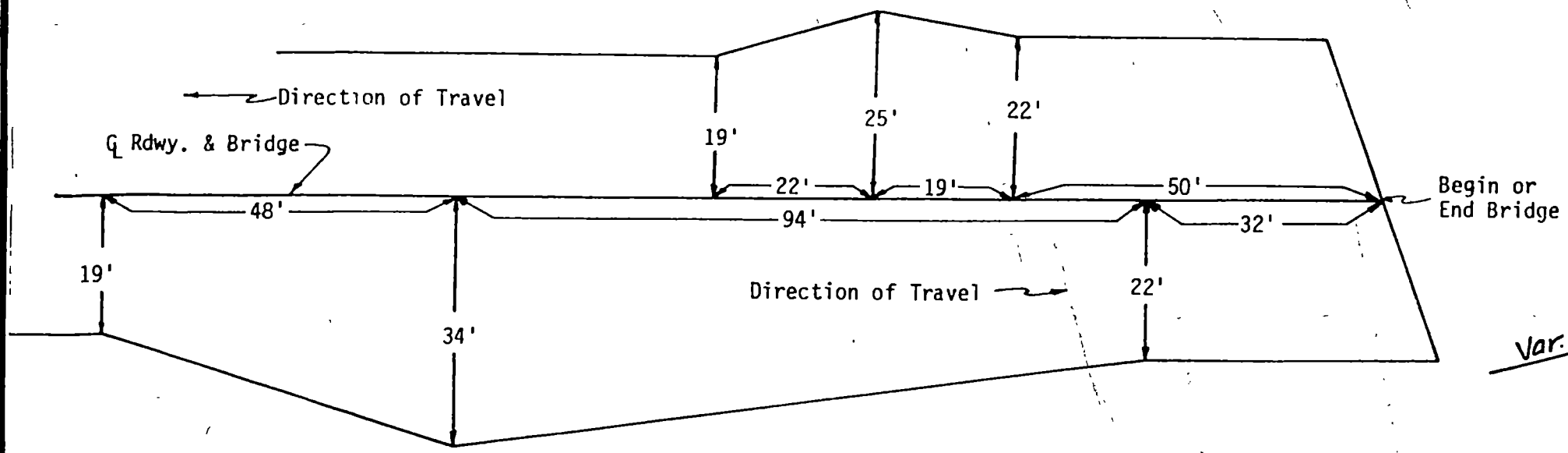
SPEC	CODE	ITEM DESCRIPTION	UNIT	GRADING	STRUCTURAL ALTERNATES	
					CONCRETE	STEEL
701	0105	Vertical Drainage Fabric	Sq. Ft.		1,013	887
702	0130	Loose Rock Riprap	Cu. Yd.		1,406	1,406
705	0100	Mobilization	L. Sum	1		
722	0118	Box Beam Guardrail	L. Ft.	278		
722	0600	Box Beam Guardrail Flared End Treatment	Ea.	4		
724	0110	Temporary Bypass	L. Sum	1		
726	0180	Seeding Type B Class V	Acres	3		
746	0100	Flagging	Mt-Hrs.	500		
750	0100	Linseed Oil Treatment	Gal.		16	16
756	0100	Field Laboratory - Type A	Ea.	1		
762	3298	Traffic Control	L. Sum	1		
776	0100	Temporary Striping	Mile	1		
900	3000	Bridge Bench Marks	Set		1	1

<u>DESCRIPTION</u>	<u>BASIS OF ESTIMATE</u>	<u>UNIT</u>
Aggr. Base Crse. Cl. 5, 1.5 Ton/CY +25%		Ton
40 Ton/P.D. Approach		
Water for Dust Palliative Plus 20 Gal./Ton Aggr. Base Crse.		'M' Gal.
WATER FOR COMPACTION: 10 Gal./CY of Embankment Quantity.		
SEEDING: Entire right of way and construction areas in easements, except graded roadbed.		

<u>DESCRIPTION</u>	<u>SPECIAL PROVISIONS</u>
532 Haul Road Maintenance	
564 Slipformed Jersey Barrier	
569 Statewide 404 Permit	
573 Bidding Requirement and Conditions	SP-102-20
583 Flagging	SP-746-2
584 Piling	SP-622-10
601 Measurement and Payemnt Scope of Work	
611 Painting (STEEL ALTERNATE)	
618 Aggregate for Portland Cement Concrete	SP-806-5

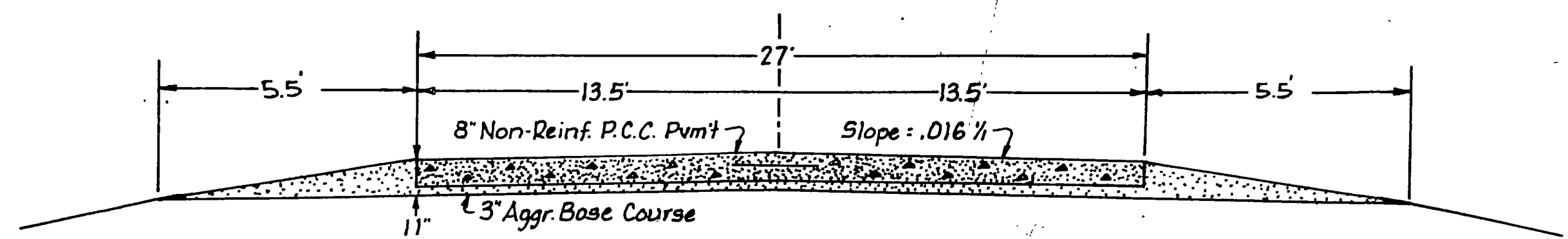
<u>DESCRIPTION</u>	<u>MAXIMUM SIZE OF AGGREGATE</u>	<u>TYPE OF AGGREGATE</u>	<u>MAXIMUM SIZE</u>
Class 5		Crushed	3/4"

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
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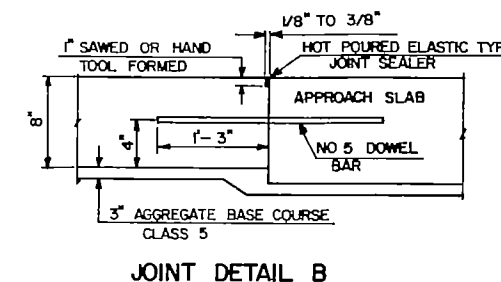
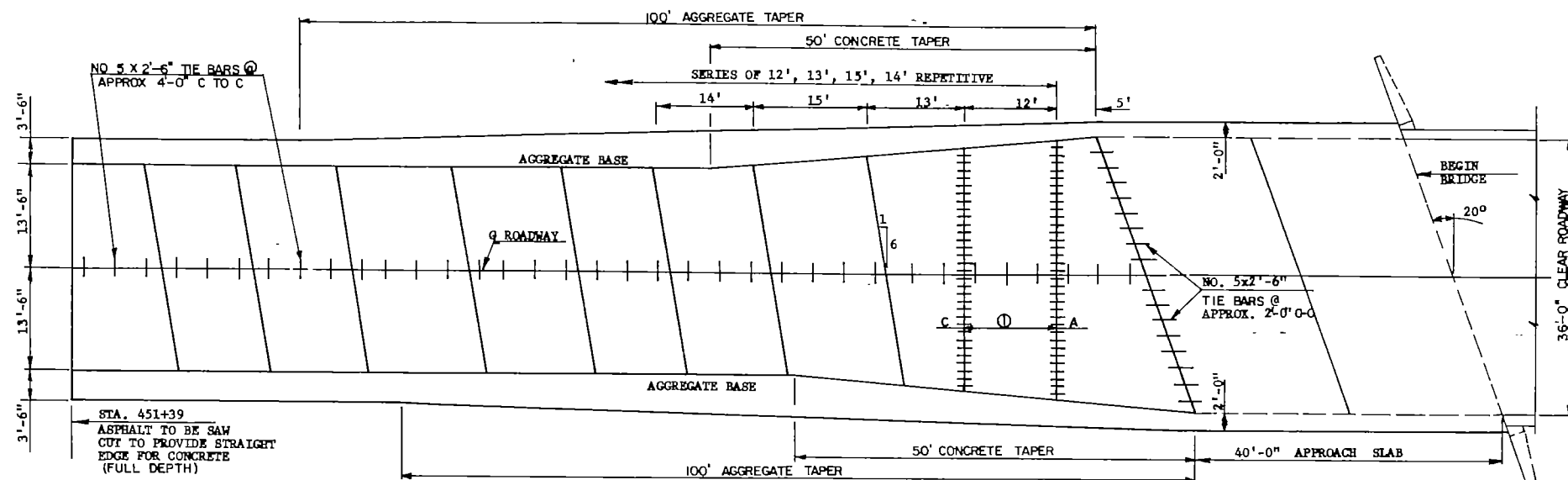


BOX BEAM GUARDRAIL LAYOUT
Skew 20° Lt. & Bk.

TYPICAL SECTION DETOUR

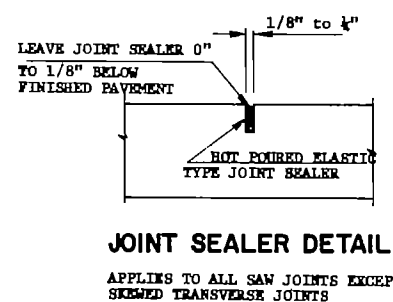
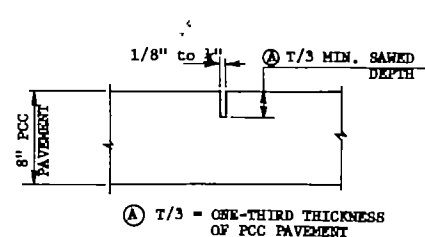
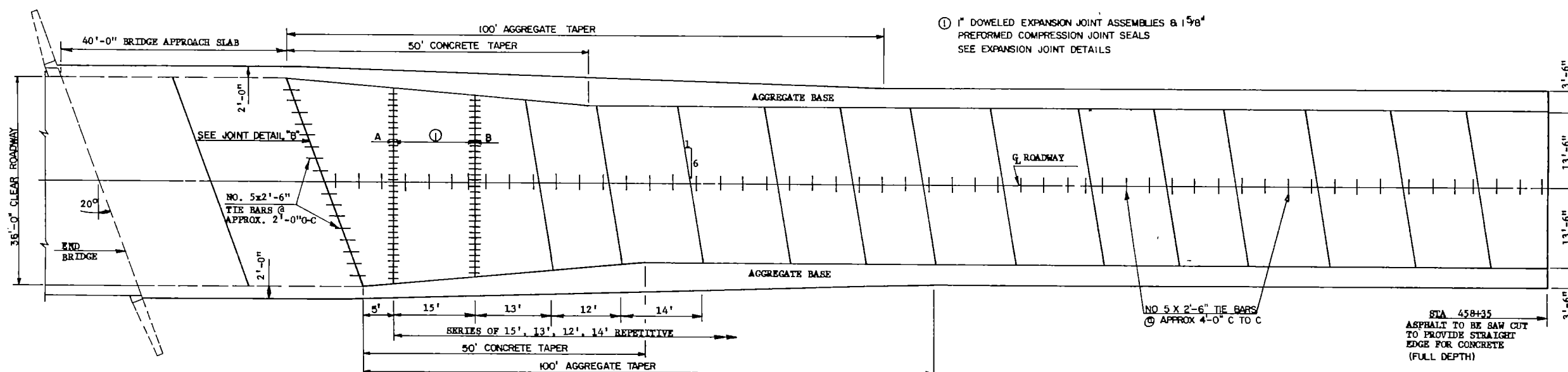


TYPICAL SECTION TANGENT



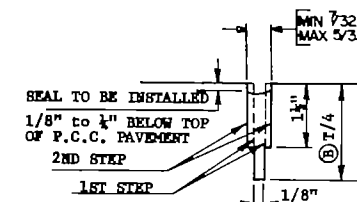
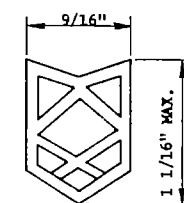
NOTE NO. 5x2'-6" TIE BARS INCIDENTAL TO PAY ITEM "P.C.C. PAVEMENT".

① 1" DOWELED EXPANSION JOINT ASSEMBLIES & 1 1/8" PREFORMED COMPRESSION JOINT SEALS SEE EXPANSION JOINT DETAILS



PREFORMED COMPRESSION JOINT SEAL FOR PREFORMED TRANSVERSE CONTRACTION JOINTS

NOTE: PREFORMED COMPRESSION JOINT SEALS OF OTHER SHAPES MAY BE USED. THE SHAPE AND DIMENSIONS SHALL BE APPROVED BY THE ENGINEER.



SAWED TRANSVERSE JOINT

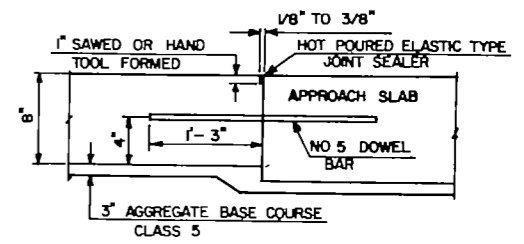
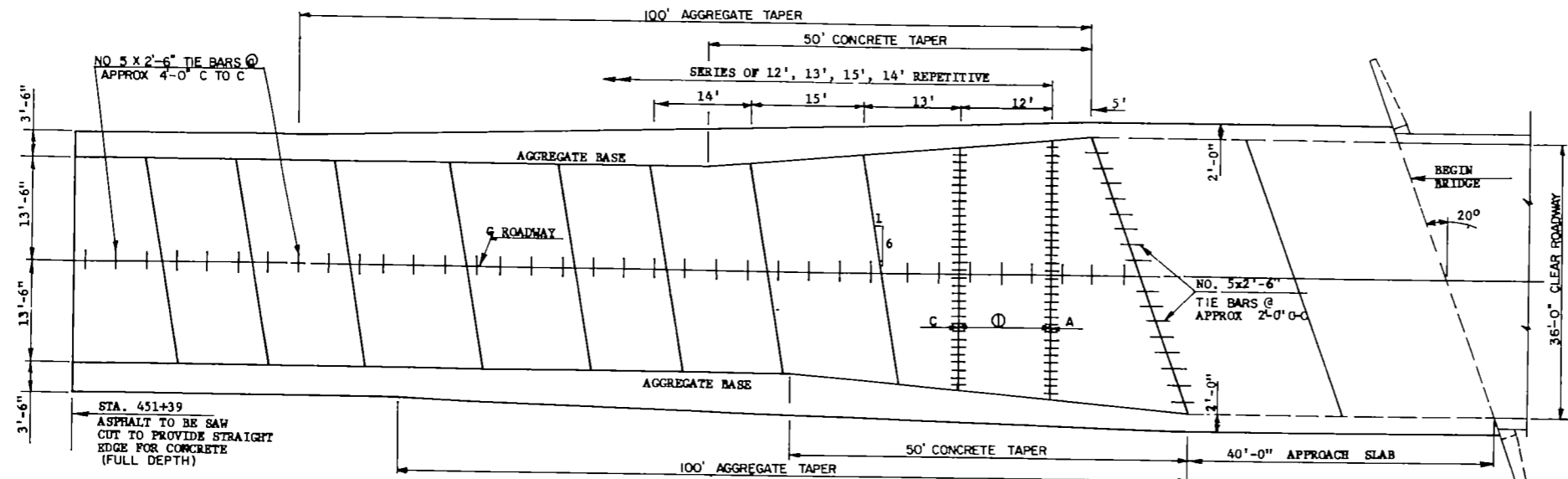
② T/4 = ONE-FOURTH THICKNESS OF P.C.C. PAVEMENT

QUANTITIES

8 IN NON-REINF CONC PVMT CLAE	1088 SY
PREFORMED COMP JT SEAL 9/16"	581.6 L.F.
PREFORMED COMP JT SEAL 1 1/8"	130.8 L.F.
DOWELED EXP. JT ASSEMBLY	130.8 L.F.

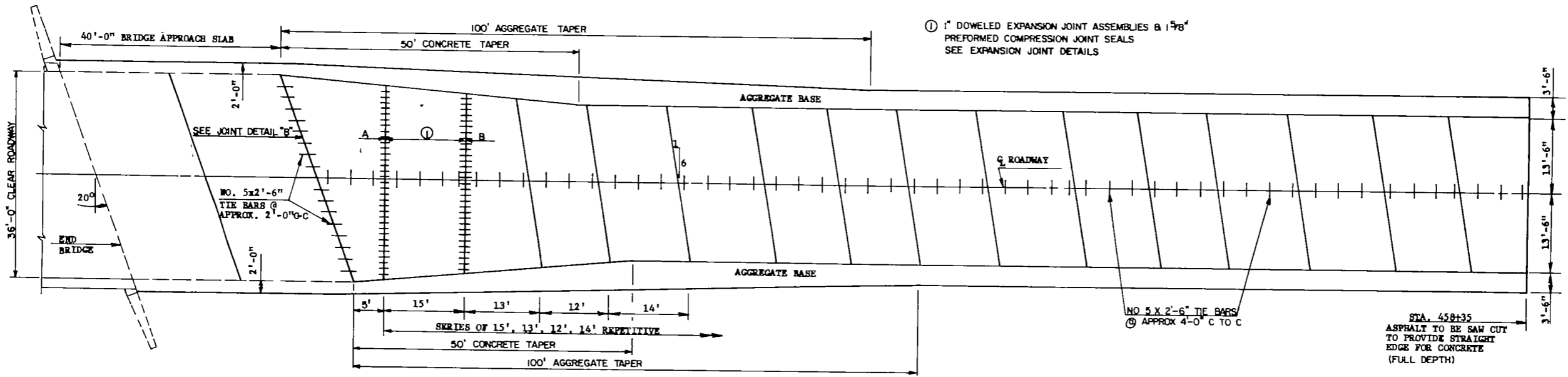
MAPLE RIVER

CONCRETE PAVEMENT
DETAILS
STEEL ALTERNATE

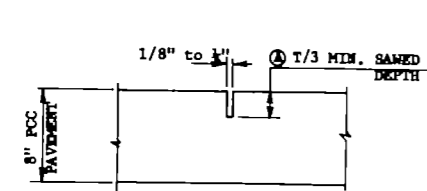


JOINT DETAIL B

NOTE NO. 5 X 2'-6" TIE BARS INCIDENTAL TO PAY ITEM "P.C.C. PAVEMENT"

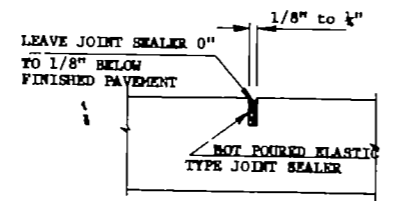


① 1" DOWELED EXPANSION JOINT ASSEMBLIES & 1 5/8" PREFORMED COMPRESSION JOINT SEALS SEE EXPANSION JOINT DETAILS



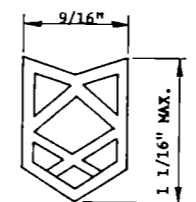
① T/3 = ONE-THIRD THICKNESS OF P.C.C. PAVEMENT

LONGITUDINAL JOINT



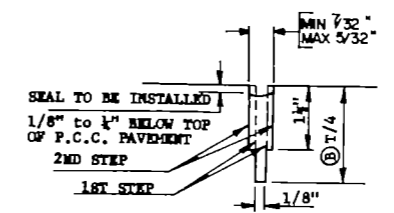
JOINT SEALER DETAIL

APPLIES TO ALL SAW JOINTS EXCEPT SKEWED TRANSVERSE JOINTS



PREFORMED COMPRESSION JOINT SEAL FOR PREFORMED TRANSVERSE CONTRACTION JOINTS

NOTE PREFORMED COMPRESSION JOINT SEALS OF OTHER SHAPES MAY BE USED. THE SHAPE AND DIMENSIONS SHALL BE APPROVED BY THE ENGINEER.



SAWED TRANSVERSE JOINT

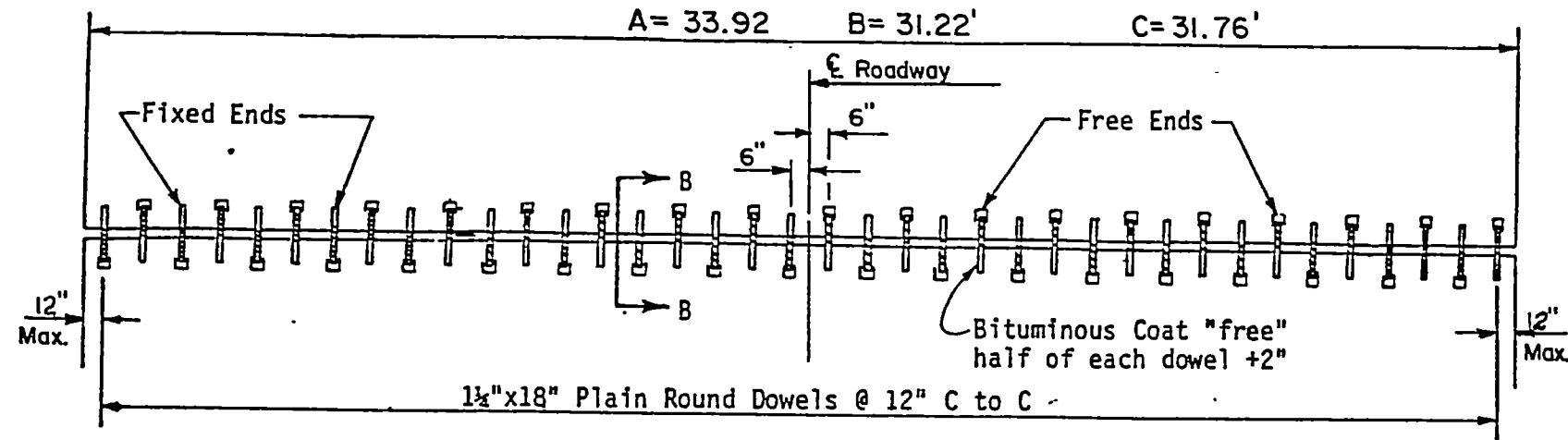
② T/4 = ONE-FOURTH THICKNESS OF P.C.C. PAVEMENT

QUANTITIES		
8 IN. NON-REINF CONC PVMT CLAE	1092	S Y
PREFORMED COMP JT SEAL 9/16"	5816	L F
PREFORMED COMP JT SEAL 1-7/8"	1308	L F
DOWELED EXP JT ASSEMBLY	1308	L F

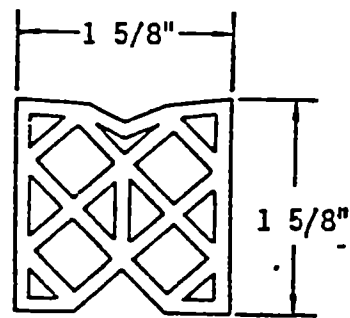
MAPLE RIVER
CONCRETE PAVEMENT
DETAILS
CONCRETE ALTERNATE

EXPANSION JOINT DETAILS

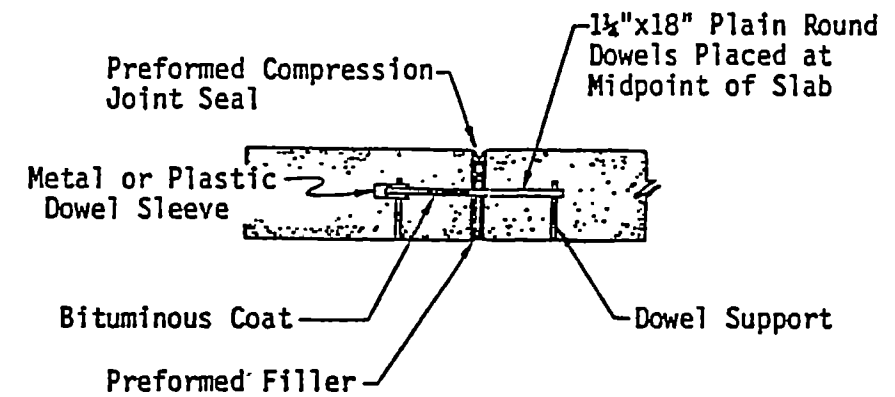
FYWA REGION	STATE	FED AID PROJ NO	SHEET NO
8	N.D.	BRF-8-018 (09)064	16



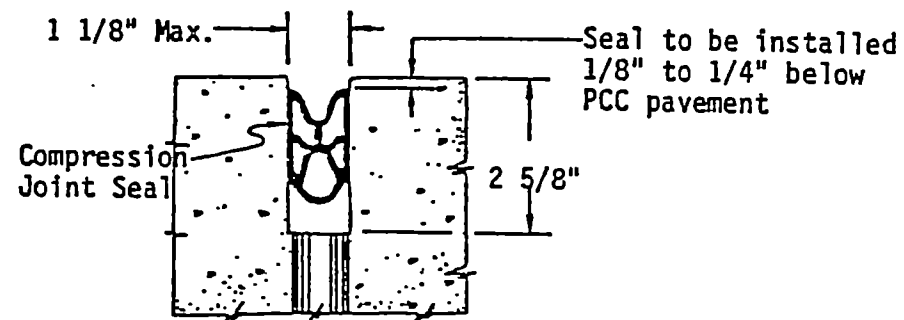
EXPANSION JOINT DOWEL BAR ASSEMBLY



PREFORMED COMPRESSION JOINT SEAL FOR PREFORMED EXPANSION JOINT

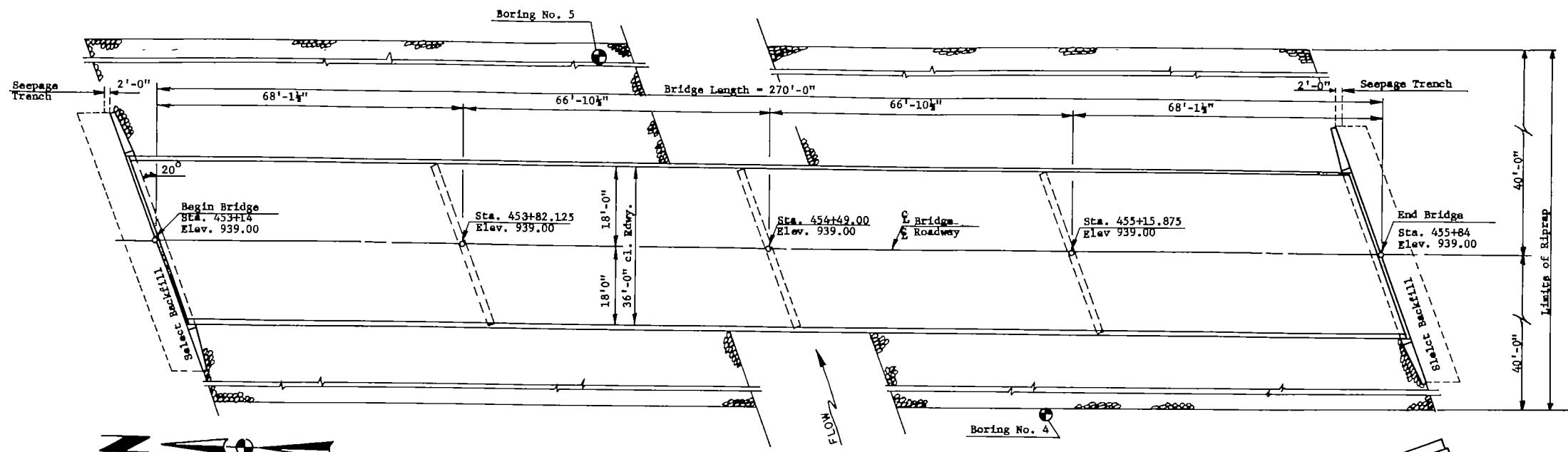


SECTION B-B

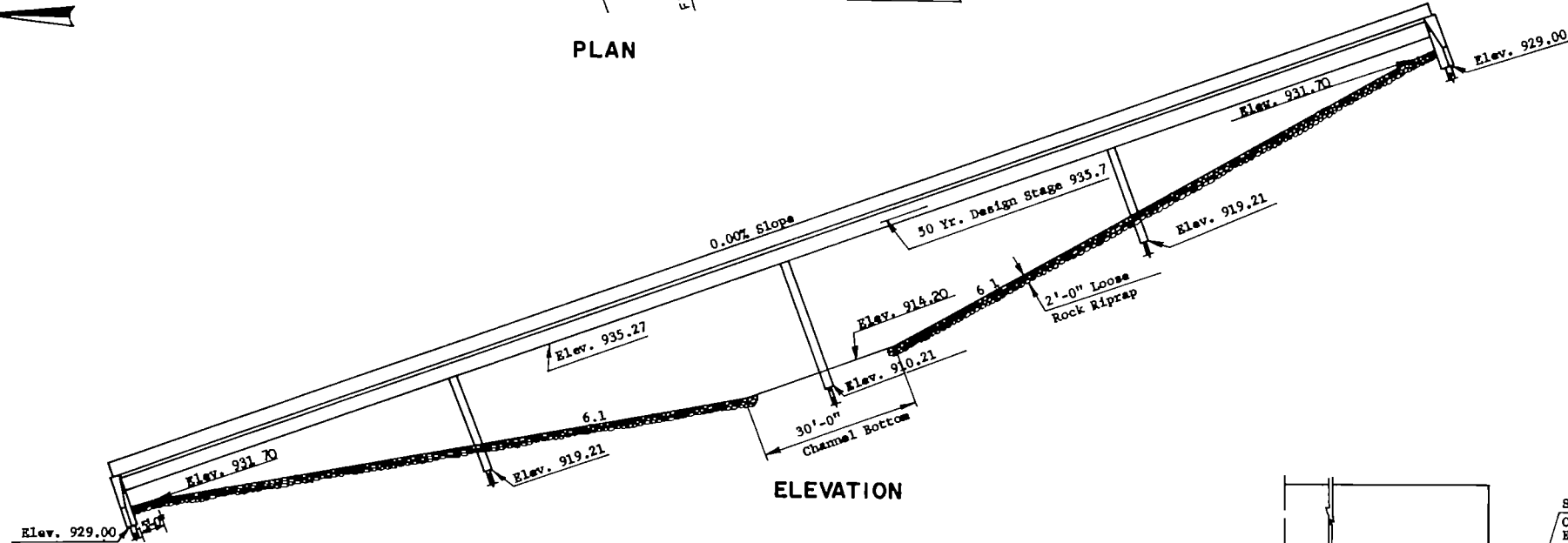


INSTALLATION
(Expansion Joint Seal)

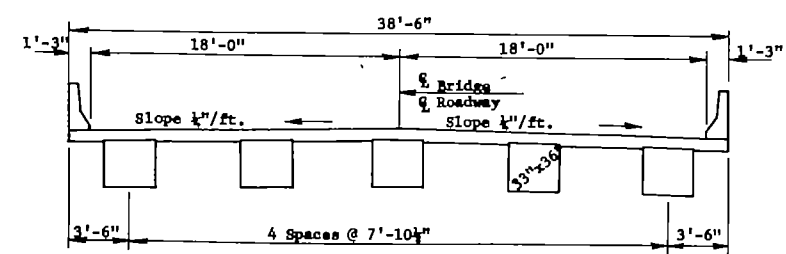
CODE NO	FYWA REGION	STATE	FED AID PROJ NO	SHEET NO
X-081	8	N.D.	BRF-8-018(09)064	33



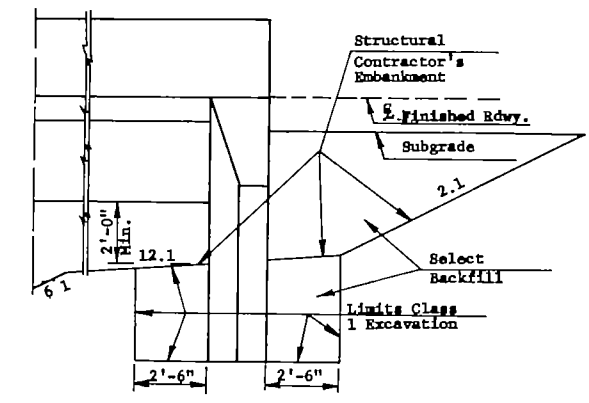
PLAN



ELEVATION



DECK SECTION



DETAIL AT ABUTMENT

NOT TO SCALE

NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
**MAPLE RIVER
BRIDGE LAYOUT**
CONCRETE ALTERNATE
PROJECT BRF-8-018(09)064
CASS COUNTY

APPROVED
DATE 2/19/85
Clifford J. Smith
ENGINEER

HYDRAULIC DESIGN DATA

DRAINAGE AREA	910	SQ. MI.
DESIGN FREQUENCY	50-	YEAR
DESIGN DISCHARGE	9860	CFS
DESIGN STAGE (Downstream)	935.7	
STREAM GRADIENT	0.000237	
AVERAGE VELOCITY OF FLOW IN NATURAL CHANNEL	2.6	FT/SEC
DEPTH OF FLOW	21.5	FEET
MAXIMUM RECORDED STAGE (1975)	1938.0	
MAXIMUM RECORDED DISCHARGE (1975)	Unknown	CFS
100-YEAR FREQUENCY STAGE	937.6	
100-YEAR FREQUENCY DISCHARGE	13,200	CFS

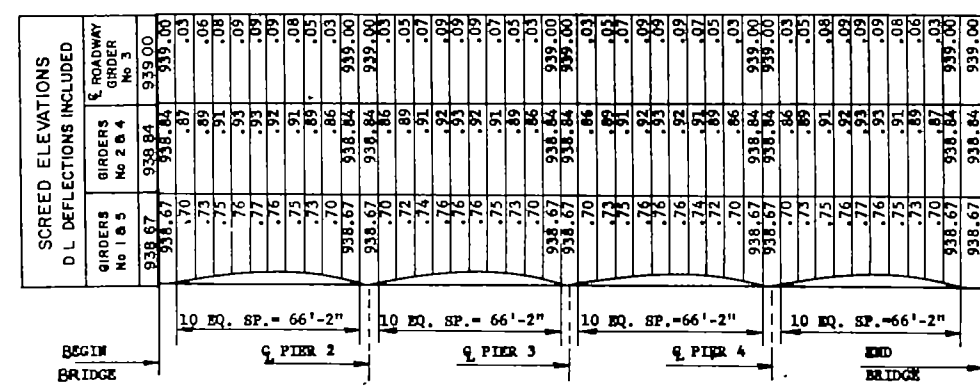
SPECIAL PROVISIONS	
NO	NAME
564	SLIPFORMED JERSEY BARRIER
573	BIDDING REQUIREMENTS AND CONDITIONS
584	PILING
618	AGGREGATE FOR PORTLAND CEMENT CONCRETE

ESTIMATE OF QUANTITIES

SPEC. CODE	ITEM DESCRIPTION	UNIT	QUANTITY
103	100 CONTRACT BOND	L. SUM	1.0
202	105 REMOVAL OF STRUCTURE	L. SUM	1.0
208	100 CLASS 1 EXCAVATION	CU YD	113.0
208	110 CLASS 2 EXCAVATION	CU YD	116.0
208	200 FOUNDATION PREP.	L. SUM	1.0
228	100 SELECT BACKFILL	CU YD	221.0
302	120 AGGREGATE BASE COURSE CL. 5	TON	1635.0
350	112 8 IN NON-REIF. CONC. PAVT. CL. AE	SQ. YD	1092.0
350	215 CONCRETE BRIDGE APPROACH SLAB	SQ. YD	320.0
350	230 DOMED EXPANSION JOINT ASSEMBLY	L. FT	130.8
350	809 PREFORMED COMP. JT. SEAL 9/16 IN	L. FT	381.4
350	830 PREFORMED COMP. JT. SEAL 1 5/8 IN	L. FT	130.8
402	130 CLASS A&E-3 CONCRETE	CU YD	313.0
402	1110 CLASS A&E-1 CONCRETE	CU YD	224.0
402	7000 SPECIAL SURFACE FINISH	SQ. FT	3398.0
404	9620 PRESTRESSING BOX BEAM-33"	L. FT	1323.3
612	115 REINFORCING STEEL GRADE 60	LB	4204.0
612	116 REINFORCING STEEL GRADE 40 EC	LB	40393.0
614	342 STRUCTURAL STEEL H&S	LB	1725.0
622	40 STEEL PILING HP 12x53	L. FT	2854.0
622	1200 STEEL TEST PILING HP 12x53	L. FT	310.0
701	108 VERTICAL DRAINAGE FABRIC	SQ. FT	1013.0
702	130 LOOSE ROCK RIPRAP	CU YD	1404.0
705	100 MOBILIZATION	L. SUM	1.0
750	100 LINSEED OIL TREATMENT	GAL	14.1
900	3000 BENCH MARKS	SET	1.0
		TOTAL	

BENCH MARKS			
NO	DESCRIPTION	LOCATION	ELEV
1	U IRON BY TREE - 1x2 GRD	447+88 - 96' RT	938.36
2	U IRON BY P P - 1x2 GRD	463+42 - 125' LT	937.39

LIST OF STANDARDS
D-500-1
H-0401
H-7023



SCREED ELEVATIONS

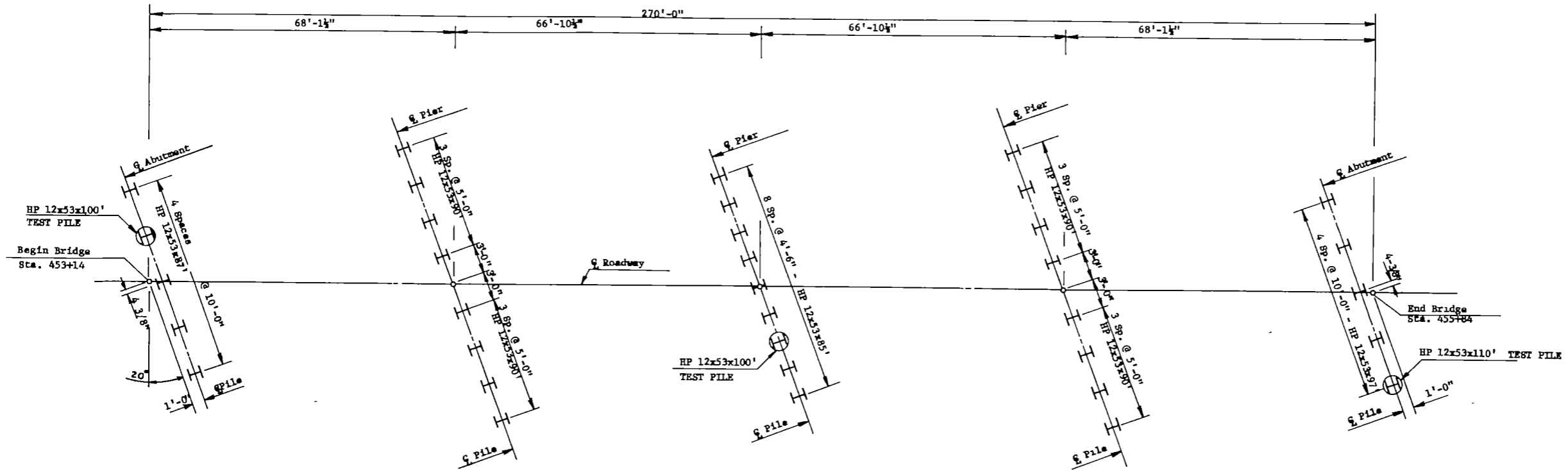
ELEVATIONS ARE TO THE TOP OF FINISHED CONCRETE

*Measured Below Bottom of Footing

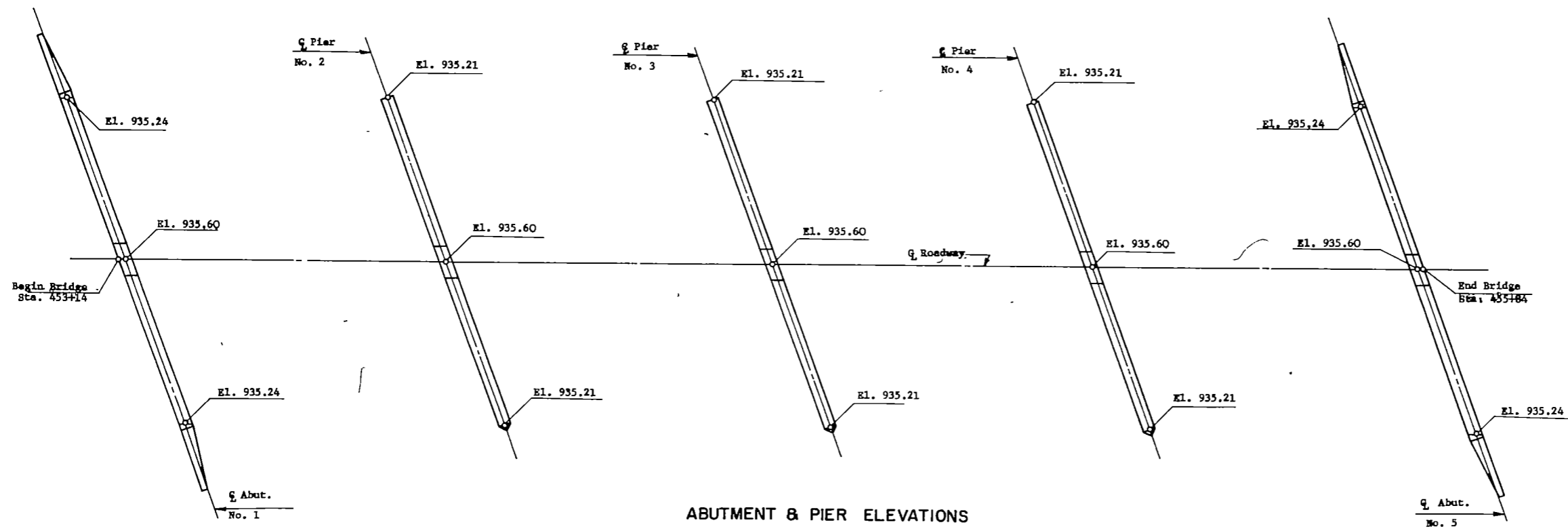
PILE LOADING					
LOCATION	DEAD LOAD	LIVE LOAD	DESIGN LOAD	MIN. PENETRATION	
Abut. No. 1	48.2 T	20.8 T	69.0 T	70'	
Pier No. 2	47.5 T	19.2 T	66.7 T	60'	
Pier No. 3	47.0 T	16.6 T	63.6 T	50'	
Pier No. 4	47.5 T	19.2 T	66.7 T	60'	
Abut. No. 5	48.2 T	20.8 T	69.0 T	70'	

PRESTRESSING DATA					
C G	FINAL FORCE	DETENSION STRENGTH	ACCEPTANCE STRENGTH	WEIGHT TONS	GIRDER LENGTH
2.25	712.6 K				
2.75	729.5 K	4,790	5,000	20.78	66'-2"
3.25	747.3 K				

MAPLE RIVER
GENERAL INFORMATION
CONCRETE ALTERNATE

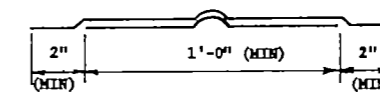
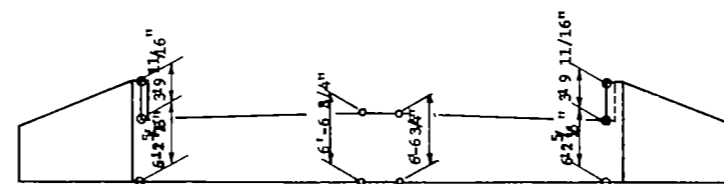
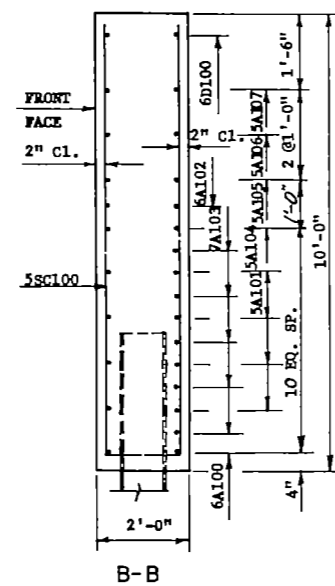
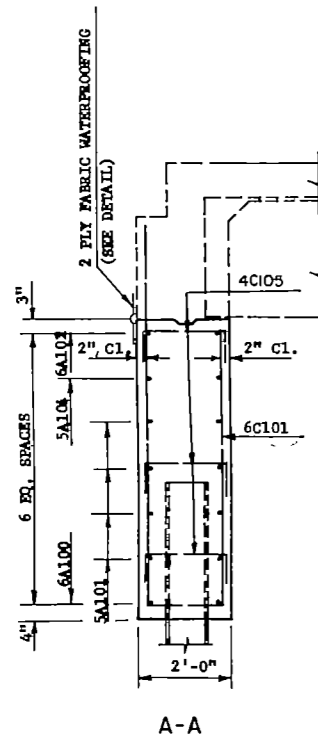
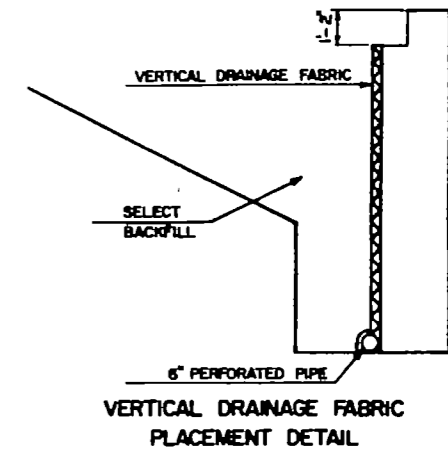
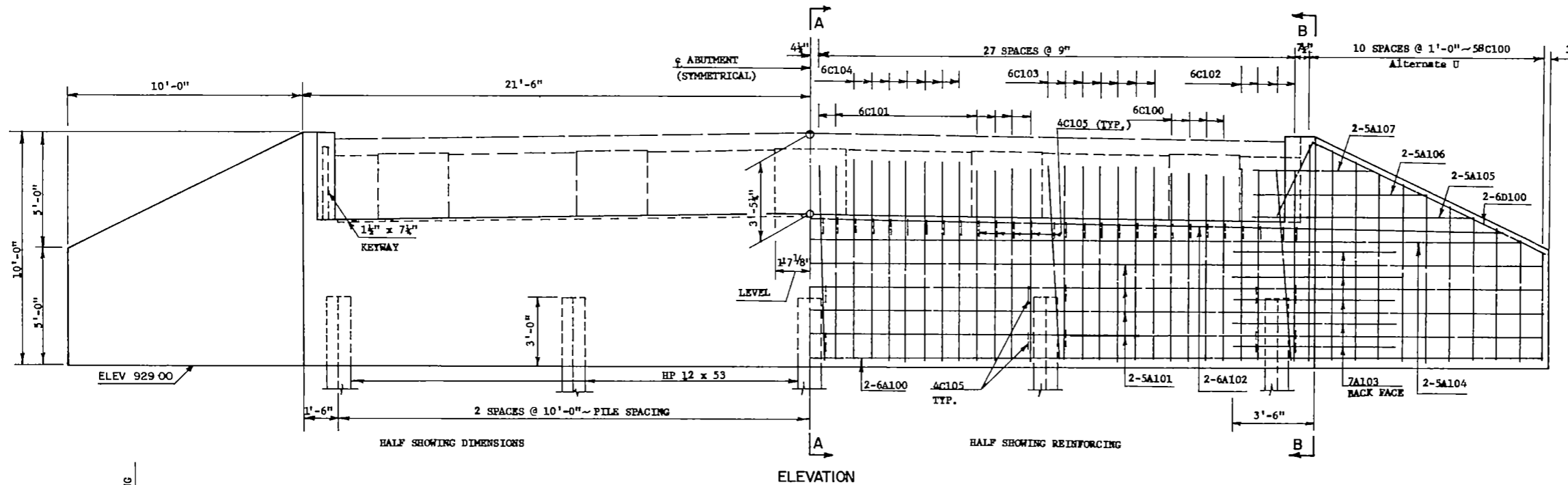
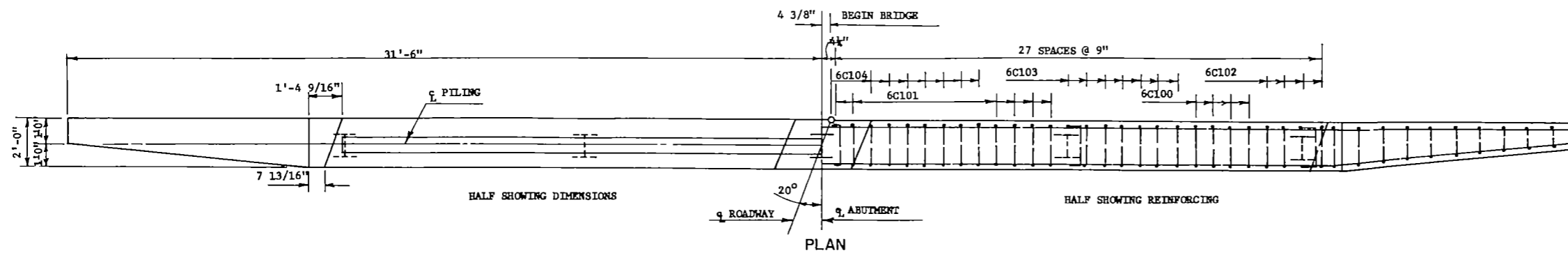


PILE LAYOUT



ABUTMENT & PIER ELEVATIONS
ELEVATION ARE TO TOP OF FINISHED CONCRETE

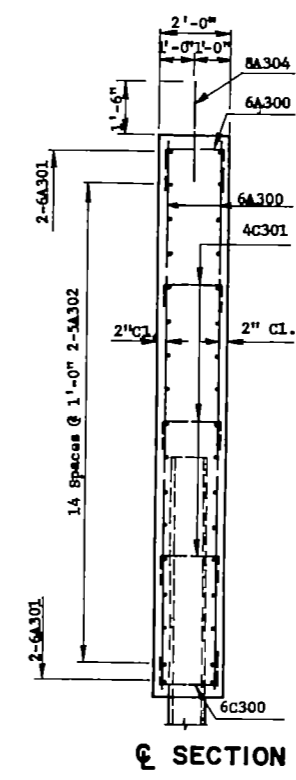
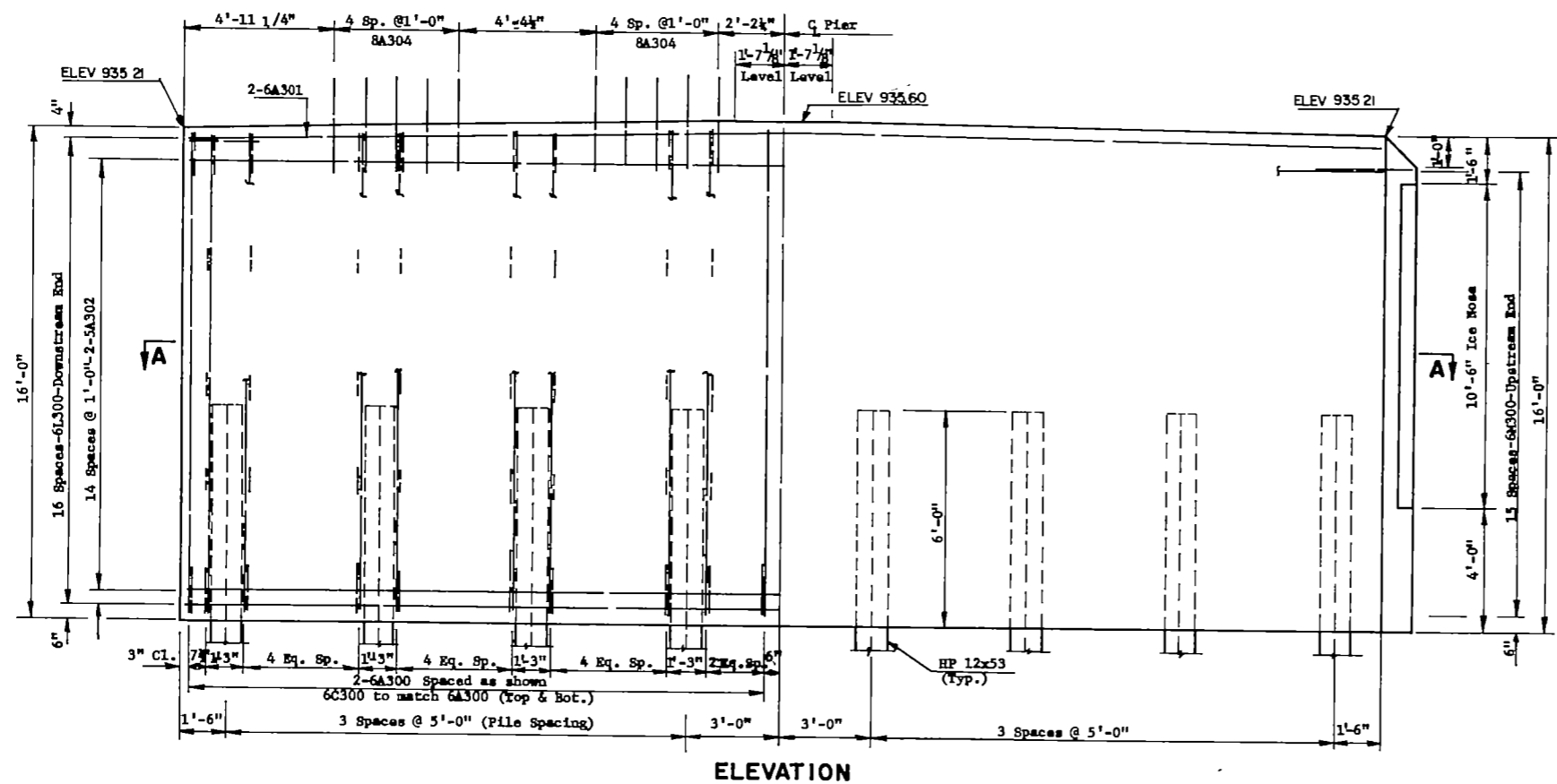
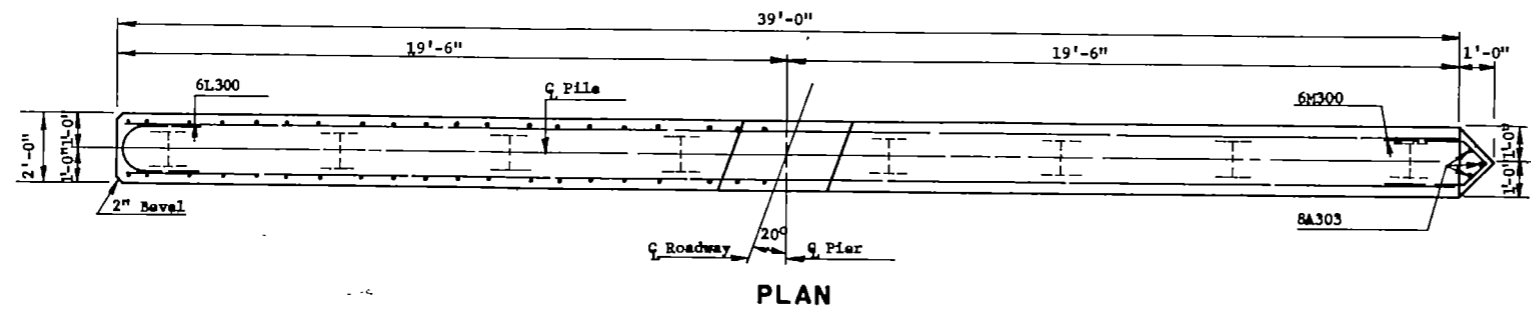
MAPLE RIVER
PILE LAYOUT, ABUTMENT & PIER CAP ELEVATIONS
CONCRETE ALTERNATE



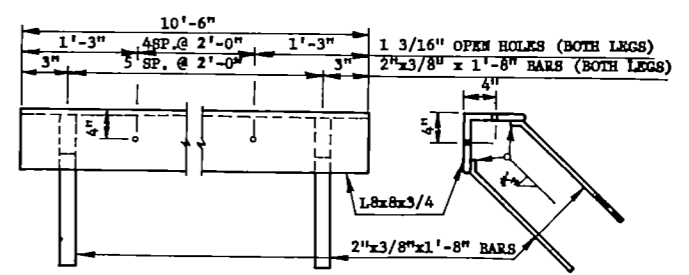
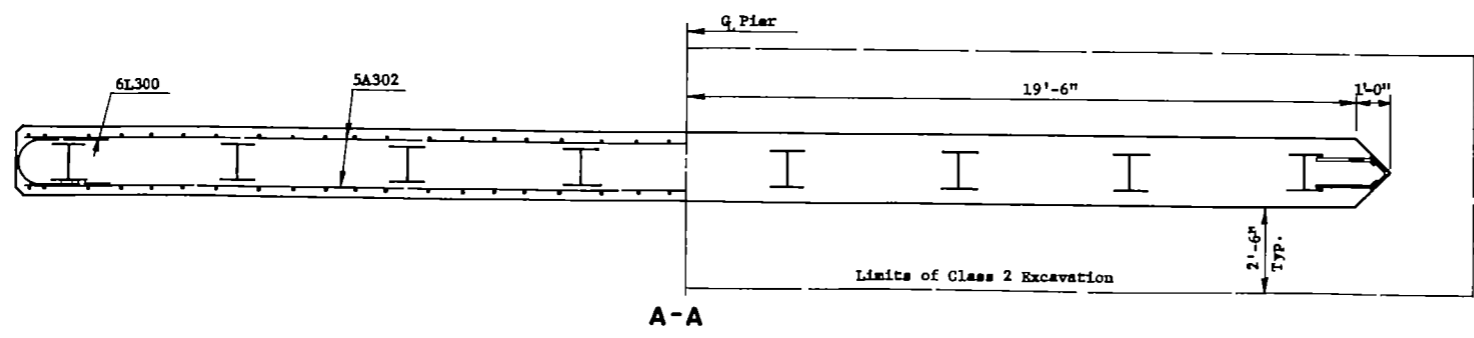
NOTE

Two ply fabric waterproofing shall consist of furnishing materials and placing dampproofing and fabric waterproofing at areas designated on this sheet in accordance with Sec. 735 of the standard specifications for two ply fabric waterproofing. All materials and work shall be considered incidental to the pay item for Class AB-1 concrete.

QUANTITIES (ONE ABUT.)	
CLASS AB-1 CONCRETE	29.5 C.Y.
REINFORCING STEEL	3,390 LBS.
MAPLE RIVER	
ABUTMENT DETAILS	
CONCRETE ALTERNATE	
36'-0" CLEAR ROADWAY	

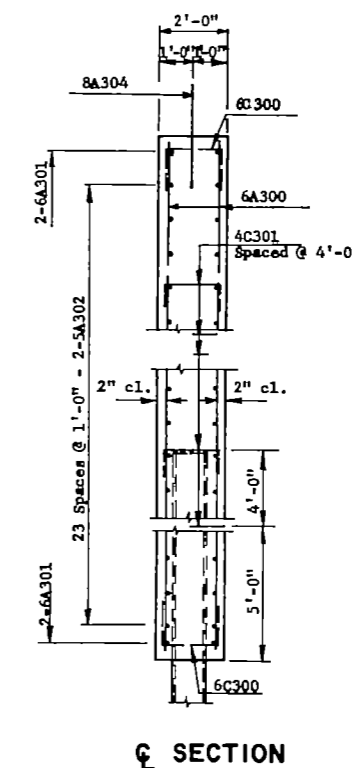
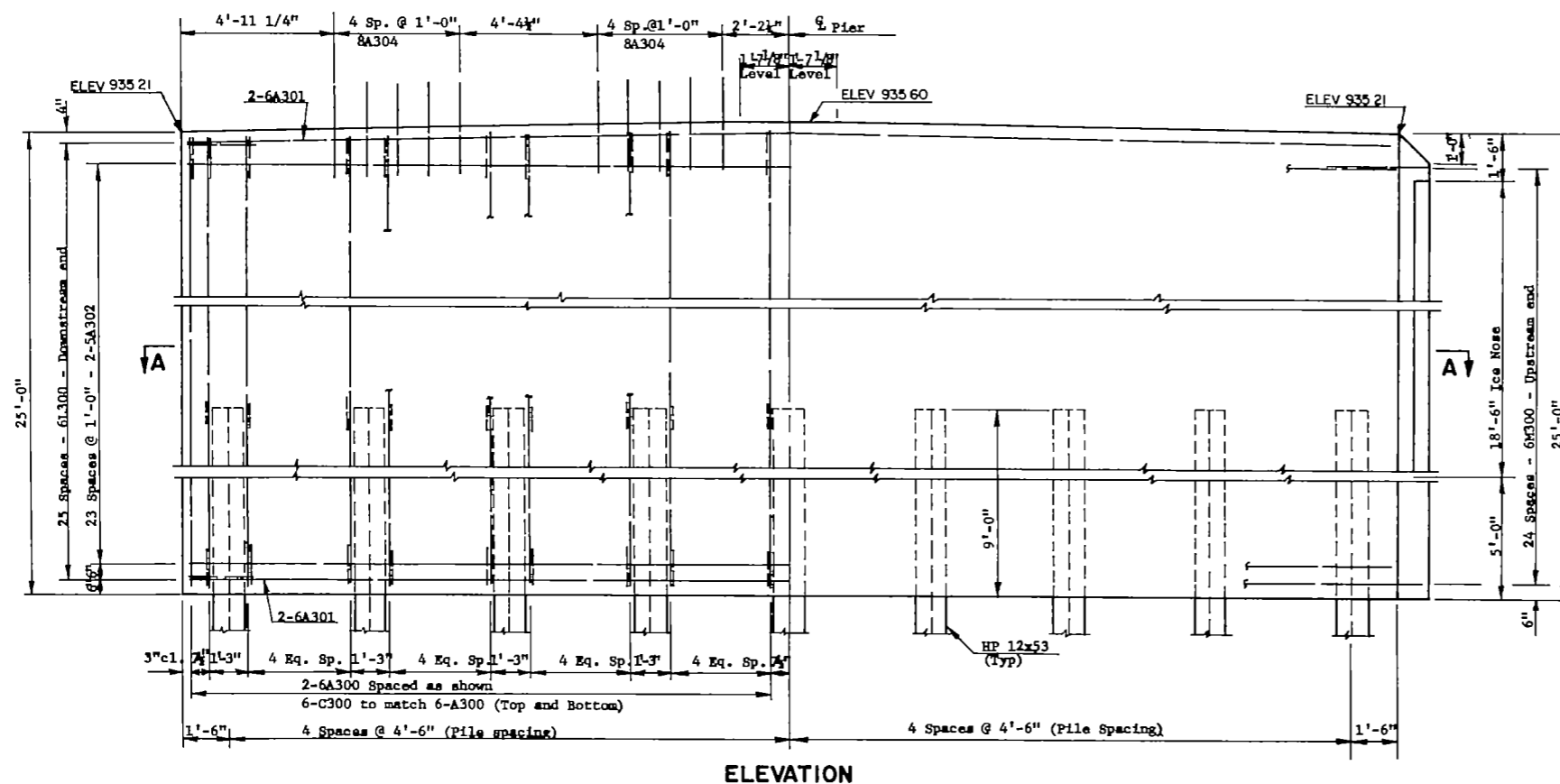
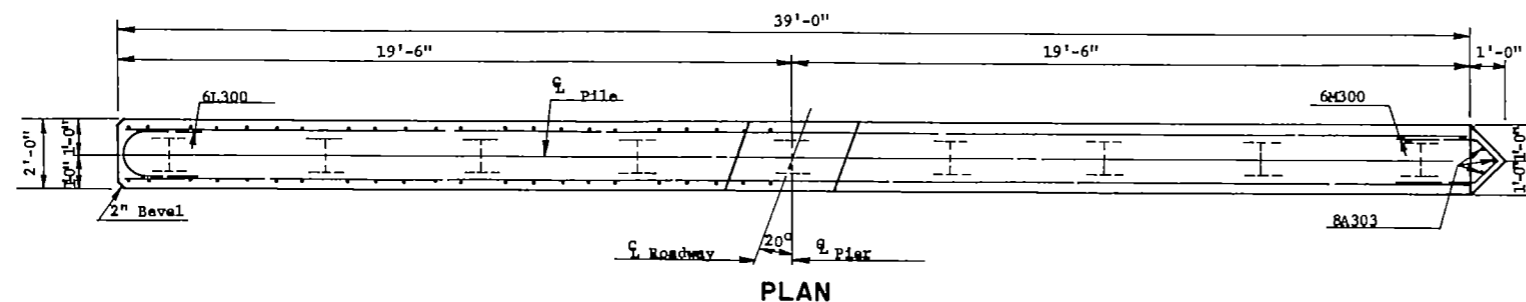


NOTE: Pier cap should be struck off parallel to G girder. 8A304 bars shall be plain round mild steel. The upper half of this bar shall be greased before placing the diaphragm.

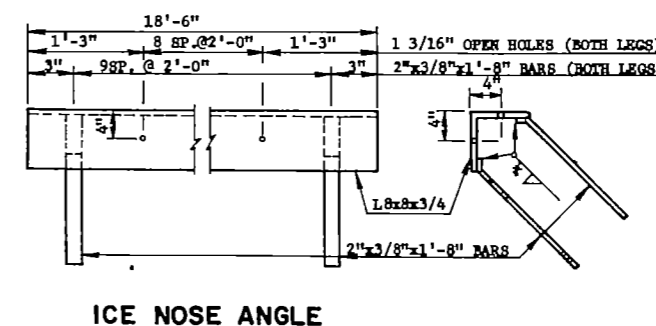
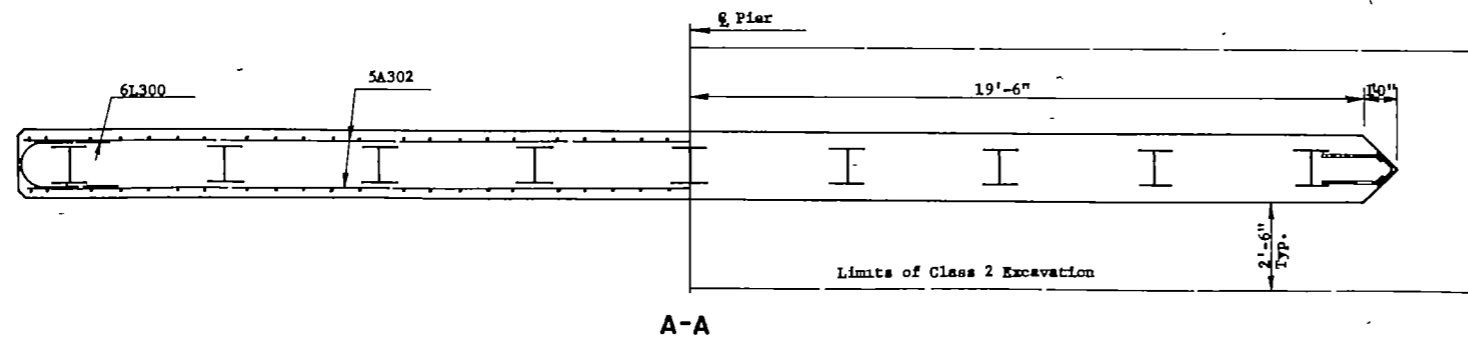


QUANTITIES (ONE PIER)	
CLASS AE-1 CONCRETE	48.9 C.Y.
REINFORCING STEEL	4,532 LBS.
STRUCTURAL STEEL M183	460 LBS.

MAPLE RIVER
 PIER 2 & 4 DETAILS
 CONCRETE ALTERNATE



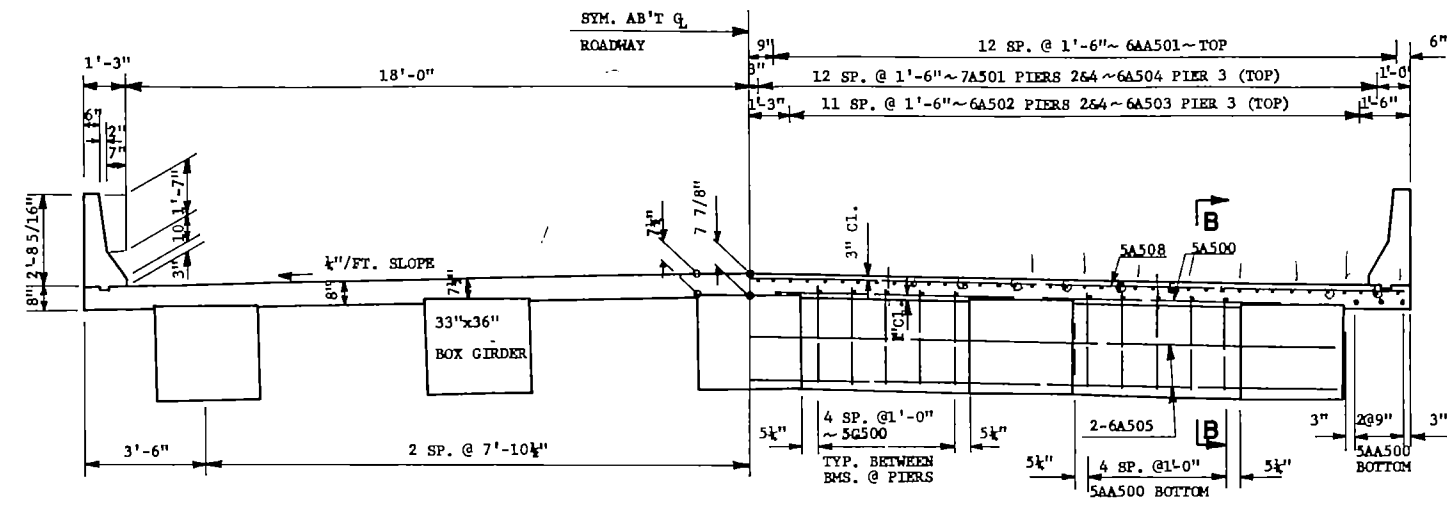
NOTE: Pier cap should be struck off parallel to girder.
8A304 bars shall be plain round mild steel. The upper half of this bar shall be greased before placing the diaphragm.



QUANTITIES	
Class AE-1 Concrete	732 C.Y.
Reinforcing Steel	7,045 LBS.
Structural Steel M183	805 LBS.

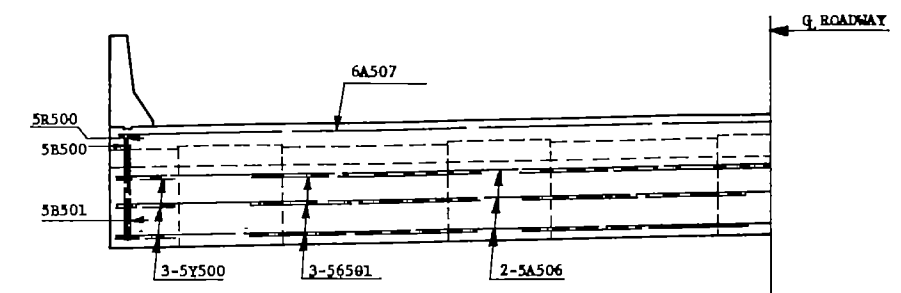
MAPLE RIVER
PIER 3 DETAILS
CONCRETE ALTERNATE

FWA REGION	STATE	FED AID PROJ NO	SHEET NO
8	N.D.	BRF-8-018(09)064	40

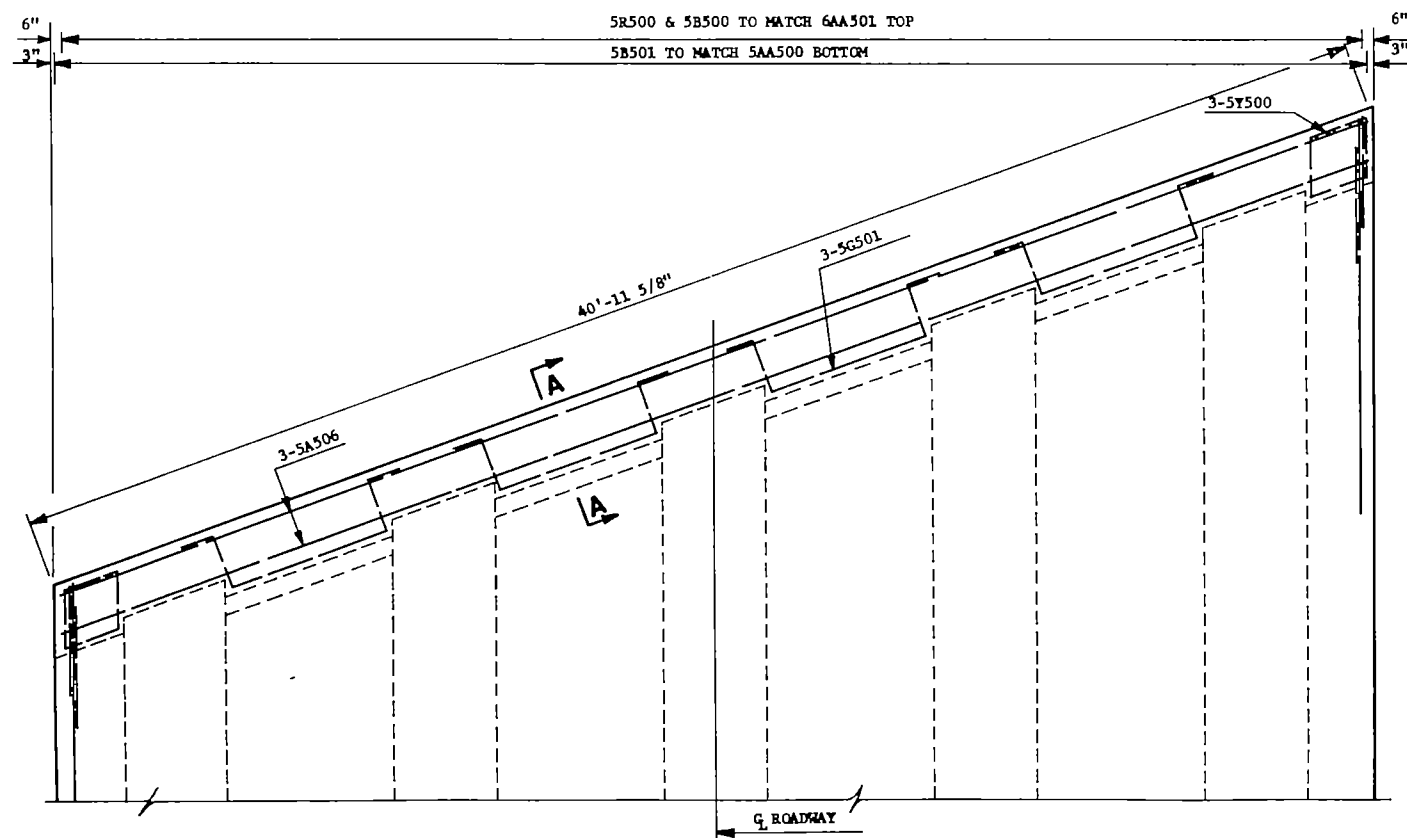


HALF SHOWING DIMENSIONS

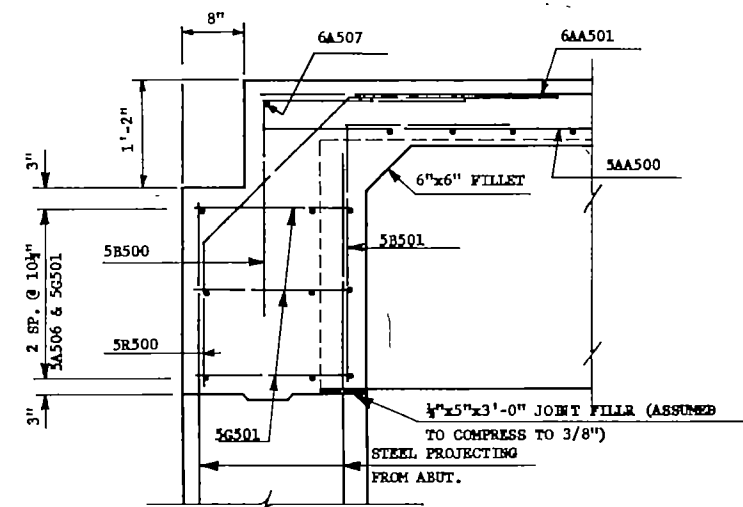
HALF SHOWING REINFORCING



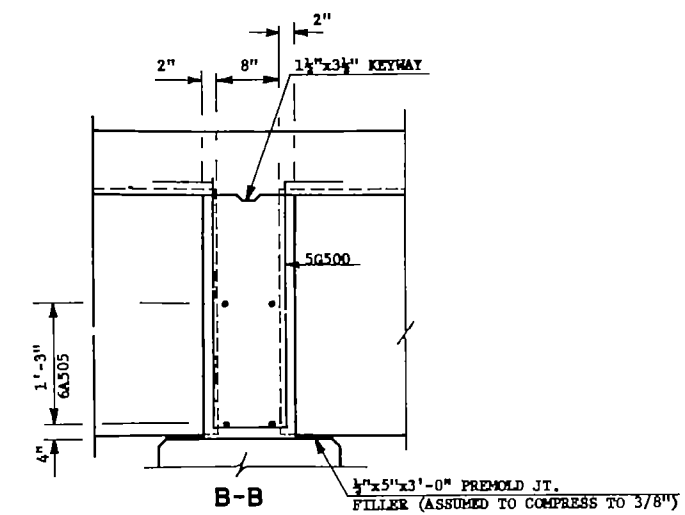
HALF ENDWALL ELEVATION



PLAN VIEW OF ENDWALL

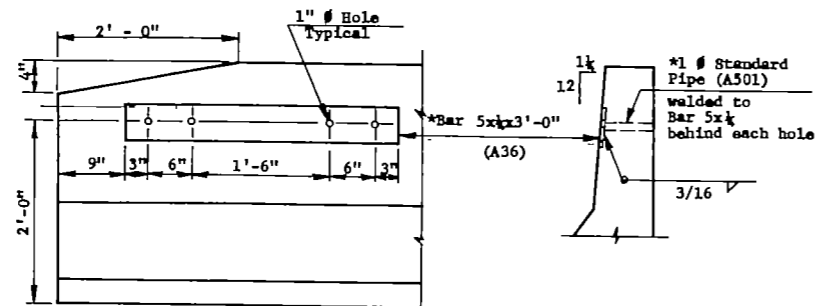


A-A



B-B

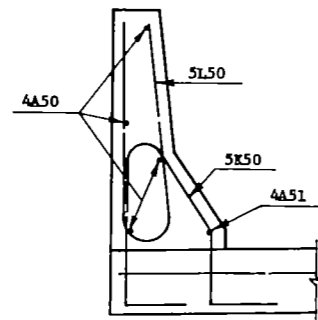
MAPLE RIVER
 SUPERSTRUCTURE DETAILS
 CONCRETE ALTERNATE
 36'-0" CLEAR ROADWAY



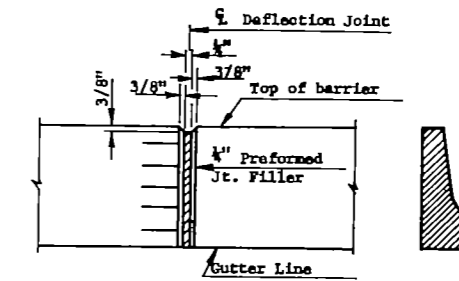
* Galvanize after fabrication. All work and materials shall be incidental to Class AAR-3 Concrete.

ELEVATION

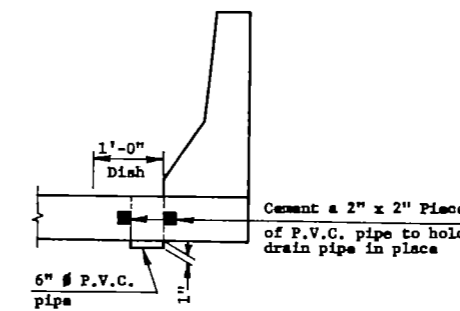
BARRIER END DETAIL



TYPICAL CURB SECTION



DETAIL AT JOINT



FLOOR DRAIN DETAIL

Drains shall not be paid for directly but shall be included in the price bid for AAR-3 Concrete.

QUANTITIES	
CONCRETE CLASS AAR-3	3/38 C.Y.
REINFORCING STEEL	24,197 LBS.
REINFORCING STEEL (EPOXY)	40,393 LBS.

MAPLE RIVER
 SUPERSTRUCTURE DETAILS
 CONCRETE ALTERNATE
 36'-0" CLEAR ROADWAY

BILL OF REINFORCING STEEL, GRADE 60

LETTER PREFIX OF BAR MARK DENOTES SHAPE - SEE BAR BENDING & CUTTING DIAGRAMS

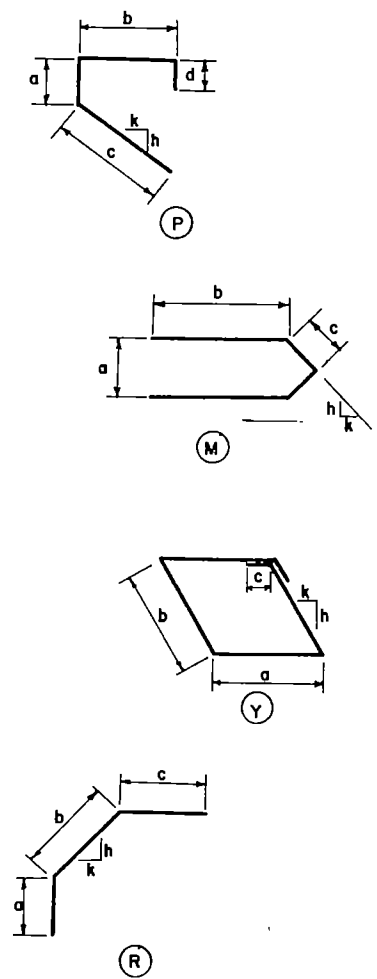
FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
8	N.D.	BRF-8-018(09)064	42

LOCATION	SIZE	MARK	NUMBER EACH OR SETS	NOMINAL LENGTH	DETAILING DIMENSIONS											
					a	b	c	d	e	f	g	h	k			
ABUTMENTS 185	6	A100	8	32'-9"		32'-9"										
	5	A101	32	32'-6"		32'-6"										
	6	A102	8	30'-6"		30'-6"										
	7	A103	20	7'-0"		7'-0"										
	5	A104	8	31'-6"		31'-6"										
	5	A105	8	9'-6"		9'-6"										
	5	A106	8	7'-3"		7'-3"										
	5	A107	8	5'-0"		5'-0"										
	6	C100	16	15'-7"		5'-10"	1'-8"	8'-1"								
	6	C101	24	15'-11"		6'-0"	1'-8"	8'-3"								
	6	C102	16	18'-6"		8'-1"	1'-8"	8'-9"								
	6	C103	28	18'-8"		8'-2"	1'-8"	8'-10"								
	6	C104	28	18'-10"		8'-3"	1'-8"	8'-11"								
	4	C105	152	2'-6"		5"	1'-8"	5"								
	6	D100	8	14'-0"		3'-0"	11'-0"					12	0			
5	SC100	4	169'-7"		4'-8"	9'-7"	8"	1'-8"	10							
PIERS 284	6	A300	160	15'-8"		15'-8"										
	6	A301	8	38'-8"		38'-8"										
	5	A302	60	38'-8"		38'-8"										
	8	A303	6	14'-8"		14'-8"										
	8	A304	40	3'-0"		3'-0"										
	6	C300	160	3'-8"		1'-0"	1'-8"	1'-0"								
	4	C301	96	2'-6"		5"	1'-8"	5"								
	6	L300	34	8'-4"		3'-0"	2'-4"	3'-0"		9"						
	6	M300	32	8'-2"	1'-6"	3'-0"	1'-1"					12	12			
	PIER 3	6	A300-3	88	24'-8"		24'-8"									
		6	A301	4	38'-8"		38'-8"									
		5	A302	48	38'-8"		38'-8"									
8		A303-3	3	23'-8"		23'-8"										
8		A304	20	3'-0"		3'-0"										
6		C300	88	3'-8"		1'-0"	1'-8"	1'-0"								
4		C301	90	2'-6"		5"	1'-8"	5"								
6		L300	26	8'-4"		3'-0"	2'-4"	3'-0"		9"						
6		M300	25	8'-2"	1'-6"	3'-0"	1'-1"					12	12			

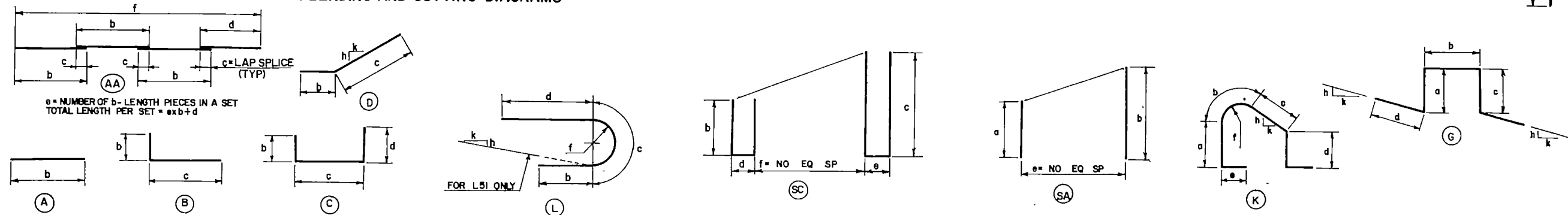
WHENEVER USED, THE FOLLOWING BAR MARK SUFFIXES DENOTE:
 (a)-1,-2, ETC REFER TO ABUTMENT OR PIER NUMBERS;
 (b)-A,-B, ETC REFER TO PIER COLUMNS;

LOCATION	SIZE	MARK	NUMBER EACH OR SETS	NOMINAL LENGTH	DETAILING DIMENSIONS											
					a	b	c	d	e	f	g	h	k			
SUPERSTRUCTURE REGULAR	5	AA500	26	275'-0"		60'-0"	1'-9"	35'-0"	4	268'-0"						
	5	A500	1588	6'-0"		6'-0"										
	6	A505	12	36'-4"		36'-4"										
	5	A506	12	40'-6"		40'-6"										
	5	B501	52	5'-6"		2'-9"	2'-9"									
	5	G500	60	8'-2"	2'-8"	10"	2'-8"	1'-0"				0	12			
	5	G501	24	10'-0"	1'-8"	4'-8"	1'-8"	1'-0"				0	12			
	5	Y500	12	7'-6"	1'-9"	1'-9"	3"					12	4 3/8			
	SUPERSTRUCTURE EPOXY	6	AA501	26	276'-4"		60'-0"	2'-1"	36'-4"	4	268'-0"					
		7	A501	52	24'-0"		24'-0"									
6		A502	48	56'-0"		56'-0"										
6		A503	24	16'-0"		16'-0"										
6		A504	26	50'-0"		50'-0"										
6		A507	2	40'-6"		40'-6"										
5		A508	381	38'-0"		38'-0"										
5		B500	52	5'-0"		2'-6"	2'-6"									
5		R500	52	5'-0"	1'-0"	2'-9"	1'-3"					12	12			
6		8A500	2	399'-0"	4'-6"	37'-6"						18				
BARRIER WALL REGULAR	4	A50	96	22'-1"		22'-1"										
	5	L50	552	5'-4"		2'-3"	10"	2'-3"			3"		1k	12		
	BARRIER WALL EPOXY	4	A51	24	22'-1"		22'-1"									
5		R50	552	5'-6"	1'-5"	7 1/4"	11 3/4"	9"	10 1/2"	2 7/8		12	8 3/8			

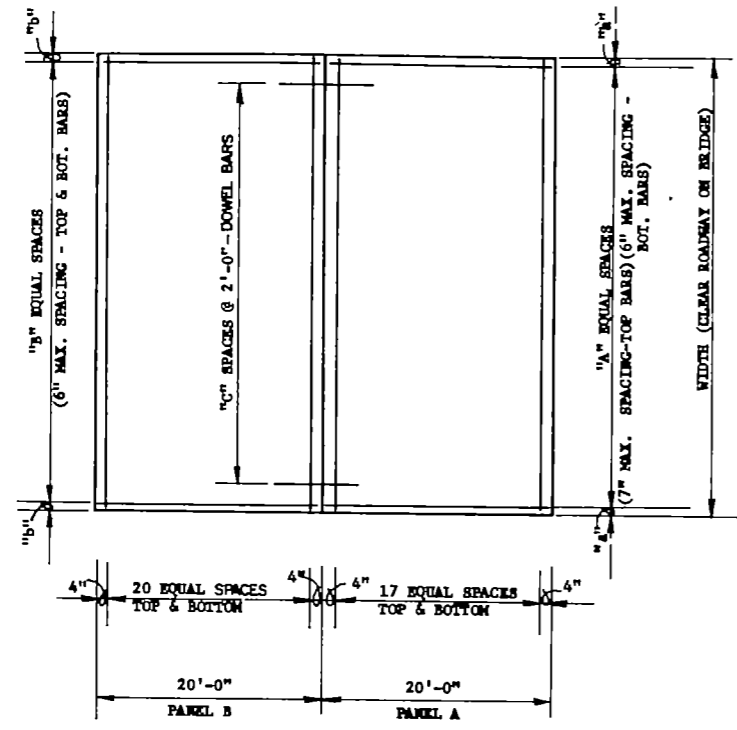
- NOTES**
- FABRICATION AND TOLERANCES SHALL BE IN ACCORDANCE WITH THE CRSI MANUAL OF STANDARD PRACTICE.
 - ALL DIMENSIONS ARE OUT TO OUT OF BARS.
 - NOMINAL LENGTH OF EACH BENT BAR OR CUT BAR IS THE SUM TOTAL OF THE DETAILING DIMENSIONS FOR THAT BAR, UNLESS OTHERWISE NOTED.
 - THE A304 BARS SHALL BE PLAIN ROUND MILD STEEL.



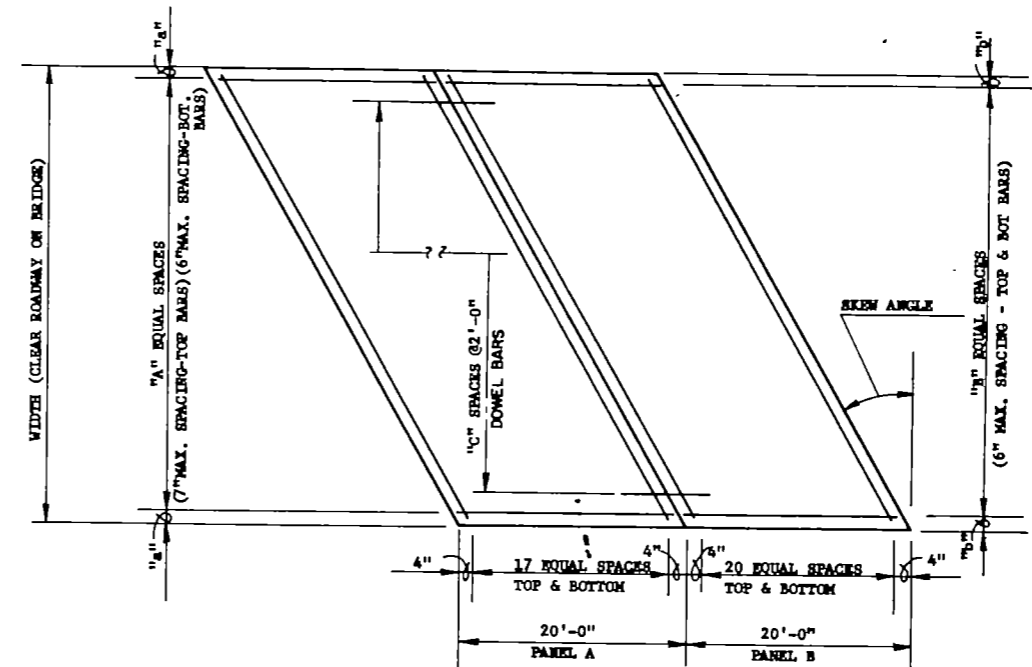
BAR BENDING AND CUTTING DIAGRAMS



MAPLE RIVER
REINFORCEMENT STEEL DETAILS
 CONCRETE ALTERNATE

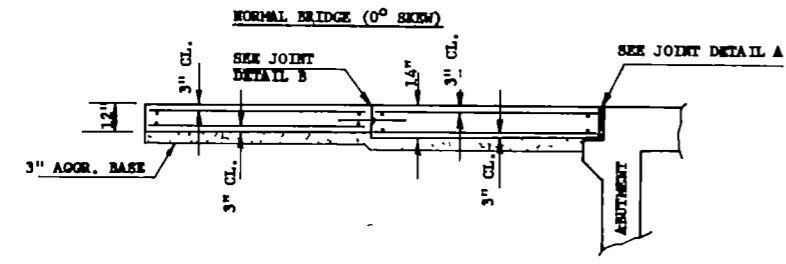


PLAN

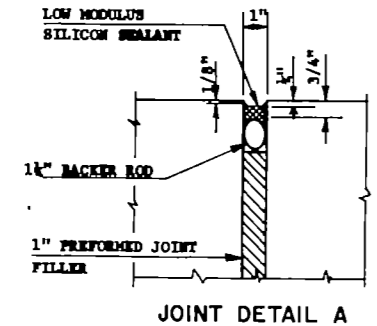


SKewed BRIDGE

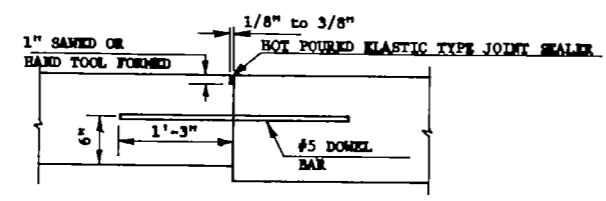
PLAN



ELEVATION



JOINT DETAIL A



JOINT DETAIL B

WIDTH =		36'-0"			
SKEW ANGLE =		20°			
LONGITUDINAL BARS					
PANEL A	BARS	"a"	"A"	SIZE NO	LENGTH
	TOP	6"	80	6	61 19'-8"
	BOT	3"	71	7	72 19'-8"
PANEL B	BARS	"b"	"B"	SIZE NO	LENGTH
	TOP	3"	71	6	72 19'-8"
	BOT	3"	71	6	72 19'-8"
TRANSVERSE BARS					
	BARS	SIZE NO	LENGTH		
PANEL A	TOP	5	18	37'-10"	
	BOT	5	18	37'-10"	
PANEL B	TOP	5	21	37'-10"	
	BOT	5	21	37'-10"	
DOWEL BARS					
	"C"	SIZE NO	LENGTH		
	17	5	18	2'-6"	

ESTIMATED MATERIAL QUANTITIES		
	REINFORCING STEEL (LBS.)	CONCRETE (CY)
PANEL A	6,117	311
PANEL B	5,911	287
DOWELS	47	

NOTE: THE ABOVE ESTIMATED MATERIAL QUANTITIES ARE FOR INFORMATIONAL PURPOSES ONLY. ALL MATERIALS AND LABOR REQUIRED TO BUILD THE APPROACH SLABS SHALL BE INCIDENTAL TO THE PAY ITEM "BRIDGE APPROACH SLAB." THE ABOVE ESTIMATED MATERIAL QUANTITIES ARE FOR ONE PANEL ONLY.

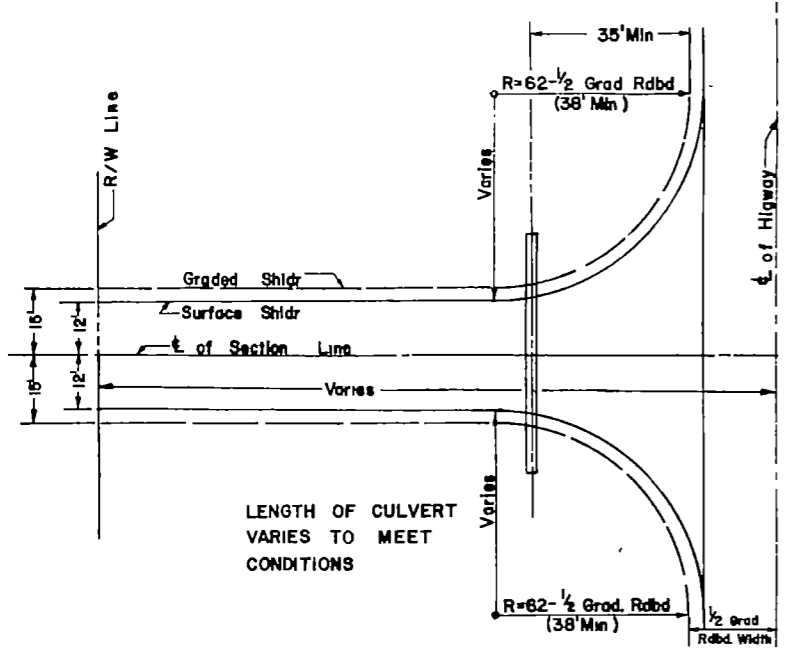
BRIDGE APPROACH SLAB

SECTION LINE & PRIVATE DRIVE APPROACHES (RURAL)

BRF-8-018(09)064

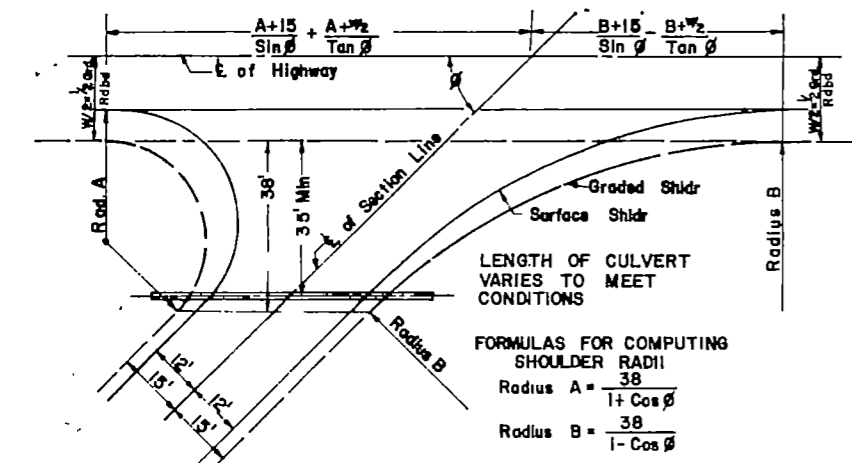
DATE	TAXI	REV. AND PROJ. NO.	SHEET NO.
8	N D		44

D-203-8



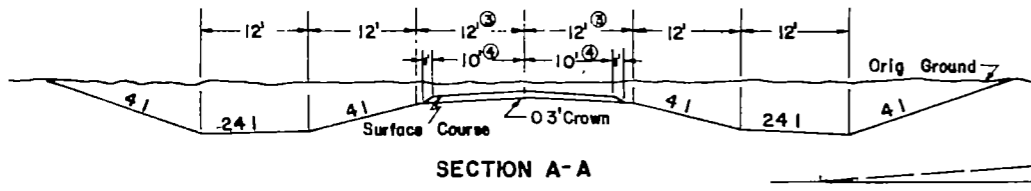
LENGTH OF CULVERT
VARIES TO MEET
CONDITIONS

PLAN VIEW SECTION LINE APPROACH (WITHOUT SKEW)

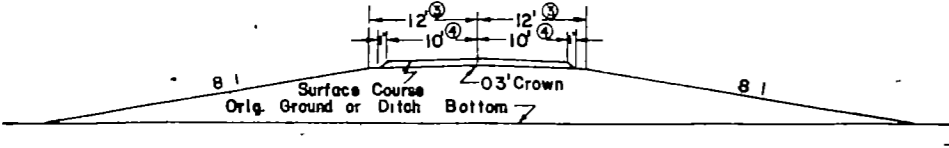


FORMULAS FOR COMPUTING
SHOULDER RADII
Radius A = $\frac{38}{1 + \cos \theta}$
Radius B = $\frac{38}{1 - \cos \theta}$

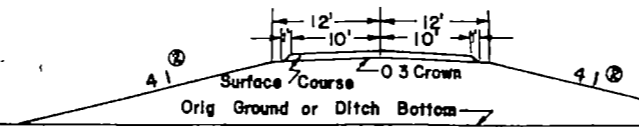
PLAN VIEW SECTION LINE APPROACH (SKEWED)



SECTION A-A



SECTION B-B

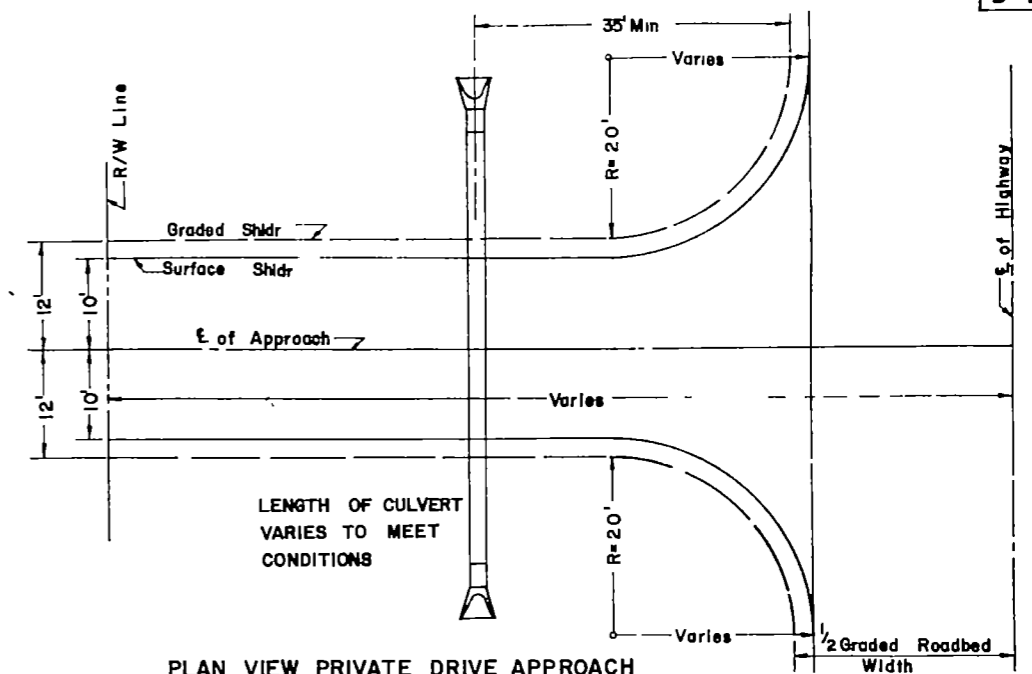


SECTION C-C

NOTE
DIMENSIONS SHOWN FOR SURFACING ARE FOR
AGGREGATE SURFACE COURSE OR BITUMINOUS
SURFACE CONSTRUCTED WITH GRADING CONTRACT.
APPR GRADES AND TYPICAL SECTIONS APPLY
TO BOTH PRIVATE DRIVES AND SECTION LINE
APPROACHES

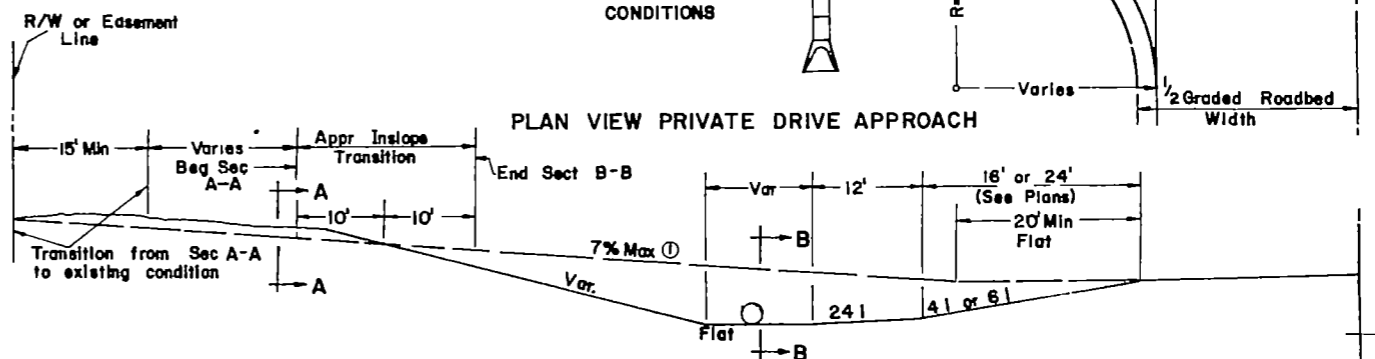
FOOT NOTES

- ① 10% Max on Field Drives.
- ② 3:1 Slope - 20' to 30' Fill
2:1 Slope on Fills over 30'
- ③ 15' on Sec Line Appr's
- ④ 12' on Sec Line Appr's

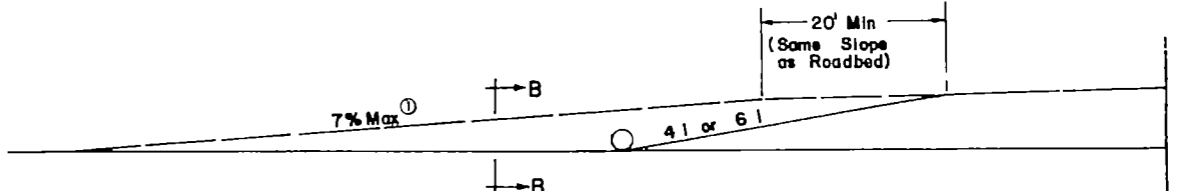


LENGTH OF CULVERT
VARIES TO MEET
CONDITIONS

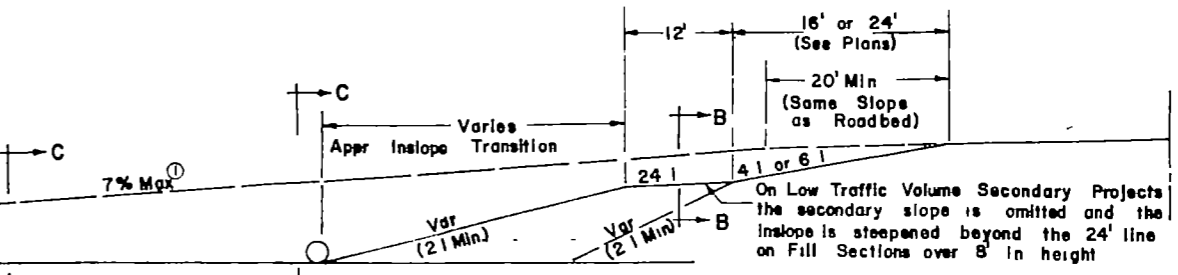
PLAN VIEW PRIVATE DRIVE APPROACH



APPROACH GRADE ON CUT SECTION



APPROACH GRADE ON FILL SECTION 12 FEET OR LESS



APPROACH GRADE ON FILL SECTION OVER 12 FEET

1-1-75	
REVISIONS	
DATE	CHANGE
5-16-84	Change of Slope

NORTH DAKOTA
STATE HIGHWAY DEPARTMENT

Submitted: *[Signature]*
Design Engineer

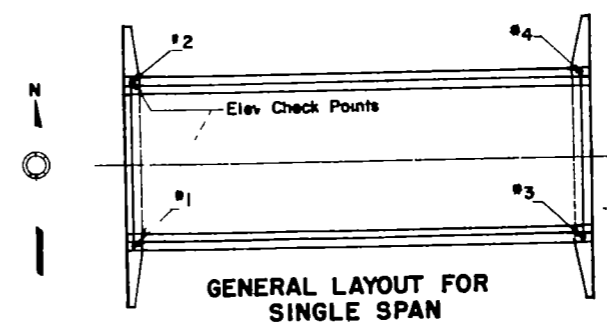
Recommended: *[Signature]*
Asst. Chief Engineer
Pre-Construction

Approved: *[Signature]*
Chief Engineer

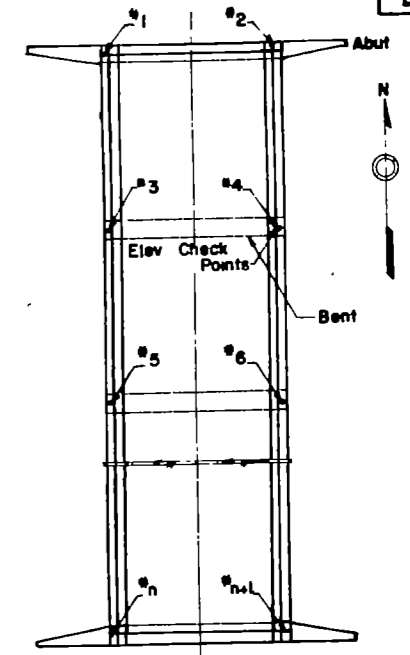
FWA SERIES	FED. AID PROJ. NO.	SHEET NO.
8	ND	59

D-900-1

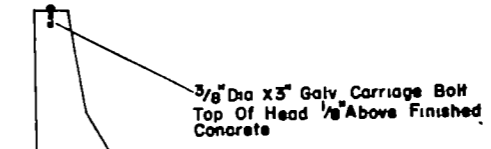
BRIDGE BENCH MARKS



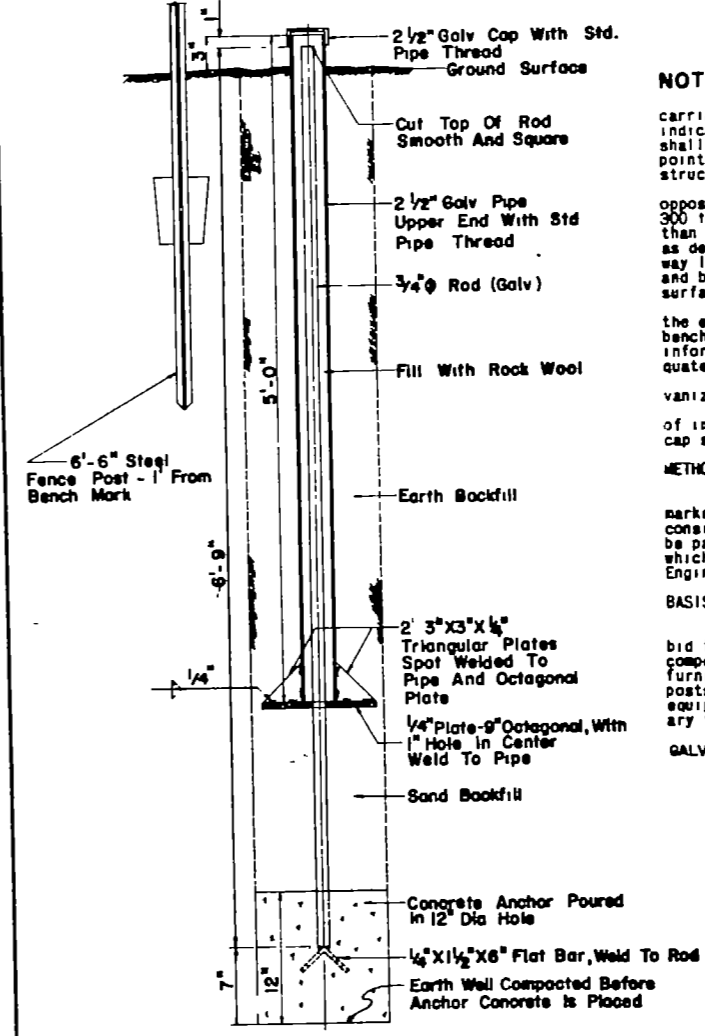
GENERAL LAYOUT FOR SINGLE SPAN



GENERAL LAYOUT FOR MULTIPLE SPAN



CHECK POINT LOCATION SKETCH



BENCH MARK DETAIL

NOTES:

Elevation check points shall consist of 3/8"x 3" galvanized carriage bolts (or equal) set in the concrete curb at the points indicated on the General Layout Sketches. The top of bolt head shall project above the finished concrete 1/8". Elevation check points shall be placed on each curb over each unit of the sub-structure for each bridge at a structural location.

Two bench marks as detailed hereon shall be set at diagonal opposite positions away from the structure location and at least 300 feet from the nearest point on the bridge or bridges (if more than one at a location). These bench marks shall be constructed as detailed on this sheet and located near the Highway Right-of-way lines. The steel fence post shall extend 4'-0" above ground and be painted with two coats of white paint suitable for steel surfaces.

The Project Engineer shall run a set of levels determining the elevation of each check point on the structure and the two bench marks immediately after the completion of the bridge. This information shall be submitted to the Bridge Engineer with adequate information locating each check point and bench mark.

Except for fence posts, all metal parts to be hot dip galvanized after punching, shearing, welding, and fabrication. Threads of cap and pipe are not to be galvanized. At time of installation these threads are to be coated with grease and cap screwed to snug fit.

METHOD OF MEASUREMENT

Each set of Bridge Bench Marks consisting of two bench marks and the required number of elevation check points shall be considered as one unit for bidding purposes and the quantity to be paid for shall be the number of sets of bridge bench marks which have been installed complete in place and accepted by the Engineer.

BASIS OF PAYMENT

Bridge Bench Marks shall be paid for at the contract price bid for each set of Bridge Bench Marks, which price shall be full compensation for all excavation, backfill and clean-up, and for furnishing, hauling and placing all elevation check points, fence posts, galvanized pipe, caps, rods, sand backfill, concrete, rock equipment, tools and incidentals, including galvanizing, necessary to complete this item.

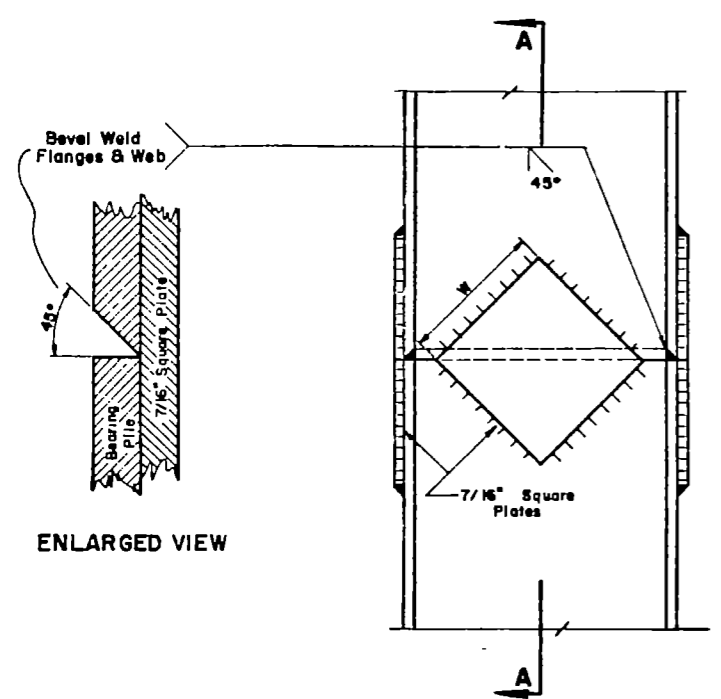
GALVANIZING

After fabrication the complete assembly shall be Hot Dip Galvanized.

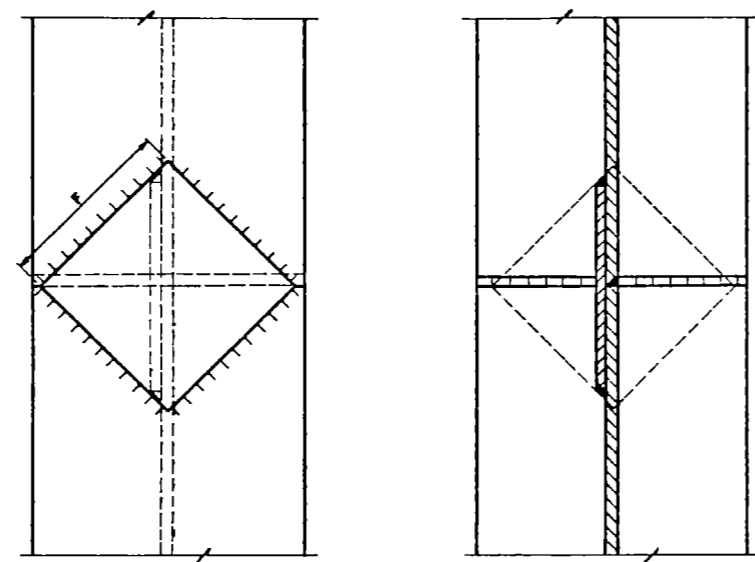
NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
Submitted *Joseph R. Kirby*
Bridge Engineer
Recommended *[Signature]*
District Staff Division
Approved *[Signature]*
Chief Engineer
Date 3-3-58

Revised 7-26-77
Revised 10-20-59
Revised 6-9-59

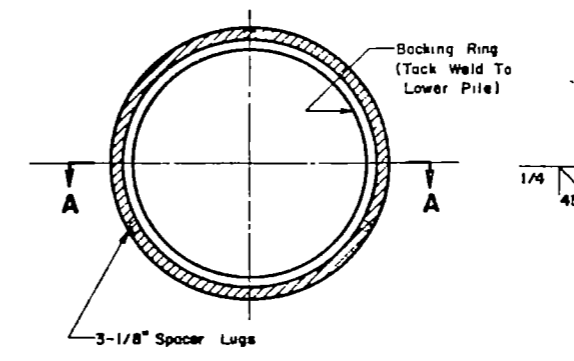
BRF-8-Q18(09)064



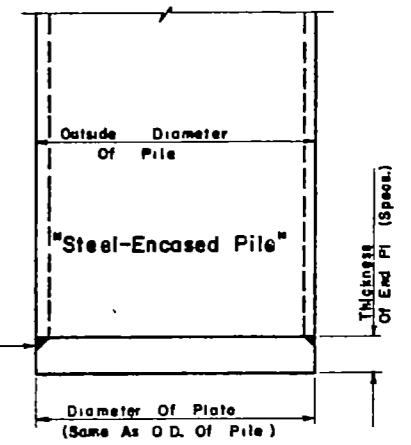
ENLARGED VIEW



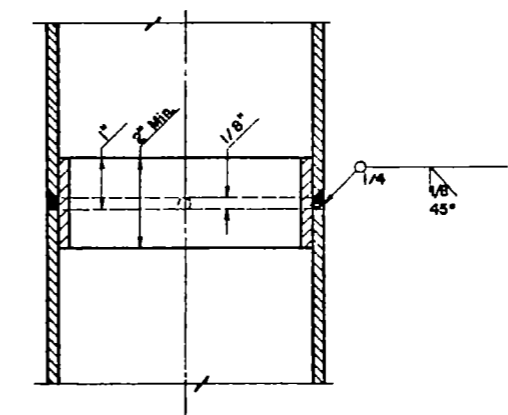
Flame Scarf Inside Of Both Flanges And One Side Of Web Of Upper Section
A-A



Backing Ring (Tack Weld To Lower Pile)
3-1/8" Spacer Lugs
Backing Ring may be made from pile cut-offs or other material of a like quality.

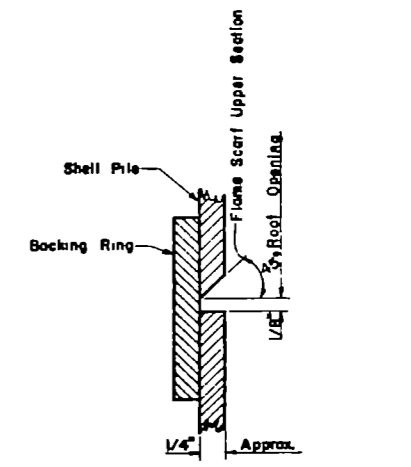


END PLATE DETAIL

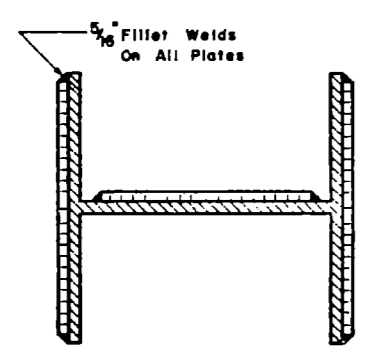


A-A

SHELL PILE SPLICE DETAIL

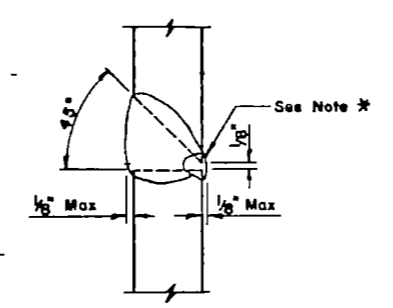


ENLARGED VIEW



PILE	8"	10"	12"	14"
F FLANGE	5"	6 1/2"	8"	10"
W WEB	4"	5 1/2"	6 1/2"	8"

H-PILE SPLICE DETAIL



ALTERNATE H-PILE SPLICE DETAIL

Steel H-Pile may be spliced with complete penetration groove welds in both flanges and web in lieu of using the 7/16" reinforcing plates
AWS classification E70XX low hydrogen electrodes shall be used.

*Welds made without the use of backing material shall have the root gouged to sound metal and welded from the second side

All welding shall conform to the current specification for "Welded Highway and Railway Bridges of the American Welding Society".

PILE SPLICE DETAILS

REVISED 6-1-78
REVISED 12-12-66

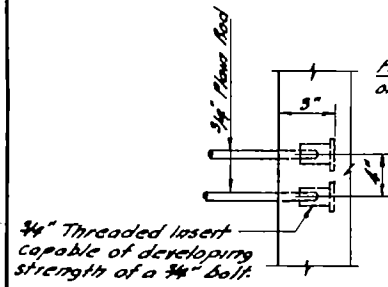
H-0401

H-040

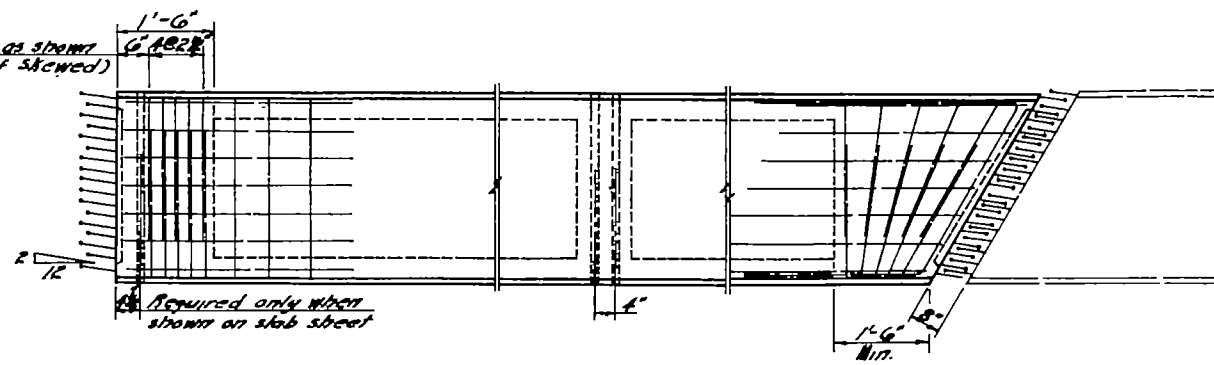
PRWA REGION	STATE	FED AID PROJ NO	SHEET NO
8	N.D.		61

H-7023

Weight of Girder in Tons = (0.2909)(Length of Girder in Feet) + (0.2150)(No. of Diaphragms) + (0.9672)(1 + Tangent of Skew Angle)

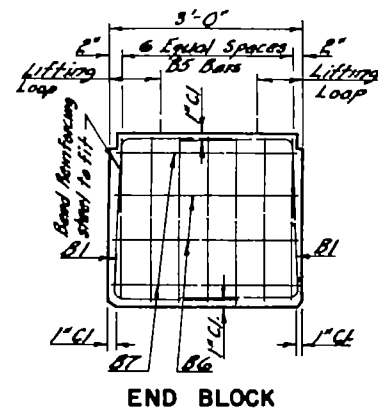


DIAPHRAGM BAR INSERT
Outer Girders Only

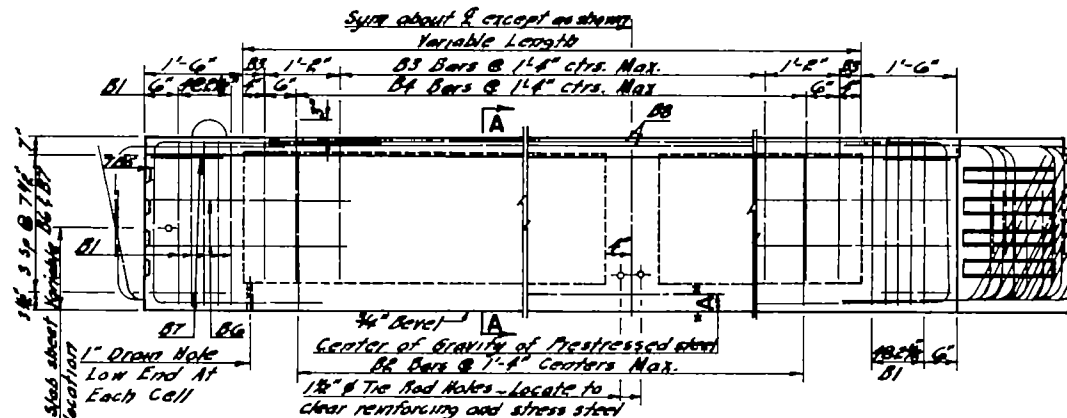


PARTIAL PLAN
Showing Square End

PARTIAL PLAN
Showing Skewed End

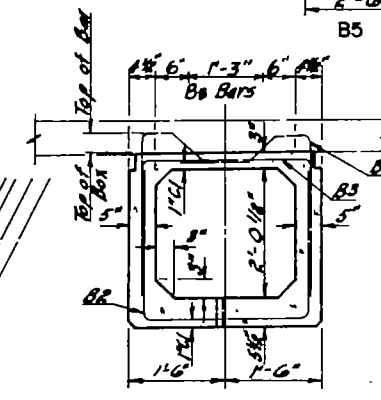


END BLOCK

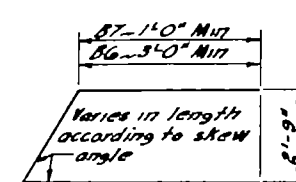


PARTIAL ELEVATION
Showing Square End

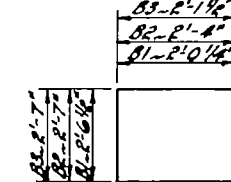
PARTIAL ELEVATION
Showing Skewed End



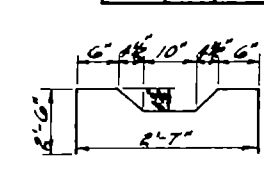
A-A



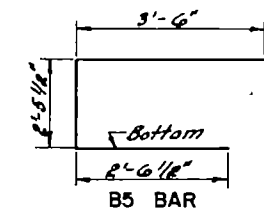
B6 & B7 BARS



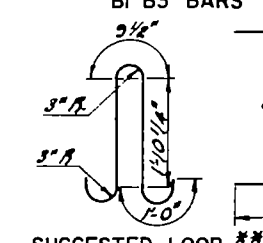
BI-B3 BARS



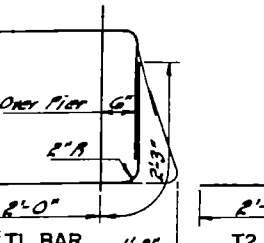
B4 BAR



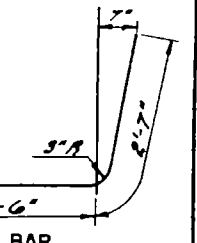
B5 BAR



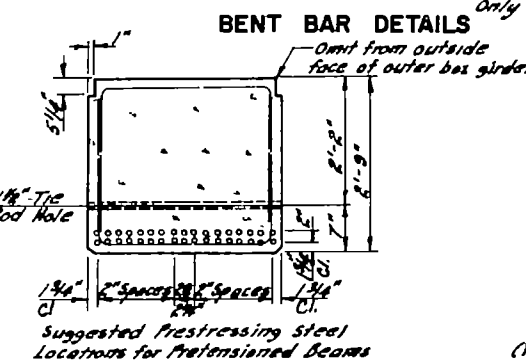
SUGGESTED LOOP
3/8" Mid Steel



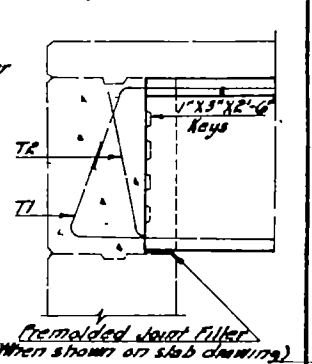
T1 BAR
Tie Bar About End Only



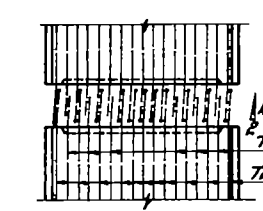
T2 BAR
Suspender Bar



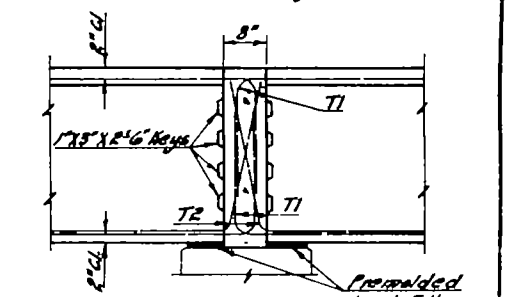
SECTION OF DIAPHRAGM



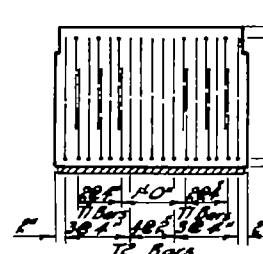
ASSEMBLY AT ABUTMENT
Showing T Bars



PLAN VIEW
Showing T Bars



ASSEMBLY AT PIER
Showing T Bars



END VIEW
Showing T Bars

**T1 & T2 bars shall be straight when concrete is poured. After the concrete has set the bars shall be bent by the beam fabricator as shown.

MARK	SIZE	LENGTH	SHAPE
B1	3/4"	3'-0"	Bar
B2	1/2"	7'-3"	"
B3	1/2"	6'-0"	"
B4	1/2"	6'-10"	"
B5	1/2"	3'-0"	"
B6	1/2"	Variable	"
B7	1/2"	"	Str
T1	1/2"	2'-3"	"
T2	1/2"	5'-1"	"

*Welded wire fabric with minimum circumferential steel area of 0.15 sq/ft may be substituted for B2 and B3 bars

33" X 36"
SPREAD
SUSPENDED
PRESTRESSED BOX
GIRDER
COMPOSITE SLAB

NOTES:
DESIGN AND SHOP DRAWING AT LEAST 14 DAYS PRIOR TO THE FORMING AND CASTING OF ANY GIRDERS, THE CONTRACTOR SHALL SUBMIT CHECKED DESIGN FIGURES AND SHOP DRAWINGS FOR THE APPROVAL OF THE BRIDGE ENGINEER OF THE STATE HIGHWAY DEPARTMENT. THE DESIGN FIGURES SHALL SHOW THE TOTAL INITIAL PRESTRESS FORCE REQUIRED AS THE SUM OF THE FINAL PRESTRESS FORCE TAKEN FROM THE CONTRACT DRAWINGS AND THE LOSSES IN PRESTRESS DUE TO FRICTION, ELASTIC SHORTENING OF CONCRETE, SHRINKAGE OF CONCRETE, CREEP OF CONCRETE AND RELAXATION OF STEEL STRESS AS DETERMINED BY THE CONTRACTOR FOR HIS METHOD OF STRESSING. IF THE CONTRACTOR WISHES THE LOSS OF STEEL STRESS NOT INCLUDING FRICTION LOSSES MAY BE ASSUMED AS 45,000 P.S.I. FOR PRETENSIONING AND 33,000 P.S.I. FOR POST TENSIONING.
SHOP DRAWINGS SHALL SHOW WIRE, STRAND OR BAR LAYOUT, END ANCHOR PLATE DETAILS, PULL DOWN LOCATIONS, TENSIONING FORCES, ELONGATION AND ORDER OF TENSIONING AND ANY PROPOSED CHANGES IN REINFORCING STEEL.
THE FINAL PRESTRESS FORCE (REMAINING AFTER ALL LOSSES HAVE BEEN ACCOUNTED FOR) AND ITS CORRESPONDING DIMENSION "A" SHALL BE SELECTED FROM THOSE ON A CURVE DETERMINED BY THE THREE VALUES SHOWN ON THE BRIDGE PLANS.
THE GIRDERS SHALL BE CAST IN ALL-STEEL FORMS. REINFORCING STEEL SHALL BE GRADE 40 OR GRADE 60.
MINOR CHANGES TO THE SHAPE OF THE GIRDER AND TO THE REINFORCING STEEL MAY BE MADE TO ACCOMMODATE THE FORMS OF VARIOUS CONTRACTORS AND THEIR CONSTRUCTION METHODS WITH THE APPROVAL OF THE BRIDGE ENGINEER.
ALL TENSION IN THE TOP OF THE BEAM SHALL BE TAKEN CARE OF BY DRAPING PRESTRESS STEEL, BY ADDING MILD STEEL IN THE TOP OR BY A COMBINATION OF THE TWO.
THE CENTER OF GRAVITY OF THE TENSIONING UNITS AT ALL POINTS ALONG THE GIRDER SHALL LIE ON OR BELOW THE CURVE OF A DRAPED CHALK LINE THAT SAGS FREELY WITH DIMENSION "A" AS SHOWN AND WITH THE END 8" ABOVE THE BOTTOM OF THE GIRDER.
CONCRETE TEST CYLINDER STRENGTH AT TIME OF STRESS TRANSFER SHALL BE AS SHOWN ON THE BRIDGE PLANS.
C.G. = 14.85" FROM BOTTOM
AREA = 556.5 SQ. IN.
MOMENT OF INERTIA = 73,708 IN⁴

NORTH DAKOTA CONCRETE PRODUCTS COMPANY

DRAWN BY:
HARVEY KADRMAS
& AUTOCAD

DESIGN DATA

CONCRETE DESIGN - 5,000 P.S.I.
 DETENSION - 4,645
 STRAND REINFORCING STEEL - 270 K.S.I.
 (Except as noted) GR. 60
 PRESTRESS LOSSES - 45,000 P.S.I.
 LOADING - HS-20

SHOP DRAWINGS STRUCTURE

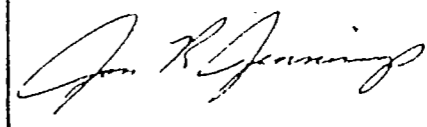
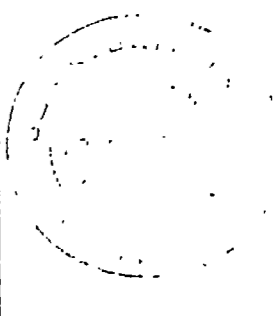
QUANTITIES

	SPAN			
	1	2	3	4
SKEW 20 Deg.	1	2	3	4
NO. OF BEAMS	5	5	5	5
HEIGHT	33' ALL BEAMS			
LENGTH	66'- 2" ALL BEAMS			

PROJECT NO. - BRF-8-018(09)064
 COUNTY - CASS
 ENGINEER - STATE HIGHWAY
 CONTRACTOR - IBI

INDEX OF SHEETS

- 1 TITLE SHEET
- 2 BRIDGE LAYOUT
- 3 BEAM DIMENSIONS
- 4 PRESTRESS
- 5-6 REINFORCING
- 7 BENT BAR DETAILS
- 8 EXTERIOR BEAMS

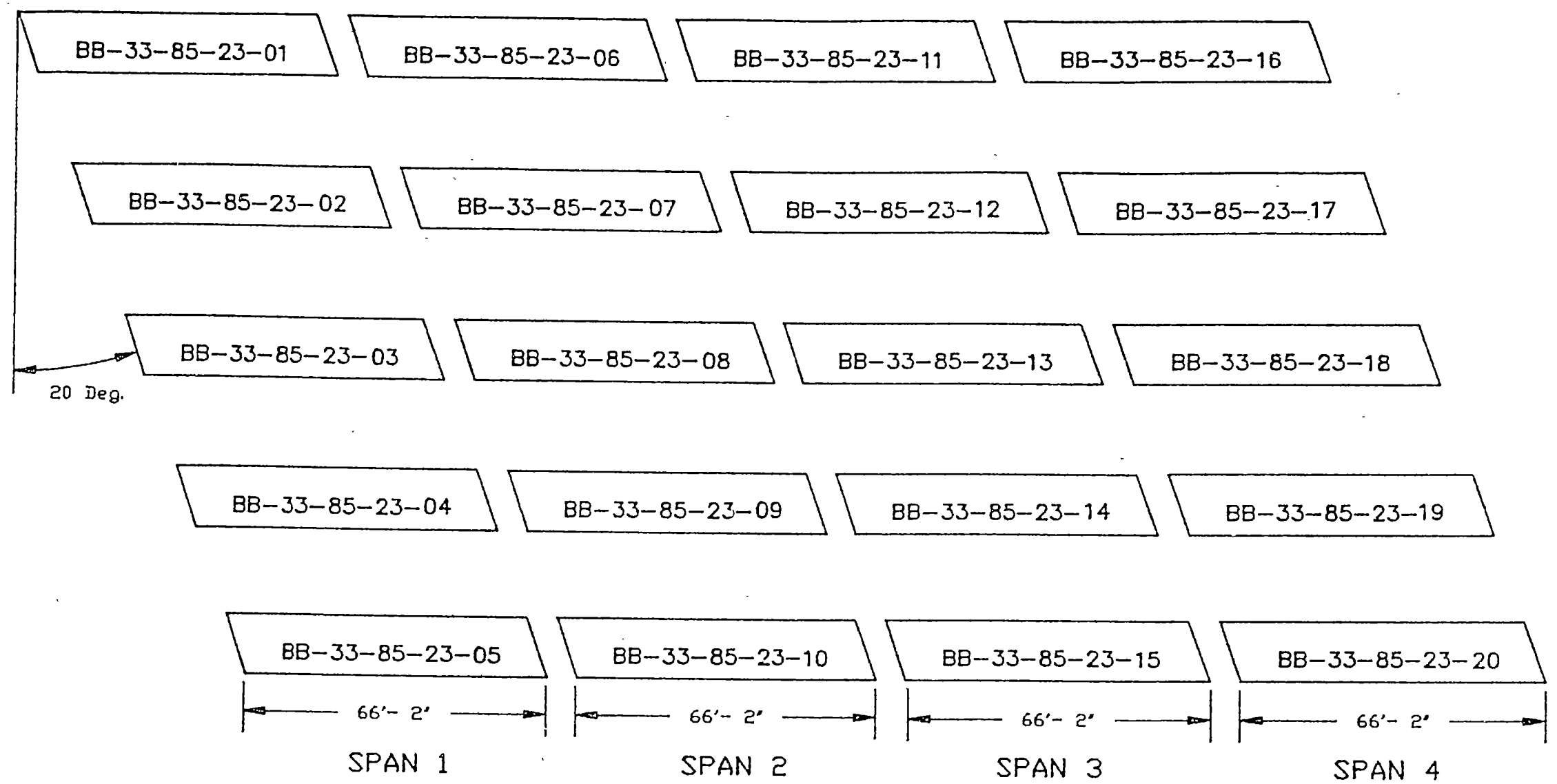
	
JON K. JENNINGS	
P.E. 1968	
DATE: 6-24-85	

TITLE SHEET

BB-33-85-23

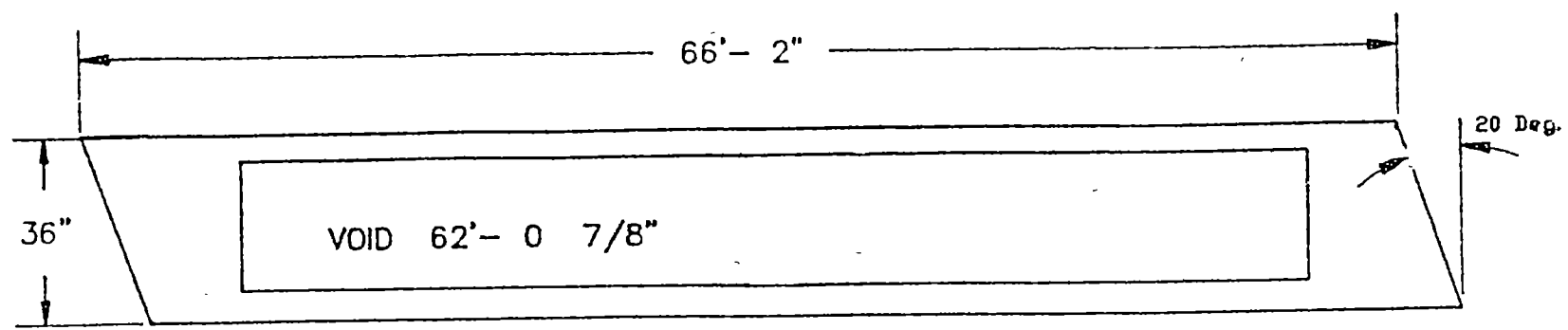
Roll # 35-582

Void Drains to be located on EACH end of beam.

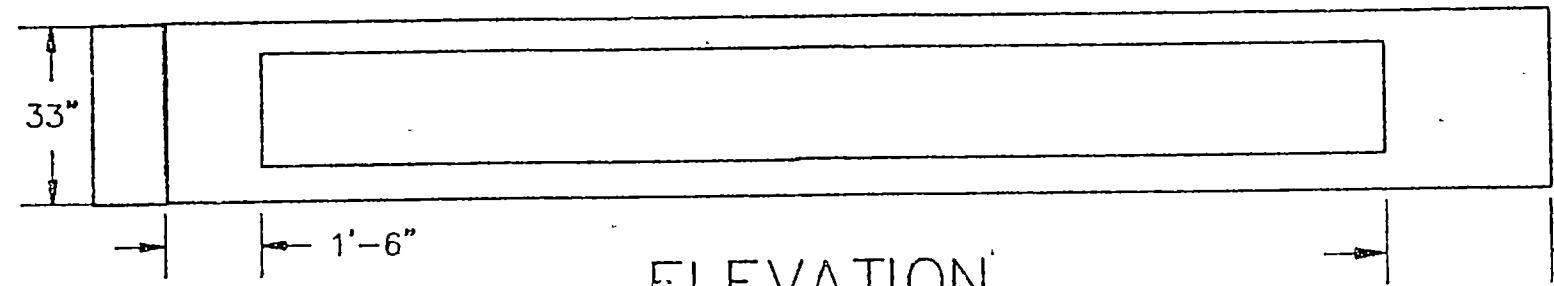


PLAN
NO SCALE

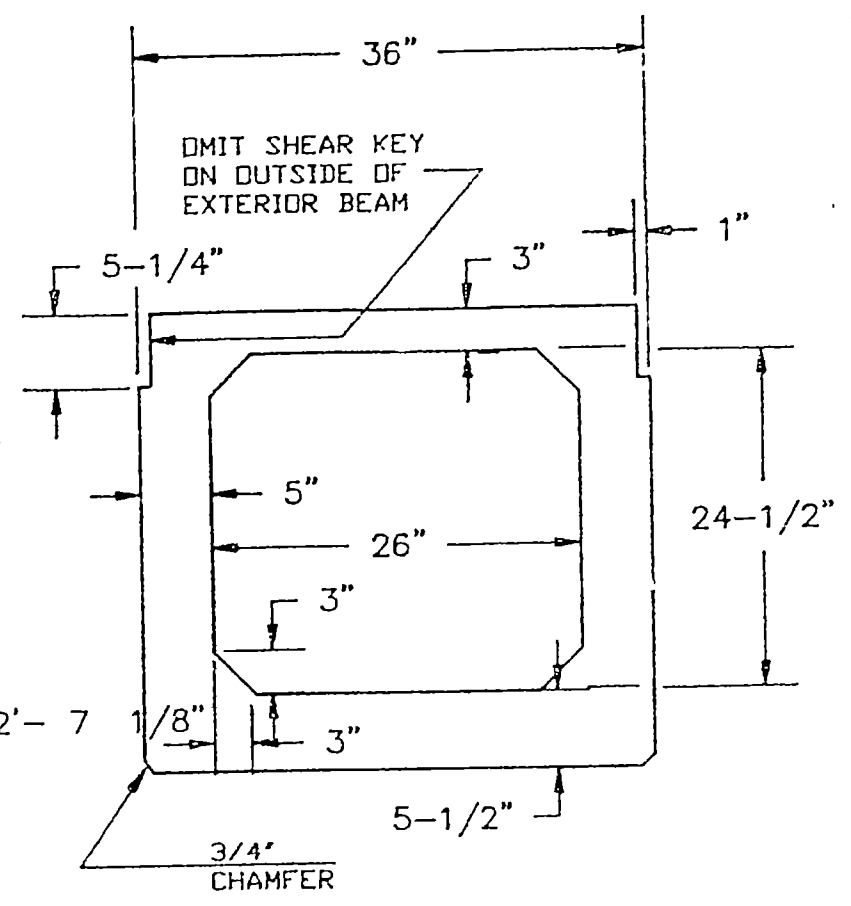
BRIDGE LAYOUT
BB-33-85-23



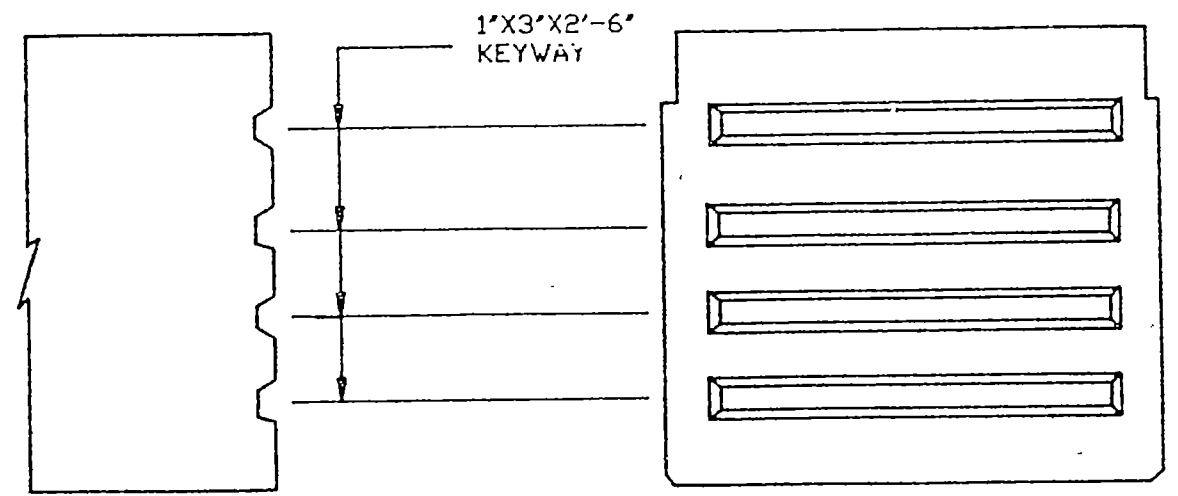
PLAN
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ELEVATION
NO SCALE



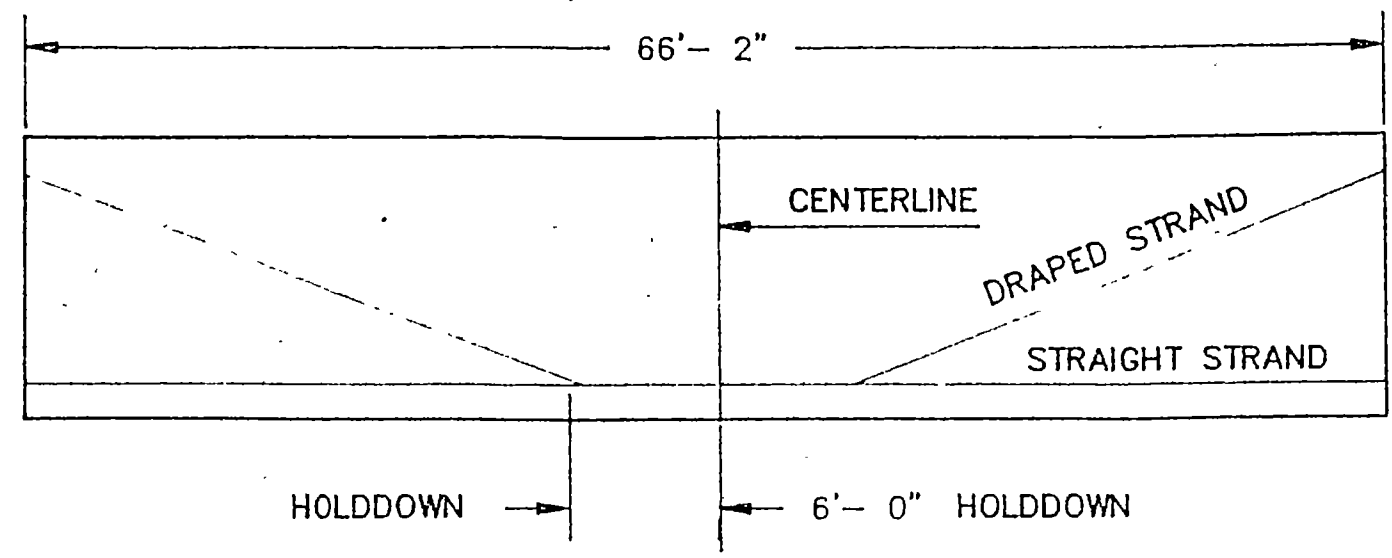
SECTION



PART ELEVATION
SHOWING KEYWAYS.

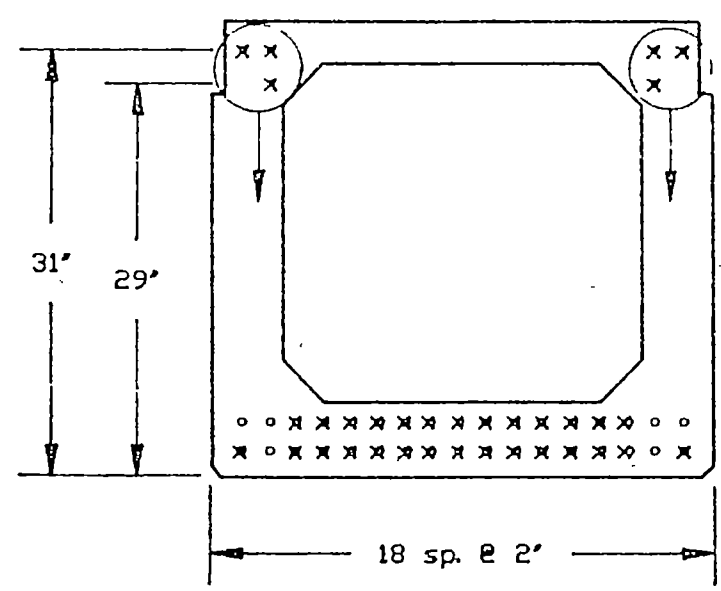
SECTION
SHOWING KEYWAYS

DIMENSIONS
SPAN 1,2,3 & 4
BB-33-85-23

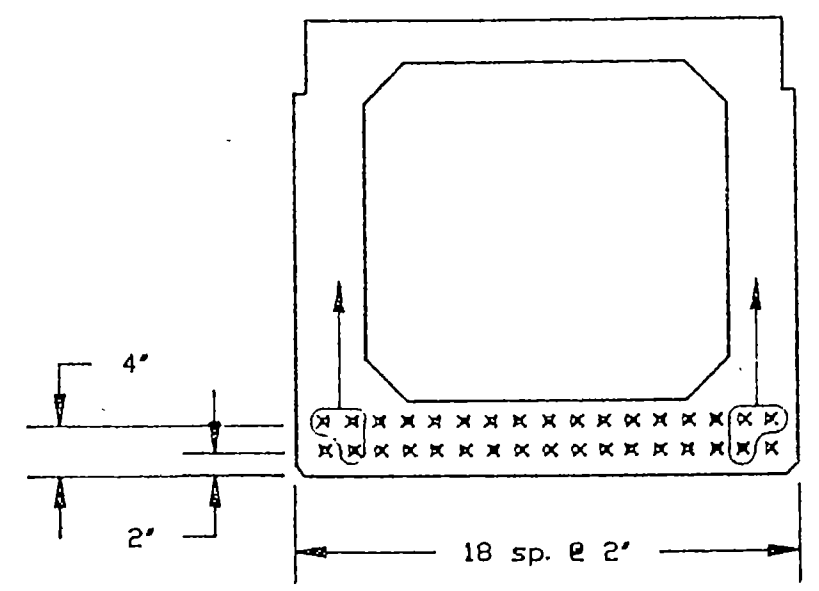


NO. OF DRAPED STRAND	=	6
NO. OF STRAIGHT STRAND	=	28
TOTAL NO. 1/2" ϕ STRAND	=	34
CENTER OF GRAVITY AT END	=	7.76
CENTER OF GRAVITY AT CNTRLN	=	3.00
INITIAL FORCE	=	982.6
FINAL FORCE	=	749.1

ELEVATION

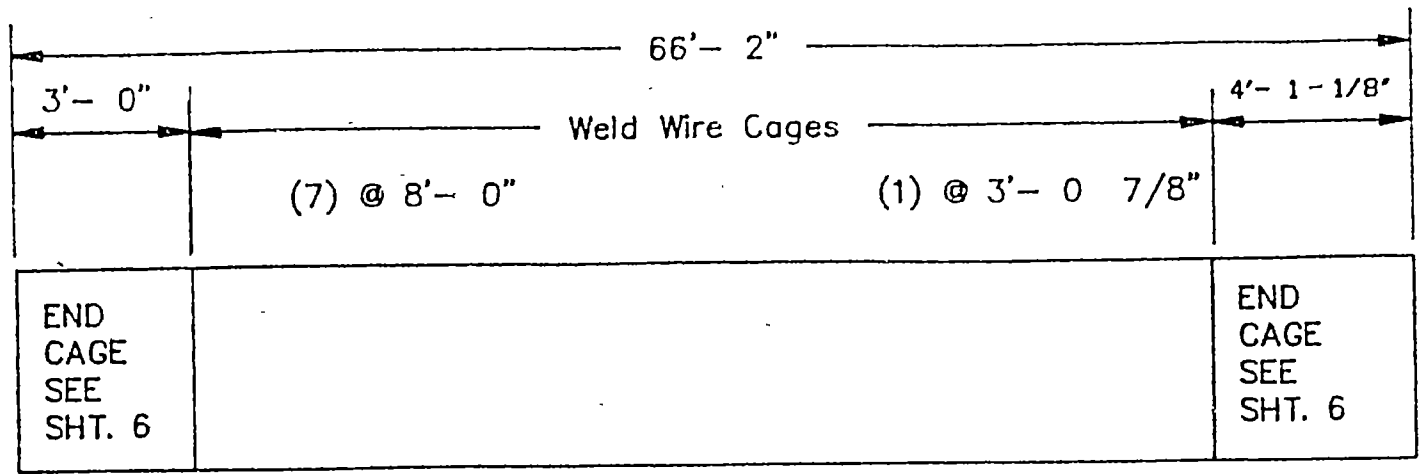


SECTION AT END

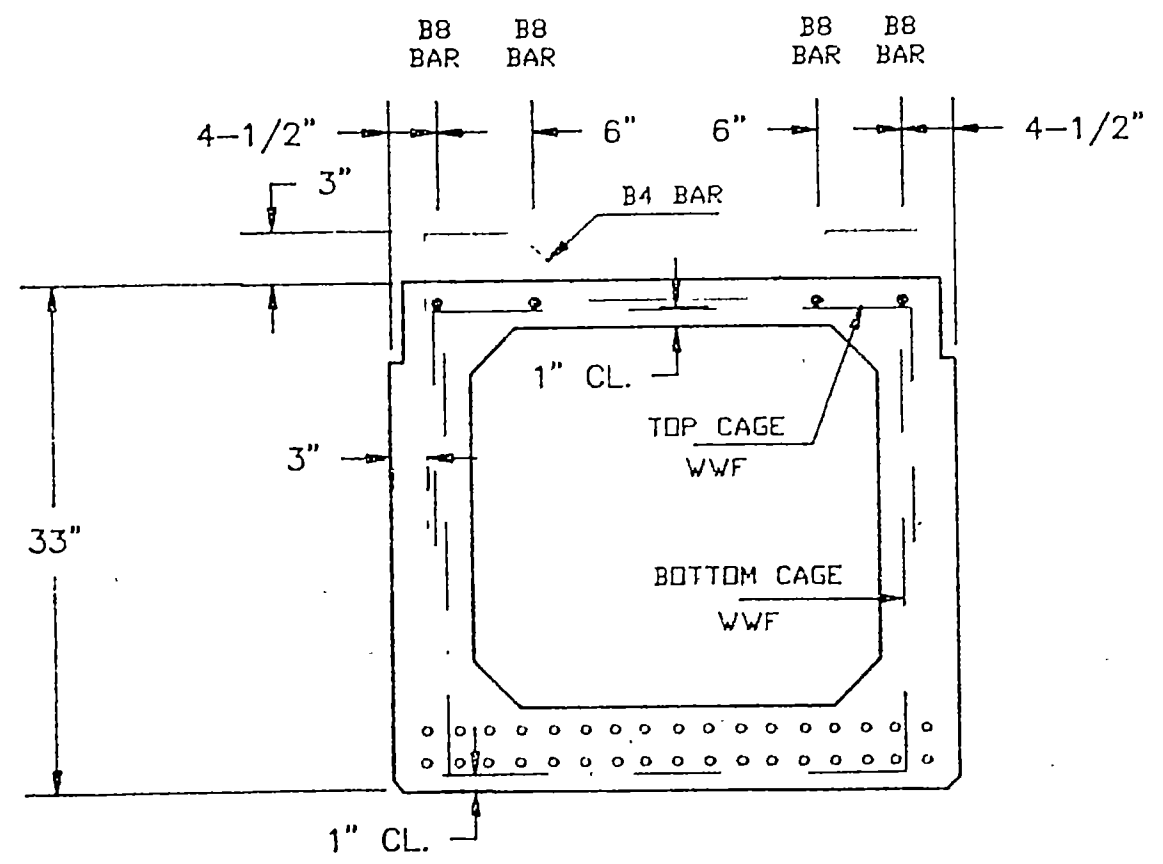


SECTION AT CENTERLINE

STRAND
SPAN 1,2,3 & 4
BB-33-85-23



ELEVATION
NO SCALE



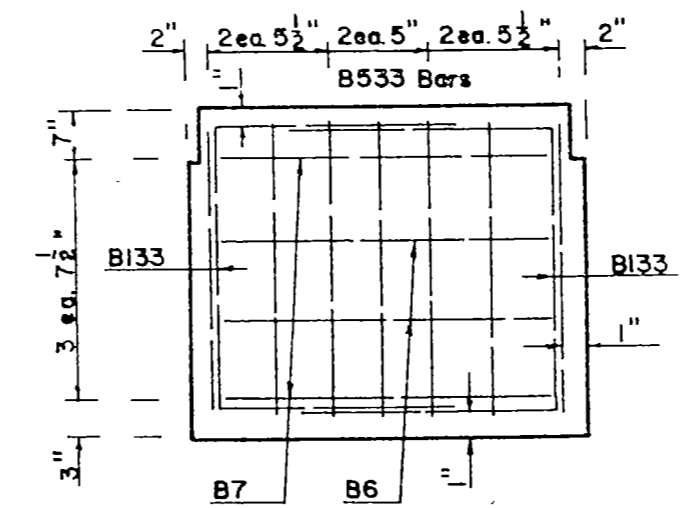
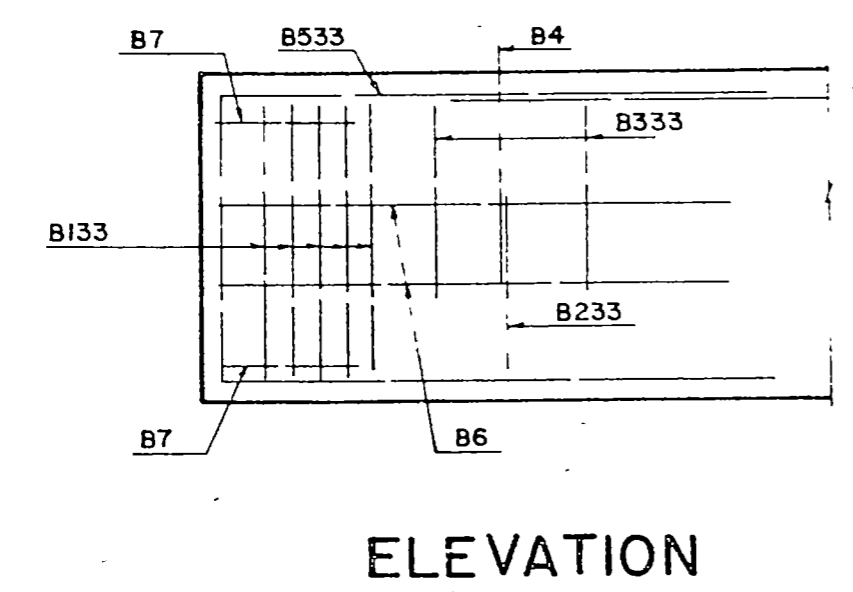
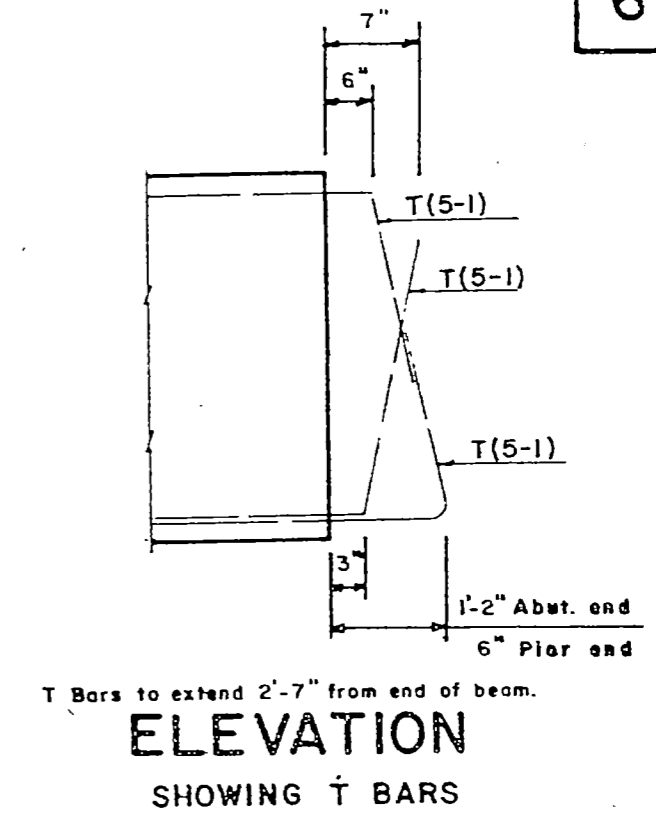
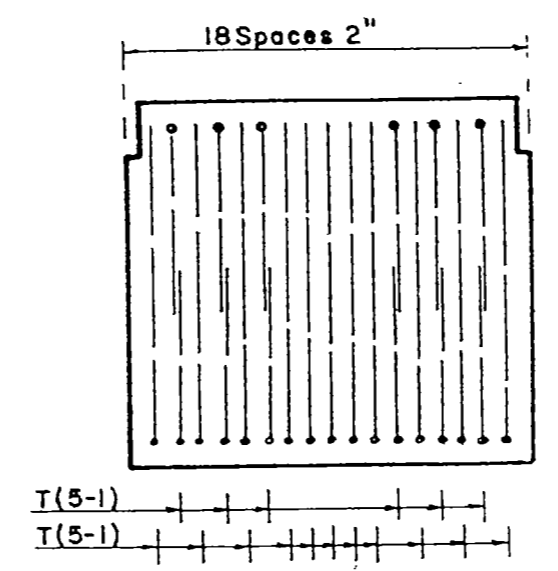
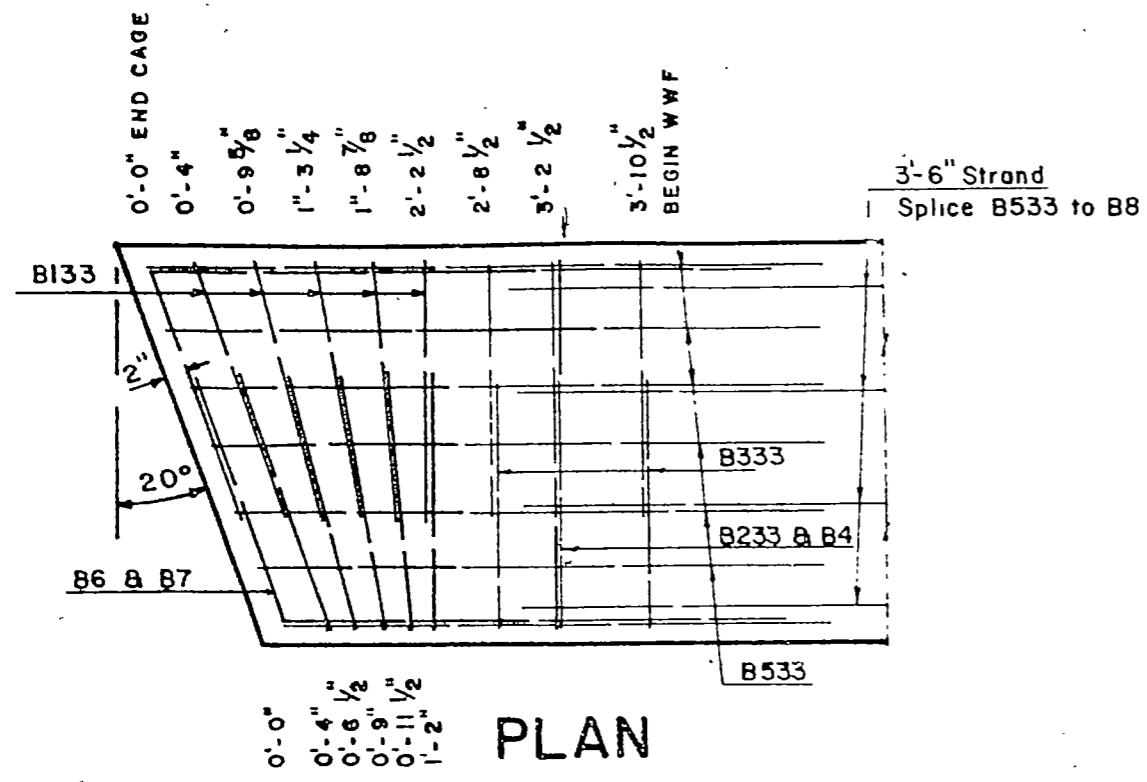
SECTION

NOTES :

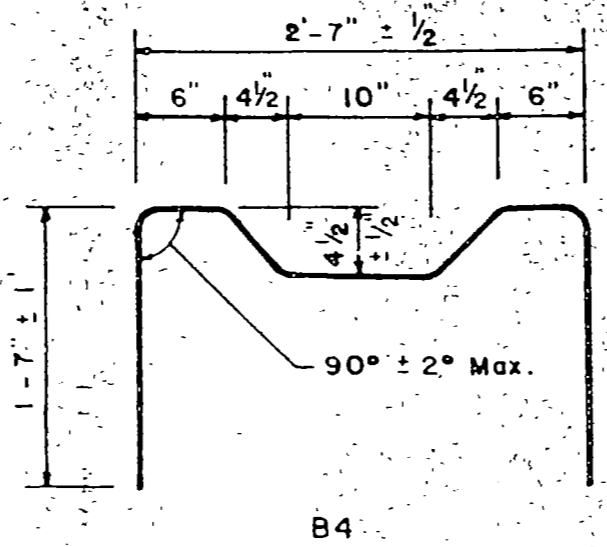
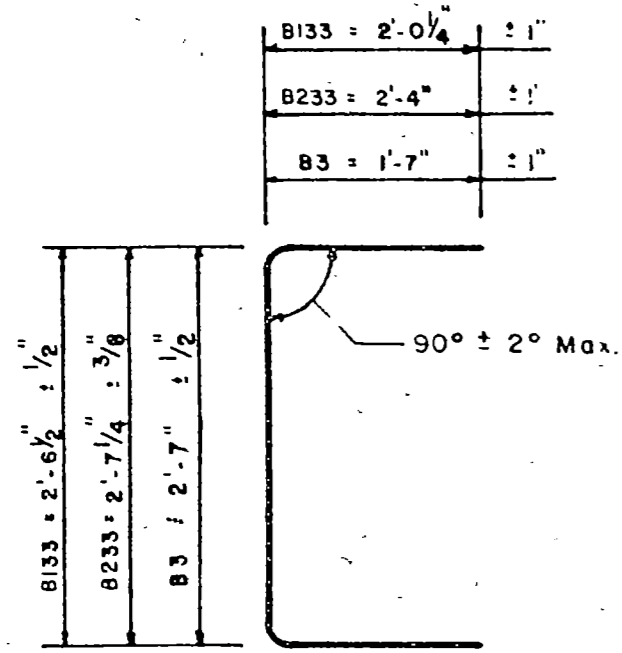
WELDED WIRE FABRIC WILL BE USED TOP AND BOTTOM WITH A CIRCUMFERENTIAL STEEL AREA EQUAL TO A MINIMUM OF 0.15 SQUARE INCHES PER FOOT. TOP AND BOTTOM CAGE LEGS TO OVERLAP A MINIMUM OF 12 INCHES.

B4 BAR IS TO BE SPACED A MAXIMUM OF 1'-4" ACROSS BEAM AND HAVE A MINIMUM OF 15" LEG EMBEDMENT INTO BEAM

REINFORCING
SPAN 1,2,3 & 4
BB-33-85-23

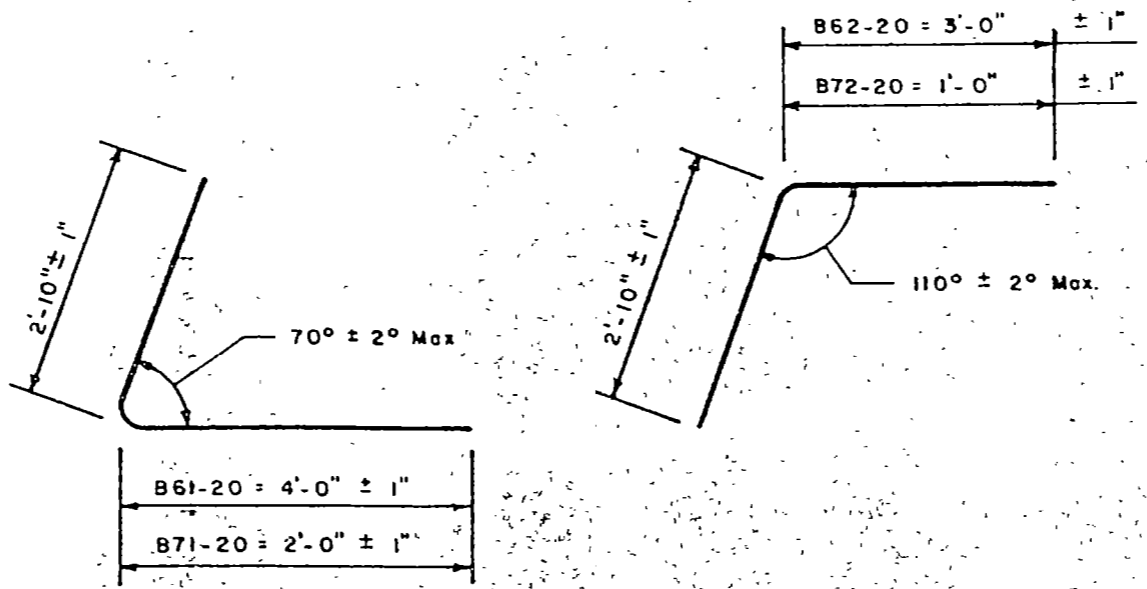
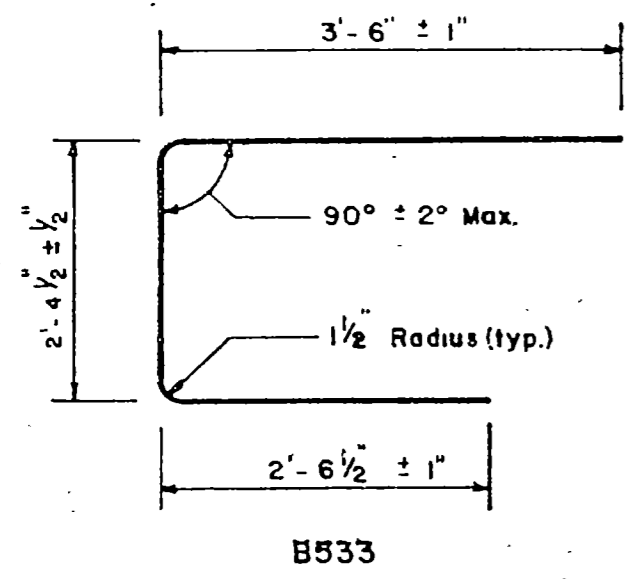


END STEEL
SPAN 1,2,3,4
BB-33-85-23

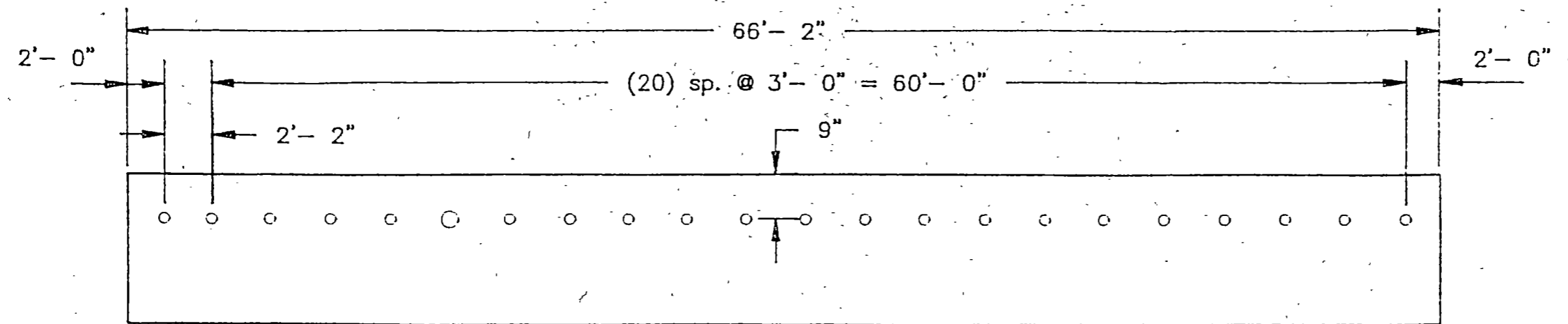


Rebar Schedule					
Mark	Type	Size	Length	Qty./Bea.	Total
B133	Bent	4	6'-6"	20	400
B233	Bent	4	7'-3"	2	40
B3	Bent	4	5'-8"	4	80
B4	Bent	4	6'-0"	48	960
B533	Bent	4	8'-4"	14	280
B61-20	Bent	4	6'-10"	4	80
B62-20	Bent	4	5'-10"	4	80
B71-20	Bent	4	4'-10"	4	80
B72-20	Bent	4	3'-10"	4	80
BB	Str.	4	9'-6"	30	500
T(5-1)	Str.	4	5'-1"	46	920

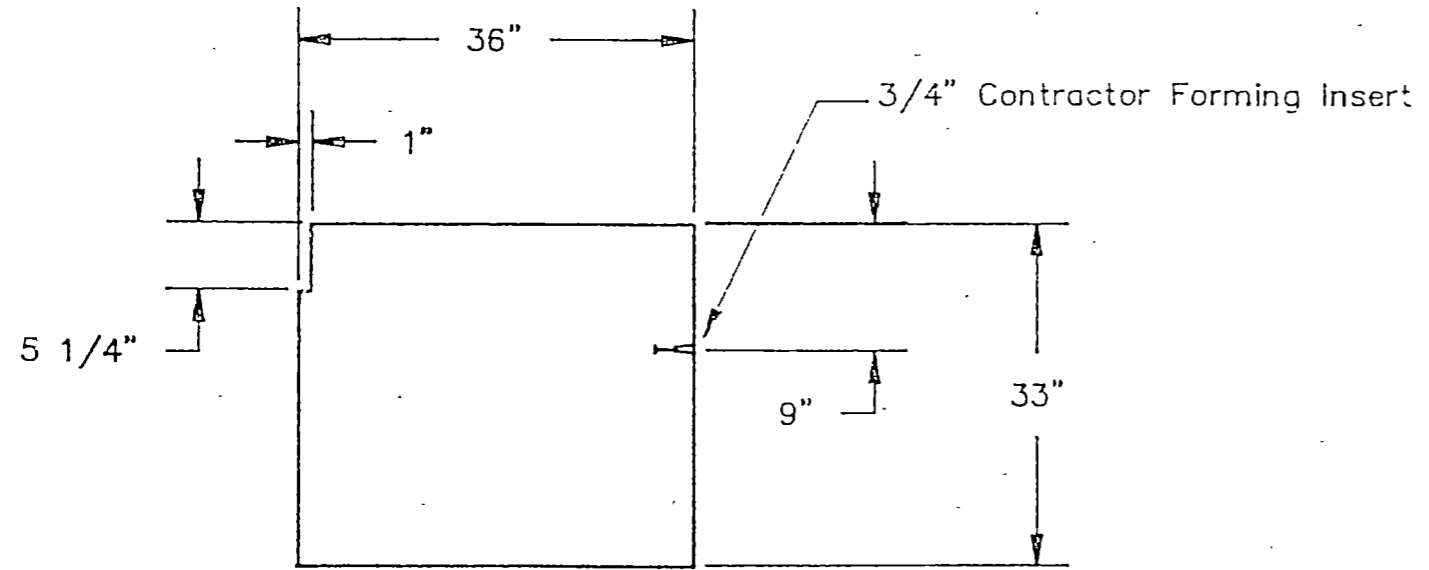
Note: All rebar to be grade 60, except "T" rebars are to be grade 40 only.



REBAR DETAILS
 SPAN 1, 2, 3 & 4
 BB-33-85-23



Spacing of Contractor Forming Inserts.
(Inserts supplied by the contractor)



EXTERIOR BEAM
SPAN 1,2,3 & 4
BB-33-85-23